

G6296719

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296719**
Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

29CX

5716 66296719

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



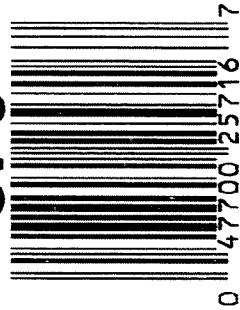
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296719

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296719

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX	2/4/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>6.5</u>	4-1-03	TRLW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	4-1-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-25-03	RPL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	4-1-03	TRLW
	J) ASSEMBLE STOCK		3-3-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RPL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RPL
	M) IRON SIGHT ALIGNMENT		4-25-03	RPL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RPL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRLW
	MALFUNCTION	CORRECTION	3-12-03	TRLW
	MALFUNCTION	CORRECTION	3-12-03	TRLW
	MALFUNCTION	CORRECTION	3-12-03	TRLW
	MALFUNCTION	CORRECTION	3-12-03	TRLW
645	INSPECT FOR LIVE AMMO		3-12-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		4-25-03	RPL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.36</u> <u>2.39</u> <u>2.42</u> <u>2.51</u>	4-1-03	
	C) FUNCTION		4-25-03	RPL
660	PACK		4/25/03	RA

INITIAL & CYCLE TESTS
 2.50# + .50#
BARBER - M24 0158754
 3.00# + .75#
 4.00# + 1.00#

DATE 3-3-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.58		2.54	MIN. SETTING,
PULL #2	2.49	2.47		2.49	NO AVG. OF 5
PULL #3	2.41	2.49		2.52	READINGS ACCEPT-
PULL #4	2.47	2.11		2.57	ABLE LESS THAN 2
PULL #5	2.37	2.42		2.53	
TOTAL	12.04	12.05		12.65	
AVG.	2.40	2.41		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.09		
PULL #2	3.16	3.10		
PULL #3	3.22	3.07		
PULL #4	3.11	3.19		
PULL #5	3.15	3.27		
TOTAL	15.82	15.72		
AVG.	3.16	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.48	4.33		4.24
PULL #2	4.26	4.48		4.21
PULL #3	4.20	4.45		4.17
PULL #4	4.24	4.30		4.02
PULL #5	4.26	4.34		4.15
TOTAL	21.44	21.90		20.79
AVG.	4.28	4.38		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296719.___0

FILE DATE AND TIME: 03/13/2003 12:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean : 7635

BARBER - M24 0158756

SERIAL NUMBER: G6296719. 0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 12:46

POINT#	X	Y
1:	-0.225	-0.196
2:	0.375	-0.081
3:	-0.190	-1.202
4:	-1.224	0.365
5:	0.148	0.907

X CENTROID: -0.223

Y CENTROID: -0.041

POA TO CENTROID: 0.227

HORZ SPREAD: 1.599

VERT SPREAD: 2.109

GROUP SPREAD: 2.136

MIN RADIUS: 0.155

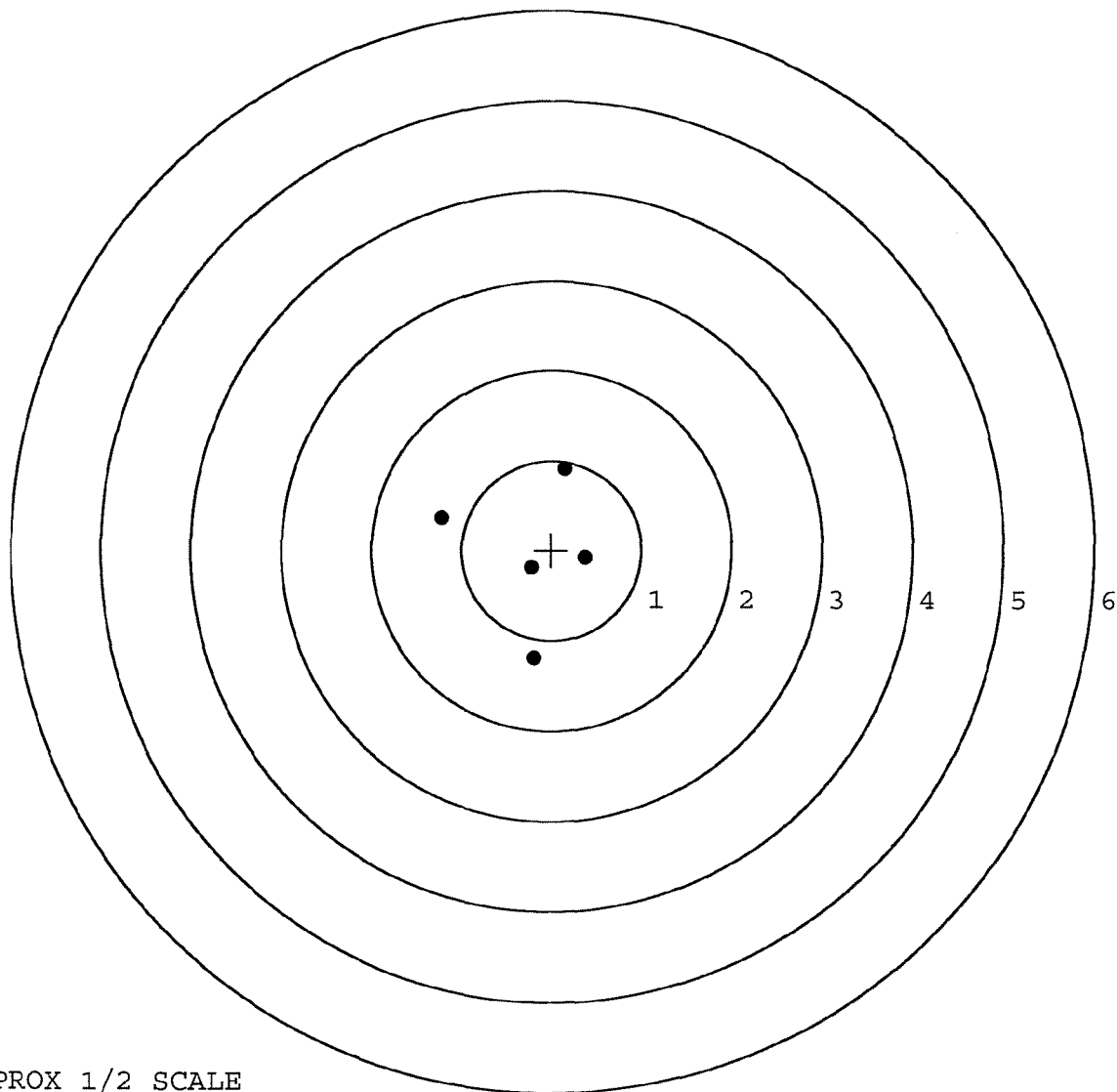
MAX RADIUS: 1.161

MEAN RADIUS: 0.803

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



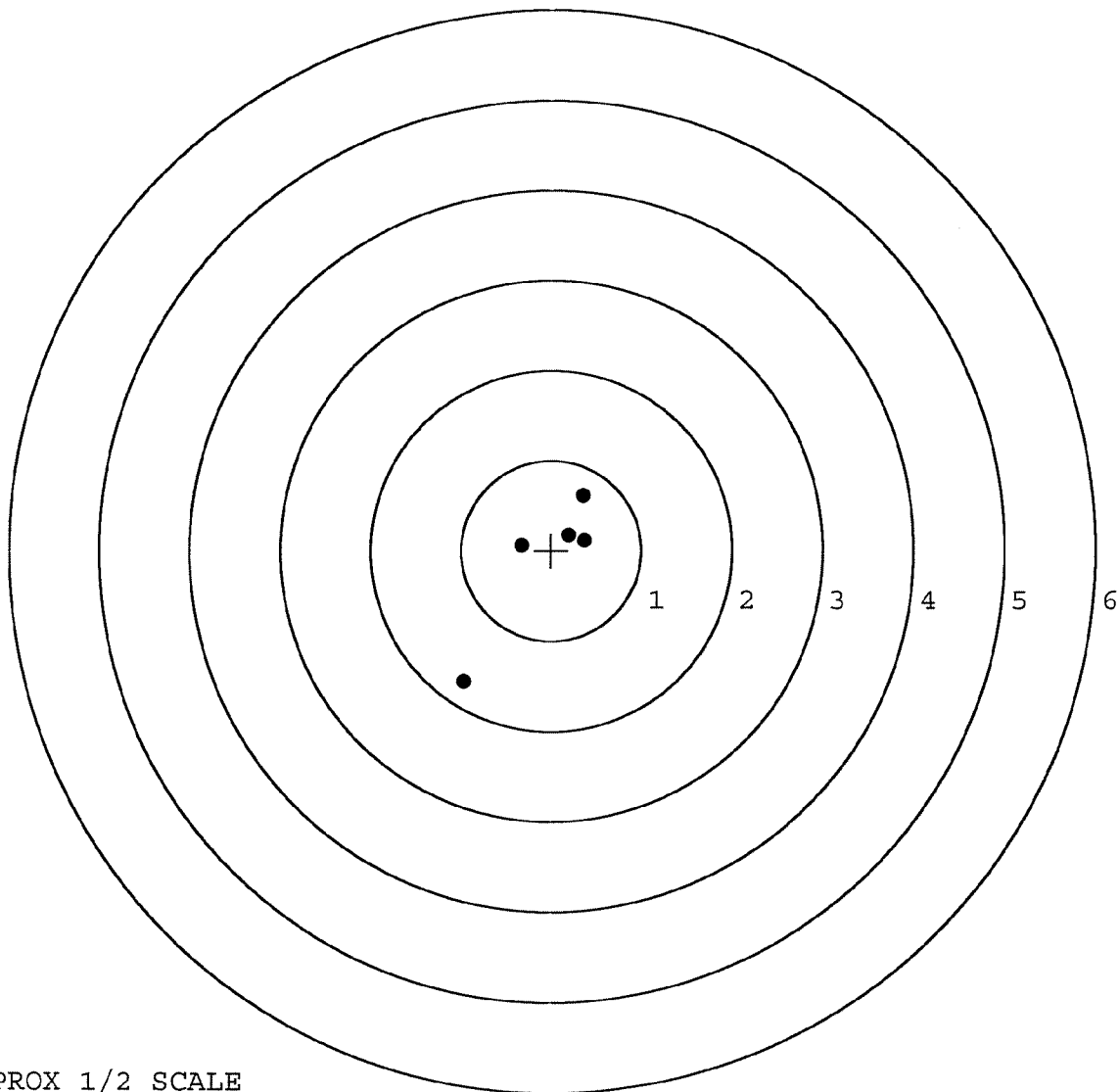
TARGET APPROX 1/2 SCALE

BARBER - M24 0158757

SERIAL NUMBER: G6296719. __0
 TARGET NUMBER: 2
 FILE DATE: 03/13/2003
 FILE TIME: 12:46

POINT#	X	Y
1:	0.371	0.111
2:	0.194	0.168
3:	0.354	0.608
4:	-0.328	0.054
5:	-0.972	-1.448

X CENTROID: -0.076
 Y CENTROID: -0.101
 POA TO CENTROID: 0.127
 HORZ SPREAD: 1.343
 VERT SPREAD: 2.056
 GROUP SPREAD: 2.447
 MIN RADIUS: 0.296
 MAX RADIUS: 1.617
 MEAN RADIUS: 0.724
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE