

BARBER - M24 0159205

G6296765

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0159205 M2400159244

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



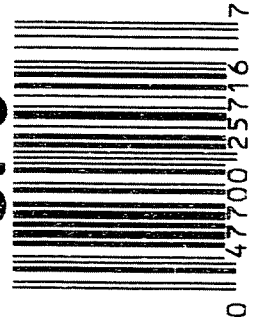
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296765

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296765

ORDER NO. **25716**

46

29CX

5716 G6296765

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296765

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	1/30/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	RB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	RAA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	RAA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	RAA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	RAA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-7-03	RTL

OP #	OPERATION NAME	209	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.5</u>	3-7-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-7-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	3-7-03	DA
	J) ASSEMBLE STOCK			3-23-03	RTL
	K) ASSEMBLE SWIVEL STUDS			4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-23-03	RTL
	M) IRON SIGHT ALIGNMENT			4-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-23-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-28-03	AE
	MALFUNCTION		CORRECTION	2-28-03	A
	MALFUNCTION		CORRECTION	2-28-03	A
	MALFUNCTION		CORRECTION	2-28-03	A
	MALFUNCTION		CORRECTION	2-28-03	A
645	INSPECT FOR LIVE AMMO			2-28-03	A
655	FINAL INSPECTION A) HEADSPACE			2-28-03	A
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.21</u> <u>3.17</u> <u>3.17</u> <u>2.12</u>	3-8-03	DA
	C) FUNCTION			4-23-03	RTL
660	PACK			4/24/03	DA

INITIAL & CYCLE TESTS
BARBER - M24 0159210

3.00# ± .75#
 4.00# ± 1.00#

DATE 1-27-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.41	2.50	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.35	2.37	2.33	
PULL #3	2.29	2.33	2.43	
PULL #4	2.41	2.11	2.49	
PULL #5	2.38	2.19	2.42	
TOTAL	11.84	11.50	12.08	
AVG.	2.36	2.30	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.28	
PULL #2	3.08	3.29	
PULL #3	3.07	3.25	
PULL #4	3.11	3.15	
PULL #5	3.08	3.17	
TOTAL	15.51	16.14	
AVG.	3.10	3.22	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.29	4.12		4.16
PULL #2	4.30	4.11		4.12
PULL #3	4.36	4.09		4.25
PULL #4	4.31	4.23		4.16
PULL #5	4.07	4.07		4.25
TOTAL	21.33	20.62		20.94
AVG.	4.26	4.12		4.18

BARBER - M24 0159211

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296765.____0
FILE DATE AND TIME: 03/01/2003 14:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

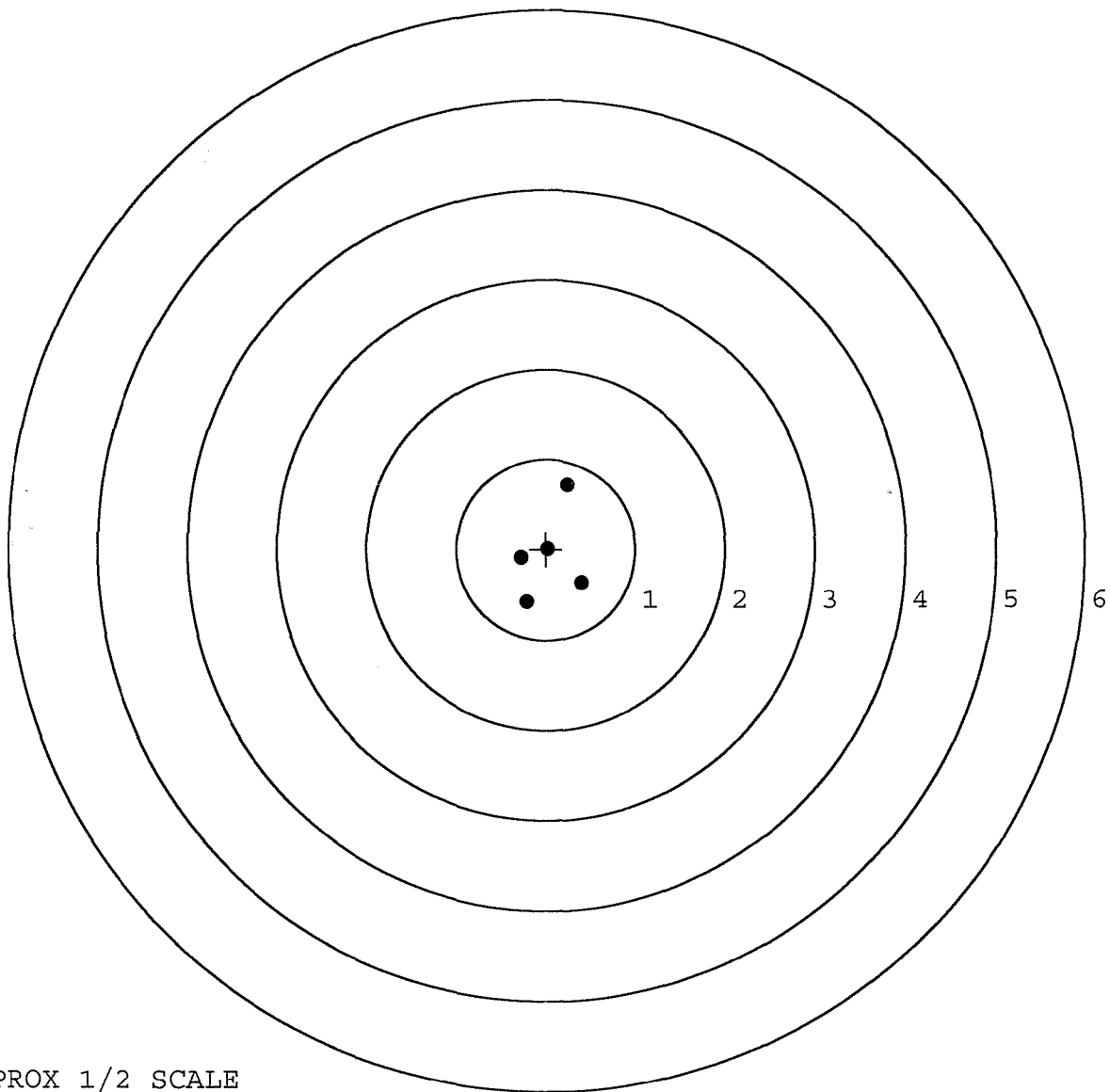
Ave. mean .5595

BARBER - M24 0159212

SERIAL NUMBER: G6296765. __0
TARGET NUMBER: 1
FILE DATE: 03/01/2003
FILE TIME: 14:44

POINT#	X	Y
1:	0.405	-0.367
2:	-0.221	-0.581
3:	-0.283	-0.097
4:	0.019	0.003
5:	0.242	0.707

X CENTROID: 0.032
Y CENTROID: -0.067
POA TO CENTROID: 0.074
HORZ SPREAD: 0.688
VERT SPREAD: 1.288
GROUP SPREAD: 1.369
MIN RADIUS: 0.071
MAX RADIUS: 0.802
MEAN RADIUS: 0.448
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

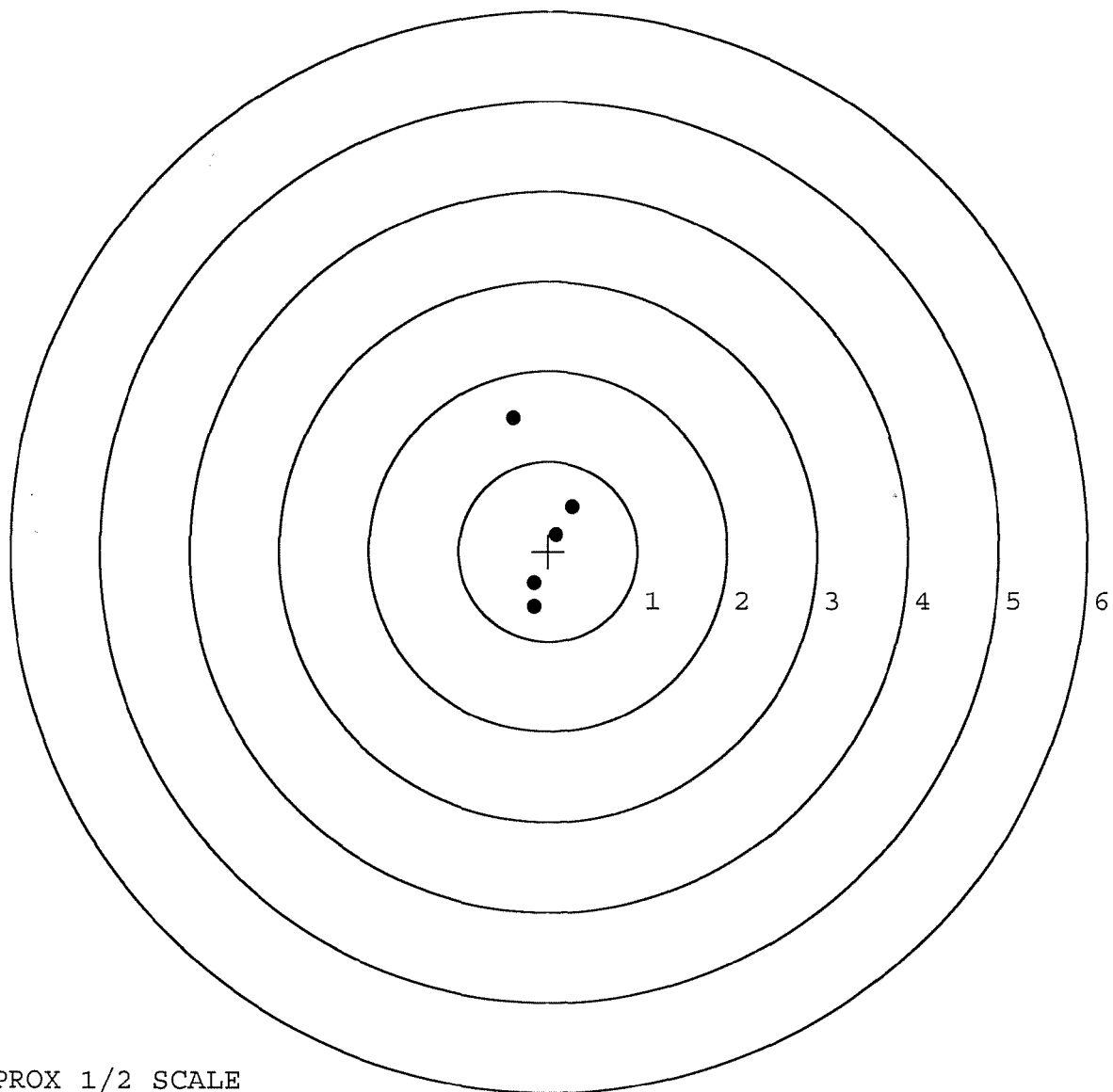


TARGET APPROX 1/2 SCALE

BARBER - M24 0159213

SERIAL NUMBER: G6296765. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-0.162	-0.626
FILE DATE: 03/01/2003	2:	-0.162	-0.357
FILE TIME: 14:44	3:	0.090	0.182
	4:	0.273	0.497
	5:	-0.400	1.479

X CENTROID:	-0.072
Y CENTROID:	0.235
POA TO CENTROID:	0.246
HORZ SPREAD:	0.673
VERT SPREAD:	2.105
GROUP SPREAD:	2.118
MIN RADIUS:	0.171
MAX RADIUS:	1.286
MEAN RADIUS:	0.671
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	5



TARGET APPROX 1/2 SCALE