

G-629 6791

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



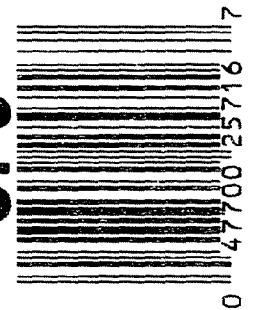
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296791

UPC



46 FORM

VERY IMPORTANT
 INSTRUCTIONS BOOK
 ATTACHED TO ORDER
 SER. USE OF THIS
 INSTRUCTIONS

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. **66296791**
 Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07KX

5716 66296791

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

G 629 6791

GUN SERIAL #

~~6296291~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RL
600	PROOF		2/3/03	RL
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RL
610	DIS-ASSEMBLE GUN	FEB 06 2005	2/3/03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-15-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-15-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-15-03	DA
	D) OIL FIRING PIN ASSEMBLY		2-15-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	FTL

OP #	OPERATION	BARBER M24 M10159482	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>7.5</u>	3-3-03	RA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.5</u> <u>3.0</u>	3-3-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-3-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>0.024</u> <u>0.023</u> <u>0.023</u>	3-3-03	RA
	J) ASSEMBLE STOCK			2/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-5-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-5-03	RTL
	M) IRON SIGHT ALIGNMENT			5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-5-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-25-03	RL
	MALFUNCTION		CORRECTION	2-25-03	RL
	MALFUNCTION		CORRECTION	2-25-03	RL
	MALFUNCTION		CORRECTION	2-25-03	RL
	MALFUNCTION		CORRECTION	2-25-03	RL
645	INSPECT FOR LIVE AMMO			2-25-03	RL
655	FINAL INSPECTION A) HEADSPACE			5-5-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.64</u> <u>2.62</u> <u>2.64</u> <u>2.59</u>	3-5-09	RA
	C) FUNCTION			5-5-03	RTL
660	PACK			5-5-03	RA

INITIAL & CYCLE TESTS

BARBER - M24 0159483

3.00# + .75#

4.00# + 1.00#

DATE 2-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.49		2.54	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.21	2.59		2.46	
PULL #3	2.33	2.48		2.55	
PULL #4	2.39	2.61		2.60	
PULL #5	2.42	2.56		2.64	
TOTAL	11.78	12.73		12.79	
AVG.	2.35	2.54		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.06		
PULL #2	3.32	3.01		
PULL #3	3.28	3.08		
PULL #4	3.24	3.07		
PULL #5	3.25	3.01		
TOTAL	16.37	15.23		
AVG.	3.27	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.10		4.05
PULL #2	4.05	4.11		4.04
PULL #3	4.16	4.08		4.07
PULL #4	4.15	4.02		4.01
PULL #5	4.14	4.01		4.02
TOTAL	20.61	20.32		20.19
AVG.	4.12	4.06		4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296791.___0
FILE DATE AND TIME: 02/26/2003 14:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 1.0455

SERIAL NUMBER: G6296791. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:55

POINT#	X	Y
1:	0.885	-0.982
2:	1.382	0.853
3:	0.104	0.937
4:	-0.641	-0.052
5:	-0.677	-1.111

X CENTROID: 0.211

Y CENTROID: -0.071

POA TO CENTROID: 0.222

HORZ SPREAD: 2.059

VERT SPREAD: 2.048

GROUP SPREAD: 2.845

MIN RADIUS: 0.852

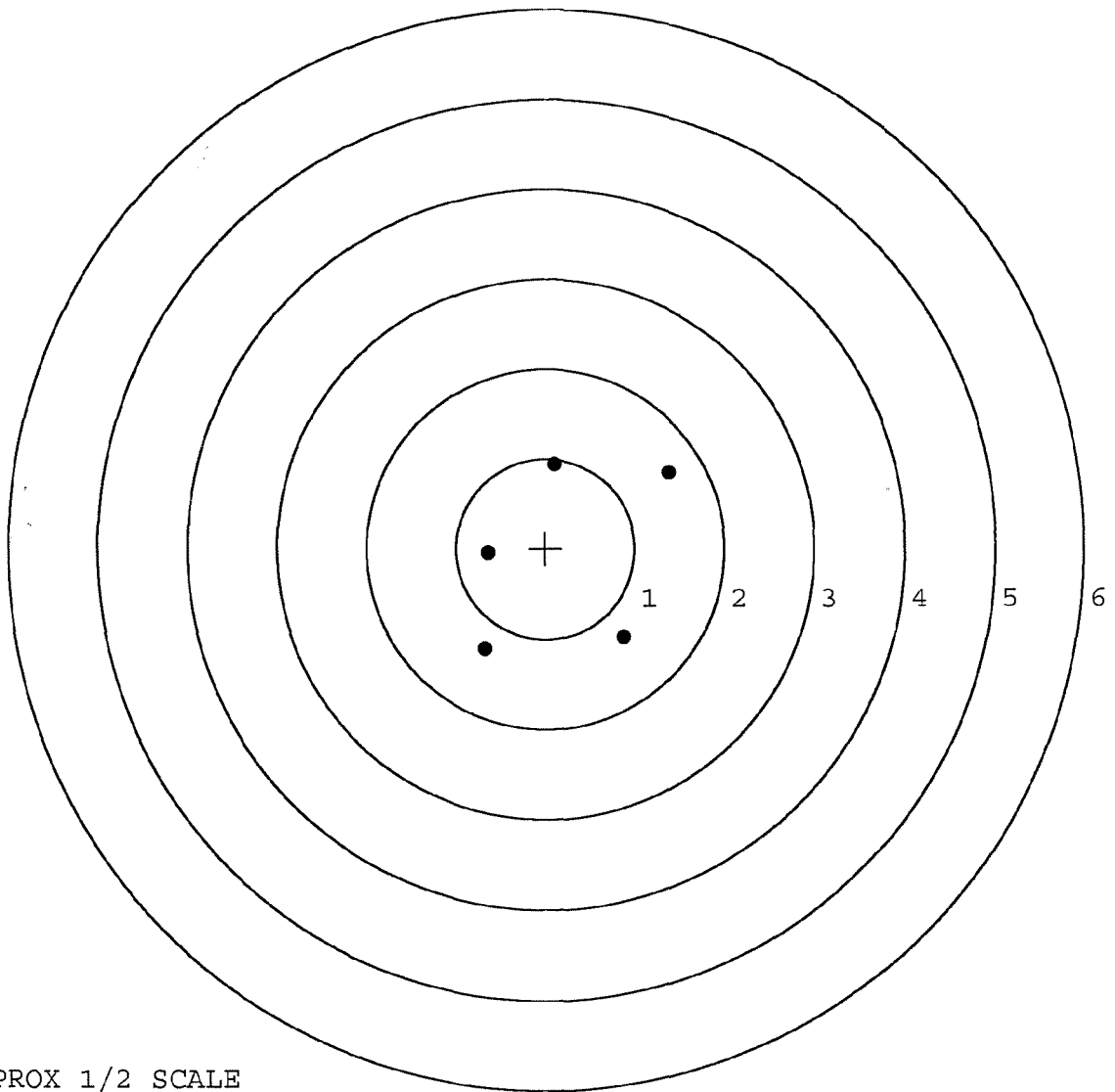
MAX RADIUS: 1.492

MEAN RADIUS: 1.172

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296791. __ 0

TARGET NUMBER: 2

FILE DATE: 02/26/2003

FILE TIME: 14:55

POINT#	X	Y
1:	0.798	0.250
2:	-0.125	-0.301
3:	-0.027	-1.390
4:	-0.770	0.467
5:	-0.704	0.997

X CENTROID: -0.166

Y CENTROID: 0.005

POA TO CENTROID: 0.166

HORZ SPREAD: 1.568

VERT SPREAD: 2.387

GROUP SPREAD: 2.481

MIN RADIUS: 0.308

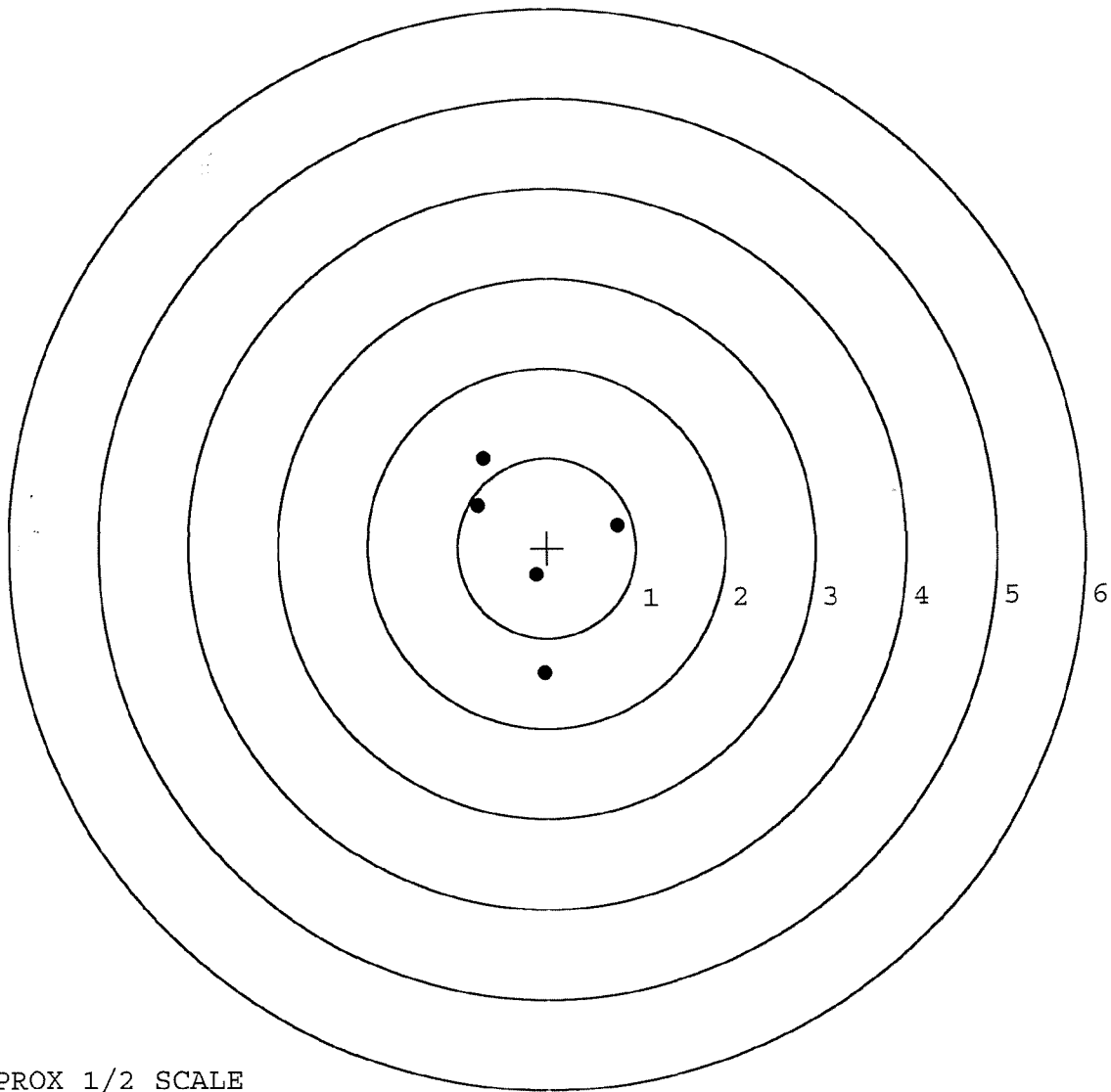
MAX RADIUS: 1.401

MEAN RADIUS: 0.919

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE