

G6296753

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



gun registration sticker



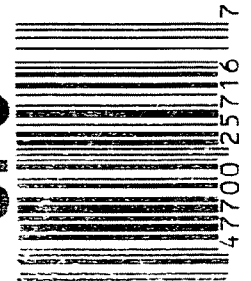
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296753

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT! - Book instructions to assure safe use of this firearm.

Serial No. J
G6296753

Order No.
25716

46

Made in Illinois, KY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

5716 G6296753

24CX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296753

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RL
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAK 2-2003 OPERATOR <u>1/28</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TH
	(BOLT)		4-3	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RL

OP #	BARBER M24/M15 9099	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.4</u> <u>6.8</u> <u>6.2</u>	4/21/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.0</u> <u>2.0</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	4/21/03	DA
	J) ASSEMBLE STOCK		4-4-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
	MALFUNCTION	CORRECTION	4-15-03	TRW
645	INSPECT FOR LIVE AMMO		4-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.47</u> <u>2.58</u> <u>2.60</u> <u>2.57</u>	4/21/03	DA
	C) FUNCTION		4-21-03	RTL
660	PACK		4/21/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.72		2.29	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.48	2.67		2.31	
PULL #3	2.39	2.44		2.26	
PULL #4	2.34	2.33		2.34	
PULL #5	2.03	2.05		2.22	
TOTAL	11.88	12.21		11.42	
AVG.	2.37	2.44		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.24		
PULL #2	3.17	3.10		
PULL #3	3.13	3.22		
PULL #4	3.14	3.11		
PULL #5	3.18	3.17		
TOTAL	15.89	15.84		
AVG.	3.17	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.48		4.05
PULL #2	4.40	4.26		4.07
PULL #3	4.44	4.43		3.98
PULL #4	4.38	4.45		4.08
PULL #5	4.30	4.02		4.08
TOTAL	21.66	21.64		20.26
AVG.	4.33	4.32		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296753.__0
FILE DATE AND TIME: 04/16/2003 00:49

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7135

SERIAL NUMBER: G6296753. 0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 00:49

POINT#	X	Y
1:	-0.263	1.049
2:	-0.982	-1.951
3:	0.261	-0.068
4:	0.051	0.029
5:	-0.215	0.042

X CENTROID: -0.230

Y CENTROID: -0.180

POA TO CENTROID: 0.292

HORZ SPREAD: 1.243

VERT SPREAD: 3.000

GROUP SPREAD: 3.085

MIN RADIUS: 0.222

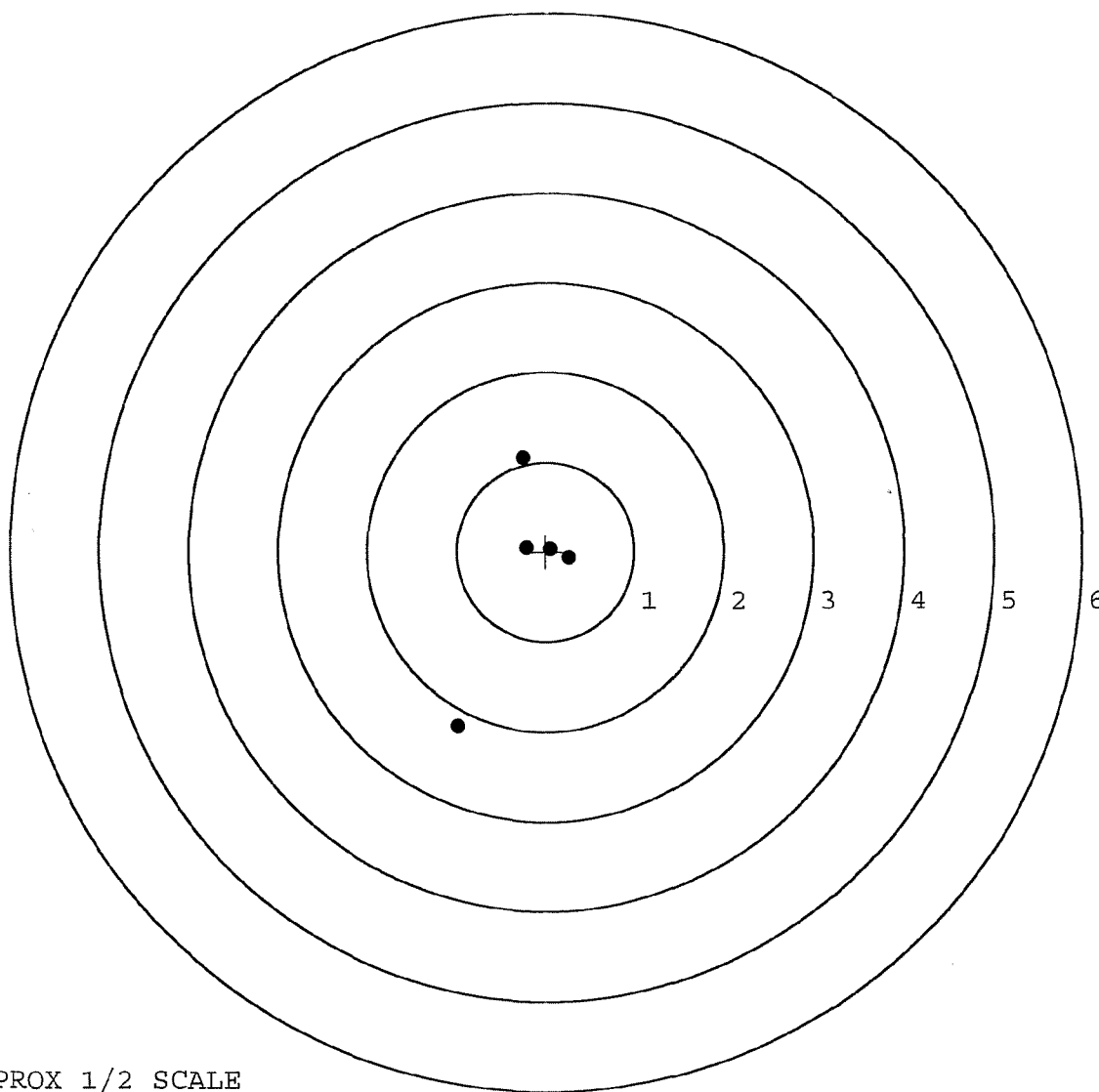
MAX RADIUS: 1.924

MEAN RADIUS: 0.846

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296753. __0

TARGET NUMBER: 2

FILE DATE: 04/16/2003

FILE TIME: 00:49

POINT#	X	Y
1:	0.610	-0.658
2:	-0.381	-0.359
3:	0.064	0.093
4:	-0.366	0.311
5:	0.561	0.686

X CENTROID: 0.098

Y CENTROID: 0.015

POA TO CENTROID: 0.099

HORZ SPREAD: 0.991

VERT SPREAD: 1.344

GROUP SPREAD: 1.375

MIN RADIUS: 0.085

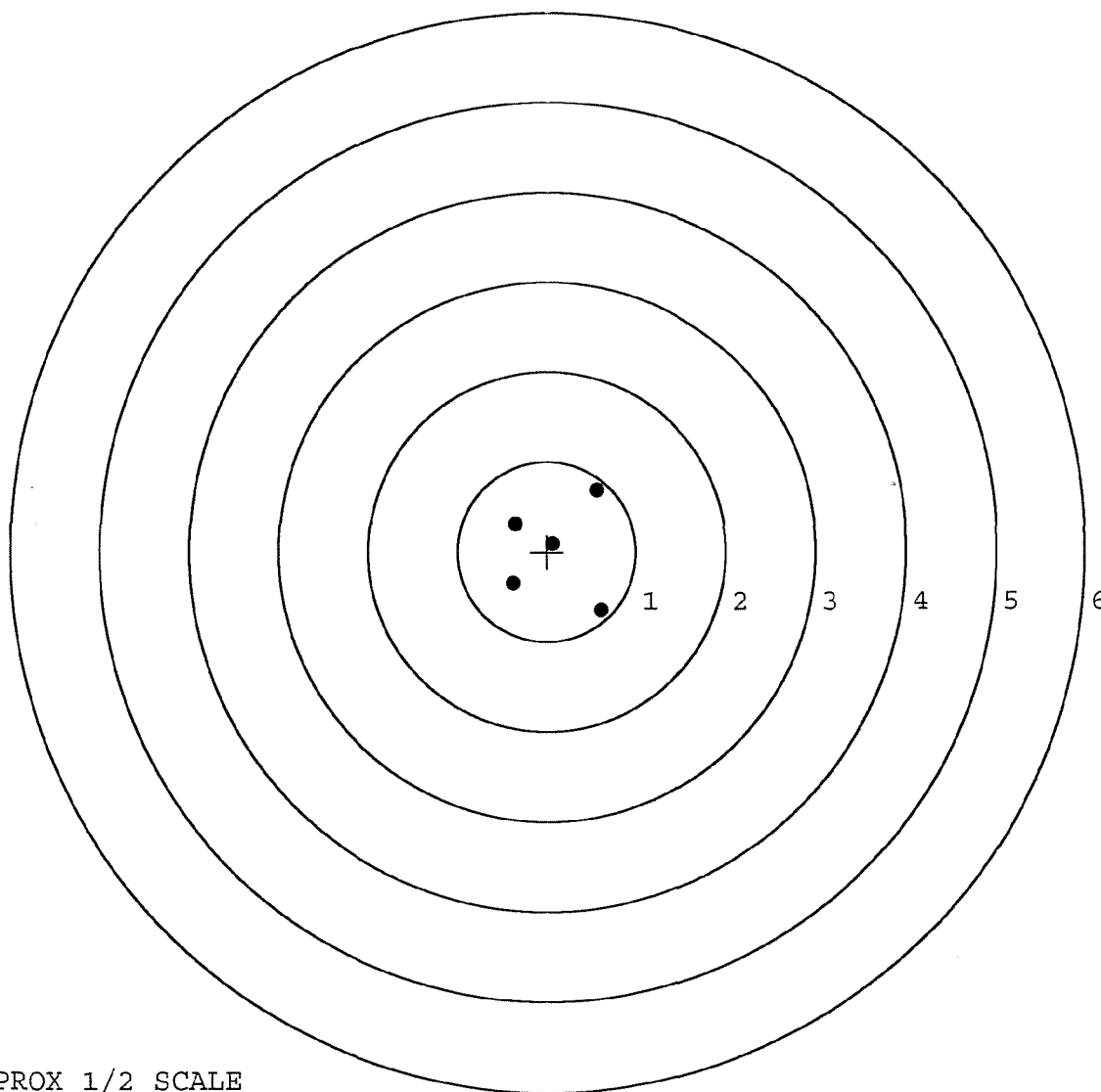
MAX RADIUS: 0.846

MEAN RADIUS: 0.581

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

120
69

51