

G629 6749

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**46 FORM**

proof of purchase

center registration sticker

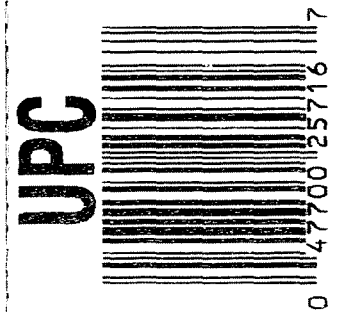


**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6296749**



VERY IMPORTANT  
INSTRUCTION BOOK  
ENCLOSED TO ASSURE  
SAFE USE OF THIS  
Weapon

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Serial No. **66296749**  
Order No. **25716**

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Patent Registered Trade Depose.

**29CX**

5716 66296749

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296749

| OP #         | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|--------------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                                                                                           |                                   | 1/30/03 | RW      |
| 600          | PROOF                                                                                                                                  |                                   | 1/30/03 | RW      |
| 607          | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX<br>INSPECTED           | 1/30/03 | RW      |
| 610          | DIS-ASSEMBLE GUN                                                                                                                       |                                   | 1/30/03 | RW      |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 04 2003<br>OPERATOR <i>BR</i> |         |         |
| 615          | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | AB      |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-6-03  | TRL     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-18    | TA      |
|              | (BOLT)                                                                                                                                 |                                   | 2-18    | TA      |
| 625          | FINAL ASSEMBLY                                                                                                                         |                                   | 2-25-03 | DA      |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2-25-03 | DA      |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2-25-03 | DA      |
|              | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 2-25-03 | DA      |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3-7-03  | RHC     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>7.0</u> <u>6.0</u> <u>6.0</u>                            | 3-7-03  | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>3.0</u> <u>3.0</u>                            | 3-7-03  | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-7-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.023</u>                         | 3-7-03  | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/23/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-23-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-23-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-23-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-23-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-28-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-28-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-28-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-23-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.36</u> <u>2.38</u> <u>2.42</u> <u>2.45</u> <u>2.41</u> | 3-7-03  | DA      |
|       | C) FUNCTION                                                              |                                                             | 4-23-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4/24/03 | DA      |

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                              |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------------------------------------------------------------|
| PULL #1 | 2.45             | 2.35                     |                                | 2.41  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2 |
| PULL #2 | 2.55             | 2.27                     |                                | 2.29  |                                                                       |
| PULL #3 | 2.52             | 2.29                     |                                | 2.32  |                                                                       |
| PULL #4 | 2.56             | 2.43                     |                                | 2.33  |                                                                       |
| PULL #5 | 2.53             | 2.41                     |                                | 2.24  |                                                                       |
| TOTAL   | 12.61            | 11.75                    |                                | 11.59 |                                                                       |
| AVG.    | 2.52             | 2.35                     |                                | 2.31  |                                                                       |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.32             | 3.05                     |  |          |
| PULL #2 | 3.28             | 3.09                     |  |          |
| PULL #3 | 3.41             | 3.08                     |  |          |
| PULL #4 | 3.34             | 3.13                     |  |          |
| PULL #5 | 3.37             | 3.20                     |  |          |
| TOTAL   | 16.72            | 15.55                    |  |          |
| AVG.    | 3.34             | 3.11                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# .FC.<br>TARGET & ACCUR. |
|---------|------------------|--------------------------|--------------------------------|-------------------------------------|
| PULL #1 | 4.16             | 4.20                     |                                | 4.36                                |
| PULL #2 | 4.37             | 4.18                     |                                | 4.41                                |
| PULL #3 | 4.30             | 4.45                     |                                | 4.48                                |
| PULL #4 | 4.32             | 4.47                     |                                | 4.18                                |
| PULL #5 | 4.06             | 4.20                     |                                | 4.15                                |
| TOTAL   | 21.21            | 21.50                    |                                | 21.58                               |
| AVG.    | 4.24             | 4.30                     |                                | 4.31                                |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296749.\_\_\_0  
FILE DATE AND TIME: 03/01/2003 14:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .847

SERIAL NUMBER: G6296749. 0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.464  | -0.325 |
| 2:     | 1.273  | -0.750 |
| 3:     | 0.304  | -0.979 |
| 4:     | -0.269 | 0.135  |
| 5:     | -0.812 | 0.317  |

X CENTROID: 0.192

Y CENTROID: -0.320

POA TO CENTROID: 0.374

HORZ SPREAD: 2.085

VERT SPREAD: 1.296

GROUP SPREAD: 2.342

MIN RADIUS: 0.272

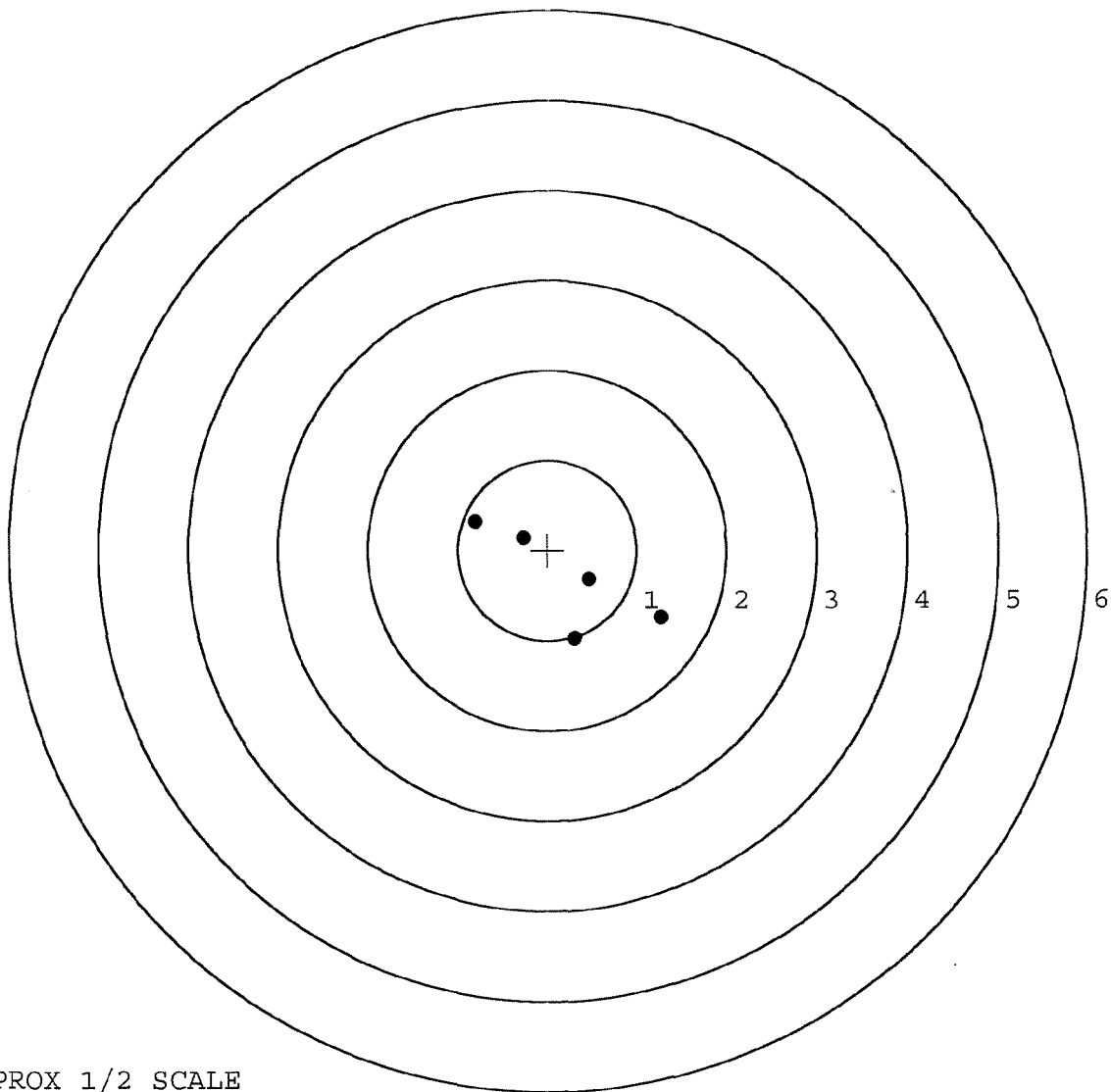
MAX RADIUS: 1.189

MEAN RADIUS: 0.788

# IN 1 IN DIAMETER: 1

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE



SERIAL NUMBER: G6296749. \_\_0

TARGET NUMBER: 2

FILE DATE: 03/01/2003

FILE TIME: 14:27

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.904  | 0.015  |
| 2:     | 1.914  | -0.640 |
| 3:     | -0.157 | 0.294  |
| 4:     | -0.175 | -0.484 |
| 5:     | -0.645 | -0.096 |

X CENTROID: 0.368

Y CENTROID: -0.182

POA TO CENTROID: 0.411

HORZ SPREAD: 2.559

VERT SPREAD: 0.934

GROUP SPREAD: 2.616

MIN RADIUS: 0.571

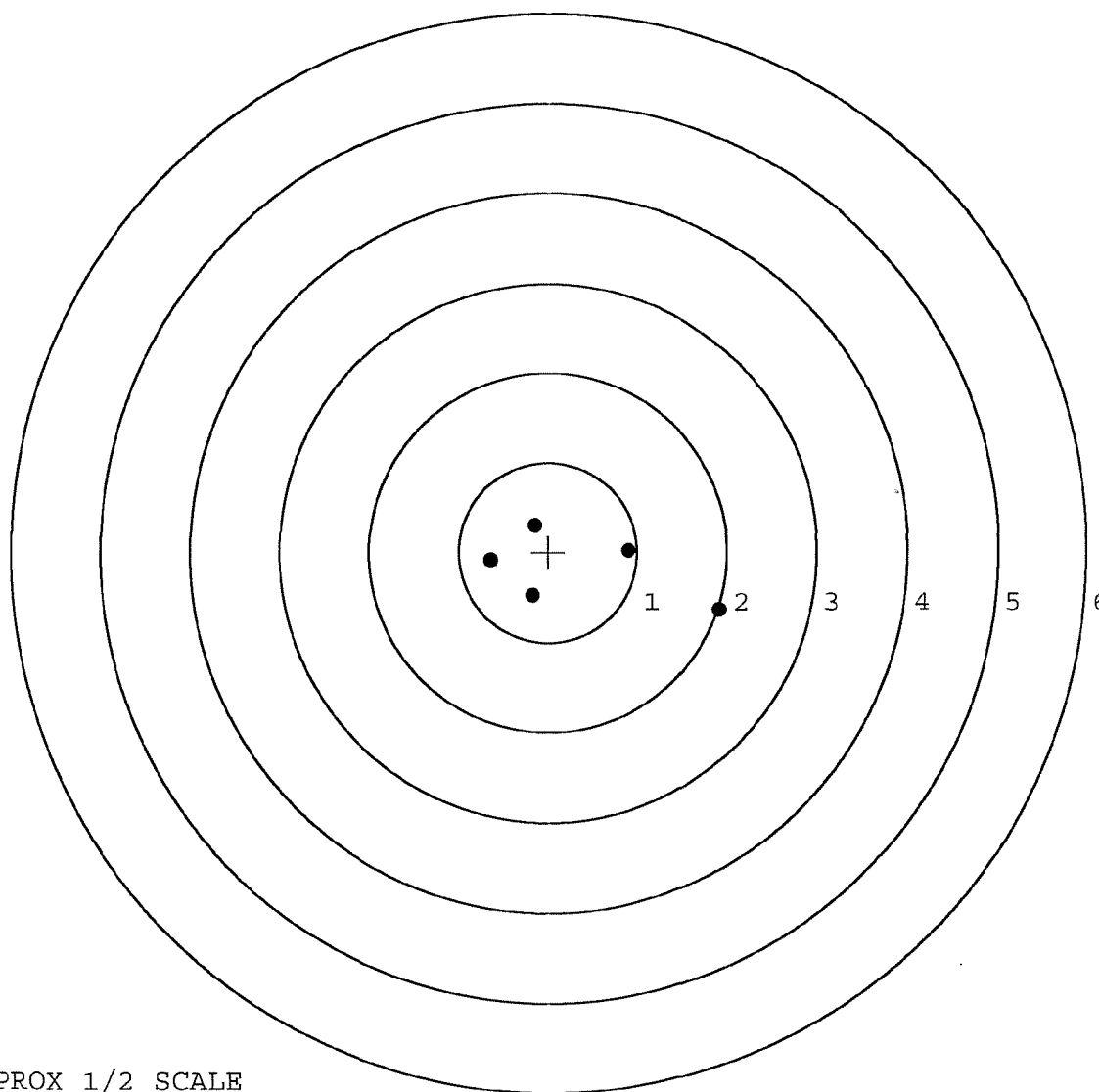
MAX RADIUS: 1.612

MEAN RADIUS: 0.906

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE