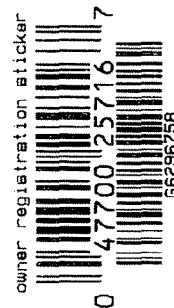


G 6296758

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



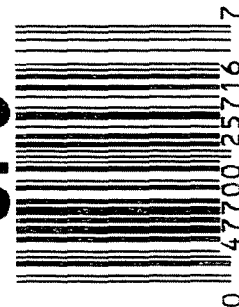
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296758

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
REGISTERED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial NO. **66296758**
ORDER NO. **25716**

46

Made in Union, Ky. Reg. U.S. Pat. & Tr. Off. Remington-Union Registered

29CX

5716 66296758

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296758

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN		1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 6 2003 OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/6/03	RB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2/27/03	DA
	(BOLT)		2/27/03	DA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-31-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>8.5</u>	3-31-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.023</u> <u>.0225</u>	3-31-03	TRW
	J) ASSEMBLE STOCK		3-31-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RFL
	M) IRON SIGHT ALIGNMENT		4-28-03	RFL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RFL
640	GALLERY TEST AND TARGET	PASS FAIL	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
645	INSPECT FOR LIVE AMMO		3-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-28-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.85</u> <u>2.87</u> <u>2.90</u> <u>2.94</u>	3-31-03	TRW
	C) FUNCTION		4-28-03	RFL
660	PACK		4/29/03	DAH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.38		2.59	MIN. SETTING,
PULL #2	2.48	2.49		2.54	NO AVG. OF 5
PULL #3	2.53	2.53		2.42	READINGS ACCEPT
PULL #4	2.50	2.49		2.43	ABLE LESS THAN
PULL #5	2.48	2.48		2.58	
TOTAL	12.40	12.37		12.56	
AVG.	2.48	2.47		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.14		
PULL #2	3.04	3.07		
PULL #3	3.21	3.22		
PULL #4	3.16	3.13		
PULL #5	3.26	3.21		
TOTAL	15.89	15.77		
AVG.	3.17	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.07	4.04		4.35
PULL #2	4.08	4.03		4.06
PULL #3	4.11	4.05		4.15
PULL #4	4.14	4.08		4.25
PULL #5	4.08	4.11		4.43
TOTAL	20.48	20.31		21.24
AVG.	4.09	4.06		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296758.___0
FILE DATE AND TIME: 03/04/2003 10:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 868

SERIAL NUMBER: G6296758. 0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:52

POINT#	X	Y
1:	0.414	0.231
2:	-0.112	0.378
3:	-0.687	0.116
4:	-0.078	-0.834
5:	-0.429	-1.205

X CENTROID: -0.178

Y CENTROID: -0.263

POA TO CENTROID: 0.318

HORZ SPREAD: 1.101

VERT SPREAD: 1.583

GROUP SPREAD: 1.665

MIN RADIUS: 0.580

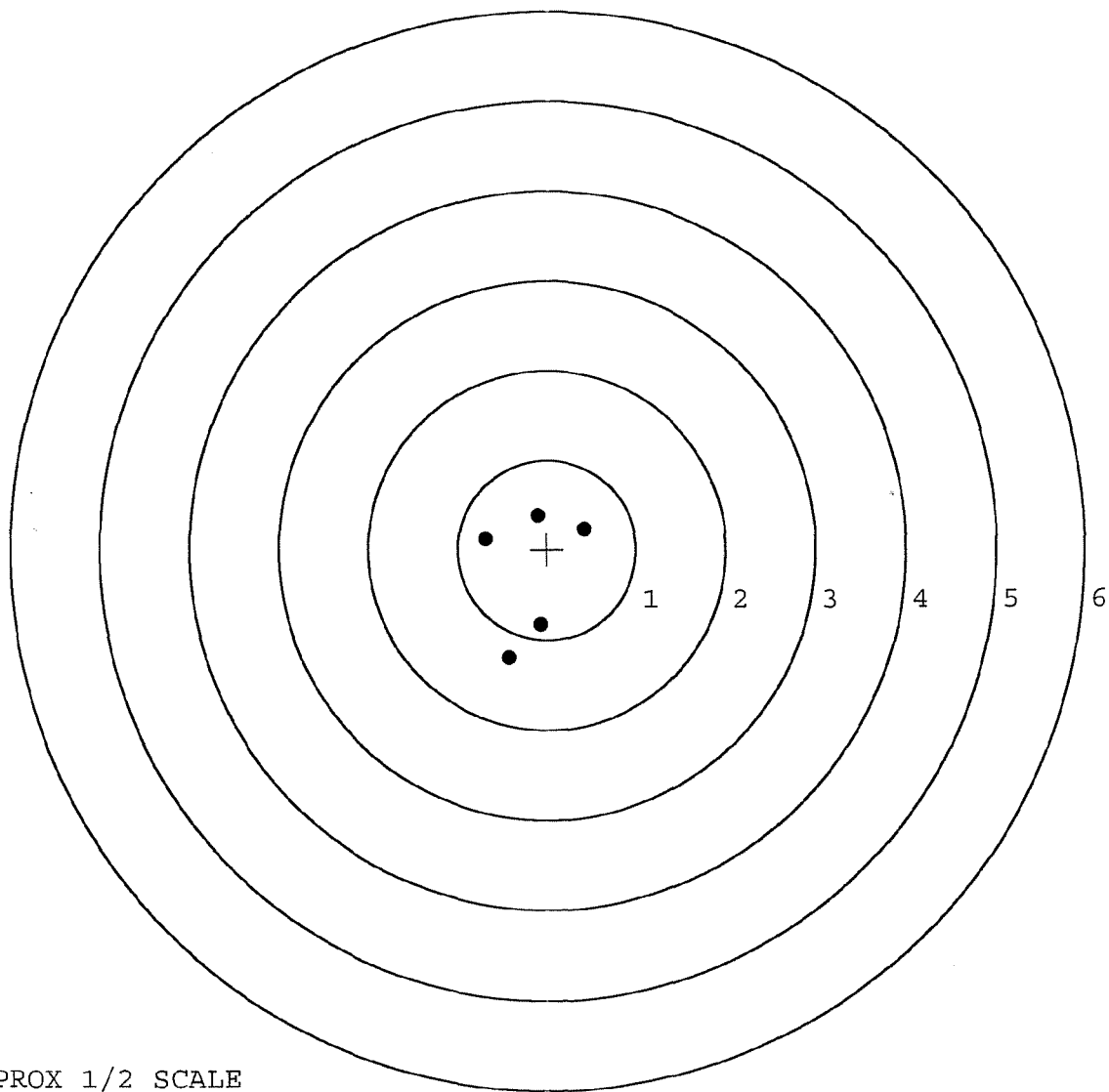
MAX RADIUS: 0.975

MEAN RADIUS: 0.721

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

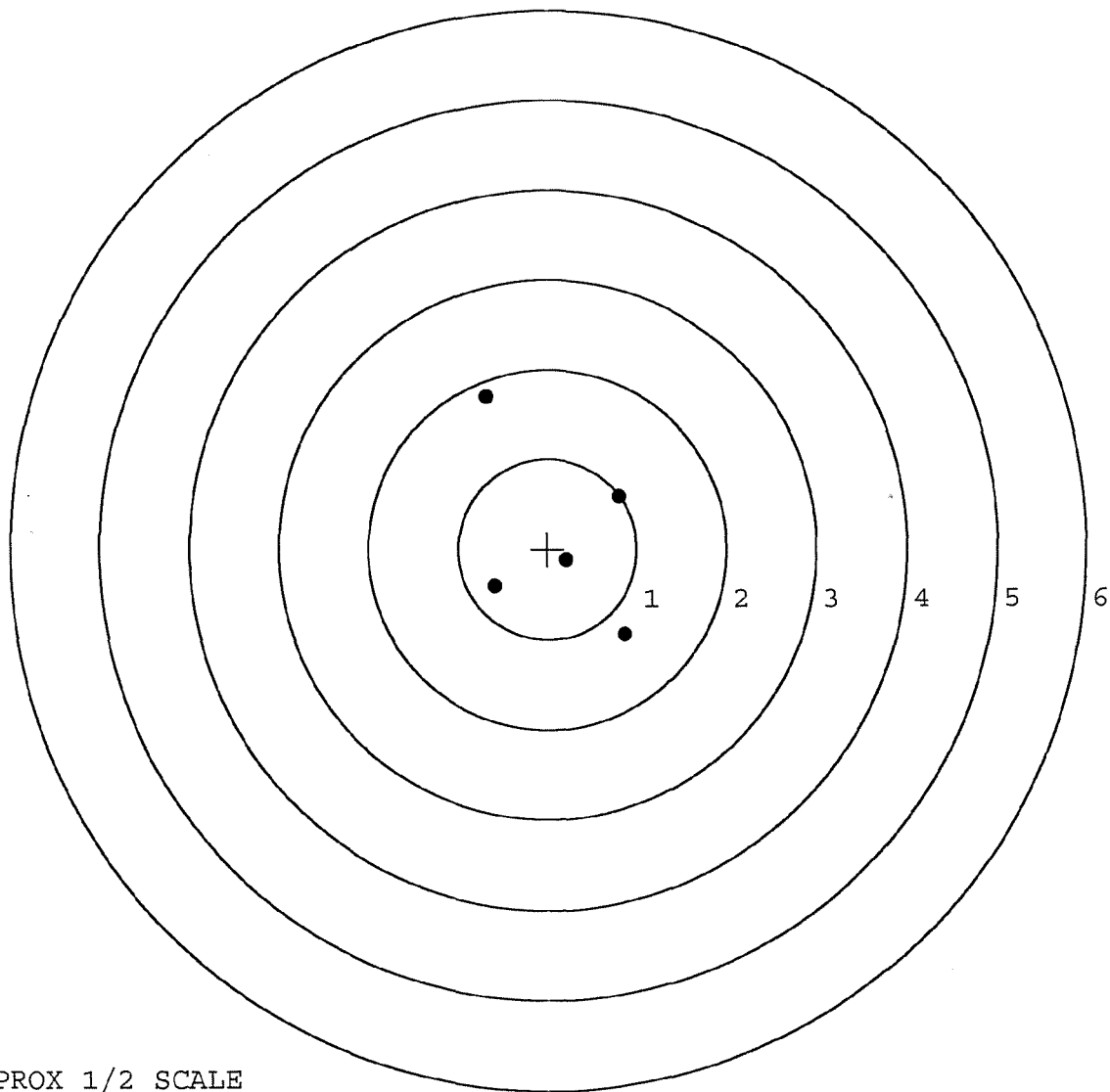


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296758. __0
 TARGET NUMBER: 2
 FILE DATE: 03/04/2003
 FILE TIME: 10:52

POINT#	X	Y
1:	0.863	-0.947
2:	0.208	-0.119
3:	0.794	0.584
4:	-0.594	-0.408
5:	-0.691	1.697

X CENTROID: 0.116
 Y CENTROID: 0.161
 POA TO CENTROID: 0.199
 HORZ SPREAD: 1.554
 VERT SPREAD: 2.644
 GROUP SPREAD: 3.067
 MIN RADIUS: 0.295
 MAX RADIUS: 1.735
 MEAN RADIUS: 1.015
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE