

6629 6776

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

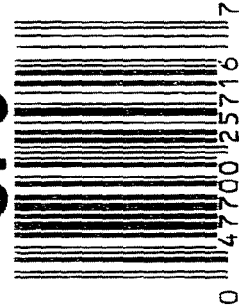
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296776

UPC



VERY IMPORTANT
INFORMATION - BOOK
PROCESSED IN ESSIE
SAFE - USE OF THIS
ITEM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remco Registrars Marque Deposees.

SERIAL NO. J
G6296776

ORDER NO. 25716

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07KX

5716 G6296776

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296776

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FL INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN		2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	BARBER M24 M159308	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>8.5</u>	<u>8.0</u>	3-5-03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	3-5-03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-1-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.022</u>	<u>.022</u>	3-5-03	DA		
	J) ASSEMBLE STOCK					2-19-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					5-1-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-1-03	RTL		
	M) IRON SIGHT ALIGNMENT					5-1-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-1-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-26-03	A		
	MALFUNCTION		CORRECTION			2-26-03	A		
	MALFUNCTION		CORRECTION			2-26-03	A		
	MALFUNCTION		CORRECTION			2-26-03	A		
	MALFUNCTION		CORRECTION			2-26-03	A		
645	INSPECT FOR LIVE AMMO					2-26-03	A		
655	FINAL INSPECTION A) HEADSPACE					5-1-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u>	<u>2.67</u>	<u>2.72</u>	<u>2.47</u>	<u>2.57</u>	3-6-03	DA
	C) FUNCTION					5-1-03	RTL		
660	PACK					5/1/03	DA		

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.49		2.71	MIN. SETTING,
PULL #2	2.31	2.43		2.82	NO AVG. OF 5
PULL #3	2.30	2.62		2.85	READINGS ACCEPT-
PULL #4	2.45	2.70		2.71	ABLE LESS THAN 2
PULL #5	2.39	2.68		2.79	
TOTAL	11.97	12.92		13.88	
AVG.	2.39	2.58		2.77	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.16		
PULL #2	3.18	3.21		
PULL #3	3.22	3.22		
PULL #4	3.21	3.24		
PULL #5	3.16	3.27		
TOTAL	15.82	16.10		
AVG.	3.16	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.26	4.08		4.08
PULL #2	4.20	4.06		4.01
PULL #3	4.32	4.15		4.04
PULL #4	4.27	4.13		4.12
PULL #5	4.09	4.09		4.11
TOTAL	21.14	20.51		20.36
AVG.	4.22	4.10		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296776. __0
FILE DATE AND TIME: 02/27/2003 14:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .149

SERIAL NUMBER: G6296776. 0

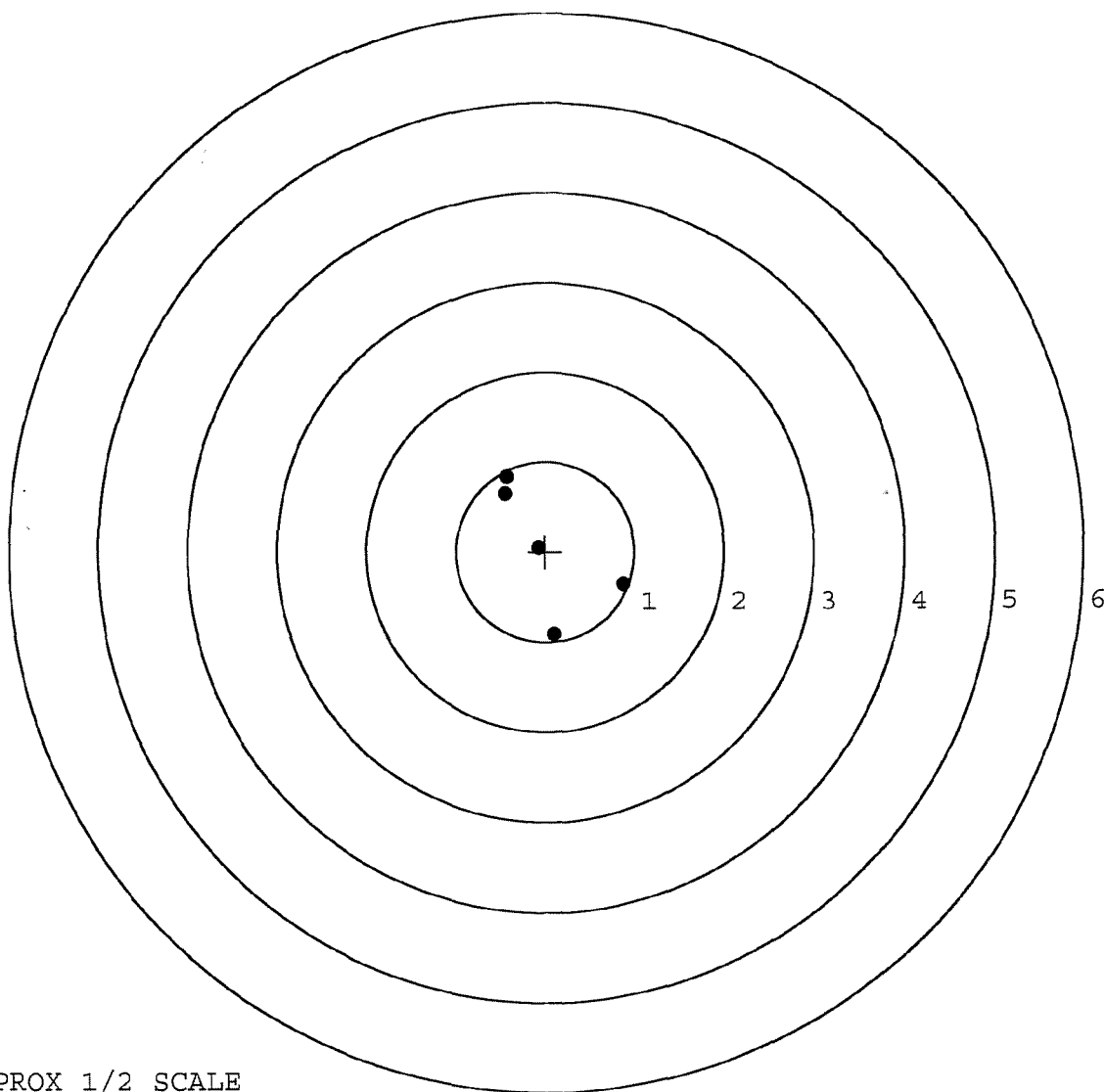
TARGET NUMBER: 1

FILE DATE: 02/27/2003

FILE TIME: 14:44

POINT#	X	Y
1:	0.880	-0.364
2:	0.096	-0.920
3:	-0.074	0.044
4:	-0.457	0.646
5:	-0.440	0.831

X CENTROID: 0.001
Y CENTROID: 0.047
POA TO CENTROID: 0.047
HORZ SPREAD: 1.337
VERT SPREAD: 1.751
GROUP SPREAD: 1.831
MIN RADIUS: 0.075
MAX RADIUS: 0.972
MEAN RADIUS: 0.734
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



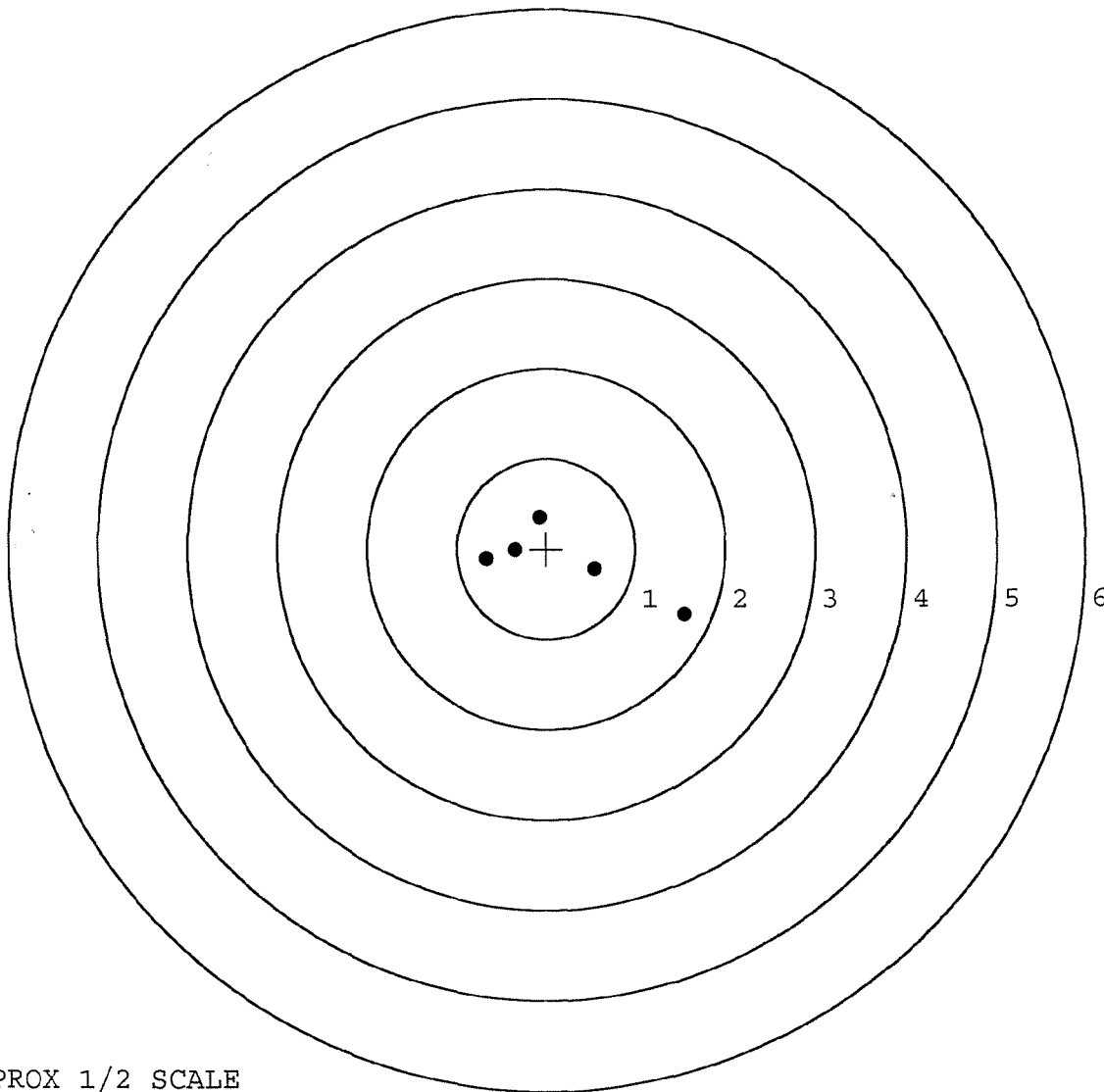
TARGET APPROX 1/2 SCALE

BARBER - M24 0159312

SERIAL NUMBER: G6296776. __0
 TARGET NUMBER: 2
 FILE DATE: 02/27/2003
 FILE TIME: 14:44

POINT#	X	Y
1:	0.543	-0.226
2:	1.542	-0.724
3:	-0.084	0.352
4:	-0.350	-0.020
5:	-0.672	-0.107

X CENTROID: 0.196
 Y CENTROID: -0.145
 POA TO CENTROID: 0.244
 HORZ SPREAD: 2.214
 VERT SPREAD: 1.076
 GROUP SPREAD: 2.298
 MIN RADIUS: 0.357
 MAX RADIUS: 1.465
 MEAN RADIUS: 0.764
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE