

G6296734

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tr. Off. Marca Registrada Marque Deposee.

SERIAL NO. G6296734	J
ORDER NO. 25716	46

07KX



5716 G6296734

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



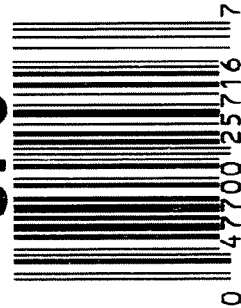
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296734

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296734

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <u>PR</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	PR

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.6</u> <u>6.0</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RTL
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
645	INSPECT FOR LIVE AMMO		2-26-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.68</u> <u>2.54</u> <u>2.67</u> <u>2.70</u>	3-5-03	DA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/5/03	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

BARBER - M24 0158902

DATE 2-17-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.48		2.39	MIN. SETTING,
PULL #2	2.69	2.41		2.35	NO AVG. OF 5
PULL #3	2.56	2.44		2.34	READINGS ACCEPT-
PULL #4	2.54	2.30		2.26	ABLE LESS THAN 2
PULL #5	2.65	2.31		2.32	
TOTAL	12.88	11.94		11.66	
AVG.	2.57	2.38		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.25		
PULL #2	3.42	3.30		
PULL #3	3.24	3.09		
PULL #4	3.18	3.22		
PULL #5	3.30	3.21		
TOTAL	16.47	16.07		
AVG.	3.29	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.03	4.28		3.98
PULL #2	4.11	4.25		4.02
PULL #3	4.03	4.14		4.07
PULL #4	4.05	4.26		4.03
PULL #5	4.06	4.27		4.08
TOTAL	20.28	21.20		20.18
AVG.	4.05	4.24		4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296734.___0

FILE DATE AND TIME: 02/27/2003 14:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

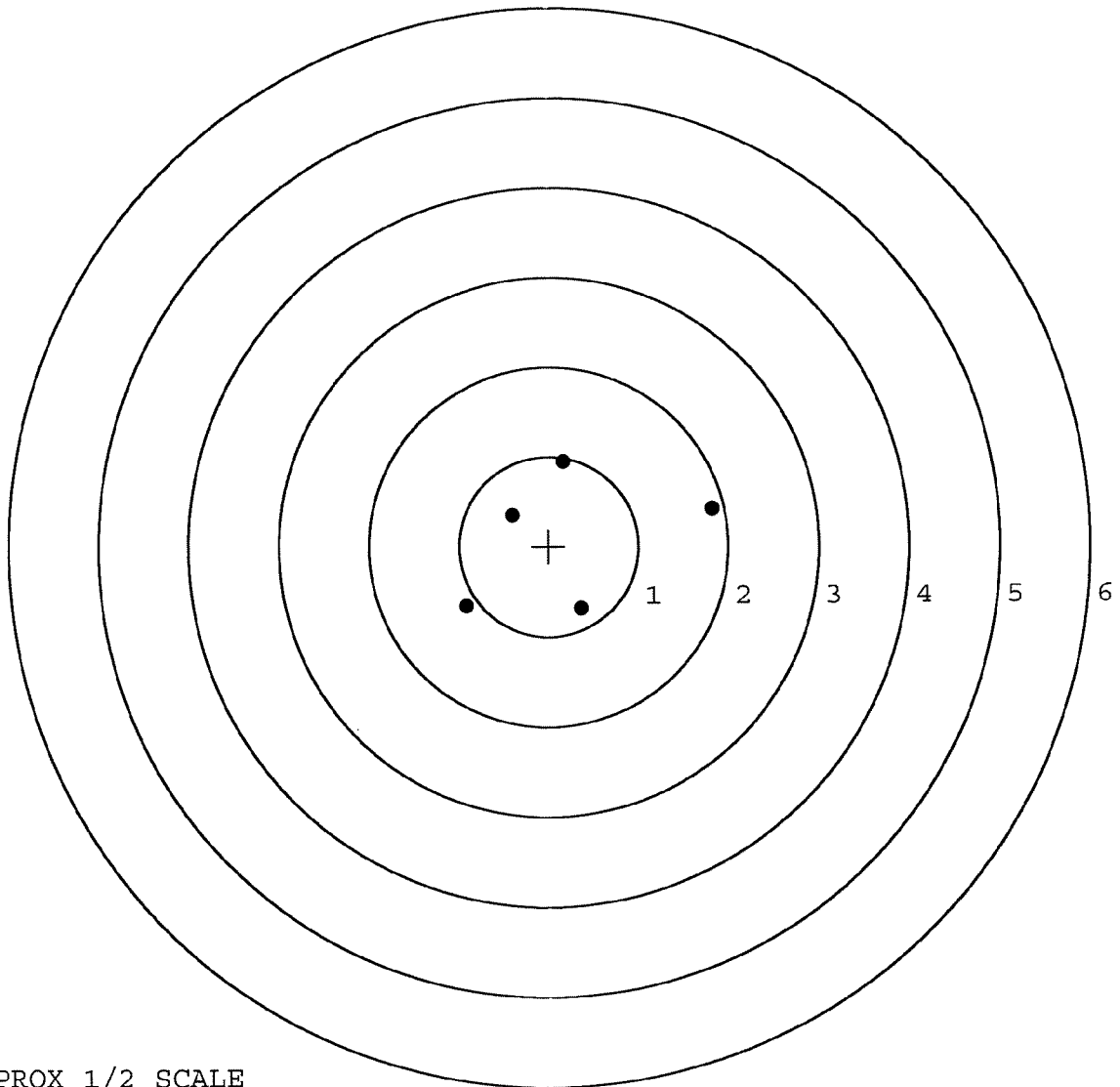
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 994

SERIAL NUMBER: G6296734. __0
 TARGET NUMBER: 1
 FILE DATE: 02/27/2003
 FILE TIME: 14:45

POINT#	X	Y
1:	0.364	-0.695
2:	-0.403	0.343
3:	0.167	0.946
4:	1.820	0.412
5:	-0.921	-0.662

X CENTROID: 0.205
 Y CENTROID: 0.069
 POA TO CENTROID: 0.217
 HORZ SPREAD: 2.741
 VERT SPREAD: 1.641
 GROUP SPREAD: 2.944
 MIN RADIUS: 0.667
 MAX RADIUS: 1.651
 MEAN RADIUS: 1.064
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



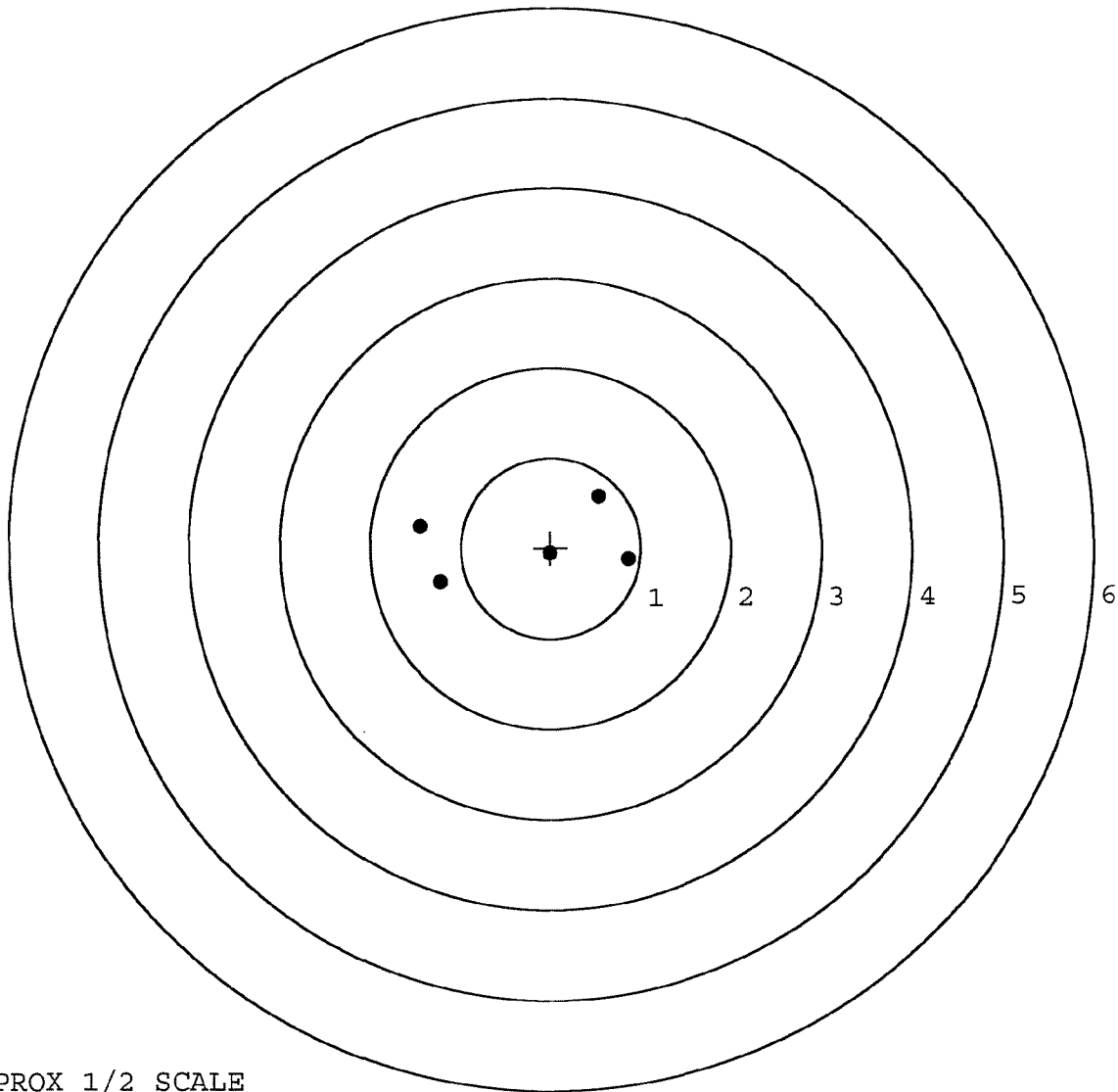
TARGET APPROX 1/2 SCALE

BARBER - M24 0158905

SERIAL NUMBER: G6296734. __0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 14:45

POINT#	X	Y
1:	0.863	-0.133
2:	0.544	0.567
3:	-0.007	-0.063
4:	-1.441	0.242
5:	-1.229	-0.379

X CENTROID: -0.254
Y CENTROID: 0.047
POA TO CENTROID: 0.258
HORZ SPREAD: 2.304
VERT SPREAD: 0.946
GROUP SPREAD: 2.334
MIN RADIUS: 0.270
MAX RADIUS: 1.203
MEAN RADIUS: 0.924
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE