

G 6296750

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



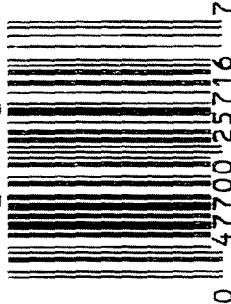
owner registration sticker



ORDER NO. 25716
BARREL LENGTH 24"
CAPACITY 6

G6296750

UPC



46 FORM

VERY IMPORTANT
Instruction: Body
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6296750

ORDER NO. **25716**

46

08KX

5716 G6296750

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296750

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-21-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-21-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-21-03	RW
	D) OIL FIRING PIN ASSEMBLY		3-21-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	BARBER M24 AME9069		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.5	8.5	8.75	4-1-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.75	2.5	2.75	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.0215	4-1-03	TRW
	J) ASSEMBLE STOCK					3-21-03	RLW
	K) ASSEMBLE SWIVEL STUDS					4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-24-03	RTL
	M) IRON SIGHT ALIGNMENT					4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-24-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL			3-24-03	A
	MALFUNCTION		CORRECTION			3-24-03	A
	MALFUNCTION		CORRECTION			3-24-03	A
	MALFUNCTION		CORRECTION			3-24-03	A
	MALFUNCTION		CORRECTION			3-24-03	A
645	INSPECT FOR LIVE AMMO					3-24-03	A
655	FINAL INSPECTION A) HEADSPACE					4-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.44	2.28	2.19 2.24 2.18	4-1-03	TRW
	C) FUNCTION					4-24-03	RTL
660	PACK					5/8/03	DA

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.43	2.46	2.58	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.40	2.38	
PULL #3	2.39	2.31	2.43	
PULL #4	2.42	2.33	2.44	
PULL #5	2.45	2.28	2.45	
TOTAL	12.09	11.78	12.28	
AVG.	2.41	2.35	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.11	3.24	
PULL #2	3.07	3.04	
PULL #3	3.06	3.06	
PULL #4	3.07	2.99	
PULL #5	3.15	3.02	
TOTAL	15.46	15.35	
AVG.	3.09	3.07	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.32	4.16		4.39
PULL #2	4.39	4.20		4.30
PULL #3	4.17	4.16		4.27
PULL #4	4.30	4.20		4.31
PULL #5	4.29	4.15		4.35
TOTAL	21.47	20.87		21.62
AVG.	4.29	4.17		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296750.__0
FILE DATE AND TIME: 03/25/2003 12:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 9275

SERIAL NUMBER: G6296750. 0

TARGET NUMBER: 1

FILE DATE: 03/25/2003

FILE TIME: 12:49

POINT#	X	Y
1:	0.509	-0.911
2:	0.315	-1.028
3:	-0.253	-0.131
4:	-0.470	1.038
5:	-0.470	1.037

X CENTROID: -0.074

Y CENTROID: 0.001

POA TO CENTROID: 0.074

HORZ SPREAD: 0.979

VERT SPREAD: 2.066

GROUP SPREAD: 2.210

MIN RADIUS: 0.223

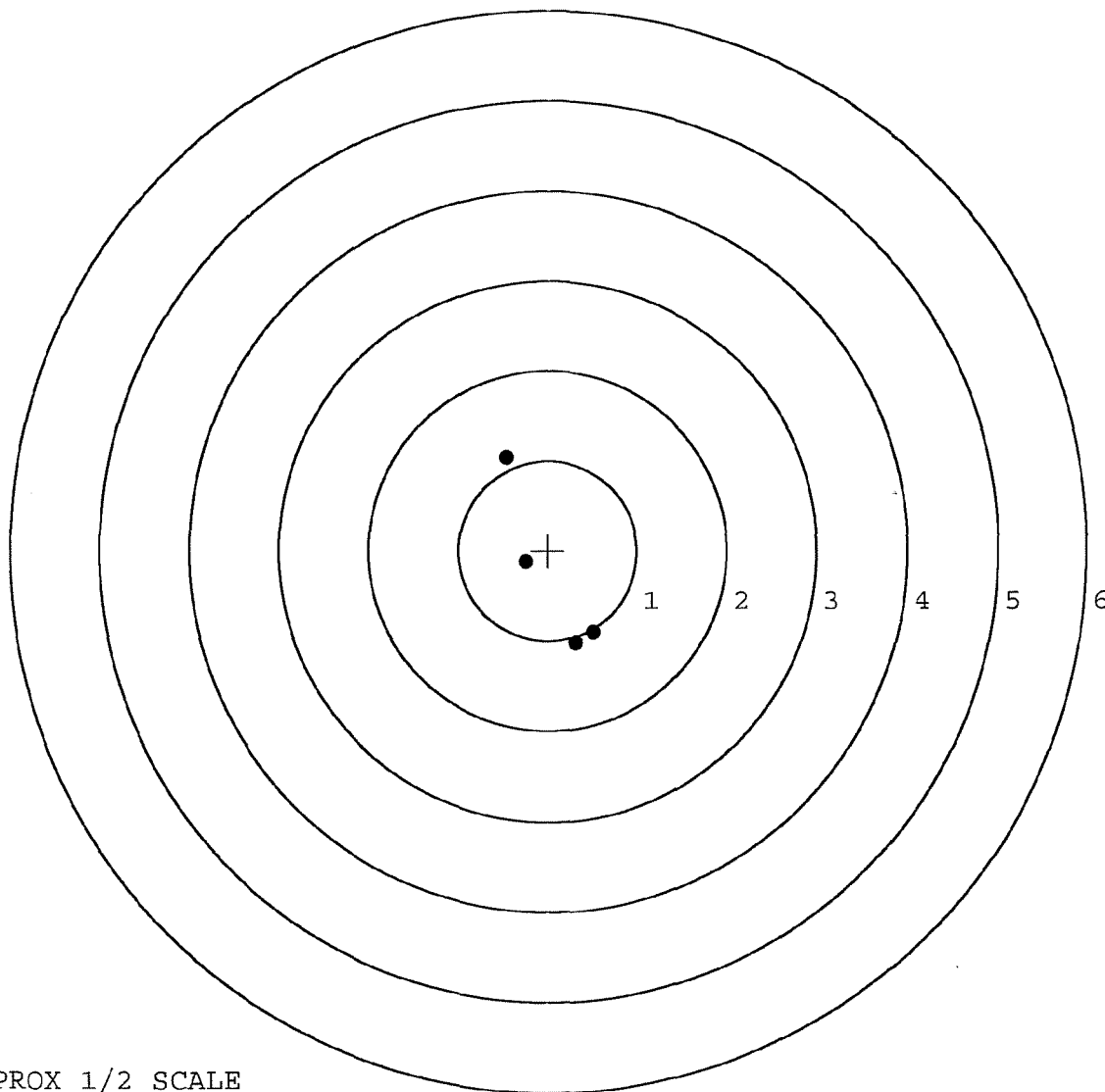
MAX RADIUS: 1.110

MEAN RADIUS: 0.925

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0159073

SERIAL NUMBER: G6296750. __0

TARGET NUMBER: 2

FILE DATE: 03/25/2003

FILE TIME: 12:49

POINT#	X	Y
1:	1.205	1.380
2:	-0.035	0.413
3:	-0.197	-0.140
4:	-0.740	-0.349
5:	-0.431	-1.328

X CENTROID: -0.040

Y CENTROID: -0.005

POA TO CENTROID: 0.040

HORZ SPREAD: 1.945

VERT SPREAD: 2.708

GROUP SPREAD: 3.164

MIN RADIUS: 0.207

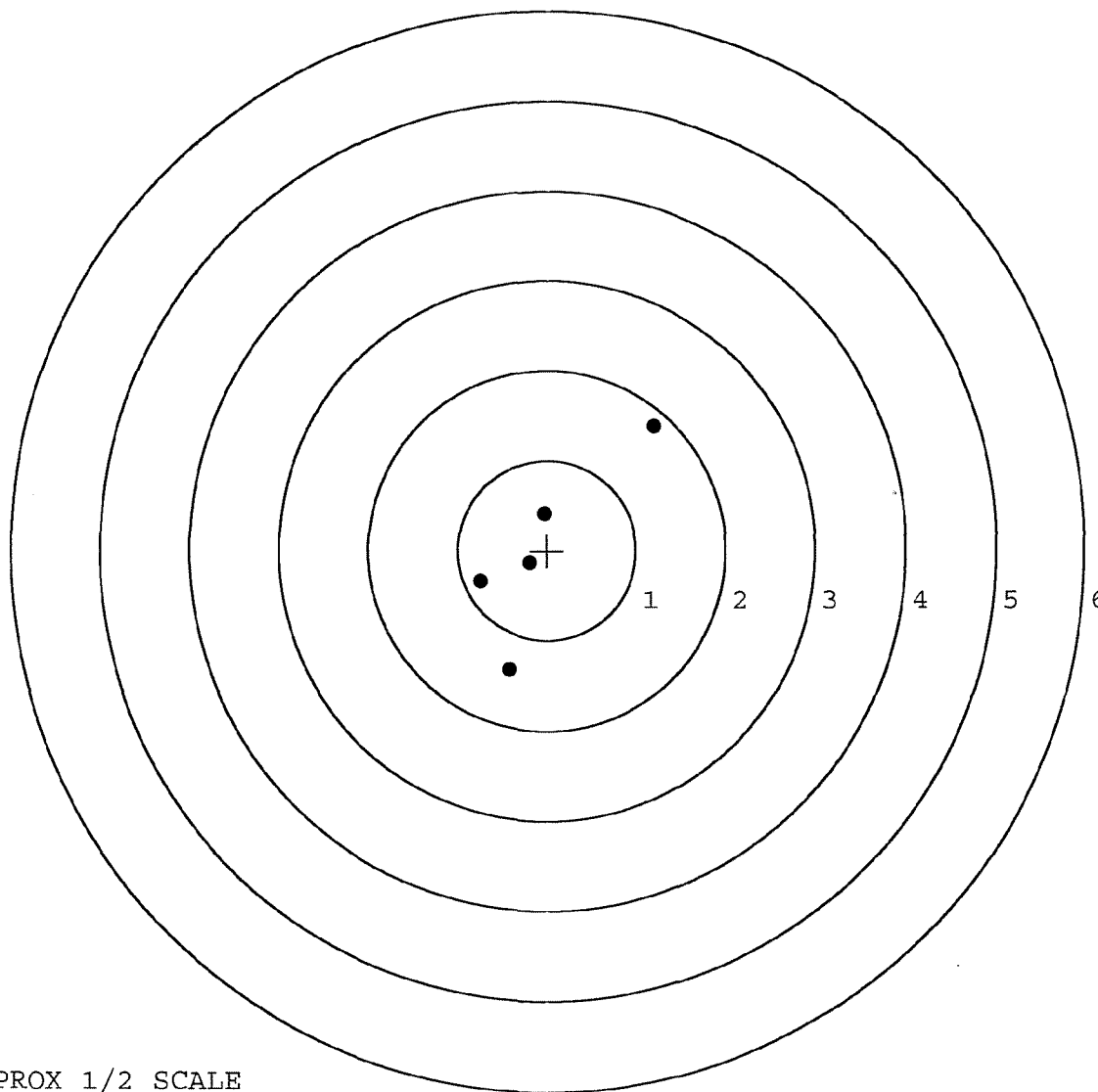
MAX RADIUS: 1.862

MEAN RADIUS: 0.930

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE