

5-629 6721

VER
instr
enclo
safe
firea

SET
G

ORI
2

46

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 66296721

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66296721

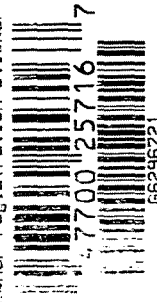
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



other registration sticker



46 FORM

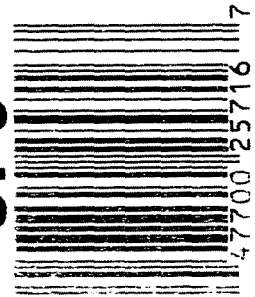
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296721

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296721

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	04-17-03	RTL

CP #	BARBER - M24 0158771	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>8.0</u>	4/17/03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	4/17/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	4/17/03	DA
	J) ASSEMBLE STOCK		04-09-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-17-03	RTL
	M) IRON SIGHT ALIGNMENT		04-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
645	INSPECT FOR LIVE AMMO		4-15-03	A
655	FINAL INSPECTION A) HEADSPACE		04-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.49</u> <u>2.59</u> <u>2.61</u> <u>2.52</u>	4/17/03	DA
	C) FUNCTION		04-17-03	RTL
660	PACK		4-17-03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.23		2.35	MIN. SETTING,
PULL #2	2.44	2.26		2.38	NO AVG. OF 5
PULL #3	2.45	2.25		2.35	READINGS ACCEPT
PULL #4	2.35	2.21		2.36	ABLE LESS THAN
PULL #5	2.48	2.27		2.33	
TOTAL	12.03	11.22		11.77	
AVG.	2.40	2.24		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.07		
PULL #2	3.03	3.06		
PULL #3	3.08	3.11		
PULL #4	2.97	3.08		
PULL #5	3.04	3.05		
TOTAL	15.22	15.37		
AVG.	3.04	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.19	4.12		4.07
PULL #2	3.91	3.93		4.36
PULL #3	4.15	4.09		4.27
PULL #4	4.14	4.13		4.41
PULL #5	4.16	4.14		4.40
TOTAL	20.55	20.41		21.51
AVG.	4.11	4.08		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296721.___0

FILE DATE AND TIME: 04/16/2003 01:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

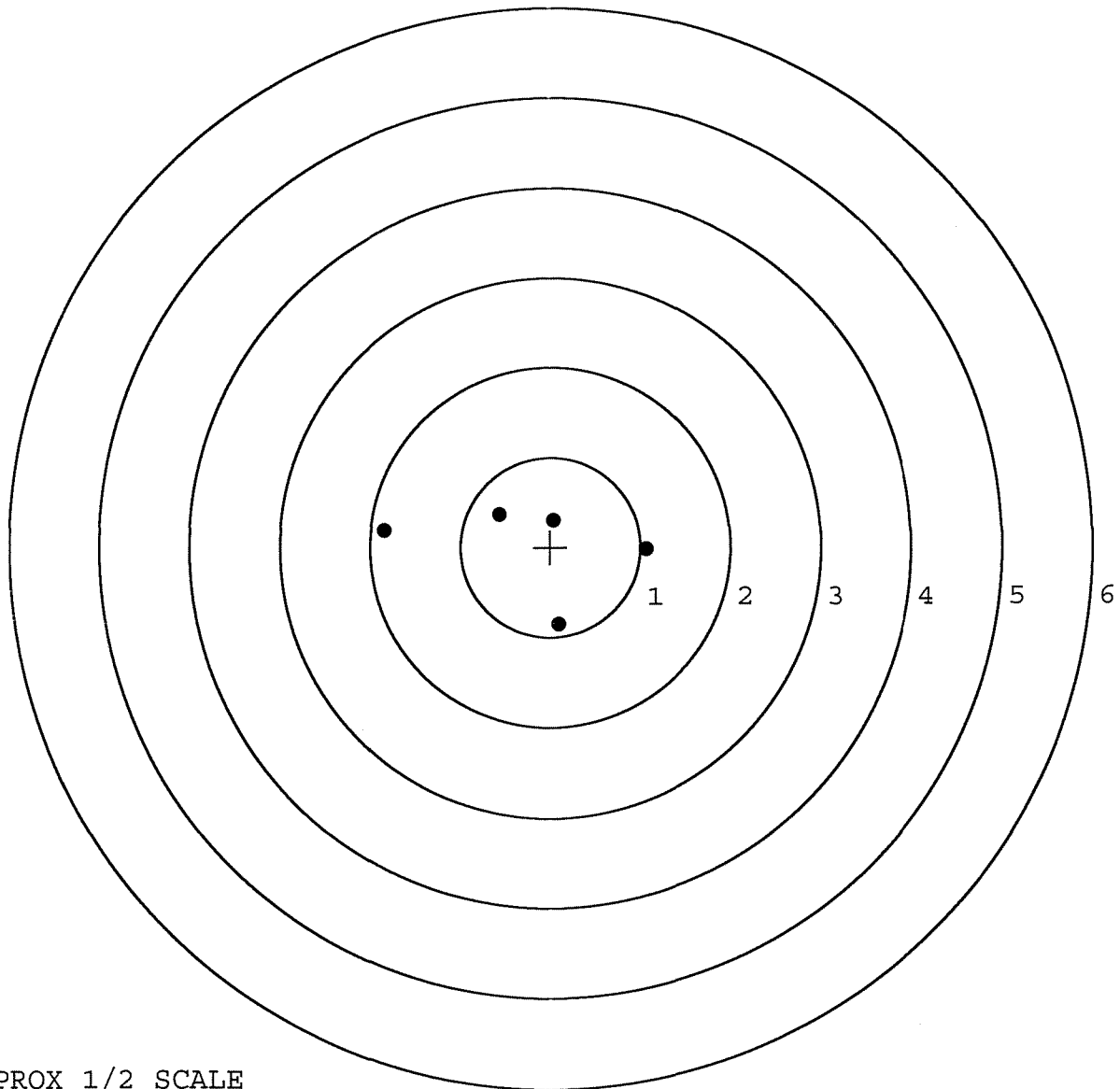
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean ✓ *.8035*

SERIAL NUMBER: G6296721. __0
 TARGET NUMBER: 1
 FILE DATE: 04/16/2003
 FILE TIME: 01:12

POINT#	X	Y
1:	1.066	-0.032
2:	0.045	0.298
3:	-0.561	0.361
4:	-1.840	0.193
5:	0.100	-0.861

X CENTROID: -0.238
 Y CENTROID: -0.008
 POA TO CENTROID: 0.238
 HORZ SPREAD: 2.906
 VERT SPREAD: 1.222
 GROUP SPREAD: 2.915
 MIN RADIUS: 0.417
 MAX RADIUS: 1.615
 MEAN RADIUS: 0.949
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

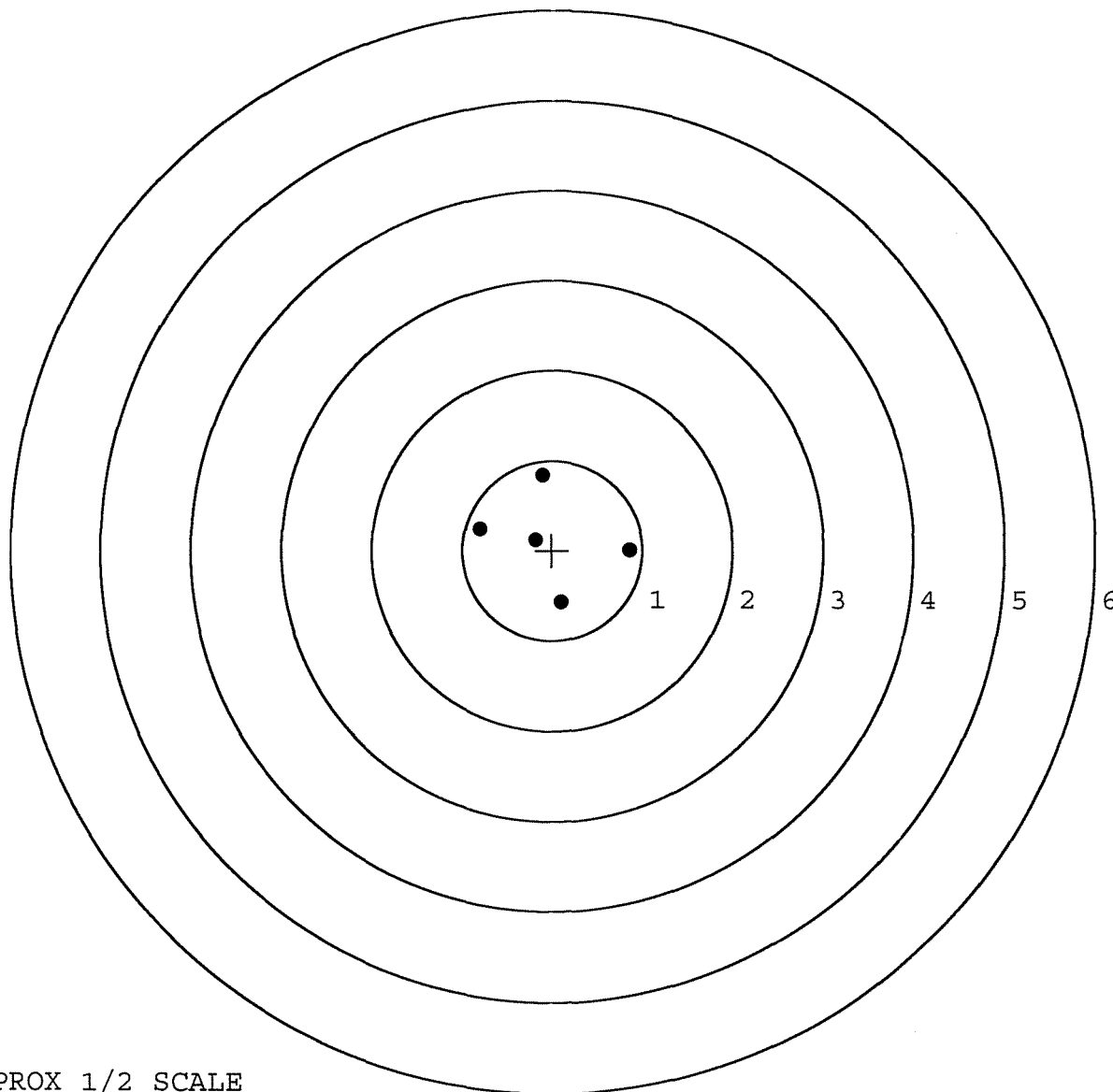


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296721. __0
 TARGET NUMBER: 2
 FILE DATE: 04/16/2003
 FILE TIME: 01:12

POINT#	X	Y
1:	0.866	0.004
2:	0.102	-0.585
3:	-0.184	0.114
4:	-0.811	0.246
5:	-0.111	0.836

X CENTROID: -0.028
 Y CENTROID: 0.123
 POA TO CENTROID: 0.126
 HORZ SPREAD: 1.677
 VERT SPREAD: 1.421
 GROUP SPREAD: 1.694
 MIN RADIUS: 0.157
 MAX RADIUS: 0.901
 MEAN RADIUS: 0.658
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE