

G-6296717

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. - Marks Registered Parquet Deposee.

SERIAL NO. J 66296717	ORDER NO. 25716	08KX
---------------------------------	---------------------------	-------------

46

5716 66296717

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



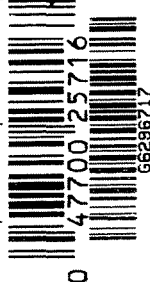
66296717

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



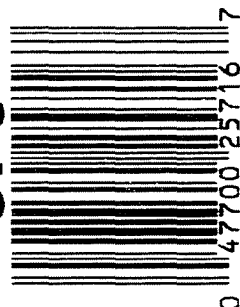
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296717

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296717

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 28 2003 OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		4-3-03	K3
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>2.5</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.023</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-23-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-8-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RW
	M) IRON SIGHT ALIGNMENT		4-23-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-24-03	TRW
	MALFUNCTION	CORRECTION	4-24-03	TRW
	MALFUNCTION	CORRECTION	4-24-03	TRW
	MALFUNCTION	CORRECTION	4-24-03	TRW
	MALFUNCTION	CORRECTION	4-24-03	TRW
645	INSPECT FOR LIVE AMMO		4-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-8-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.80</u> <u>2.80</u> <u>2.77</u> <u>2.78</u>	5-1-03	TRW
	C) FUNCTION		5-8-03	RTL
660	PACK		5/8/03	RTA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0158724 TESTS

SERIAL NO.

DATE 12-11-02

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.37		2.53	MIN. SETTING
PULL #2	2.67	2.46		2.46	NO AVG. OF 5
PULL #3	2.55	2.43		2.49	READINGS ACCEPT
PULL #4	2.74	2.45		2.31	ABLE LESS THAN
PULL #5	2.56	2.62		2.18	
TOTAL	13.18	12.33		11.97	
AVG.	2.63	2.46		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.47		
PULL #2	3.26	3.07		
PULL #3	3.33	3.27		
PULL #4	3.48	3.37		
PULL #5	3.39	3.33		
TOTAL	16.86	16.51		
AVG.	3.37	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.40	4.02		4.37
PULL #2	4.38	4.28		4.32
PULL #3	4.44	4.47		4.36
PULL #4	4.33	4.25		4.25
PULL #5	4.42	4.30		4.22
TOTAL	21.97	21.32		21.52
AVG.	4.39	4.26		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296717.___0
FILE DATE AND TIME: 04/25/2003 01:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

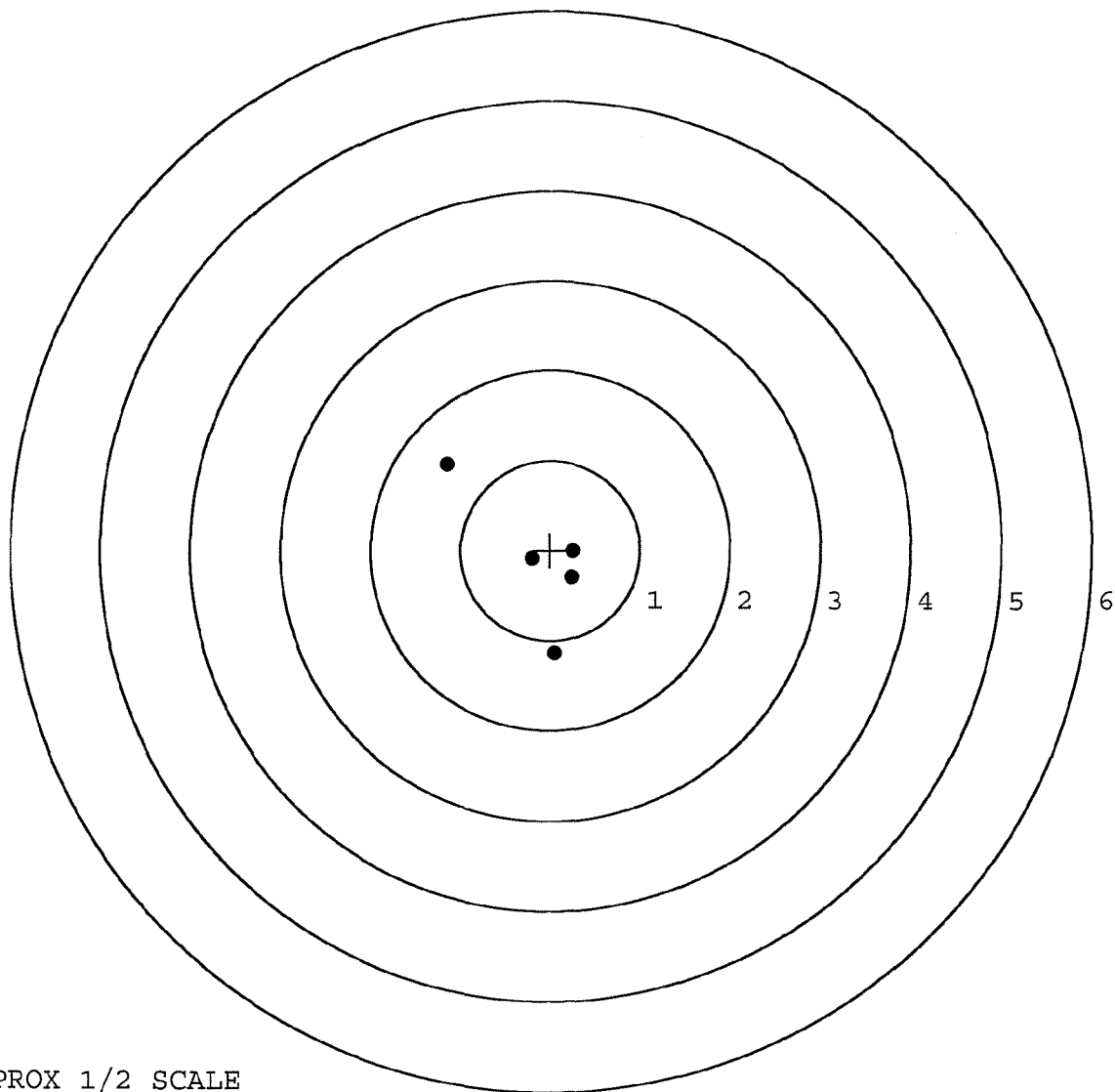
ave. mean .503

BARBER - M24 0158726

SERIAL NUMBER: G6296717. 0
 TARGET NUMBER: 1
 FILE DATE: 04/25/2003
 FILE TIME: 01:57

POINT#	X	Y
1:	0.242	-0.306
2:	0.260	-0.010
3:	-0.204	-0.097
4:	0.055	-1.151
5:	-1.148	0.954

X CENTROID: -0.159
 Y CENTROID: -0.122
 POA TO CENTROID: 0.200
 HORZ SPREAD: 1.408
 VERT SPREAD: 2.105
 GROUP SPREAD: 2.425
 MIN RADIUS: 0.051
 MAX RADIUS: 1.461
 MEAN RADIUS: 0.688
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



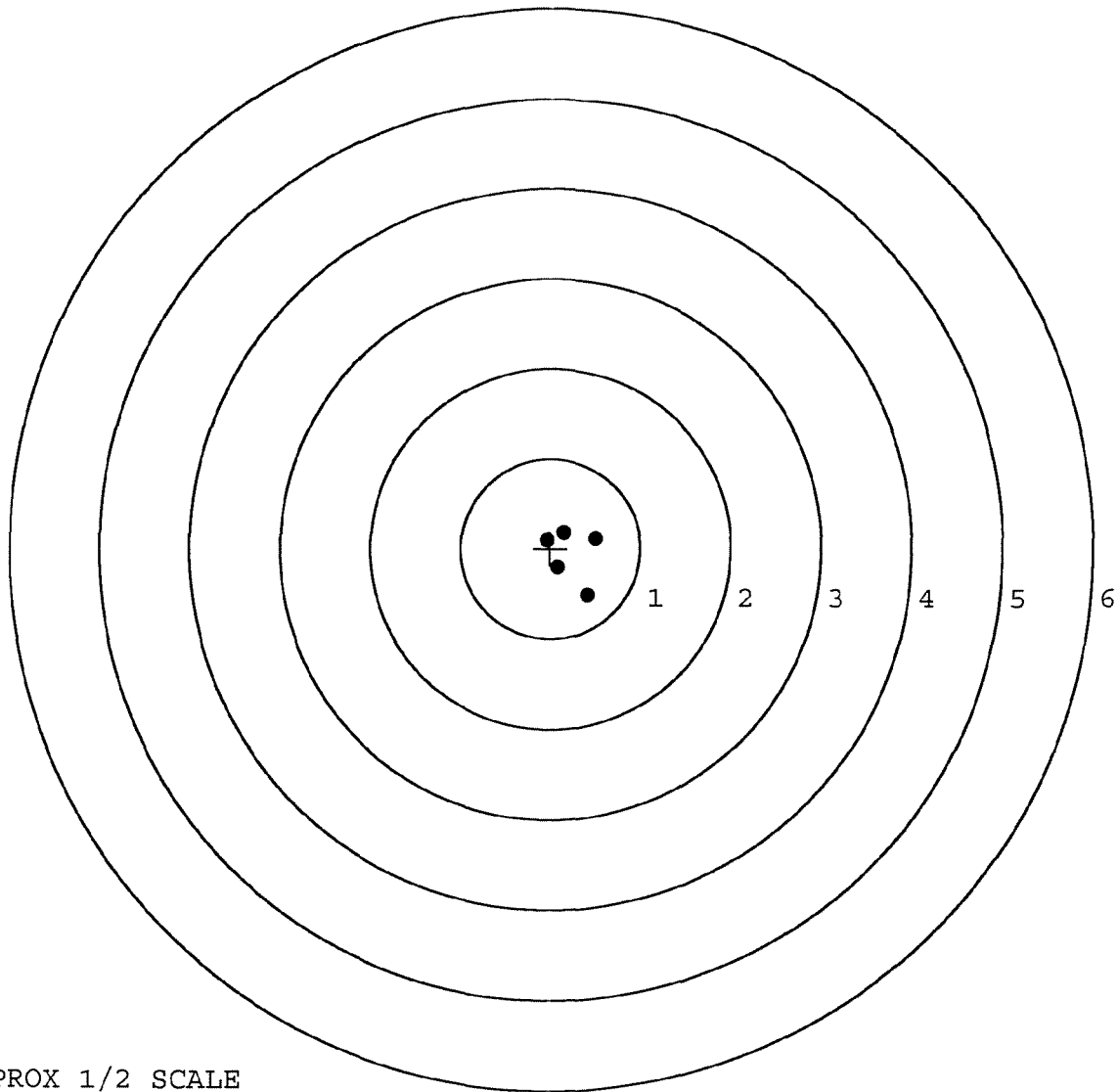
TARGET APPROX 1/2 SCALE

BARBER - M24 0158727

SERIAL NUMBER: G6296717. __0
TARGET NUMBER: 2
FILE DATE: 04/25/2003
FILE TIME: 01:57

POINT#	X	Y
1:	0.420	-0.522
2:	0.086	-0.214
3:	-0.034	0.090
4:	0.507	0.108
5:	0.151	0.179

X CENTROID: 0.226
Y CENTROID: -0.072
POA TO CENTROID: 0.237
HORZ SPREAD: 0.541
VERT SPREAD: 0.701
GROUP SPREAD: 0.762
MIN RADIUS: 0.200
MAX RADIUS: 0.490
MEAN RADIUS: 0.318
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE