

G-6296268

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



number registration sticker



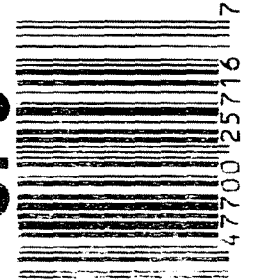
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296768

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **J**
66296768

Order No. **25716**

46

Made in Dillon, N.Y. Reg. U.S. Pat. & Tm. Off. Merce Registrada Marca Deposee.

24CX

5716 66296768

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296768

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	RA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.2</u> <u>5.5</u>	3-11-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.2</u> <u>2.5</u> <u>2.5</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-22-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.022</u>	3-11-03	DA
	J) ASSEMBLE STOCK		3/10/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-22-03	RTL
	M) IRON SIGHT ALIGNMENT		4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-22-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO		3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.60</u> <u>2.61</u> <u>2.61</u> <u>2.62</u>	3-11-03	DA
	C) FUNCTION		4-22-03	RTL
660	PACK		4/22/03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.63		2.36	MIN. SETTING,
PULL #2	2.76	2.54		2.49	NO AVG. OF 5
PULL #3	2.36	2.60		2.53	READINGS ACCEPT
PULL #4	2.46	2.46		2.46	ABLE LESS THAN
PULL #5	2.43	2.59		2.57	
TOTAL	12.49	12.82		12.41	
AVG.	2.49	2.56		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.23		
PULL #2	3.26	3.43		
PULL #3	3.07	3.44		
PULL #4	3.30	3.45		
PULL #5	3.13	3.28		
TOTAL	16.06	16.83		
AVG.	3.21	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.21	4.38		4.17
PULL #2	4.32	4.29		4.32
PULL #3	4.23	4.26		4.26
PULL #4	4.16	4.37		4.30
PULL #5	4.19	4.19		4.31
TOTAL	21.11	21.49		21.36
AVG.	4.22	4.29		4.27

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296768.___0
FILE DATE AND TIME: 03/12/2003 11:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6735

SERIAL NUMBER: G6296768. 0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:45

POINT#	X	Y
1:	1.039	-0.223
2:	1.032	0.163
3:	-0.116	-0.189
4:	-0.316	-0.286
5:	-0.822	0.488

X CENTROID: 0.163

Y CENTROID: -0.009

POA TO CENTROID: 0.164

HORZ SPREAD: 1.861

VERT SPREAD: 0.774

GROUP SPREAD: 1.992

MIN RADIUS: 0.332

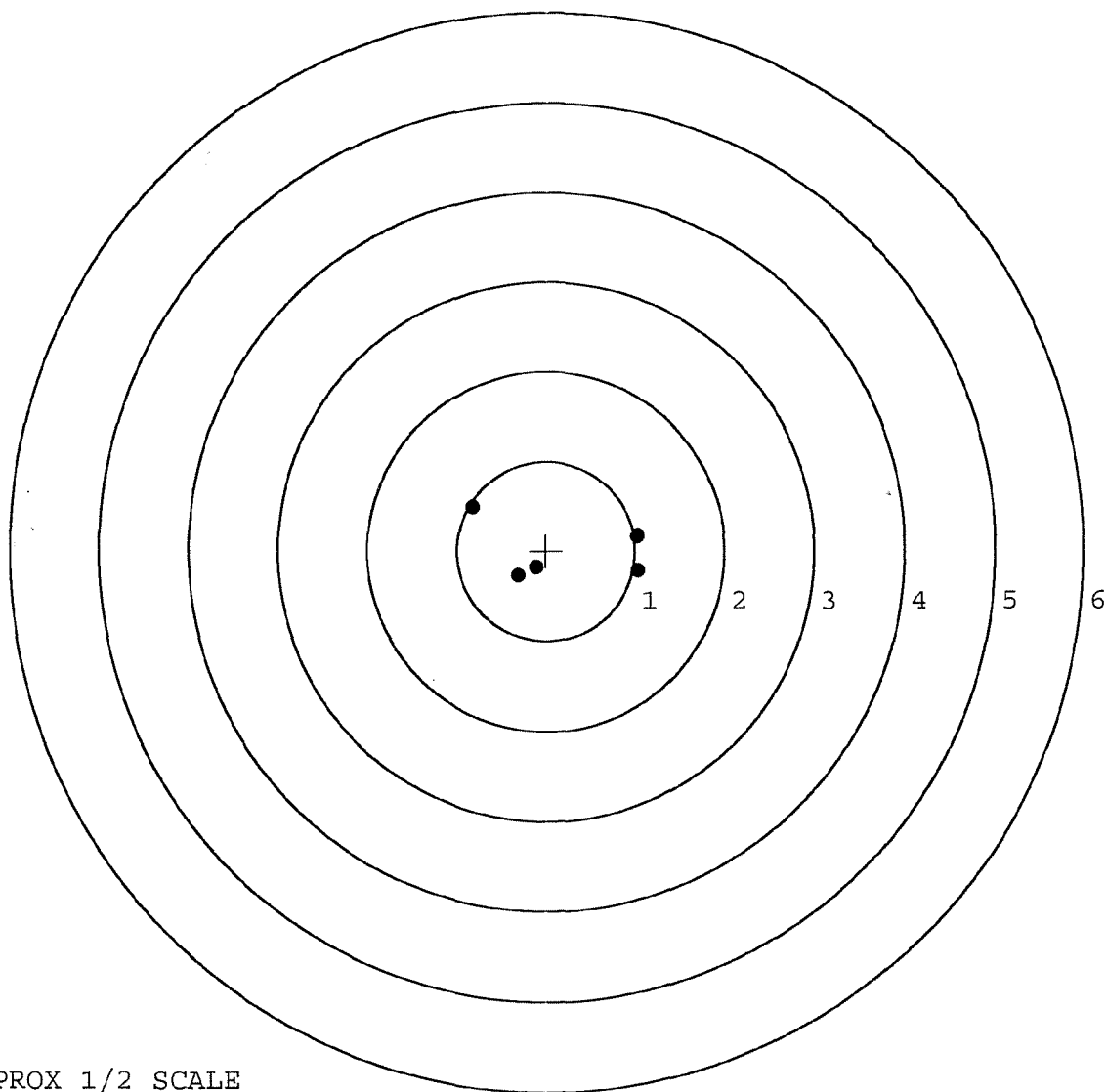
MAX RADIUS: 1.104

MEAN RADIUS: 0.755

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296768. 0

TARGET NUMBER: 2

FILE DATE: 03/12/2003

FILE TIME: 11:45

POINT#	X	Y
1:	0.265	-0.884
2:	-0.463	-0.209
3:	0.129	0.132
4:	0.673	0.501
5:	-0.160	0.518

X CENTROID: 0.089

Y CENTROID: 0.012

POA TO CENTROID: 0.090

HORZ SPREAD: 1.136

VERT SPREAD: 1.402

GROUP SPREAD: 1.465

MIN RADIUS: 0.127

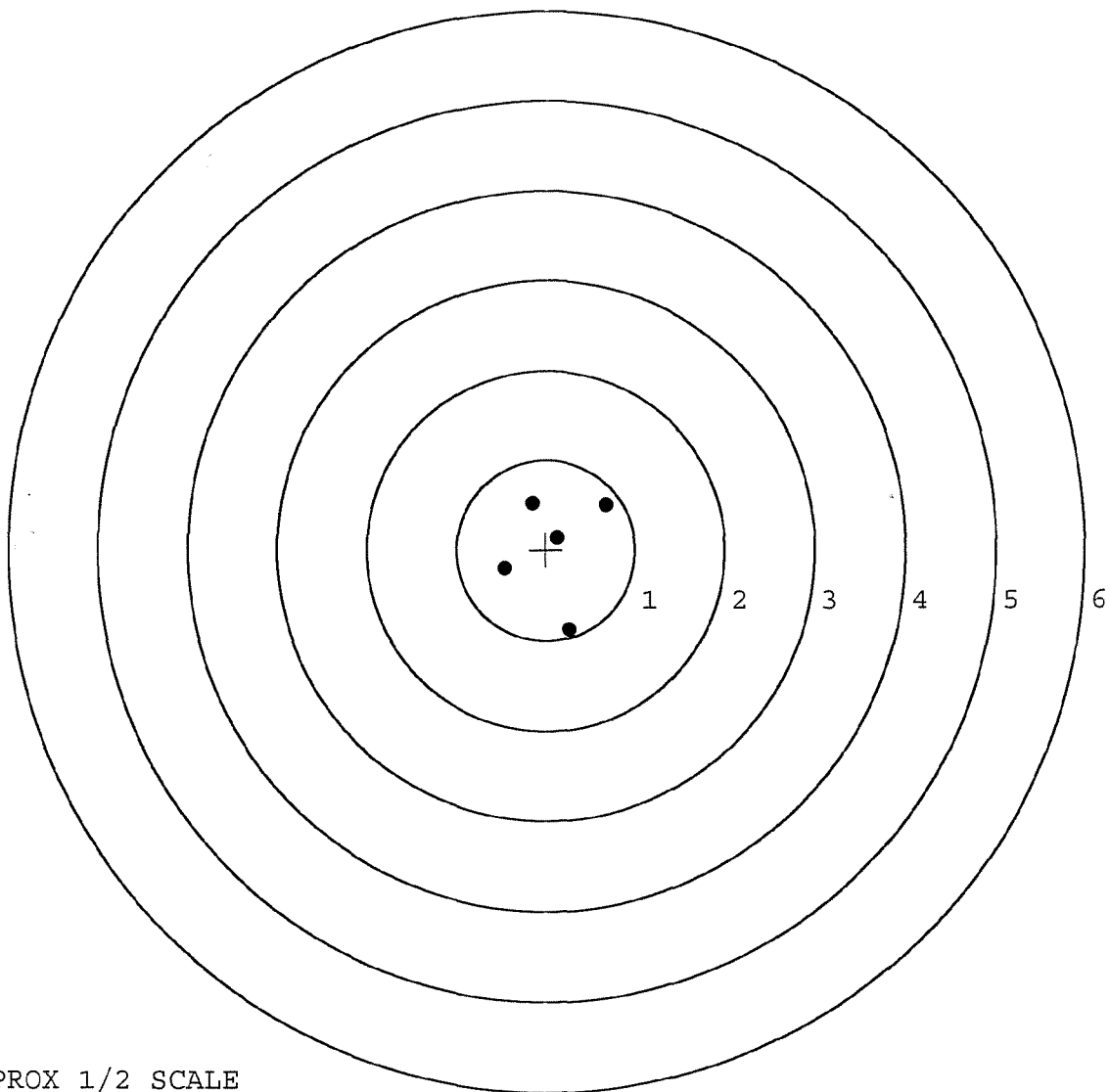
MAX RADIUS: 0.913

MEAN RADIUS: 0.592

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE