

66296767

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



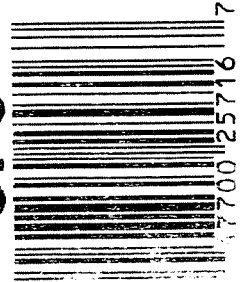
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296767

UPC



46 5024

VERY IMPORTANT!
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. - Marca Registrada - Marque Deposee.

SERIAL NO. **J**
66296767

ORDER NO. **25716**

24CX

5716 66296767

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296767

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-22-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	CH

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.6</u> <u>7.6</u>	4-21-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	4-21-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	4-21-03	DA
	J) ASSEMBLE STOCK		4-4-03	RCW
	K) ASSEMBLE SWIVEL STUDS		04-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-21-03	RTL
	M) IRON SIGHT ALIGNMENT		04-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
	MALFUNCTION	CORRECTION	4-15-03	A
645	INSPECT FOR LIVE AMMO		4-15-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.59</u> <u>2.55</u> <u>2.56</u> <u>2.54</u>	4/21/03	DA
	C) FUNCTION		04-21-03	RTL
660	PACK		4/21/03	DA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.30	2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.34	2.33	
PULL #3	2.53	2.18	2.32	
PULL #4	2.46	2.30	2.31	
PULL #5	2.55	2.19	2.24	
TOTAL	12.60	11.31	11.61	
AVG.	2.52	2.26	2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.18	
PULL #2	3.22	3.13	
PULL #3	3.25	3.04	
PULL #4	3.15	3.22	
PULL #5	3.07	3.09	
TOTAL	15.84	15.66	
AVG.	3.16	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.12	4.02		4.10
PULL #2	4.21	4.07		4.09
PULL #3	4.11	4.09		4.10
PULL #4	4.19	4.18		4.07
PULL #5	4.21	4.11		4.17
TOTAL	20.84	20.47		20.53
AVG.	4.16	4.09		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296767.__0
FILE DATE AND TIME: 04/16/2003 00:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 697

BARBER - M24 0159230

SERIAL NUMBER: G6296767. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 00:52

POINT#	X	Y
1:	0.667	-0.637
2:	-0.089	-0.190
3:	0.042	0.194
4:	0.787	0.636
5:	-1.556	-0.478

X CENTROID: -0.030

Y CENTROID: -0.095

POA TO CENTROID: 0.100

HORZ SPREAD: 2.343

VERT SPREAD: 1.273

GROUP SPREAD: 2.594

MIN RADIUS: 0.112

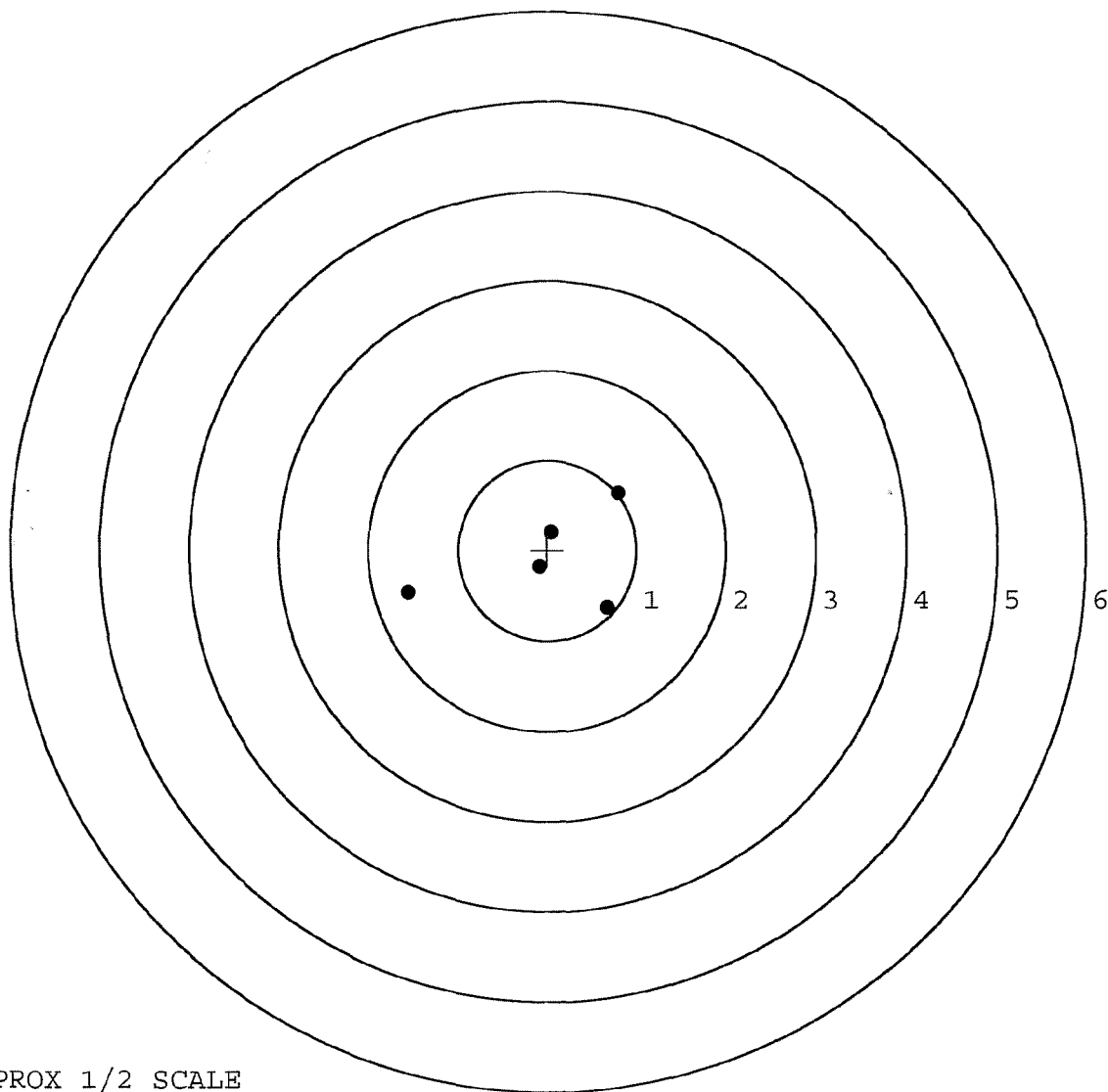
MAX RADIUS: 1.574

MEAN RADIUS: 0.792

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296767. __0

TARGET NUMBER: 2

FILE DATE: 04/16/2003

FILE TIME: 00:52

POINT#	X	Y
1:	0.656	0.795
2:	0.158	-0.194
3:	-0.101	-0.238
4:	-0.497	-0.418
5:	-0.862	0.092

X CENTROID: -0.129

Y CENTROID: 0.007

POA TO CENTROID: 0.129

HORZ SPREAD: 1.518

VERT SPREAD: 1.213

GROUP SPREAD: 1.674

MIN RADIUS: 0.247

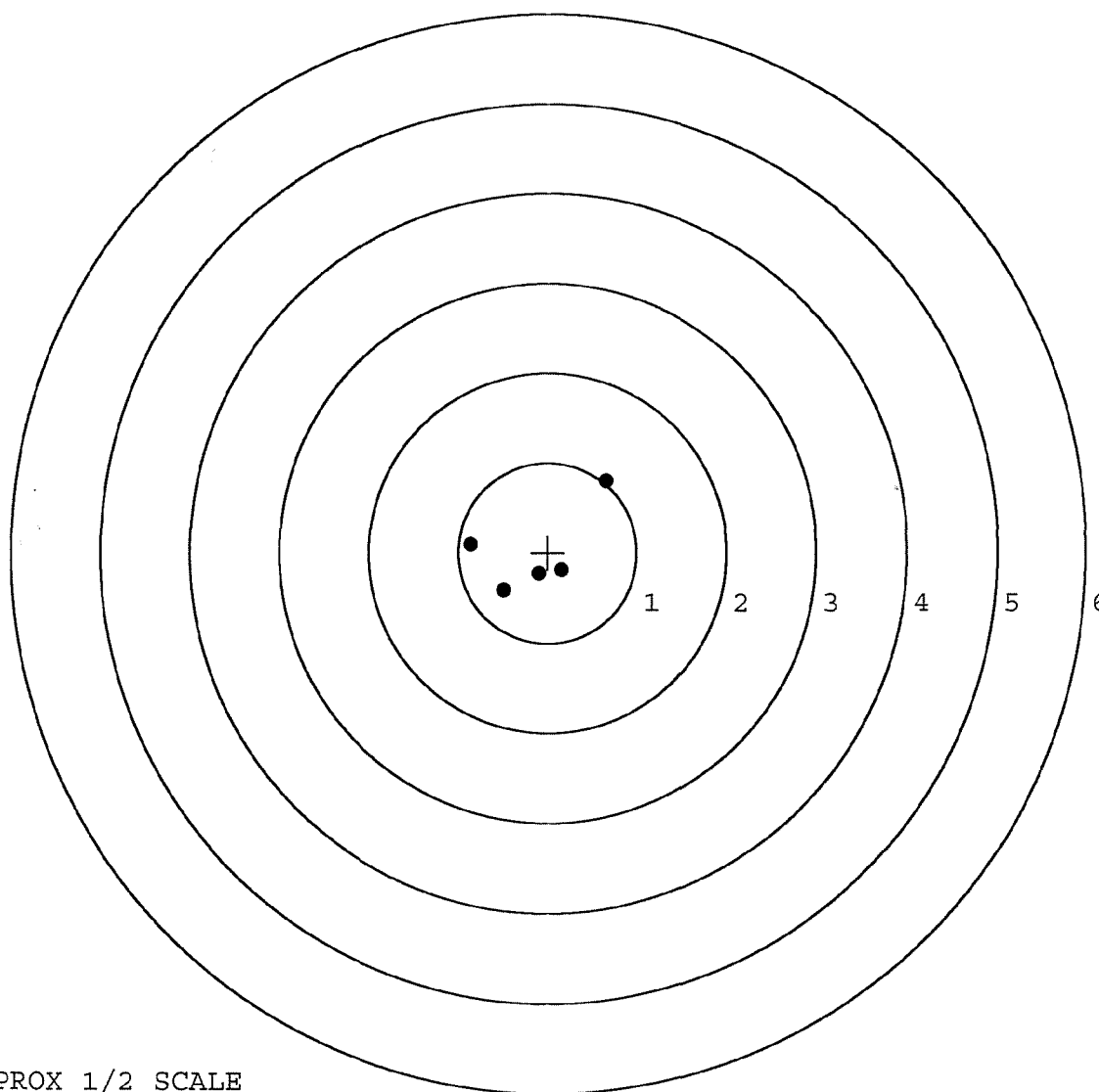
MAX RADIUS: 1.112

MEAN RADIUS: 0.602

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE