

G 6296735

VERY
Instru
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safe
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Make in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL G66
ORDER 25716

5716 G6296735

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

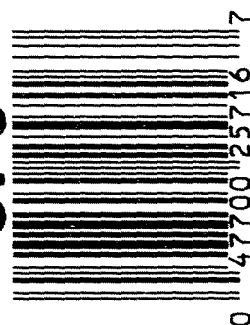
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296735

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296735

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 28 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	AB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRLW

CP #	BARBER - M240158910	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.5</u> <u>7.25</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>3.0</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.023</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-16-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-16-03	RW
	M) IRON SIGHT ALIGNMENT		4-16-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-16-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
645	INSPECT FOR LIVE AMMO		4-21-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.63</u> <u>2.54</u> <u>2.43</u> <u>2.38</u>	5-1-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/5/03	RW

BARBER - M240158911
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-12-02
 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.25		2.16	MIN. SETTING
PULL #2	2.40	2.43		2.21	NO AVG. OF 5
PULL #3	2.37	2.30		2.13	READINGS ACCEPT
PULL #4	2.29	2.27		2.07	ABLE LESS THAN
PULL #5	2.28	2.28		2.16	
TOTAL	11.95	11.53		10.73	
AVG.	2.39	2.30		2.14	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.24		
PULL #2	3.01	3.22		
PULL #3	3.15	3.14		
PULL #4	3.31	3.12		
PULL #5	3.06	3.20		
TOTAL	15.64	15.92		
AVG.	3.12	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.03	4.20		4.15
PULL #2	4.01	4.04		4.16
PULL #3	4.12	4.07		4.09
PULL #4	4.07	4.10		4.17
PULL #5	4.20	4.19		4.12
TOTAL	20.43	20.60		20.69
AVG.	4.08	4.12		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296735. __0
FILE DATE AND TIME: 04/22/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

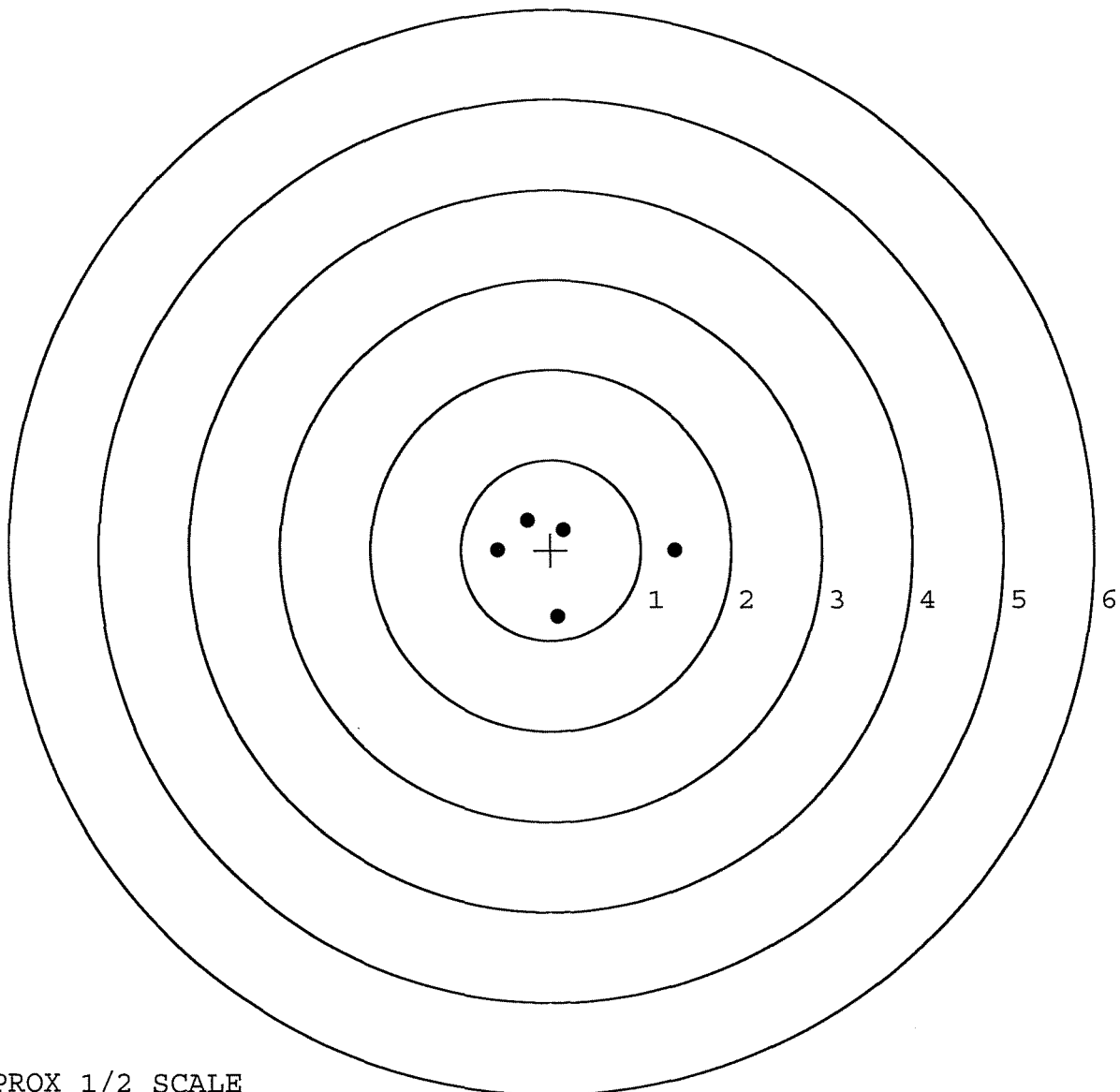
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 7115

SERIAL NUMBER: G6296735. 0
 TARGET NUMBER: 1
 FILE DATE: 04/22/2003
 FILE TIME: 01:05

POINT#	X	Y
1:	1.377	-0.004
2:	0.078	-0.743
3:	0.146	0.221
4:	-0.265	0.329
5:	-0.592	-0.006

X CENTROID: 0.149
 Y CENTROID: -0.041
 POA TO CENTROID: 0.154
 HORZ SPREAD: 1.969
 VERT SPREAD: 1.072
 GROUP SPREAD: 1.969
 MIN RADIUS: 0.262
 MAX RADIUS: 1.229
 MEAN RADIUS: 0.699
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

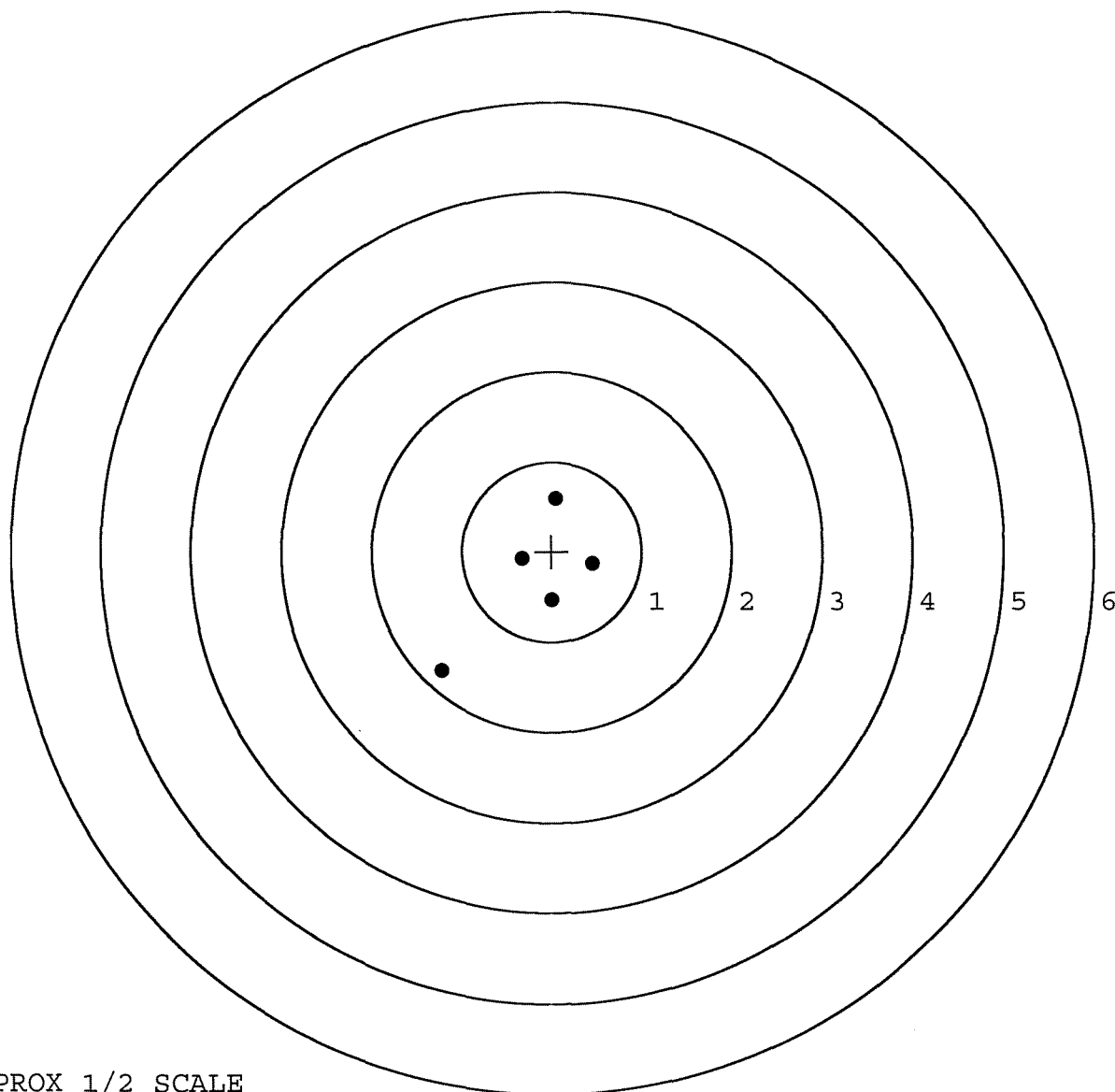


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296735. __0
 TARGET NUMBER: 2
 FILE DATE: 04/22/2003
 FILE TIME: 01:05

POINT#	X	Y
1:	0.454	-0.135
2:	0.042	0.588
3:	-0.332	-0.084
4:	0.006	-0.542
5:	-1.225	-1.321

X CENTROID: -0.211
 Y CENTROID: -0.299
 POA TO CENTROID: 0.366
 HORZ SPREAD: 1.679
 VERT SPREAD: 1.909
 GROUP SPREAD: 2.291
 MIN RADIUS: 0.247
 MAX RADIUS: 1.440
 MEAN RADIUS: 0.724
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

195
20
124
244