

G6296777

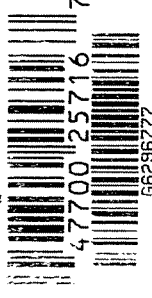
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



UPC registration sticker



46 FORM

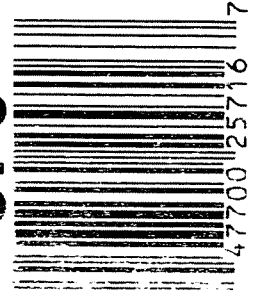
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296777

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque



5716 66296777

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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0 47700 25716 7

SERIAL NO.



66296777

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6777

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DATE 3-26-03 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-9-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-9-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-9-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-9-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-15-03	TRW

OP #	DESCRIPTION	2 LBS MIN 10 LBS MAX	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE		<u>9.75</u>	<u>9.75</u>	<u>10.0</u>	4-15-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.75</u>	4-15-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-15-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.020</u>	4-15-03	TRW
	J) ASSEMBLE STOCK					04-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS					04-10-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-10-03	RTL
	M) IRON SIGHT ALIGNMENT					04-10-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-10-03	RTL
640	GALLERY TEST AND TARGET			PASS	FAIL	4-11-03	TRW
	MALFUNCTION			CORRECTION		4-11-03	TRW
	MALFUNCTION			CORRECTION		4-11-03	TRW
	MALFUNCTION			CORRECTION		4-11-03	TRW
	MALFUNCTION			CORRECTION		4-12-03	TRW
645	INSPECT FOR LIVE AMMO					4-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE					04-10-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u>	<u>2.41</u>	<u>2.40</u> <u>2.41</u> <u>2.42</u>	4-15-03	TRW
	C) FUNCTION					04-10-03	RTL
660	PACK					4/17/03	107A

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.31		2.38	MIN. SETTING,
PULL #2	2.47	2.42		2.24	NO AVG. OF 5
PULL #3	2.54	2.61		2.45	READINGS ACCEPT
PULL #4	2.50	2.42		2.29	ABLE LESS THAN
PULL #5	2.55	2.38		2.47	
TOTAL	12.63	12.14		11.83	
AVG.	2.52	2.42		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.38		
PULL #2	3.23	3.17		
PULL #3	3.41	3.20		
PULL #4	3.17	3.23		
PULL #5	3.26	3.32		
TOTAL	16.34	16.30		
AVG.	3.26	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.30	4.16		4.23
PULL #2	4.20	4.18		4.40
PULL #3	4.49	4.16		4.21
PULL #4	4.32	4.13		4.28
PULL #5	4.09	4.33		4.18
TOTAL	21.40	20.96		21.30
AVG.	4.28	4.19		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296777.____0
FILE DATE AND TIME: 04/12/2003 00:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .774

SERIAL NUMBER: G6296777. __0

TARGET NUMBER: 1

FILE DATE: 04/12/2003

FILE TIME: 00:13

POINT#	X	Y
1:	0.079	-1.076
2:	0.254	-0.441
3:	-0.351	-0.279
4:	-0.381	0.420
5:	-0.273	0.666

X CENTROID: -0.134

Y CENTROID: -0.142

POA TO CENTROID: 0.196

HORZ SPREAD: 0.635

VERT SPREAD: 1.742

GROUP SPREAD: 1.777

MIN RADIUS: 0.256

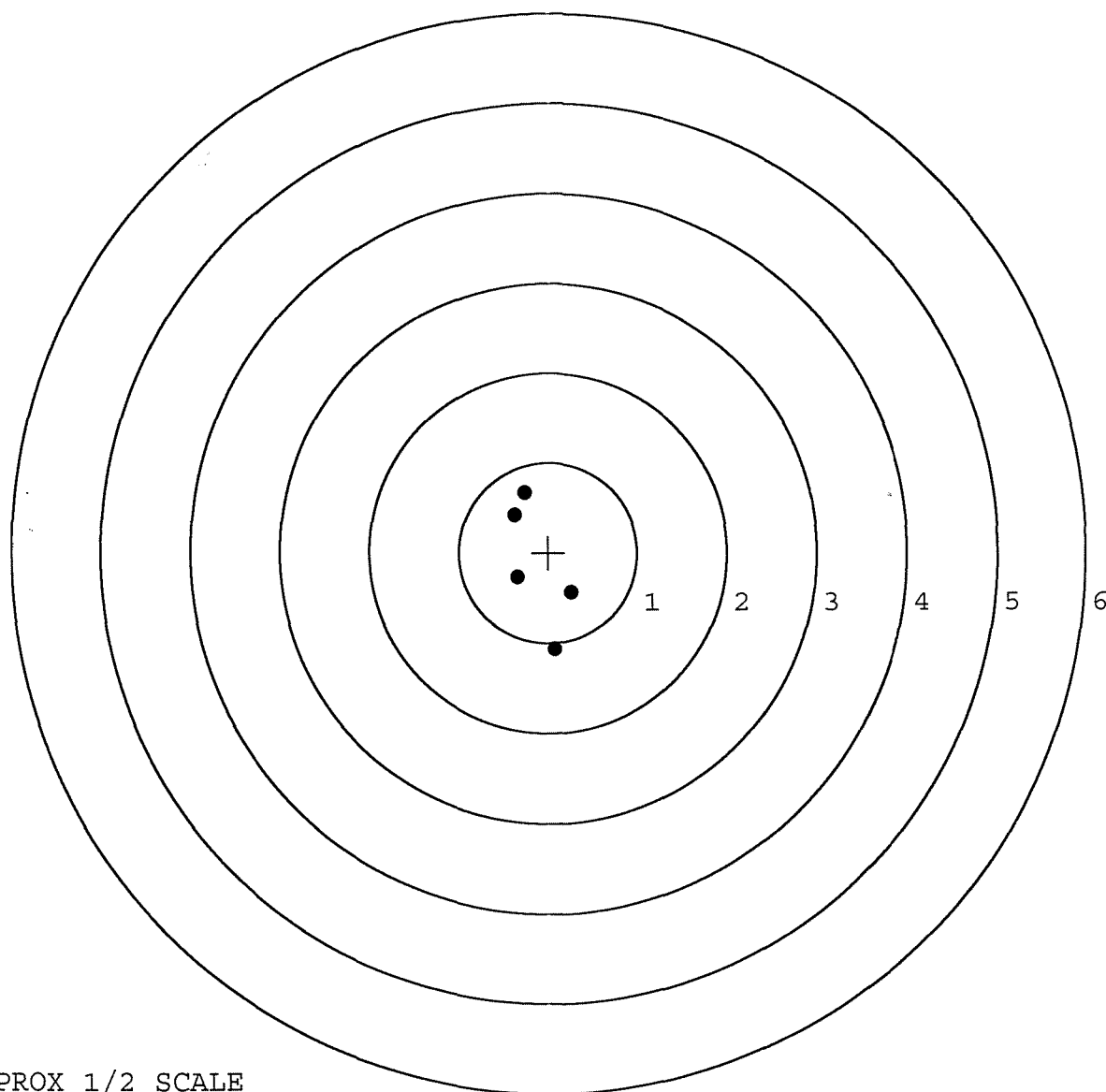
MAX RADIUS: 0.958

MEAN RADIUS: 0.628

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296777. 0

TARGET NUMBER: 2

FILE DATE: 04/12/2003

FILE TIME: 00:13

POINT#	X	Y
1:	-0.314	-0.966
2:	-0.213	-0.407
3:	0.151	-0.041
4:	1.222	0.581
5:	-0.894	1.233

X CENTROID: -0.010

Y CENTROID: 0.080

POA TO CENTROID: 0.081

HORZ SPREAD: 2.116

VERT SPREAD: 2.199

GROUP SPREAD: 2.274

MIN RADIUS: 0.201

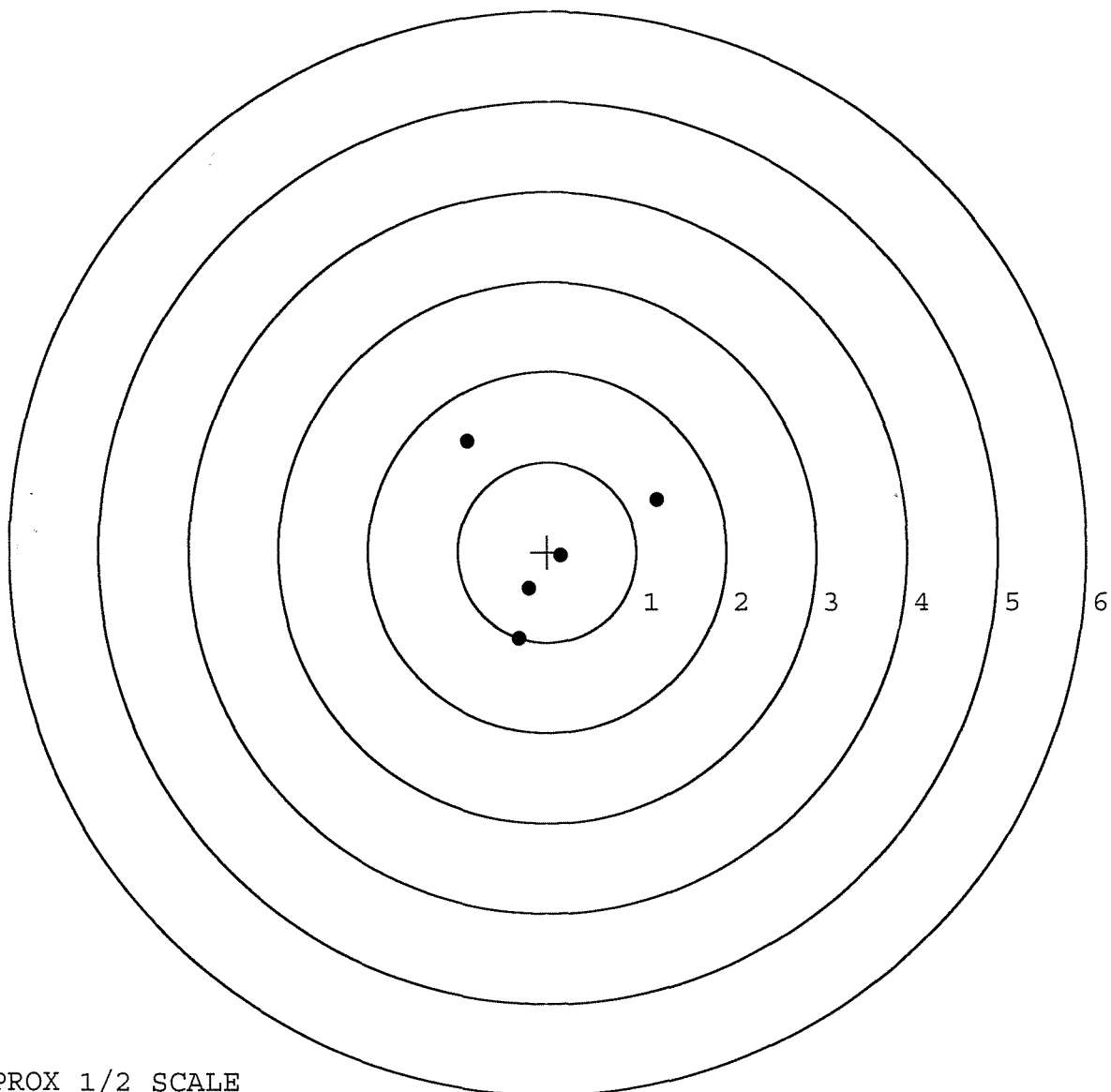
MAX RADIUS: 1.453

MEAN RADIUS: 0.920

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE