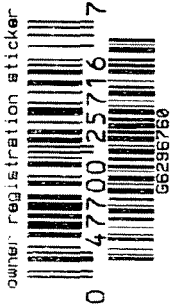
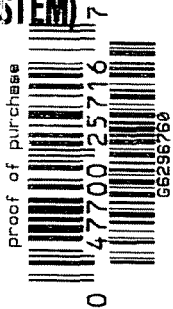


0729 6895

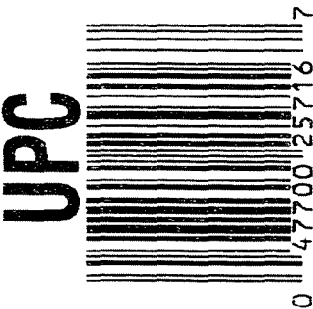
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296760



46 FORM

VERY IMPORTANT
 INSTRUCTION: Back enclosed to assure safe use of this item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Parca Registrada Parque Depose.

SERIAL NO. **66296760**
 ORDER NO. **25716**

46

08KX

5716 66296760

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296760

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNAFLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 10 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RTL

OP #	DESCRIPTION	BARBER M24 M59163	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.9</u> <u>7.9</u> <u>7.9</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.2</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-3-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.022</u>	3-3-03	DA
	J) ASSEMBLE STOCK			2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-1-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-1-03	RTL
	M) IRON SIGHT ALIGNMENT			5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-1-03	RL
640	GALLERY TEST AND TARGET		PASS FAIL	2-26-03	A
	MALFUNCTION		CORRECTION	2-26-03	A
	MALFUNCTION		CORRECTION	2-26-03	A
	MALFUNCTION		CORRECTION	2-26-03	A
	MALFUNCTION		CORRECTION	2-26-03	A
645	INSPECT FOR LIVE AMMO			2-26-03	A
655	FINAL INSPECTION A) HEADSPACE			5-1-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.48</u> <u>2.54</u> <u>2.59</u> <u>2.50</u>	3-5-03	DA
	C) FUNCTION			5-1-03	RTL
660	PACK			3/5/03	DA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0159164 TS

DATE 2-12-03

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

TESTER

TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.23		2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.61	2.33		2.63	
PULL #3	2.46	2.43		2.55	
PULL #4	2.61	2.24		2.50	
PULL #5	2.60	2.39		2.38	
TOTAL	12.73	11.62		12.38	
AVG.	2.54	2.32		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.05		
PULL #2	3.15	3.06		
PULL #3	3.16	3.13		
PULL #4	3.15	3.08		
PULL #5	3.10	3.16		
TOTAL	15.72	15.48		
AVG.	3.14	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.20	4.06		4.32
PULL #2	4.09	4.12		4.22
PULL #3	4.04	4.04		4.25
PULL #4	4.25	4.16		4.26
PULL #5	4.06	4.15		4.32
TOTAL	20.64	20.53		21.37
AVG.	4.12	4.10		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296760.__0
FILE DATE AND TIME: 02/27/2003 14:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean . 8975

SERIAL NUMBER: G6296760. __0

TARGET NUMBER: 1

FILE DATE: 02/27/2003

FILE TIME: 14:56

POINT#	X	Y
1:	0.711	-0.607
2:	0.039	-0.279
3:	-0.045	0.483
4:	0.767	0.477
5:	-0.976	-0.937

X CENTROID: 0.099

Y CENTROID: -0.173

POA TO CENTROID: 0.199

HORZ SPREAD: 1.743

VERT SPREAD: 1.420

GROUP SPREAD: 2.244

MIN RADIUS: 0.122

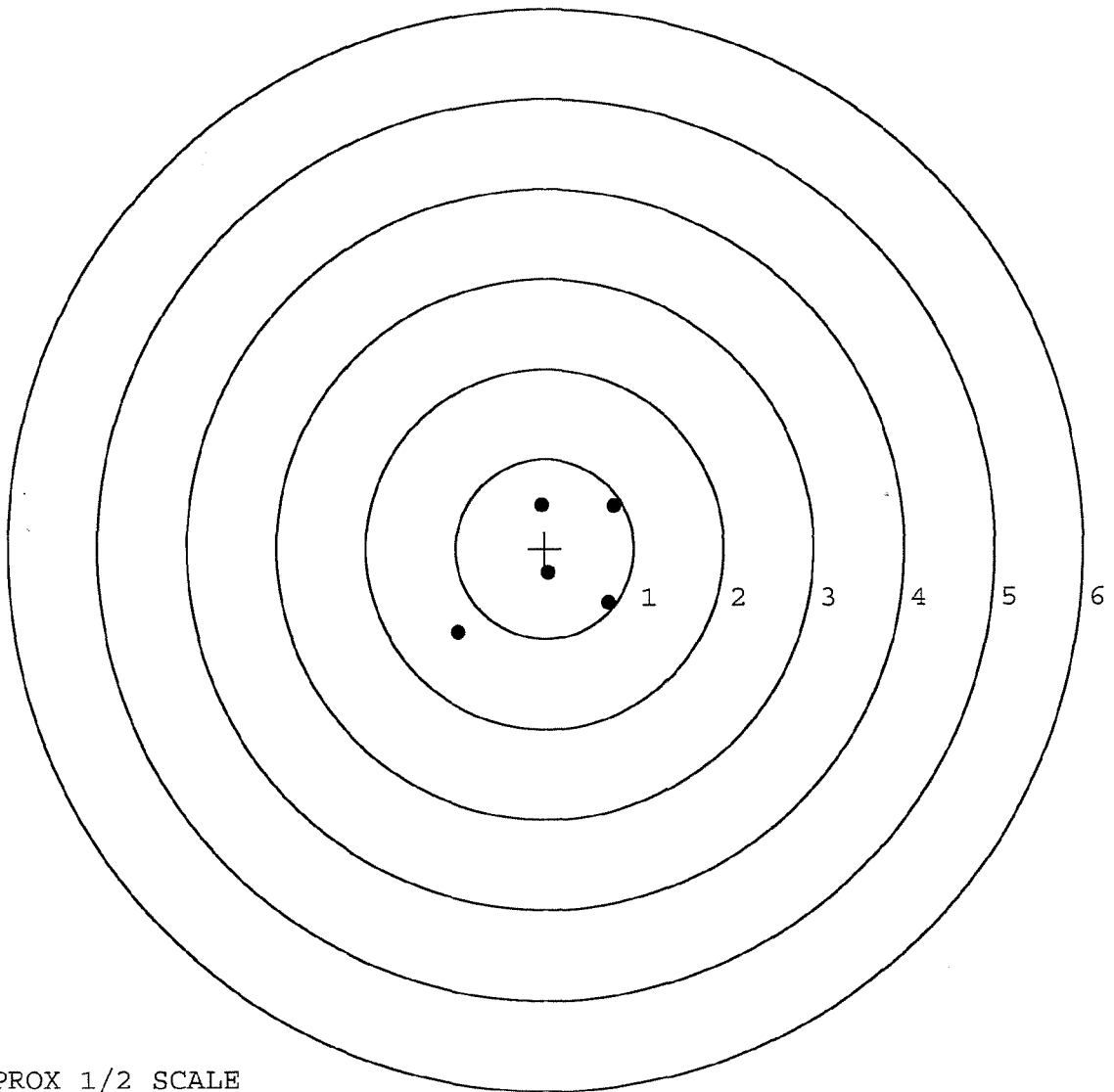
MAX RADIUS: 1.319

MEAN RADIUS: 0.759

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0159167

SERIAL NUMBER: G6296760. __0

TARGET NUMBER: 2

FILE DATE: 02/27/2003

FILE TIME: 14:56

POINT#	X	Y
1:	-0.111	0.041
2:	1.310	0.070
3:	0.052	0.711
4:	-0.552	-0.571
5:	-2.142	0.687

X CENTROID: -0.289

Y CENTROID: 0.188

POA TO CENTROID: 0.344

HORZ SPREAD: 3.452

VERT SPREAD: 1.282

GROUP SPREAD: 3.507

MIN RADIUS: 0.230

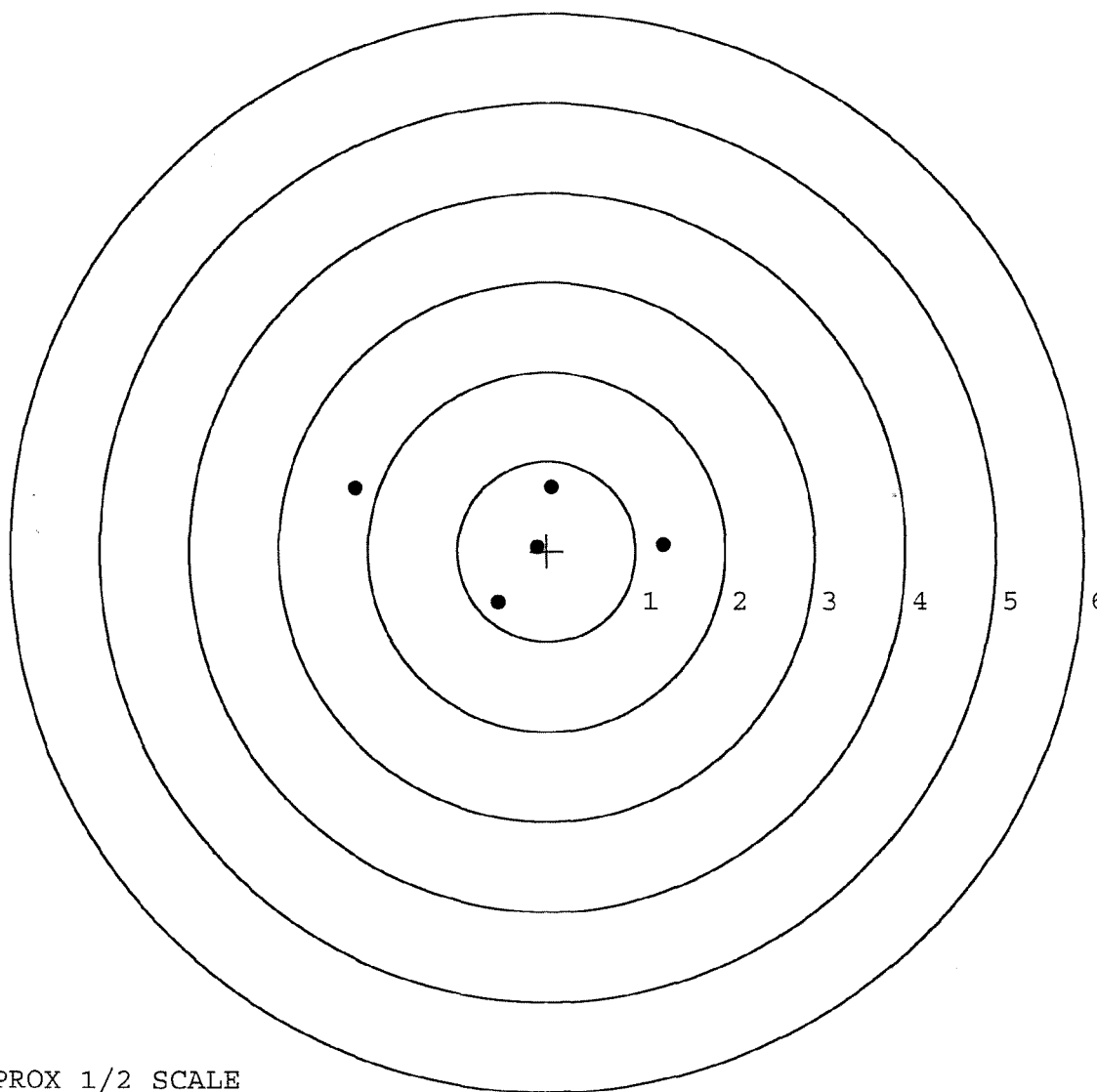
MAX RADIUS: 1.920

MEAN RADIUS: 1.036

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE