

G6296720

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296720**
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Office. Marca Registrada. Marque Deposee.

24CX

5716 66296720

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



40 FORM

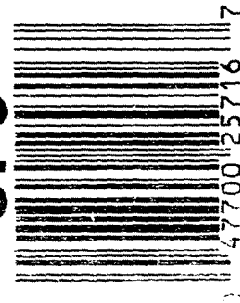
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296720

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296720

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		2/6/03	B3
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-12-03	RTK

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.0</u>	3-12-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	3-12-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.021</u> <u>.021</u>	3-12-03	DA
	J) ASSEMBLE STOCK		3-27-03	rw
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RTL
	M) IRON SIGHT ALIGNMENT		4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO		2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.65</u> <u>2.58</u> <u>2.41</u> <u>2.46</u>	3-12-03	DA
	C) FUNCTION		4-22-03	RTL
660	PACK		4/22/03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.20		2.24	MIN. SETTING,
PULL #2	2.58	2.15		2.37	NO AVG. OF 5
PULL #3	2.56	2.13		2.33	READINGS ACCEPT
PULL #4	2.37	2.08		2.37	ABLE LESS THAN
PULL #5	2.38	2.13		2.31	
TOTAL	12.45	10.69		11.62	
AVG.	2.49	2.13		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.41		
PULL #2	3.24	3.50		
PULL #3	3.27	3.33		
PULL #4	3.31	3.45		
PULL #5	3.26	3.25		
TOTAL	16.31	16.94		
AVG.	3.26	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.24	4.44		4.27
PULL #2	4.22	4.29		4.36
PULL #3	4.23	4.31		4.24
PULL #4	4.03	4.24		4.22
PULL #5	4.14	4.20		4.43
TOTAL	20.86	21.48		21.52
AVG.	4.17	4.29		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296720.___0

FILE DATE AND TIME: 03/01/2003 14:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .7075

BARBER - M24 0158765

SERIAL NUMBER: G6296720. 0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:38

POINT#	X	Y
1:	0.586	-0.592
2:	0.348	-0.487
3:	-0.041	-0.042
4:	-0.408	0.498
5:	-0.881	0.683

X CENTROID: -0.079

Y CENTROID: 0.012

POA TO CENTROID: 0.080

HORZ SPREAD: 1.467

VERT SPREAD: 1.275

GROUP SPREAD: 1.944

MIN RADIUS: 0.066

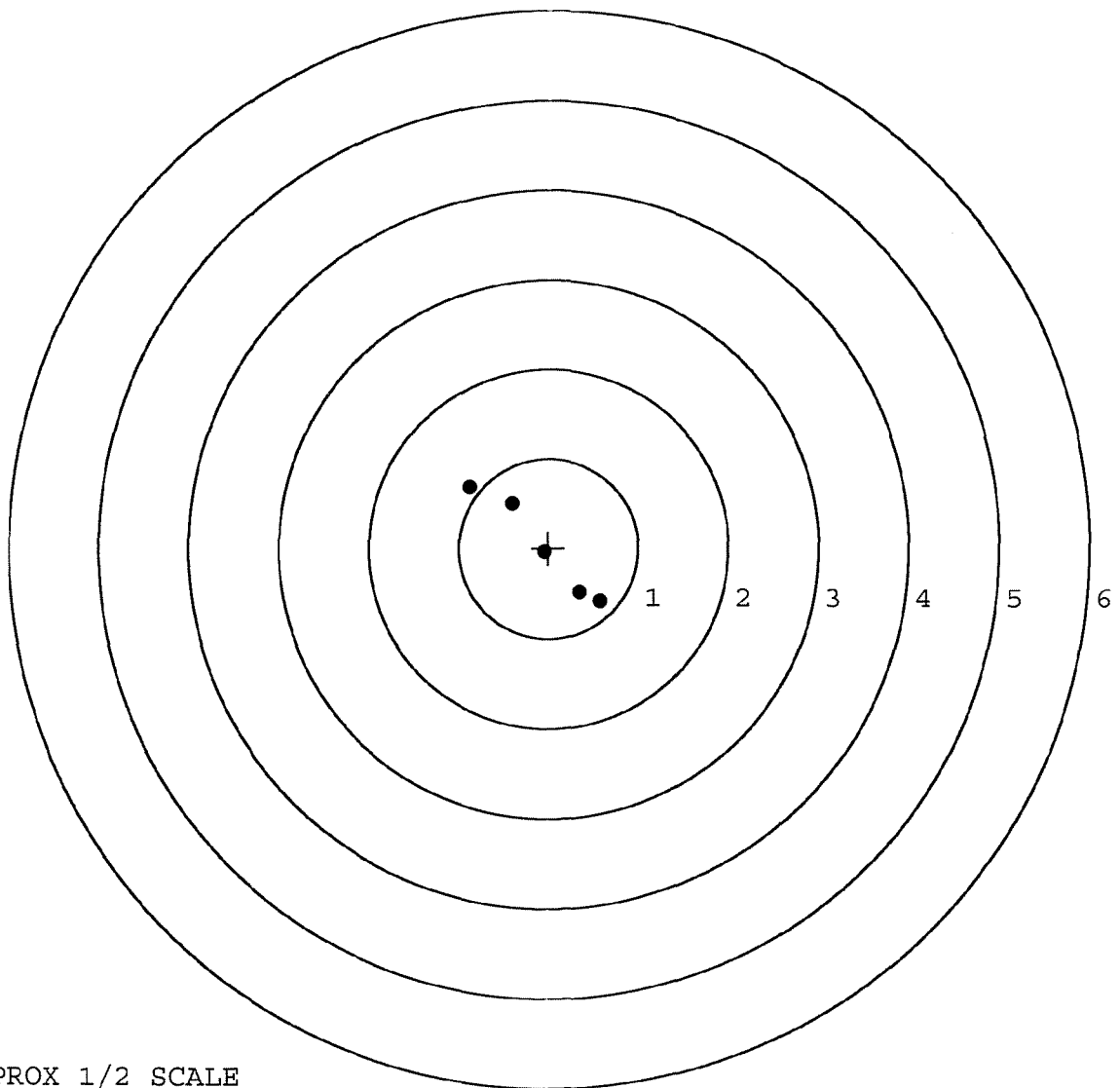
MAX RADIUS: 1.046

MEAN RADIUS: 0.651

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



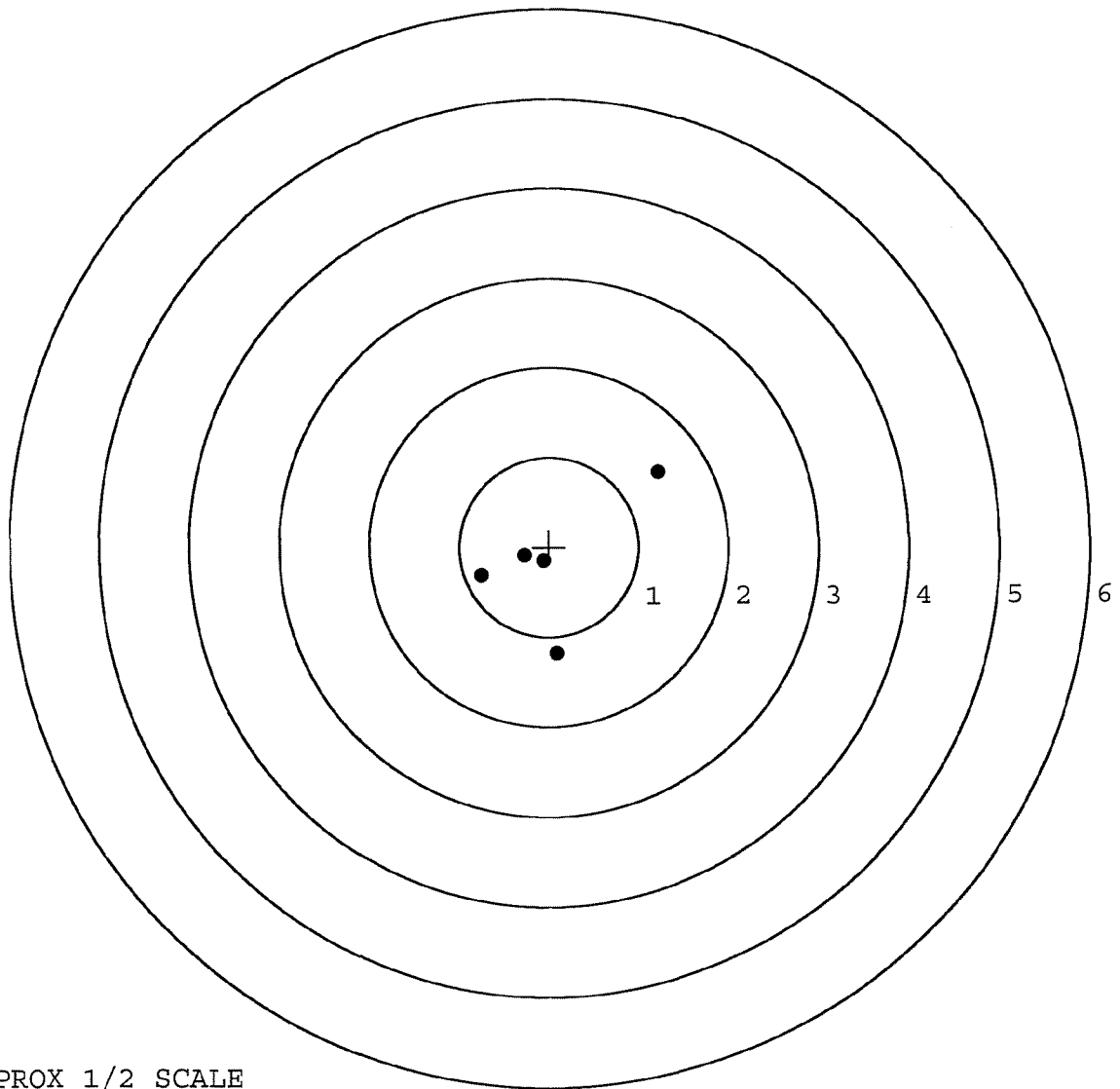
TARGET APPROX 1/2 SCALE

BARBER - M24 0158766

SERIAL NUMBER: G6296720. __0
 TARGET NUMBER: 2
 FILE DATE: 03/01/2003
 FILE TIME: 14:38

POINT#	X	Y
1:	0.090	-1.192
2:	-0.063	-0.159
3:	-0.274	-0.096
4:	-0.754	-0.317
5:	1.226	0.832

X CENTROID: 0.045
 Y CENTROID: -0.186
 POA TO CENTROID: 0.192
 HORZ SPREAD: 1.980
 VERT SPREAD: 2.024
 GROUP SPREAD: 2.321
 MIN RADIUS: 0.111
 MAX RADIUS: 1.559
 MEAN RADIUS: 0.764
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE