

G 629 6763

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



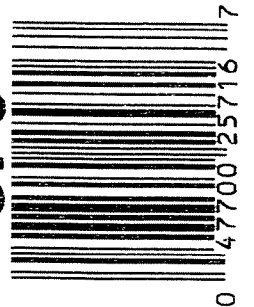
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296763

UPC



VERY IMPORTANT
INSTRUCTIONS: Each
applicant to assign
this use of this
mark.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tol. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J 66296763	ORDER NO. 25716
-----------------------------	--------------------

46

08KX

5716 66296763

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66296763

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296763

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003 OPERATOR <u>RK</u>	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RK

OP #	OPERATOR NAME	9190	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.0	8.0	7.5	3-3-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3.0	3.0	3.0	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY					3-3-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.024	.022	.021	3-3-03	DA
	J) ASSEMBLE STOCK					2/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS					5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-5-03	RTL
	M) IRON SIGHT ALIGNMENT					5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-5-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		2-25-03	TRW
	MALFUNCTION		CORRECTION			2-25-03	TRW
	MALFUNCTION		CORRECTION			2-25-03	TRW
	MALFUNCTION		CORRECTION			2-25-03	TRW
	MALFUNCTION		CORRECTION			2-25-03	TRW
645	INSPECT FOR LIVE AMMO					2-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE					5-5-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.40	2.78	2.45 2.77 2.69	3-5-03	DA
	C) FUNCTION					5-5-03	RTL
660	PACK					5/5/03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0159191

3.00# ± .75#

4.00# ± 1.00#

DATE 2-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.56		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.17	2.46		2.19	
PULL #3	2.19	2.41		2.58	
PULL #4	2.33	2.43		2.49	
PULL #5	2.35	2.48		2.51	
TOTAL	11.33	12.34		12.24	
AVG.	2.26	2.46		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.39		
PULL #2	3.49	3.18		
PULL #3	3.29	3.31		
PULL #4	3.40	3.25		
PULL #5	3.42	3.10		
TOTAL	16.79	16.23		
AVG.	3.35	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCL
PULL #1	4.32	4.30		4.35
PULL #2	4.19	4.27		4.28
PULL #3	4.33	4.28		4.21
PULL #4	4.48	4.24		4.34
PULL #5	4.36	4.29		4.30
TOTAL	21.68	21.38		21.48
AVG.	4.33	4.27		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296763.___0
FILE DATE AND TIME: 02/26/2003 14:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .6855

SERIAL NUMBER: G6296763. 0

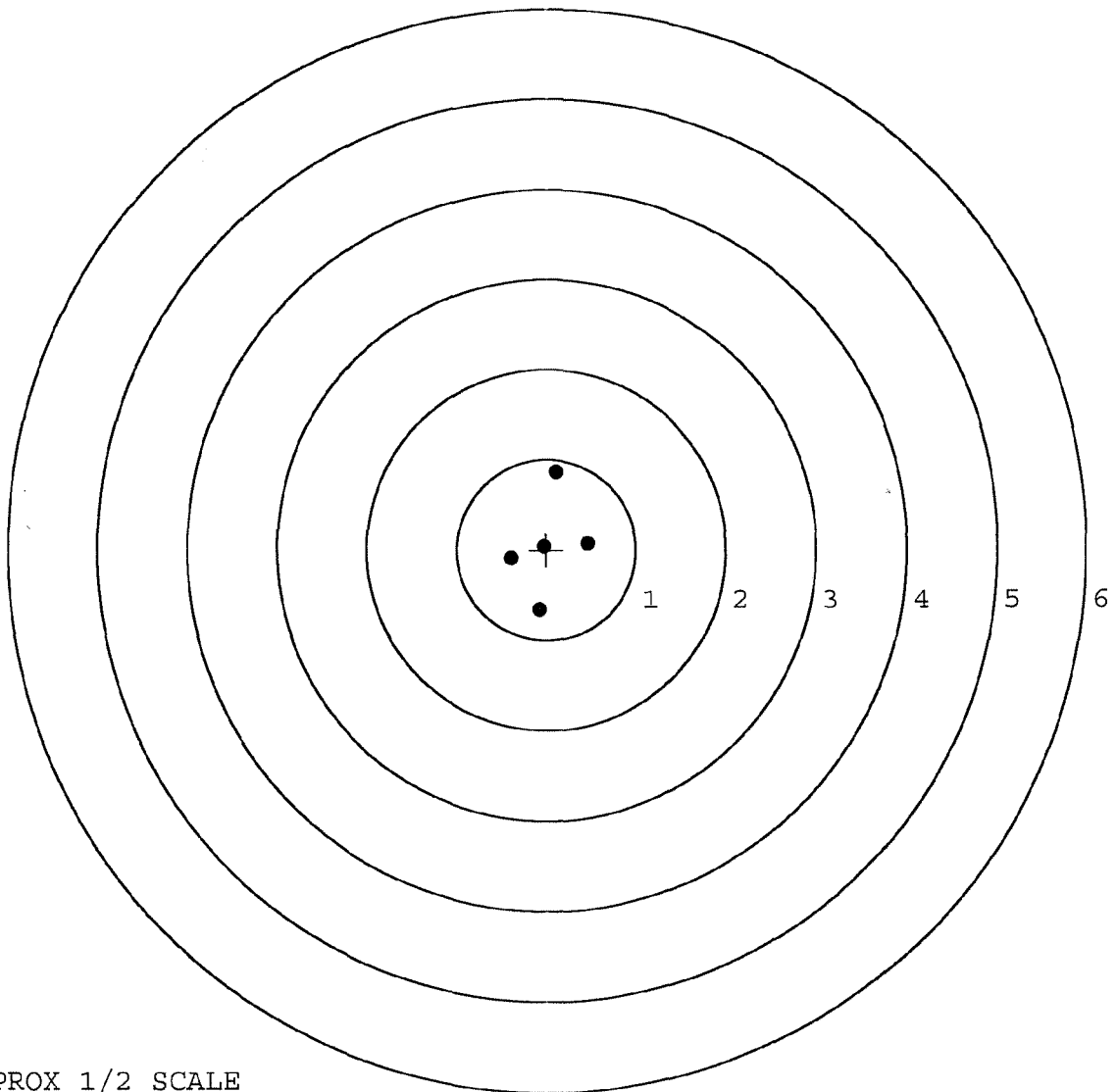
TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:57

POINT#	X	Y
1:	-0.081	-0.668
2:	-0.394	-0.095
3:	-0.032	0.037
4:	0.462	0.078
5:	0.108	0.857

X CENTROID: 0.013
Y CENTROID: 0.042
POA TO CENTROID: 0.044
HORZ SPREAD: 0.856
VERT SPREAD: 1.525
GROUP SPREAD: 1.537
MIN RADIUS: 0.045
MAX RADIUS: 0.821
MEAN RADIUS: 0.492
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296763. 0

TARGET NUMBER: 2

FILE DATE: 02/26/2003

FILE TIME: 14:57

POINT#	X	Y
1:	0.707	-0.681
2:	0.281	-0.039
3:	0.836	0.110
4:	-0.634	0.086
5:	-1.499	0.552

X CENTROID: -0.062

Y CENTROID: 0.006

POA TO CENTROID: 0.062

HORZ SPREAD: 2.335

VERT SPREAD: 1.233

GROUP SPREAD: 2.527

MIN RADIUS: 0.346

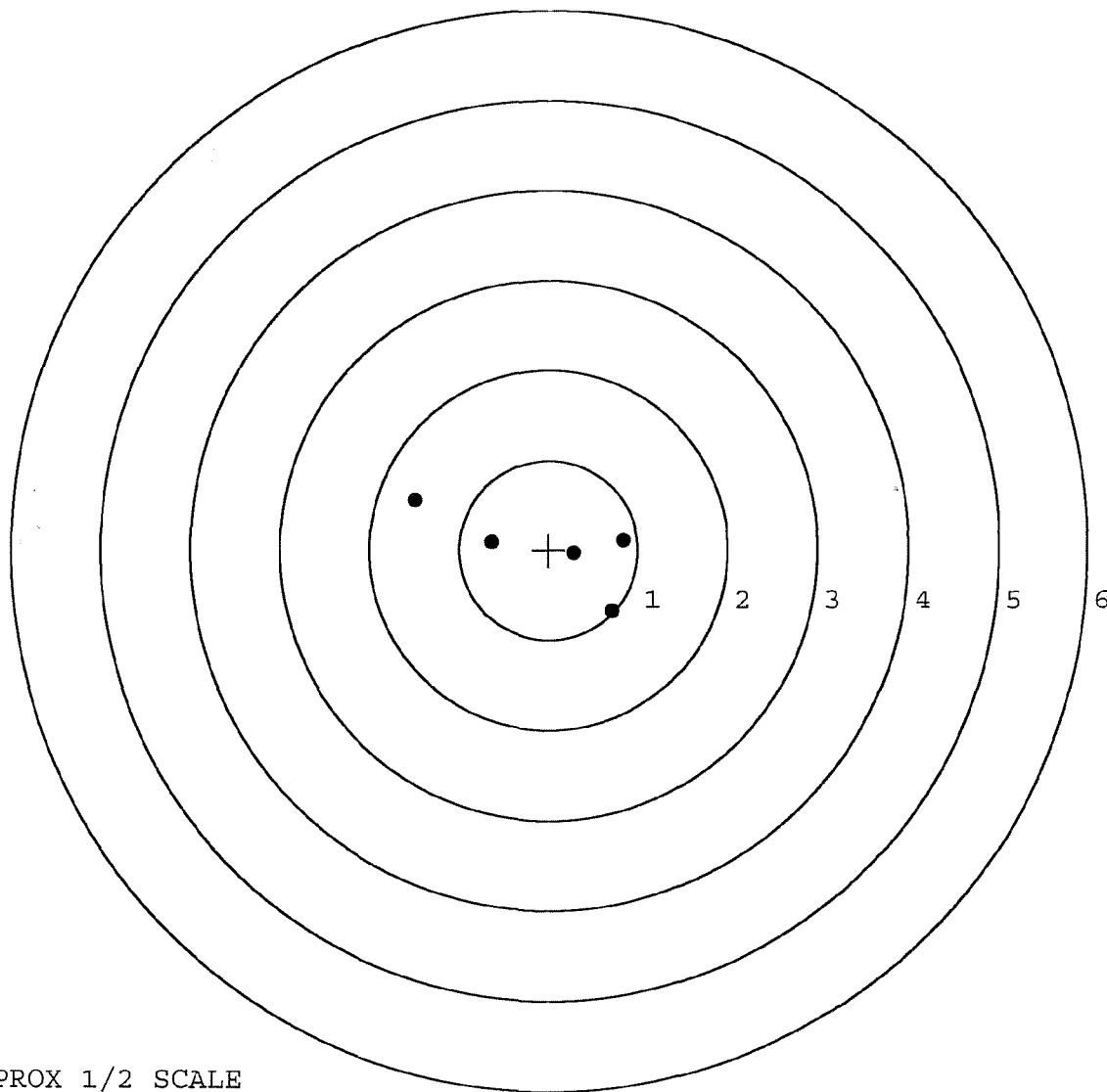
MAX RADIUS: 1.538

MEAN RADIUS: 0.879

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 18 \\ 12 \\ \hline 36 \\ 18 \\ \hline 216 \end{array}$$

$$\begin{array}{r} 64 \\ 3 \\ \hline 192 \\ 40 \\ \hline 232 \end{array} \quad \begin{array}{l} \text{LBS. + penbt} \\ 5 \end{array}$$

240