

G-6296747

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



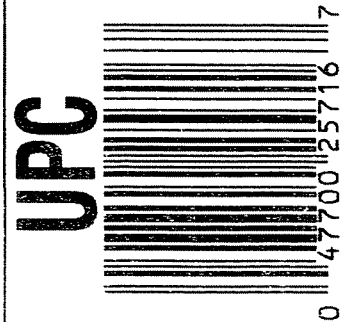
46 FORM

ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296747



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYS
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Mar



5716 66296747

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS

UPC



0 47700 25716 7

SERIAL NO.



66296747

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296747

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 01 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2-6-03	B
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-19-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-19-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-19-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-19-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	BARBER M240159042		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>8.0</u>	<u>8.25</u>	4-2-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.25</u>	4-2-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u>	<u>.0225</u>	<u>.022</u>	4-2-03	TRW		
	J) ASSEMBLE STOCK					3-21-03	RLW		
	K) ASSEMBLE SWIVEL STUDS					4-21-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-21-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-21-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-21-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
	MALFUNCTION		CORRECTION			3-24-03	TRW		
645	INSPECT FOR LIVE AMMO					3-24-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-21-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.75</u>	<u>2.80</u>	<u>2.78</u>	<u>2.75</u>	4-2-03	TRW
	C) FUNCTION					4-21-03	RT		
660	PACK					4/24/03	PA		

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.58		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.56	2.43		2.60	
PULL #3	2.64	2.42		2.54	
PULL #4	2.56	2.57		2.61	
PULL #5	2.64	2.59		2.64	
TOTAL	13.08	12.59		12.96	
AVG.	2.61	2.51		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.49	3.24		
PULL #2	3.36	3.21		
PULL #3	3.40	3.18		
PULL #4	3.41	3.19		
PULL #5	3.39	3.15		
TOTAL	17.05	15.97		
AVG.	3.41	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCU
PULL #1	4.18	4.12		4.00
PULL #2	4.13	4.18		4.01
PULL #3	4.04	4.10		4.18
PULL #4	4.09	4.09		4.14
PULL #5	4.08	4.19		4.15
TOTAL	20.52	20.60		20.48
AVG.	4.10	4.12		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296747.___0

FILE DATE AND TIME: 03/25/2003 12:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 753

SERIAL NUMBER: G6296747. __0

TARGET NUMBER: 1

FILE DATE: 03/25/2003

FILE TIME: 12:53

POINT#	X	Y
1:	0.110	-0.632
2:	0.100	-0.368
3:	0.028	-0.124
4:	-0.295	0.777
5:	0.278	0.939

X CENTROID: 0.044

Y CENTROID: 0.118

POA TO CENTROID: 0.126

HORZ SPREAD: 0.573

VERT SPREAD: 1.571

GROUP SPREAD: 1.580

MIN RADIUS: 0.243

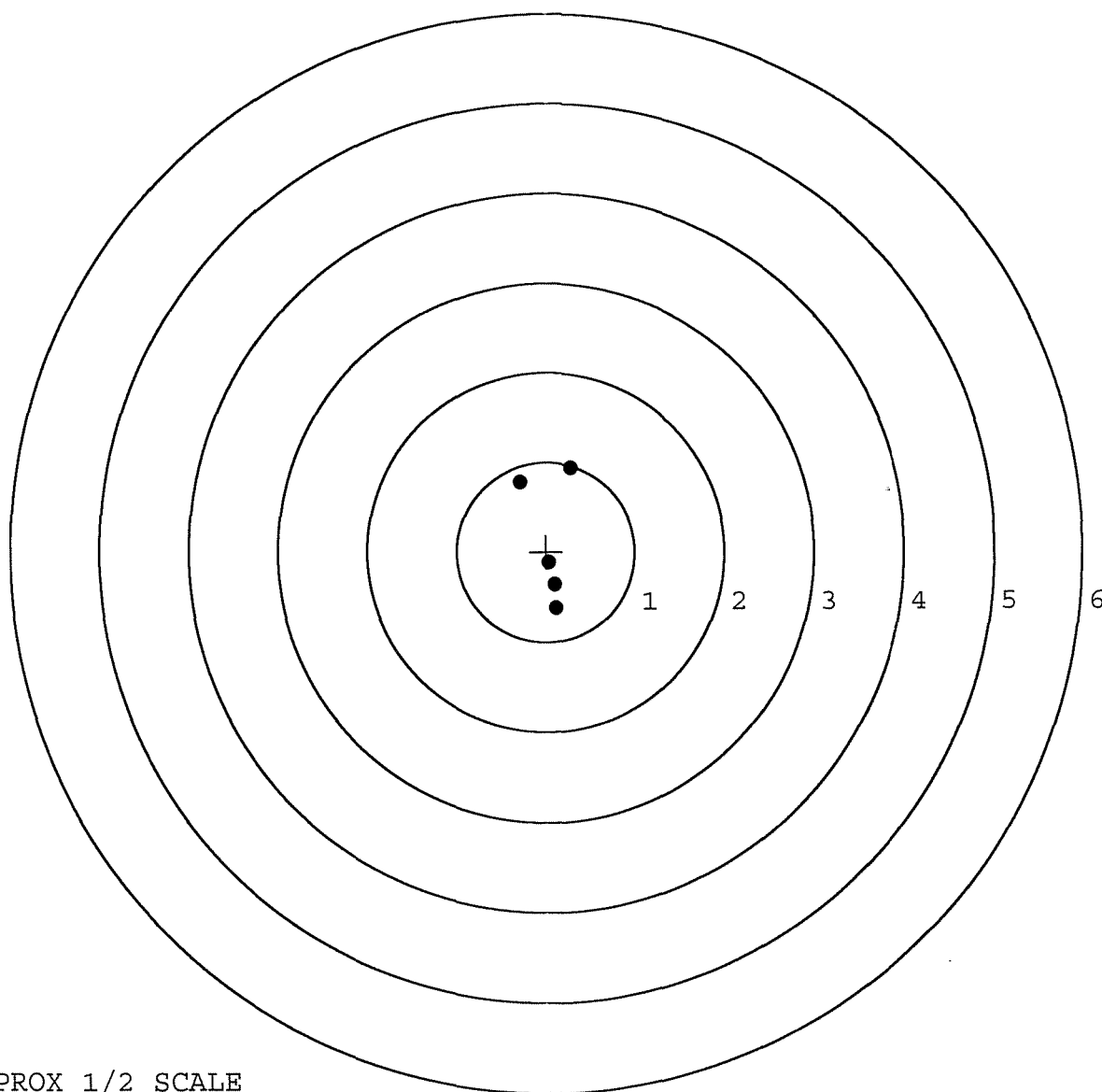
MAX RADIUS: 0.853

MEAN RADIUS: 0.616

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

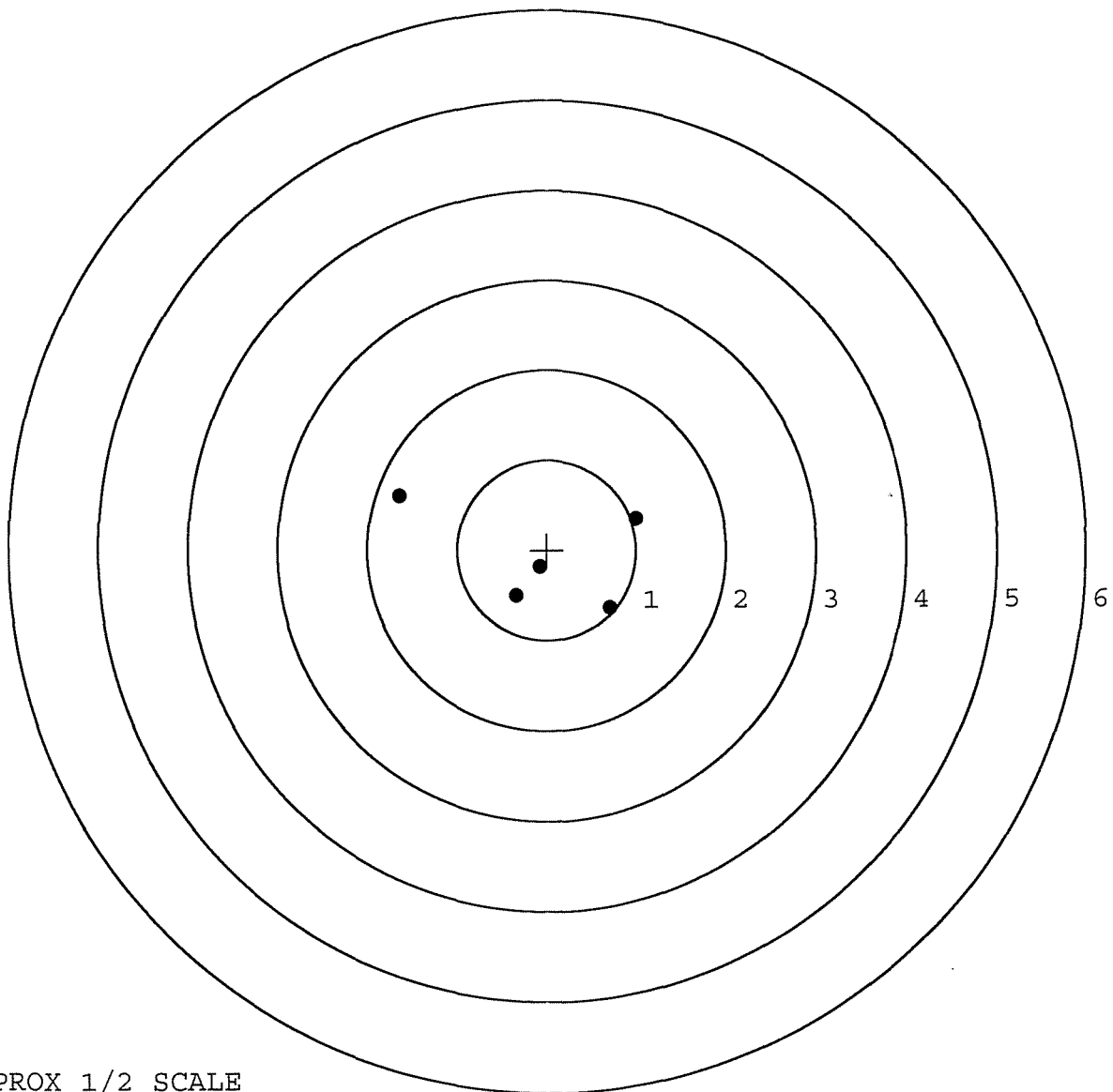


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296747. __0
 TARGET NUMBER: 2
 FILE DATE: 03/25/2003
 FILE TIME: 12:53

POINT#	X	Y
1:	0.701	-0.643
2:	-0.086	-0.191
3:	-0.351	-0.513
4:	0.996	0.348
5:	-1.645	0.601

X CENTROID: -0.077
 Y CENTROID: -0.080
 POA TO CENTROID: 0.111
 HORZ SPREAD: 2.641
 VERT SPREAD: 1.244
 GROUP SPREAD: 2.655
 MIN RADIUS: 0.112
 MAX RADIUS: 1.709
 MEAN RADIUS: 0.890
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE