

G 6296771

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

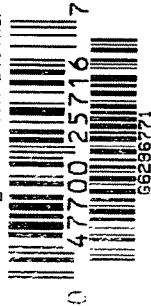
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



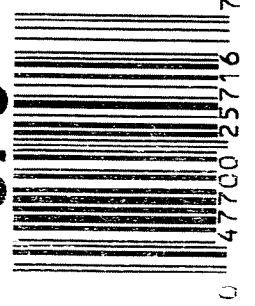
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296771

UPC



VERY IMPORTANT
 INSTRUCTION BOOK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 Weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Illinois, NY Regd. U.S. Pat. & Tar. Off. Patent Registered Mark of Remington-Union

SERIAL NO. **J**
G6296771

ORDER NO. **25716**

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46

5716 G6296771

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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296771

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-21-03	TRW

OP #	OPERATION	BARBER M24 M159263	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4 lbs</u> <u>4 lbs</u> <u>4 lbs</u>	3-21-03	A
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	3-21-03	A
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u> <u>.028</u> <u>.028</u>	3-21-03	A
	J) ASSEMBLE STOCK			3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS			3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			3-11-03	RW
	M) IRON SIGHT ALIGNMENT			3-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			3-11-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	3-12-03	TRW
	MALFUNCTION		CORRECTION	3-12-03	TRW
	MALFUNCTION		CORRECTION	3-12-03	TRW
	MALFUNCTION		CORRECTION	3-12-03	TRW
	MALFUNCTION		CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO			3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE			3-25-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.27</u> <u>2.57</u> <u>2.37</u> <u>2.39</u>	3-21-03	TRW
	C) FUNCTION			3-25-03	RTL
660	PACK			3-25-03	RPA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0159264

2.50# ± .50#

DATE 3-11-03

3.00# ± .75#

4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.50		2.10	MIN. SETTING,
PULL #2	2.52	2.26		2.05	NO AVG. OF 5
PULL #3	2.57	2.50		2.35	READINGS ACCEPT-
PULL #4	2.51	2.36		2.61	ABLE LESS THAN 2
PULL #5	2.39	2.18		2.34	
TOTAL	12.47	11.80		11.45	
AVG.	2.49	2.36		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.47		
PULL #2	3.36	3.32		
PULL #3	3.24	3.34		
PULL #4	3.32	3.14		
PULL #5	3.22	3.28		
TOTAL	16.38	16.55		
AVG.	3.27	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.21	4.33		4.34
PULL #2	4.07	4.40		4.31
PULL #3	4.32	4.04		4.21
PULL #4	4.37	4.17		4.17
PULL #5	4.41	4.15		4.40
TOTAL	22.21.38	21.09		21.43
AVG.	4.27	4.21		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296771.__0
FILE DATE AND TIME: 03/13/2003 13:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. MEAN ~~.850~~

SERIAL NUMBER: G6296771. __0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 13:00

POINT#	X	Y
1:	0.276	-0.793
2:	-0.459	-0.451
3:	-0.259	0.179
4:	0.721	0.482
5:	0.989	1.060

X CENTROID: 0.254

Y CENTROID: 0.095

POA TO CENTROID: 0.271

HORZ SPREAD: 1.448

VERT SPREAD: 1.853

GROUP SPREAD: 2.093

MIN RADIUS: 0.519

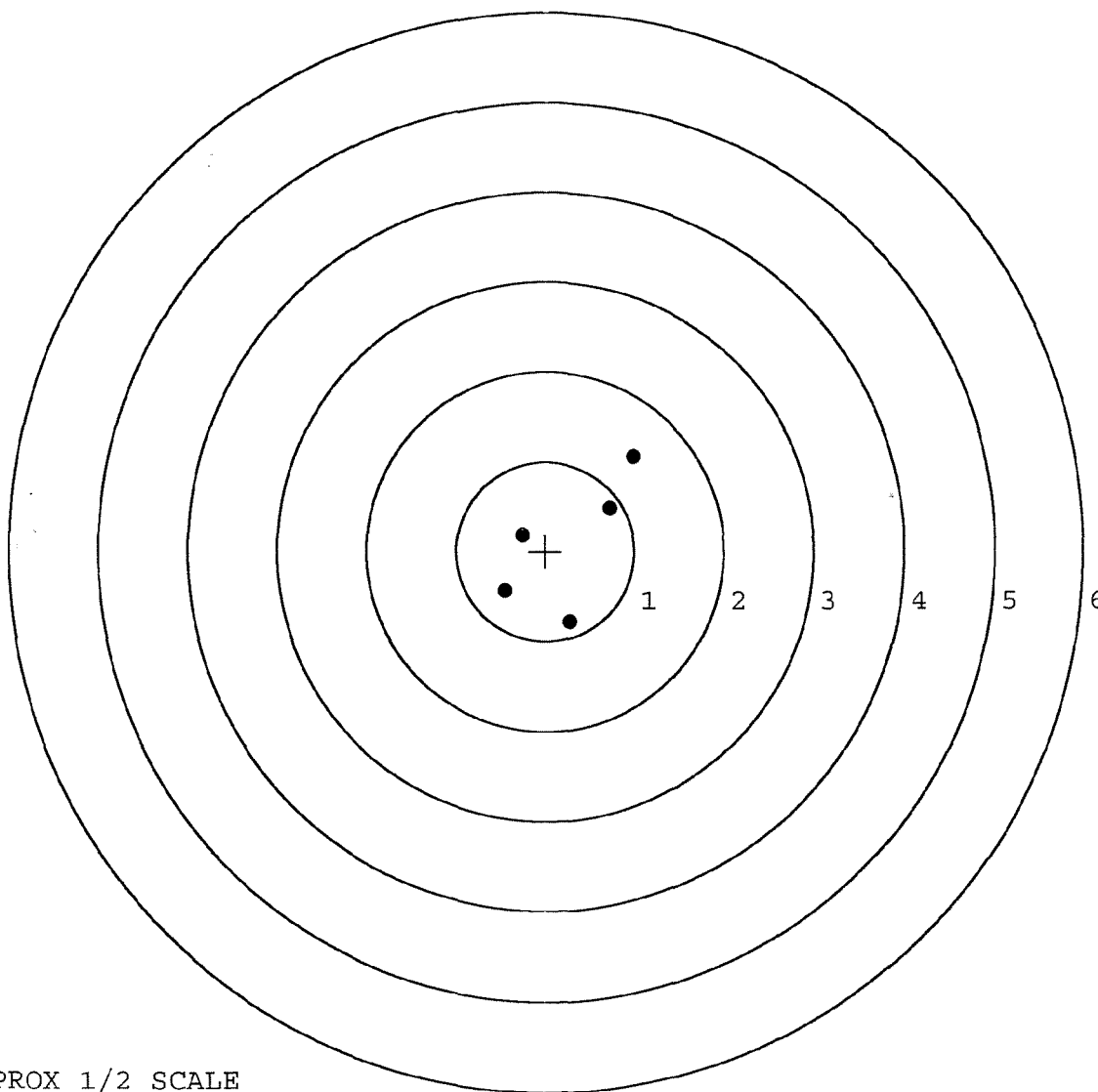
MAX RADIUS: 1.213

MEAN RADIUS: 0.825

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

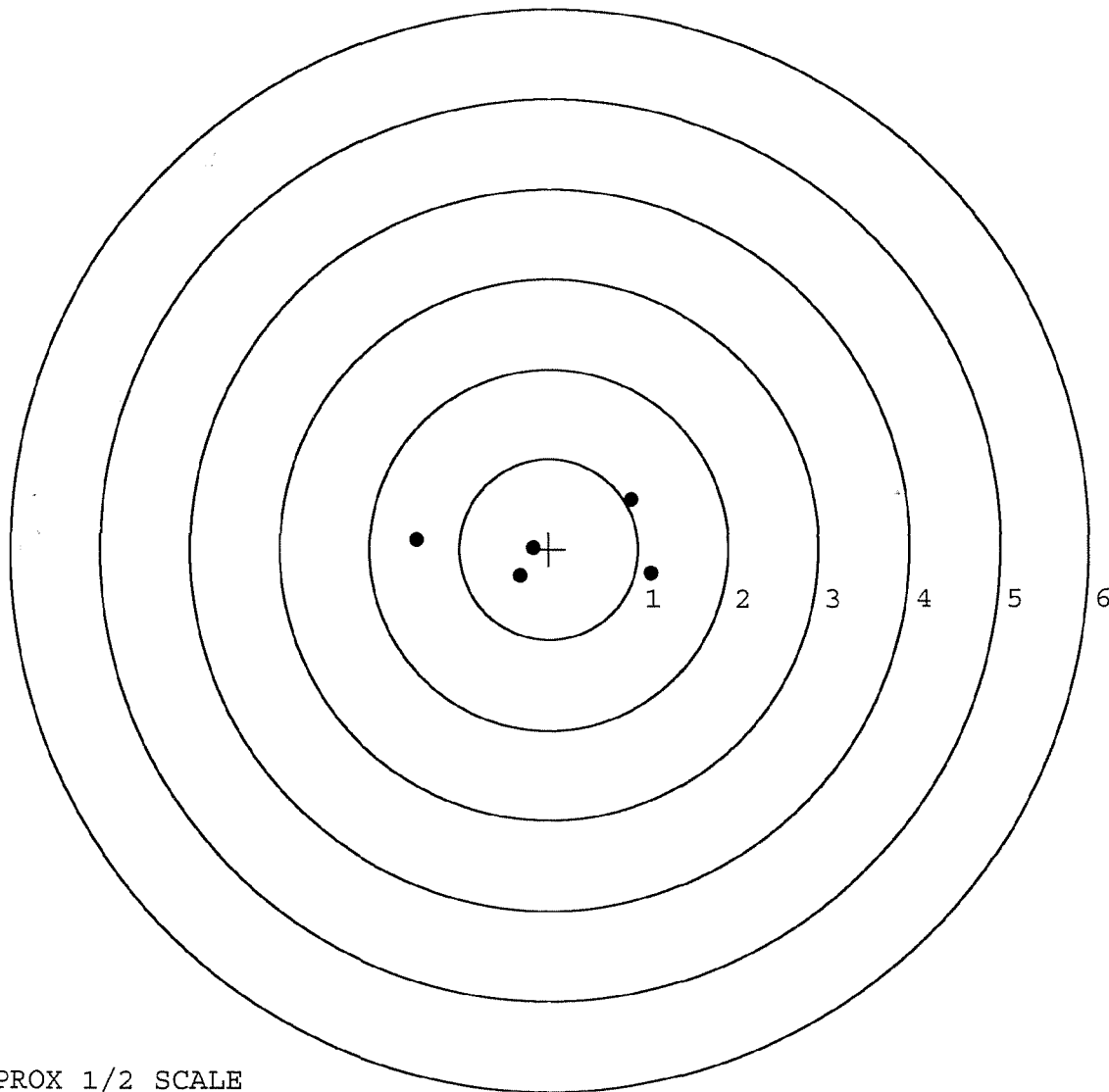


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296771. __0
 TARGET NUMBER: 2
 FILE DATE: 03/13/2003
 FILE TIME: 13:00

POINT#	X	Y
1:	1.146	-0.278
2:	0.924	0.548
3:	-0.178	0.010
4:	-0.321	-0.302
5:	-1.479	0.104

X CENTROID: 0.018
 Y CENTROID: 0.016
 POA TO CENTROID: 0.025
 HORZ SPREAD: 2.625
 VERT SPREAD: 0.850
 GROUP SPREAD: 2.653
 MIN RADIUS: 0.197
 MAX RADIUS: 1.500
 MEAN RADIUS: 0.875
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE