

G-629 6733

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
G6296733

ORDER NO.
25716

07KX

5716 G6296733

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



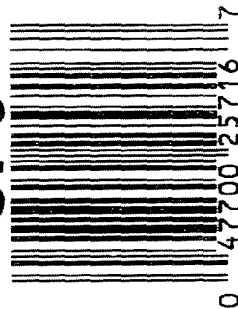
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296733

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296733

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SS
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	OA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.25</u>	3-31-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.5</u>	3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-29-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.020</u> <u>.0215</u>	3-31-03	TRW
	J) ASSEMBLE STOCK		3-3-03	FW
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
	MALFUNCTION	CORRECTION	3-17-03	A
645	INSPECT FOR LIVE AMMO		3-17-03	A
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.80</u> <u>2.82</u> <u>2.67</u> <u>2.60</u>	3-31-03	TRW
	C) FUNCTION		4-29-03	RTL
660	PACK		4/29/03	RTA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#
BARBER - M24 0158893

DATE 3-3-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.54		2.37	MIN. SETTING,
PULL #2	2.53	2.60		2.29	NO AVG. OF 5
PULL #3	2.64	2.57		2.34	READINGS ACCEPT-
PULL #4	2.68	2.54		2.27	ABLE LESS THAN 2
PULL #5	2.62	2.61		2.26	
TOTAL	13.08	12.86		11.53	
AVG.	2.61	2.57		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.02		
PULL #2	3.25	3.45		
PULL #3	3.41	3.02		
PULL #4	3.49	3.41		
PULL #5	3.44	3.37		
TOTAL	16.97	16.27		
AVG.	3.39	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# PC TARGET & ACCUE
PULL #1	4.23	4.07		4.07
PULL #2	4.20	3.99		4.18
PULL #3	4.04	4.03		4.04
PULL #4	3.98	3.97		4.00
PULL #5	4.20	4.07		4.09
TOTAL	20.65	20.13		20.38
AVG.	4.13	4.02		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296733. __0

FILE DATE AND TIME: 03/18/2003 11:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

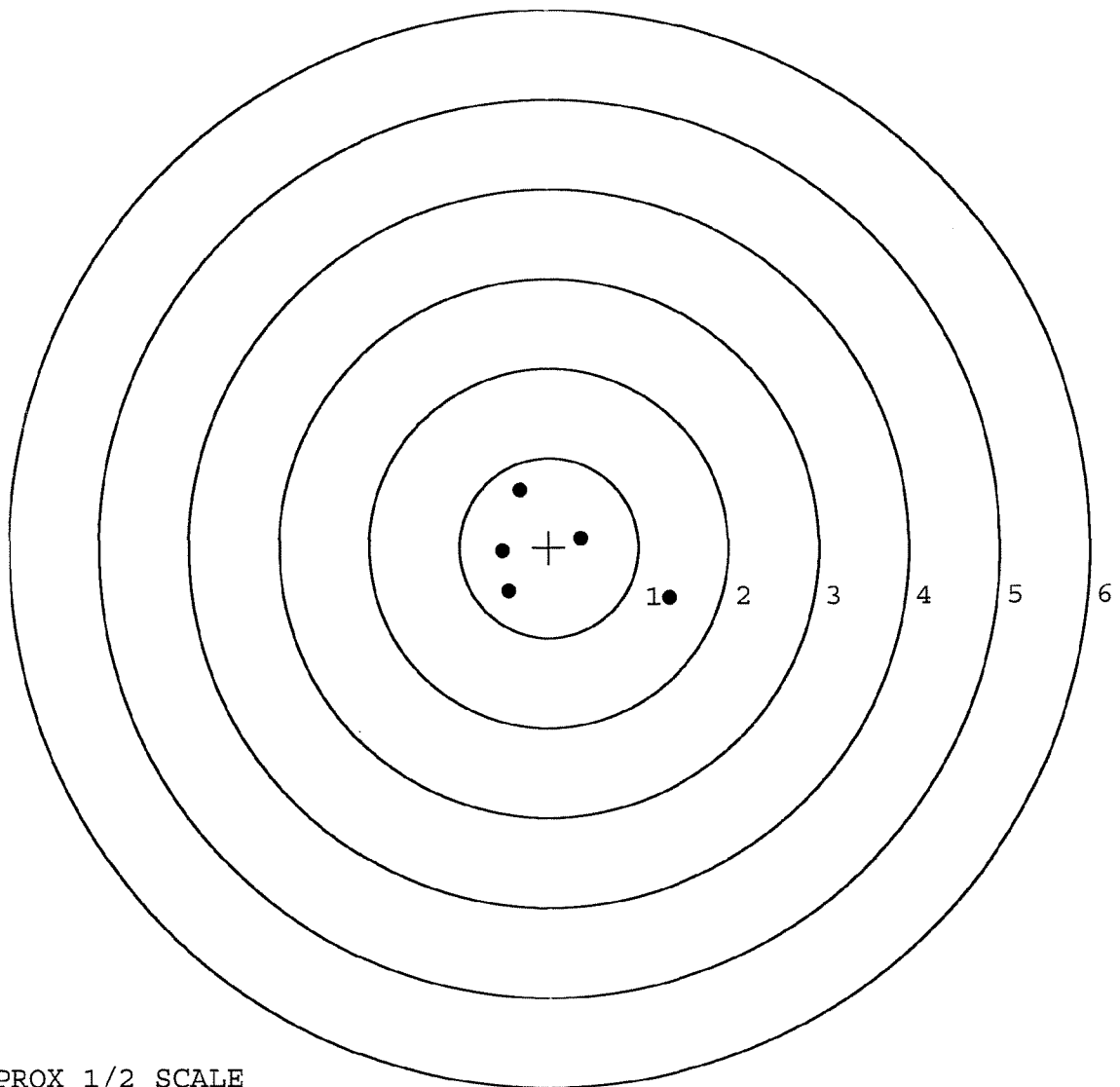
AVE. MEAN .8385

BARBER - M24 0158895

SERIAL NUMBER: G6296733. __0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:36

POINT#	X	Y
1:	-0.320	0.636
2:	0.360	0.098
3:	1.340	-0.567
4:	-0.447	-0.487
5:	-0.522	-0.044

X CENTROID: 0.082
Y CENTROID: -0.073
POA TO CENTROID: 0.110
HORZ SPREAD: 1.862
VERT SPREAD: 1.203
GROUP SPREAD: 2.050
MIN RADIUS: 0.326
MAX RADIUS: 1.351
MEAN RADIUS: 0.754
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



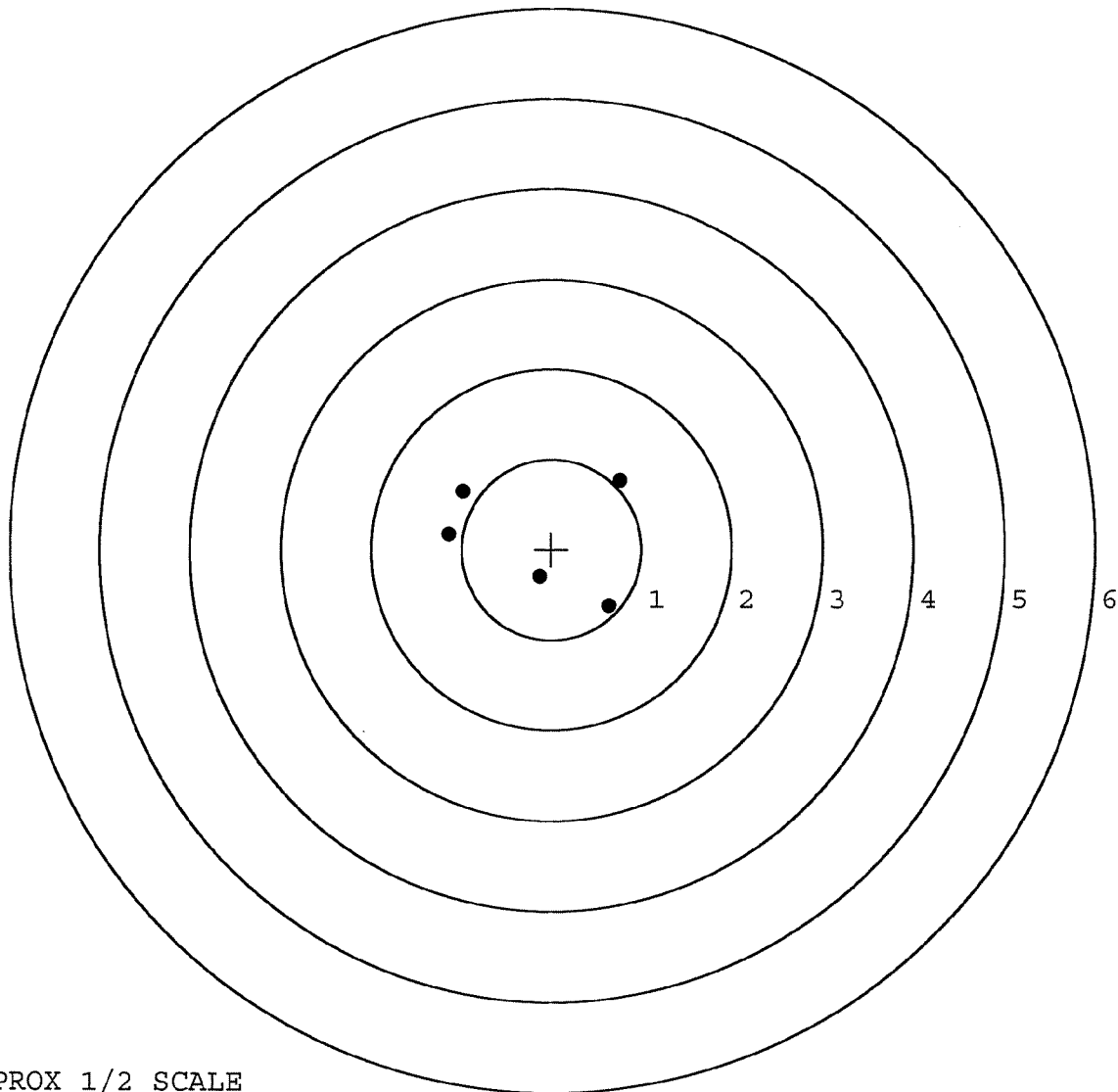
TARGET APPROX 1/2 SCALE

BARBER - M24 0158896

SERIAL NUMBER: G6296733. __ 0
 TARGET NUMBER: 2
 FILE DATE: 03/18/2003
 FILE TIME: 11:36

POINT#	X	Y
1:	0.762	0.761
2:	-0.132	-0.306
3:	0.640	-0.631
4:	-0.990	0.646
5:	-1.144	0.172

X CENTROID: -0.173
 Y CENTROID: 0.128
 POA TO CENTROID: 0.215
 HORZ SPREAD: 1.906
 VERT SPREAD: 1.392
 GROUP SPREAD: 1.995
 MIN RADIUS: 0.436
 MAX RADIUS: 1.129
 MEAN RADIUS: 0.923
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE