

G6296732

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296732

ORDER NO. **25716**

46

22CX

5716 G6296732

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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24" BARREL 7.62 NATO

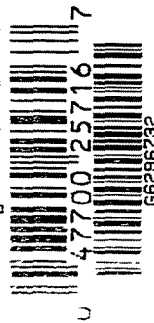
- INSTRUCTION BOOK 3518

45 FORM

proof of purchase



owner registration sticker



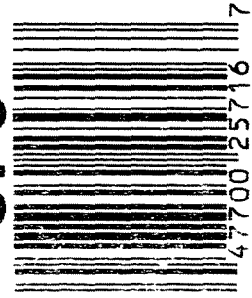
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296732

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296732

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	KS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-14-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.25</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024</u> <u>.023</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
	MALFUNCTION	CORRECTION	4-14-03	A
645	INSPECT FOR LIVE AMMO		4-14-03	A
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.70</u> <u>2.63</u> <u>2.81</u> <u>2.81</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4-16-03	WA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0158884 TESTS

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

SERIAL NO.

DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.37		2.59	MIN. SETTING
PULL #2	2.60	2.54		2.68	NO AVG. OF 5
PULL #3	2.57	2.56		2.64	READINGS ACCEPT
PULL #4	2.58	2.63		2.60	ABLE LESS THAN
PULL #5	2.59	2.55		2.66	
TOTAL	12.93	12.65		13.17	
AVG.	2.58	2.53		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.30		
PULL #2	3.24	3.27		
PULL #3	3.07	3.37		
PULL #4	3.02	3.33		
PULL #5	3.29	3.08		
TOTAL	15.84	16.35		
AVG.	3.16	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.04	4.15		4.14
PULL #2	4.05	4.05		4.05
PULL #3	4.24	4.14		4.16
PULL #4	4.22	4.13		4.26
PULL #5	4.11	4.09		4.18
TOTAL	20.66	20.56		20.79
AVG.	4.13	4.11		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296732.___0

FILE DATE AND TIME: 04/15/2003 01:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

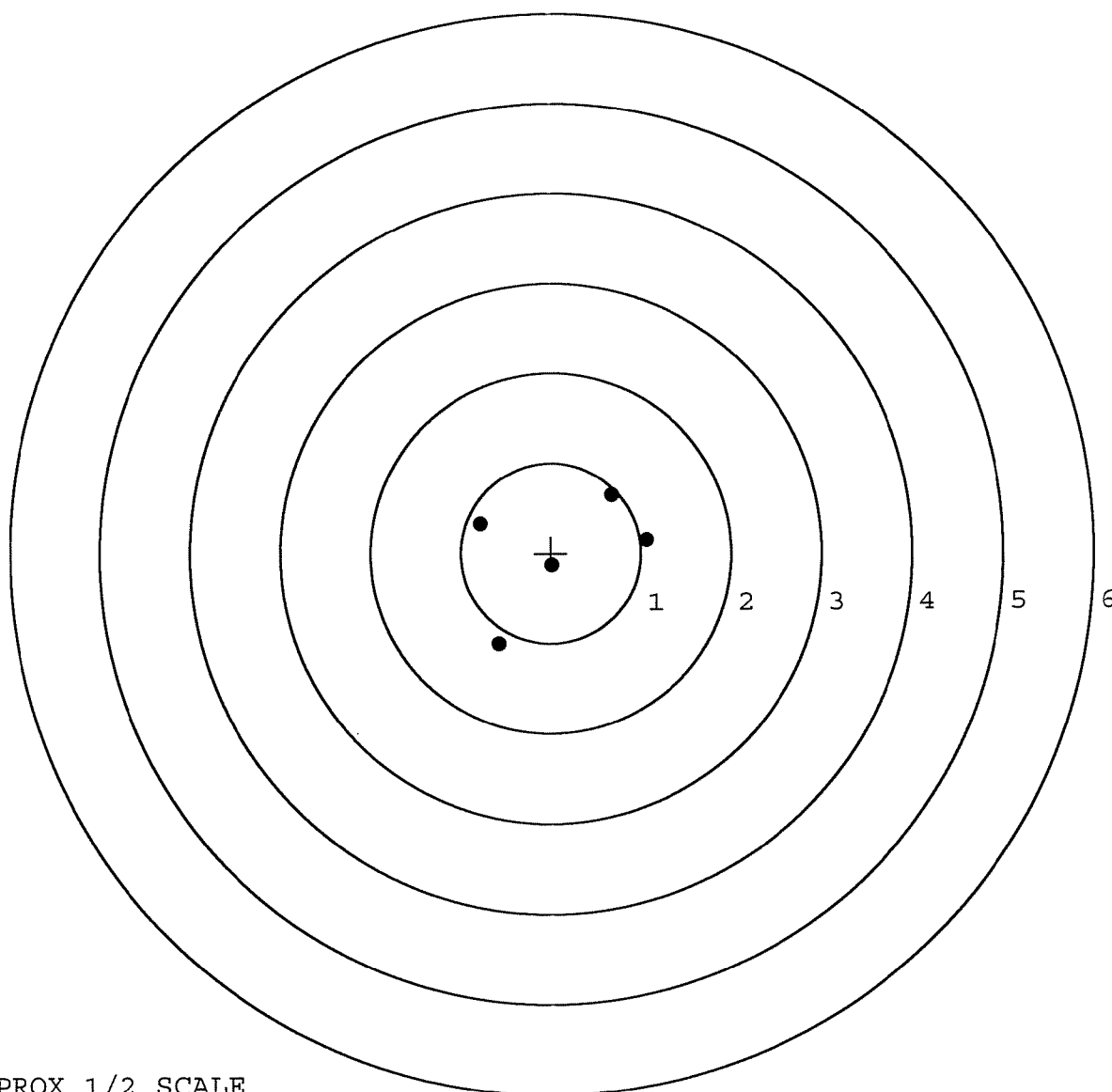
ave. mean 909

BARBER - M24 0158886

SERIAL NUMBER: G6296732. __0
TARGET NUMBER: 1
FILE DATE: 04/15/2003
FILE TIME: 01:24

POINT#	X	Y
1:	1.062	0.144
2:	0.683	0.644
3:	0.007	-0.138
4:	-0.785	0.330
5:	-0.582	-1.008

X CENTROID: 0.077
Y CENTROID: -0.006
POA TO CENTROID: 0.077
HORZ SPREAD: 1.847
VERT SPREAD: 1.652
GROUP SPREAD: 2.081
MIN RADIUS: 0.150
MAX RADIUS: 1.200
MEAN RADIUS: 0.832
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



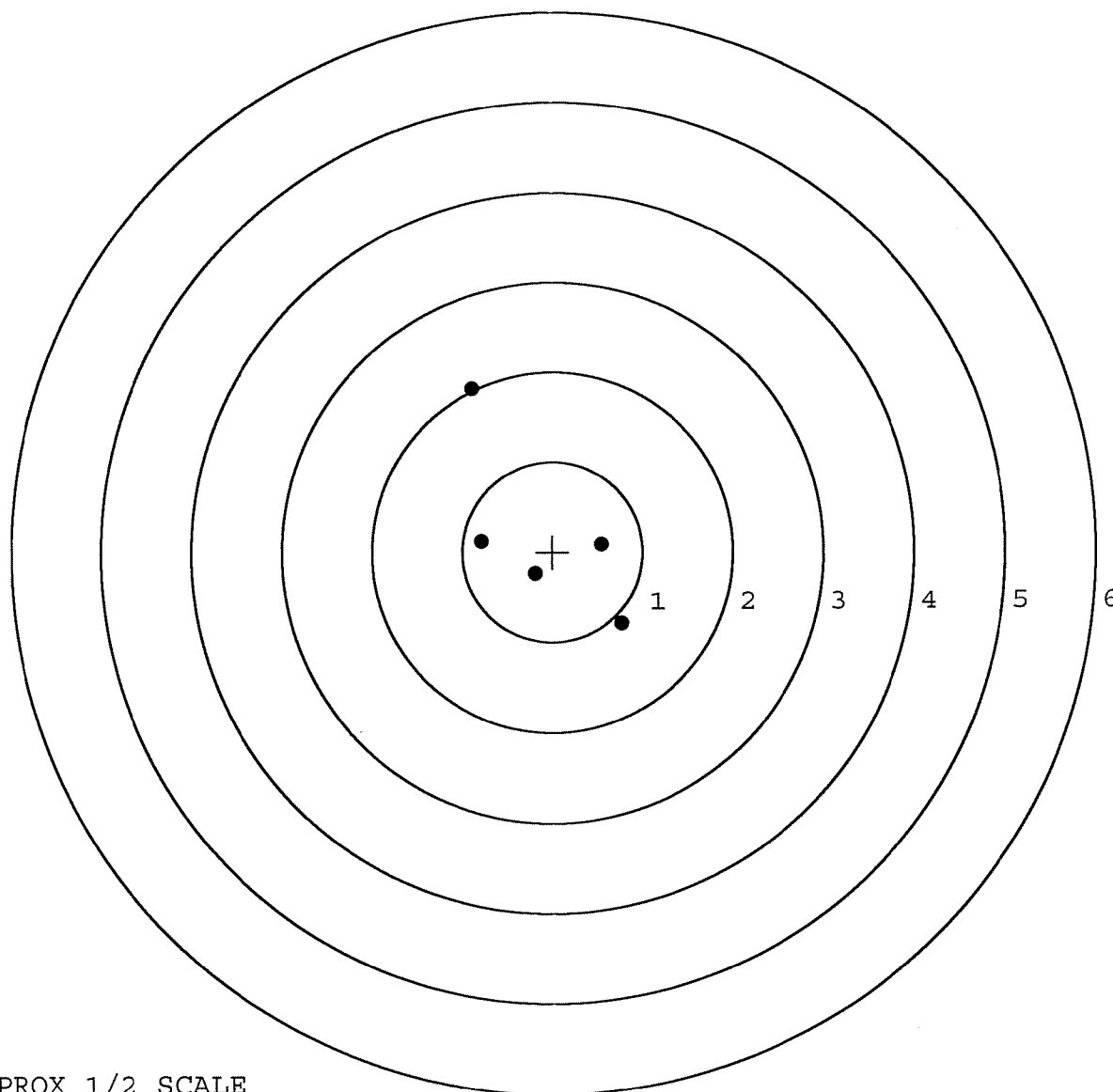
TARGET APPROX 1/2 SCALE

BARBER - M24 0158887

SERIAL NUMBER: G6296732. __0
TARGET NUMBER: 2
FILE DATE: 04/15/2003
FILE TIME: 01:24

POINT#	X	Y
1:	0.773	-0.802
2:	0.549	0.081
3:	-0.197	-0.242
4:	-0.792	0.123
5:	-0.893	1.814

X CENTROID: -0.112
Y CENTROID: 0.195
POA TO CENTROID: 0.225
HORZ SPREAD: 1.666
VERT SPREAD: 2.616
GROUP SPREAD: 3.101
MIN RADIUS: 0.445
MAX RADIUS: 1.798
MEAN RADIUS: 0.986
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE