

G 689 6755

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



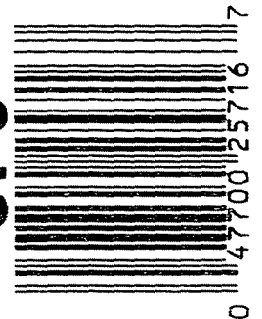
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296755

UPC



46 FORM

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
66296755

ORDER NO. **25716**

46

07KX

5716 66296755

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296755

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4-2-03	DB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.25</u> <u>7.25</u> <u>7.25</u>	4-30-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.25</u>	4-30-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-30-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.024</u>	4-30-03	TRLW
	J) ASSEMBLE STOCK		4-25-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RW
	M) IRON SIGHT ALIGNMENT		4-25-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
	MALFUNCTION	CORRECTION	4-28-03	A
645	INSPECT FOR LIVE AMMO		4-28-03	A
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.21</u> <u>2.26</u> <u>2.23</u> <u>2.22</u>	4-30-03	TRLW
	C) FUNCTION		5-1-03	RTL
660	PACK		5/1/03	GA

BARBER M240159119 BETWEEN

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO.

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.65	2.44		2.55	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.71	2.58		2.43	
PULL #3	2.79	2.42		2.50	
PULL #4	2.72	2.51		2.45	
PULL #5	2.68	2.41		2.48	
TOTAL	13.55	12.36		12.41	
AVG.	2.71	2.47		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.45		
PULL #2	3.41	3.43		
PULL #3	3.42	3.46		
PULL #4	3.39	3.45		
PULL #5	3.42	3.48		
TOTAL	17.04	17.27		
AVG.	3.40	3.45		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.40	4.01		4.29
PULL #2	4.36	4.29		3.98
PULL #3	4.21	4.21		4.16
PULL #4	4.36	4.34		4.02
PULL #5	4.27	4.22		4.15
TOTAL	21.60	21.07		20.60
AVG.	4.32	4.21		4.12

BARBER - M24 0159120

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296755. __0
FILE DATE AND TIME: 04/29/2003 01:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

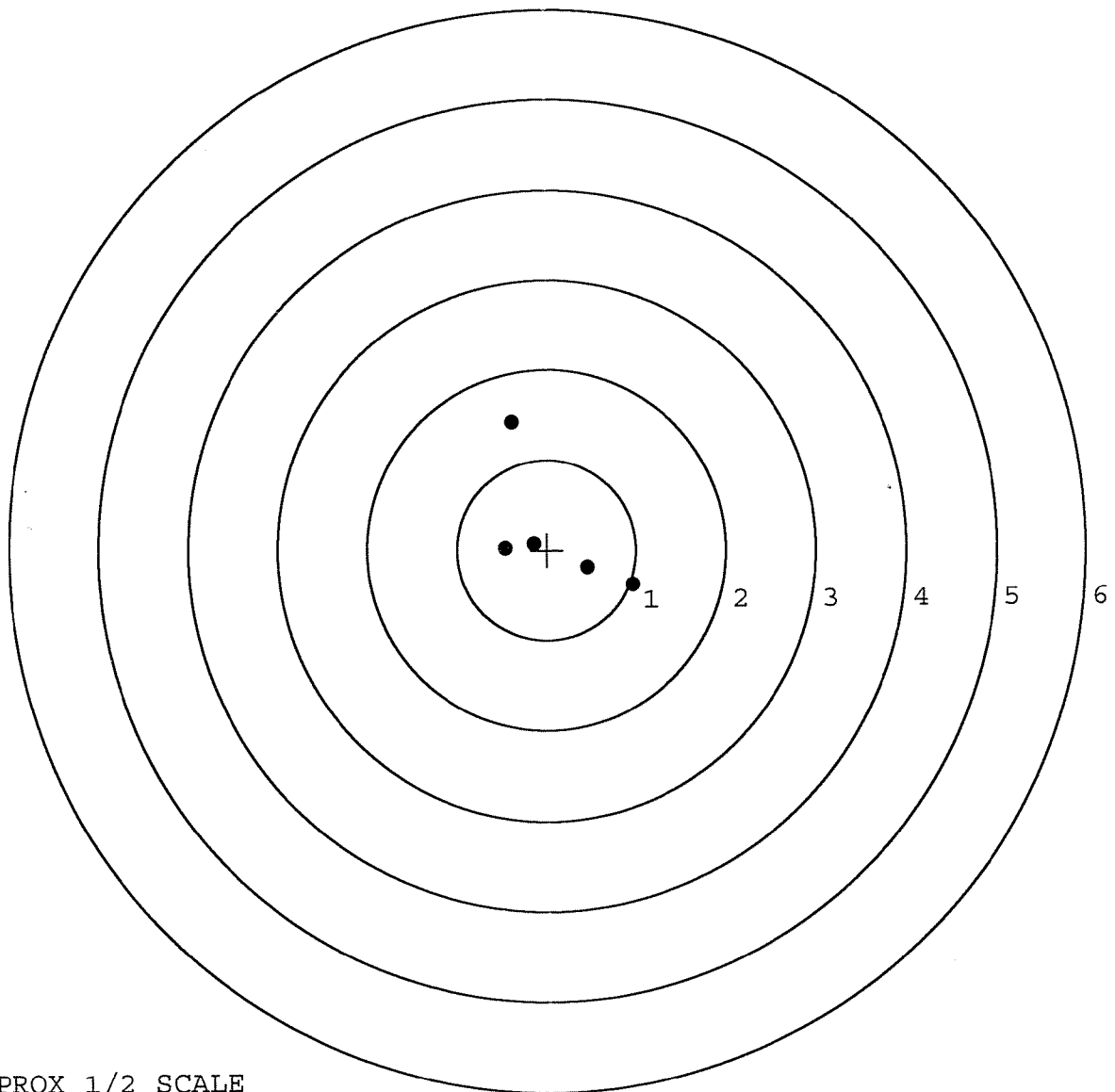
ave. mean .750

BARBER - M24 0159121

SERIAL NUMBER: G6296755. __0
TARGET NUMBER: 1
FILE DATE: 04/29/2003
FILE TIME: 01:09

POINT#	X	Y
1:	0.962	-0.388
2:	0.458	-0.198
3:	-0.148	0.072
4:	-0.469	0.024
5:	-0.390	1.418

X CENTROID: 0.083
Y CENTROID: 0.186
POA TO CENTROID: 0.203
HORZ SPREAD: 1.431
VERT SPREAD: 1.806
GROUP SPREAD: 2.256
MIN RADIUS: 0.257
MAX RADIUS: 1.320
MEAN RADIUS: 0.748
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



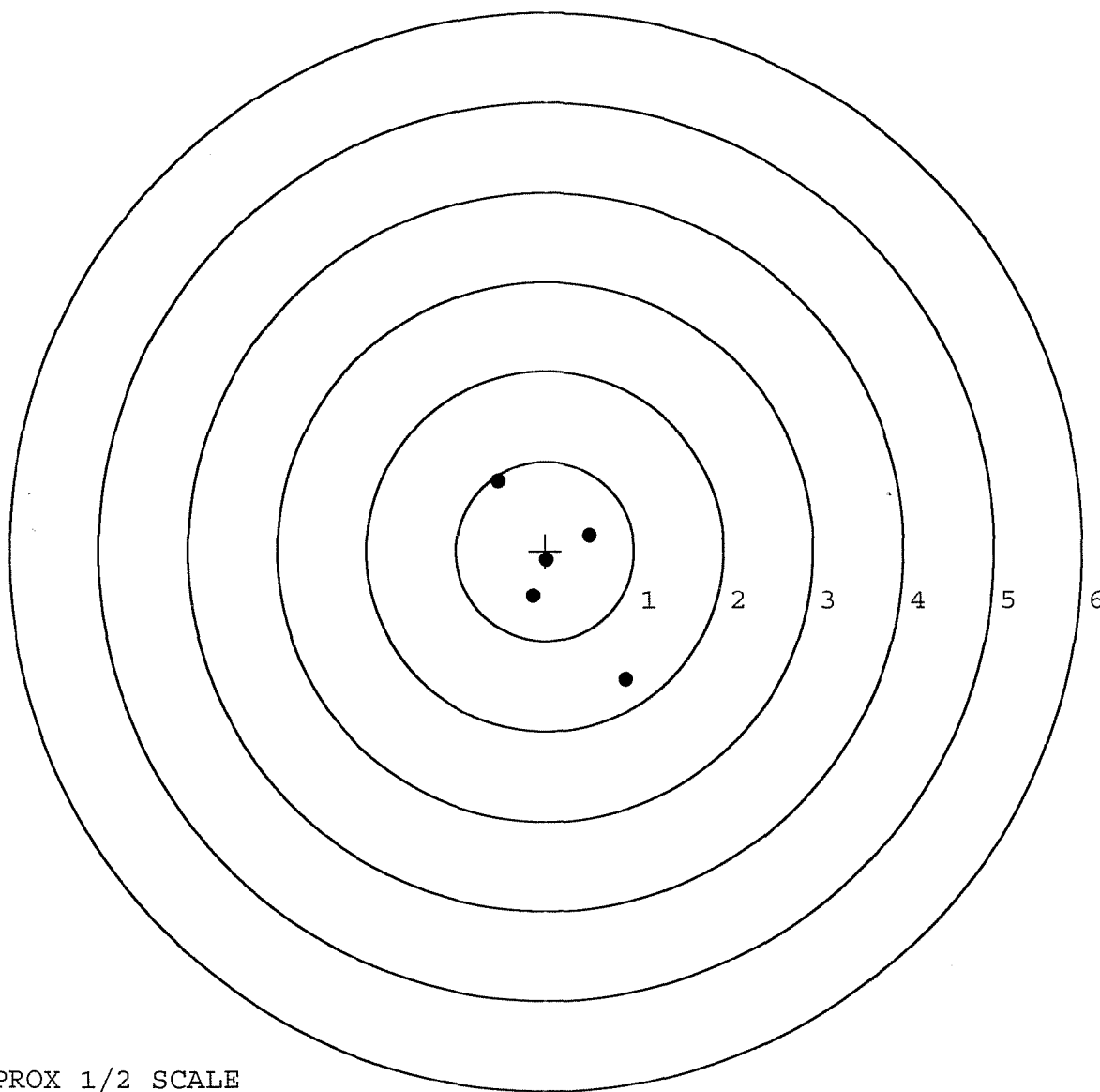
TARGET APPROX 1/2 SCALE

BARBER - M24 0159122

SERIAL NUMBER: G6296755. __0
TARGET NUMBER: 2
FILE DATE: 04/29/2003
FILE TIME: 01:09

POINT#	X	Y
1:	0.913	-1.429
2:	-0.146	-0.510
3:	0.011	-0.106
4:	0.498	0.175
5:	-0.539	0.776

X CENTROID: 0.147
Y CENTROID: -0.219
POA TO CENTROID: 0.264
HORZ SPREAD: 1.452
VERT SPREAD: 2.205
GROUP SPREAD: 2.640
MIN RADIUS: 0.177
MAX RADIUS: 1.432
MEAN RADIUS: 0.752
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE