

56296741

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

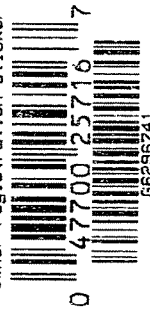
- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



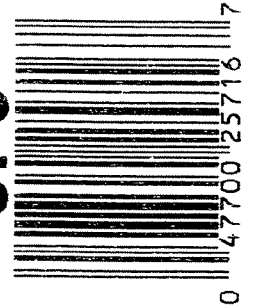
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296741

UPC



VERY IMPORTANT
 INSTRUCTION BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

MADE IN ILION, NY Reg. U.S. Pat. & TM. Off. Marca Registrada Tar que Deposee.

SERIAL NO. G6296741	ORDER NO. 25716
-------------------------------	---------------------------

DD

17XX

5716 G6296741

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296741

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTZ
600	PROOF		11-12-03	AC
607	CHECK HEADSPACE	INSPECTED	11-12-03	AC
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BD</u>		
615	ROLLMARK CALIBER		11-13-03	TR
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11/21/03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11/21/03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11/21/03	RW
	D) OIL FIRING PIN ASSEMBLY		11/21/03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	58973	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	7.50	7.75	7.50	12-9-03	RTL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.50	2.50	2.50	12-9-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY					4-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.021	.022	.022	12-9-03	RTL
	J) ASSEMBLE STOCK					11/24/03	RL
	K) ASSEMBLE SWIVEL STUDS					12-10-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					11/24/03	RL
	M) IRON SIGHT ALIGNMENT					11/24/03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					11/24/03	RL
640	GALLERY TEST AND TARGET			PASS	FAIL	12-6-03	A
	MALFUNCTION			CORRECTION		12-6-03	A
	MALFUNCTION			CORRECTION		12-6-03	A
	MALFUNCTION			CORRECTION		12-6-03	A
	MALFUNCTION			CORRECTION		12-6-03	A
645	INSPECT FOR LIVE AMMO					12-6-03	A
655	FINAL INSPECTION A) HEADSPACE					12-10-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	239	248	240 240-235	12-9-03	RTL
	C) FUNCTION					12-10-03	RTL
660	PACK					12/11/03	DA

2.50 LBS (plus or minus 0.50 LBS)

DATE 11-21-03

3.00 LBS (plus or minus 0.75 LBS)

TESTER TRLW

4.00 LBS (plus or minus 1.00 LBS)

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.59	2.57		2.56	
PULL #2	2.59	2.48		2.50	
PULL #3	2.53	2.52		2.51	
PULL #4	2.35	2.60		2.50	
PULL #5	2.31	2.94		2.44	
TOTAL	12.37	13.11		12.51	
AVERAGE	2.47	2.62		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.05		
PULL #2	3.05	2.92		
PULL #3	3.07	3.05		
PULL #4	3.28	2.90		
PULL #5	3.12	2.83		
TOTAL	15.55	14.75		
AVERAGE	3.11	2.95		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.13		4.37
PULL #2	4.26	4.21		4.20
PULL #3	4.21	4.32		4.22
PULL #4	4.10	4.23		4.28
PULL #5	4.37	4.19		4.07
TOTAL	21.04	21.08		21.14
AVERAGE	4.20	4.21		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296741.__0
FILE DATE AND TIME: 12/06/2003 07:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.042
The Average Y Centroid of the Five Target Set:	0.057
The Average Point of Impact of the Five Target Set:	0.071
The Average Mean Radius of the Five Target Set:	0.733
The Distance from POA to Centroid Target #1:	0.144
The Distance from Centroid Target #2 to Centroid Target #1:	0.343
The Distance from Centroid Target #3 to Centroid Target #1:	0.253
The Distance from Centroid Target #4 to Centroid Target #1:	0.056
The Distance from Centroid Target #5 to Centroid Target #1:	0.235

SERIAL NUMBER: G6296741. 0

TARGET NUMBER: 1

FILE DATE: 12/06/2003

FILE TIME: 07:09

X CENTROID: 0.098

Y CENTROID: -0.106

POA TO CENTROID: 0.144

HORZ SPREAD: 1.321

VERT SPREAD: 2.449

GROUP SPREAD: 2.628

MIN RADIUS: 0.109

MAX RADIUS: 1.633

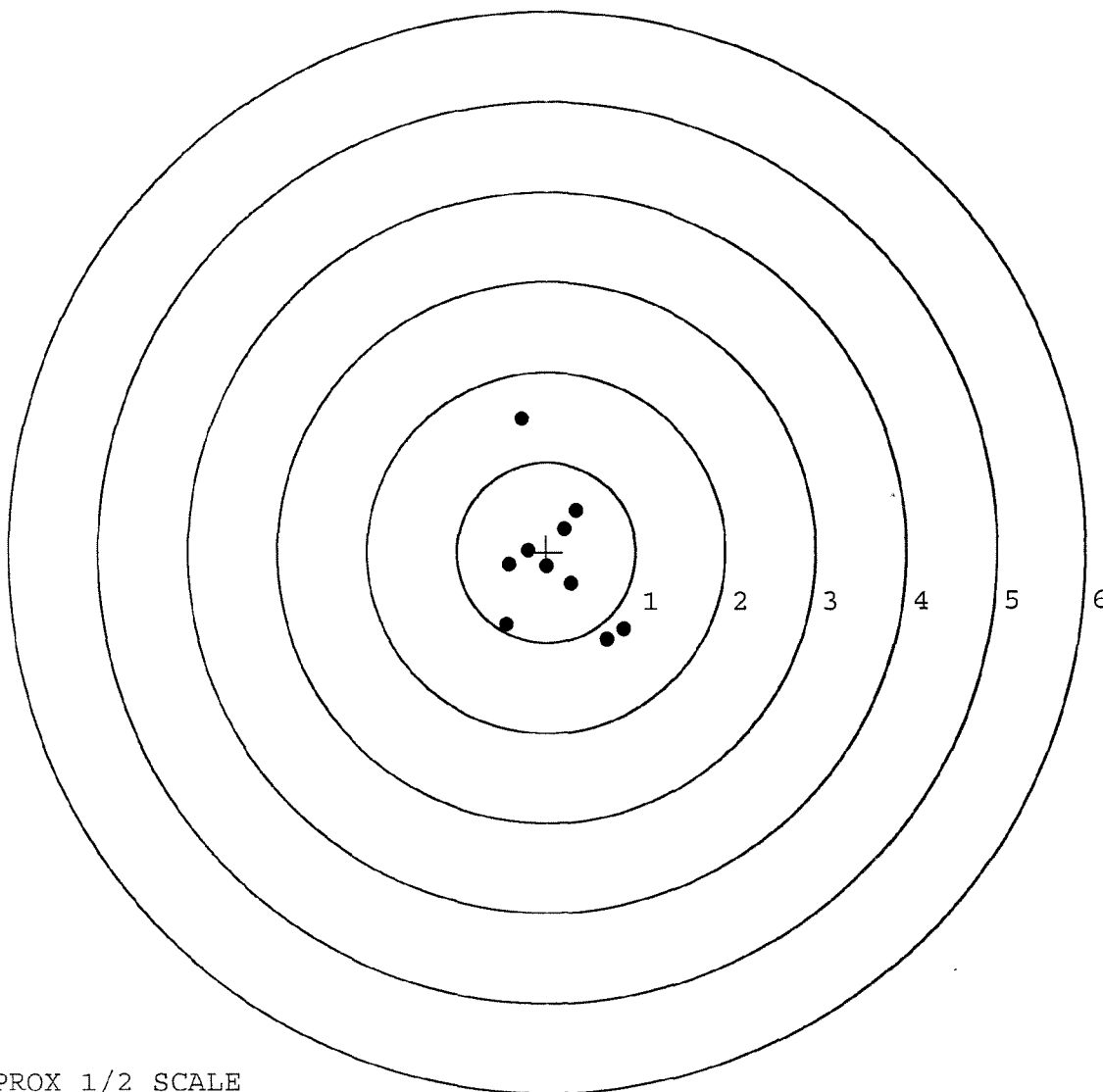
MEAN RADIUS: 0.689

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.281	1.482
2:	0.329	0.465
3:	0.199	0.258
4:	-0.203	0.018
5:	-0.426	-0.143
6:	0.004	-0.161
7:	0.279	-0.348
8:	0.863	-0.859
9:	0.672	-0.967
10:	-0.458	-0.805



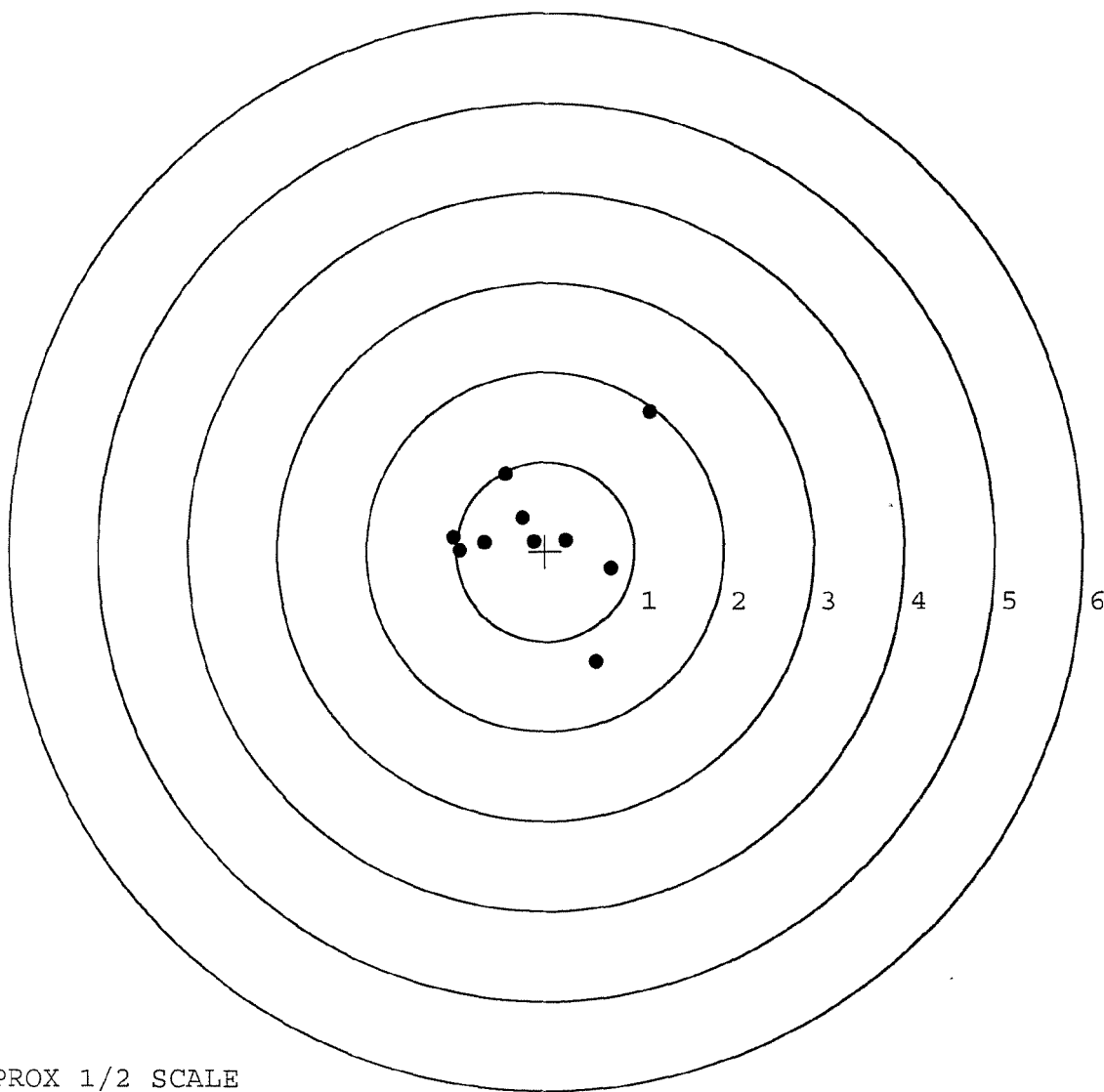
TARGET APPROX 1/2 SCALE

BARBER - M24 0158977

SERIAL NUMBER: G6296741. __0
 TARGET NUMBER: 2
 FILE DATE: 12/06/2003
 FILE TIME: 07:09

POINT#	X	Y
1:	-0.460	0.864
2:	-1.036	0.151
3:	-0.690	0.098
4:	-0.956	-0.003
5:	-0.266	0.372
6:	-0.134	0.101
7:	0.221	0.126
8:	0.737	-0.190
9:	0.571	-1.233
10:	1.171	1.560

X CENTROID: -0.084
 Y CENTROID: 0.185
 POA TO CENTROID: 0.203
 HORZ SPREAD: 2.207
 VERT SPREAD: 2.793
 GROUP SPREAD: 2.857
 MIN RADIUS: 0.097
 MAX RADIUS: 1.862
 MEAN RADIUS: 0.823
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 8

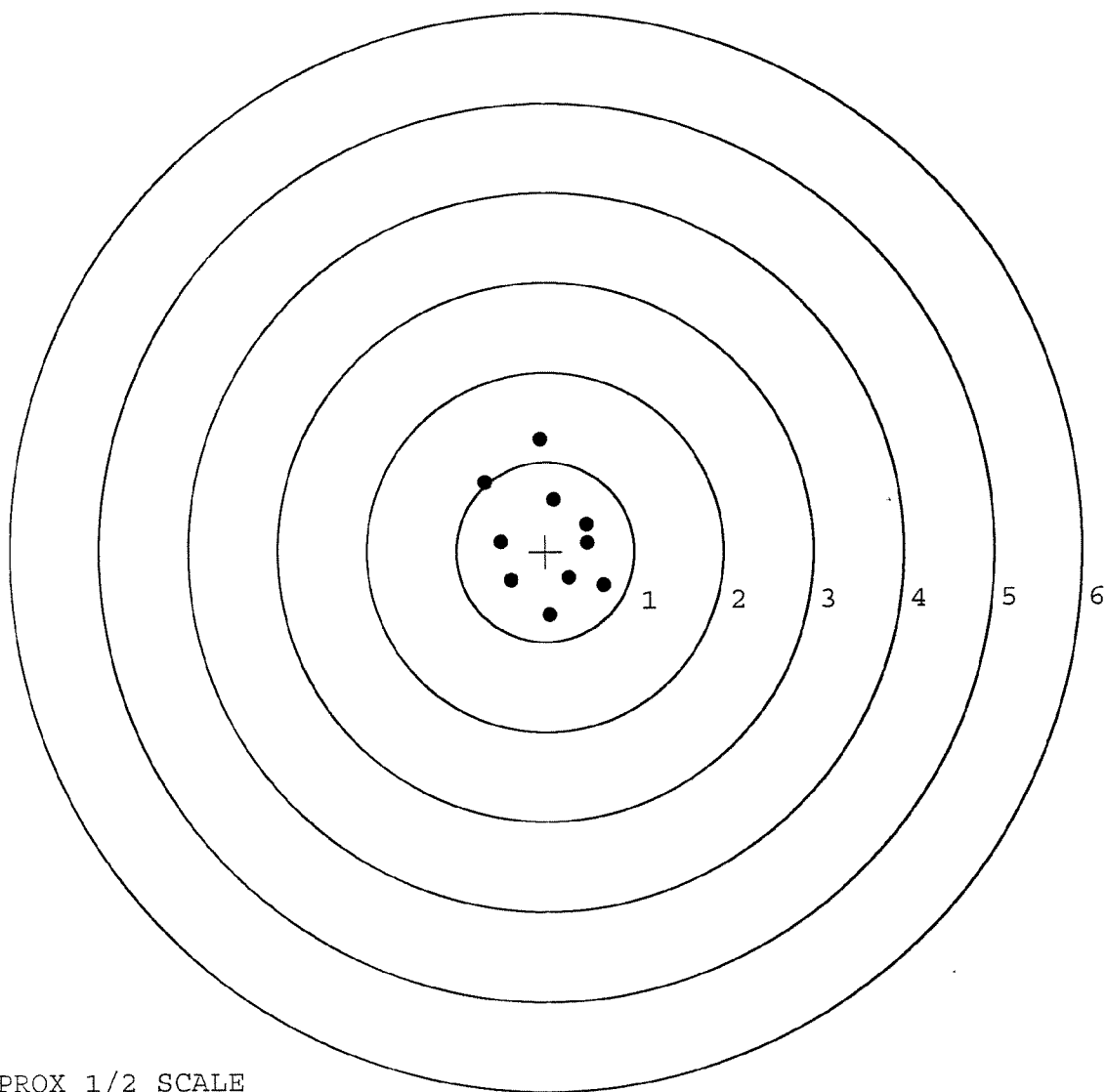


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296741. __0
 TARGET NUMBER: 3
 FILE DATE: 12/06/2003
 FILE TIME: 07:09

POINT#	X	Y
1:	0.094	0.574
2:	0.462	0.302
3:	0.470	0.096
4:	0.651	-0.383
5:	0.261	-0.296
6:	0.046	-0.713
7:	-0.393	-0.320
8:	-0.503	0.112
9:	-0.674	0.774
10:	-0.055	1.250

X CENTROID: 0.036
 Y CENTROID: 0.140
 POA TO CENTROID: 0.144
 HORZ SPREAD: 1.325
 VERT SPREAD: 1.963
 GROUP SPREAD: 1.966
 MIN RADIUS: 0.436
 MAX RADIUS: 1.114
 MEAN RADIUS: 0.672
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296741. __0

TARGET NUMBER: 4

FILE DATE: 12/06/2003

FILE TIME: 07:09

X CENTROID: 0.061

Y CENTROID: -0.063

POA TO CENTROID: 0.088

HORZ SPREAD: 2.164

VERT SPREAD: 1.609

GROUP SPREAD: 2.341

MIN RADIUS: 0.070

MAX RADIUS: 1.337

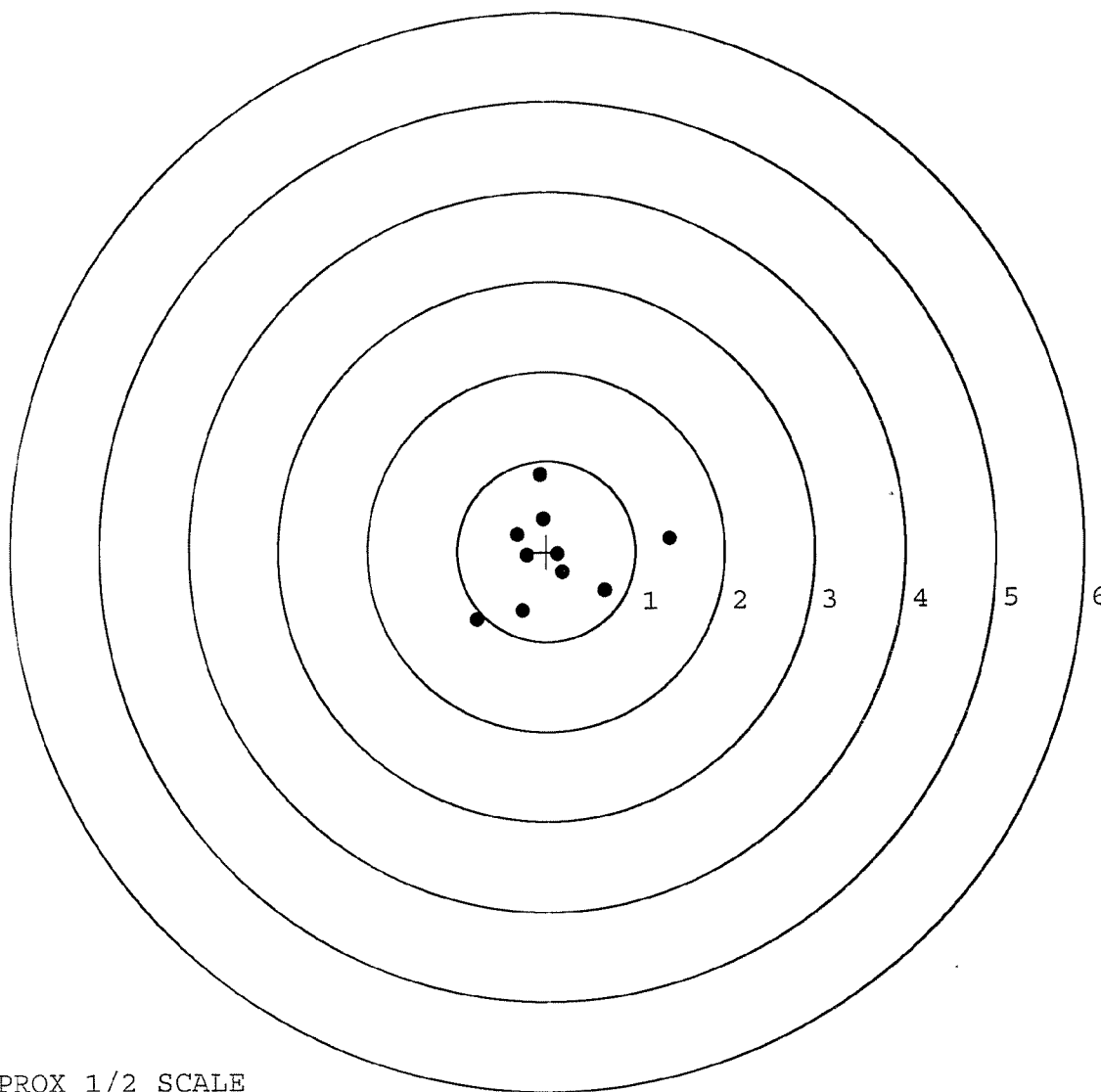
MEAN RADIUS: 0.620

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.071	0.849
2:	1.384	0.134
3:	-0.780	-0.760
4:	-0.278	-0.657
5:	0.652	-0.438
6:	0.179	-0.231
7:	0.123	-0.030
8:	-0.037	0.360
9:	-0.333	0.187
10:	-0.224	-0.043



TARGET APPROX 1/2 SCALE