

G6296794

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

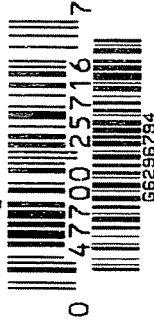
-- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



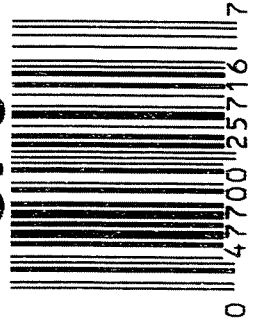
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296794

UPC



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marqu



5716 66296794

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66296794

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296794

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN		2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RTL

OP #	BARBER M240159512	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>7.0</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.020</u> <u>.021</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/18/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-2-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-2-03	RTL
	M) IRON SIGHT ALIGNMENT		5-2-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-2-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
	MALFUNCTION	CORRECTION	2-26-03	TRLW
645	INSPECT FOR LIVE AMMO		2-26-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-2-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.46</u> <u>2.55</u> <u>2.53</u> <u>2.74</u>	3-5-03	DA
	C) FUNCTION		5-2-03	RTL
660	PACK		5/2/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-11-03TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.47		2.35	MIN. SETTING,
PULL #2	2.49	2.36		2.53	NO AVG. OF 5
PULL #3	2.17	2.40		2.32	READINGS ACCEPT-
PULL #4	2.13	2.45		2.16	ABLE LESS THAN 2
PULL #5	2.30	2.34		2.39	
TOTAL	11.11	12.02		11.75	
AVG.	2.22	2.40		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.23		
PULL #2	3.30	3.29		
PULL #3	3.33	3.31		
PULL #4	3.34	3.30		
PULL #5	3.39	3.32		
TOTAL	16.47	16.45		
AVG.	3.29	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.29	4.05		4.08
PULL #2	4.37	4.00		4.31
PULL #3	4.39	4.05		4.18
PULL #4	4.36	3.97		4.27
PULL #5	4.28	3.82		4.44
TOTAL	21.69	19.89		21.28
AVG.	4.33	3.97		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296794. __0
FILE DATE AND TIME: 02/27/2003 14:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

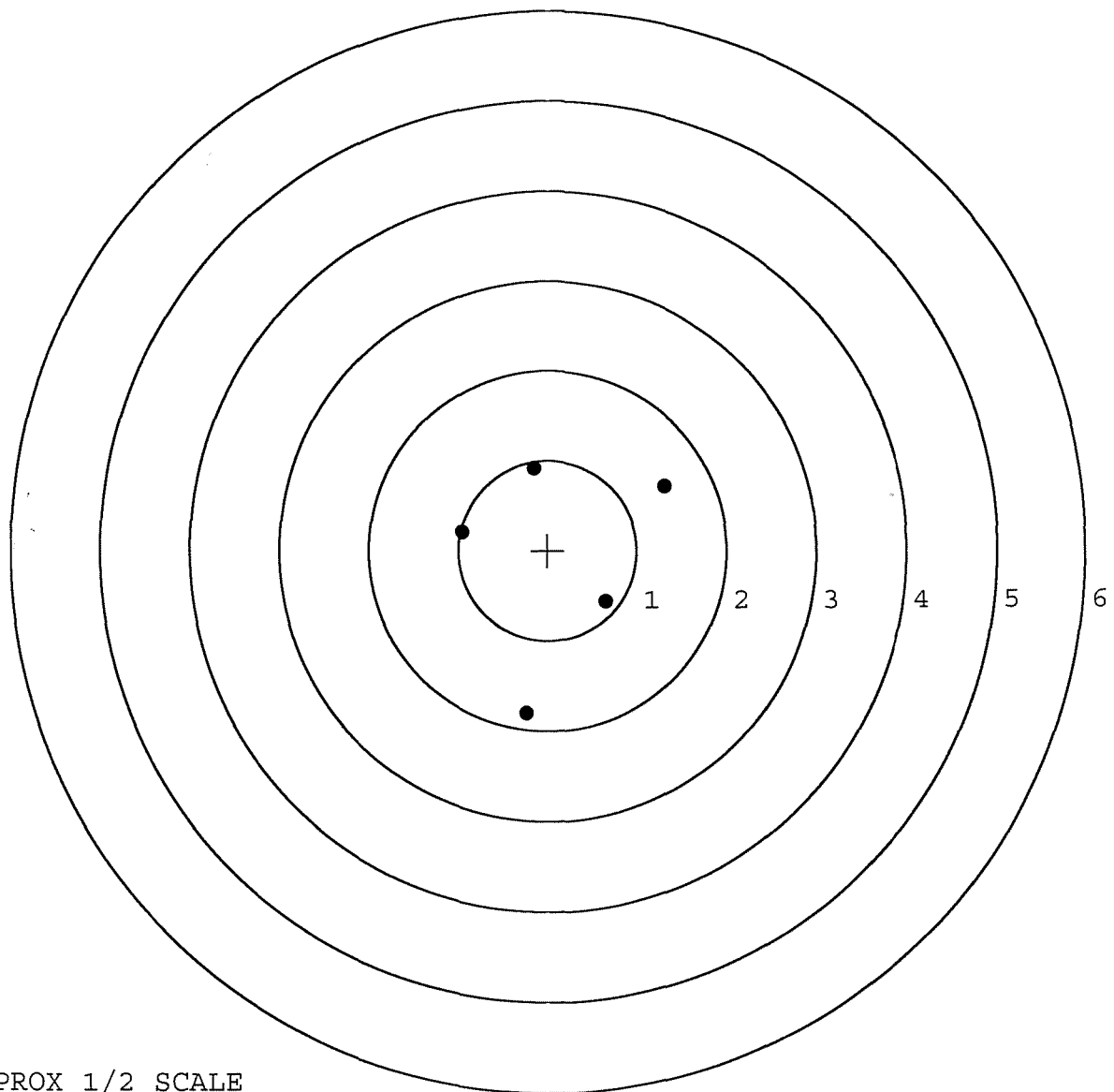
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN . 9945

SERIAL NUMBER: G6296794. __0
 TARGET NUMBER: 1
 FILE DATE: 02/27/2003
 FILE TIME: 14:48

POINT#	X	Y
1:	0.652	-0.569
2:	-0.241	-1.810
3:	-0.957	0.209
4:	-0.159	0.909
5:	1.308	0.710

X CENTROID: 0.121
 Y CENTROID: -0.110
 POA TO CENTROID: 0.163
 HORZ SPREAD: 2.265
 VERT SPREAD: 2.719
 GROUP SPREAD: 2.958
 MIN RADIUS: 0.702
 MAX RADIUS: 1.738
 MEAN RADIUS: 1.213
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 4

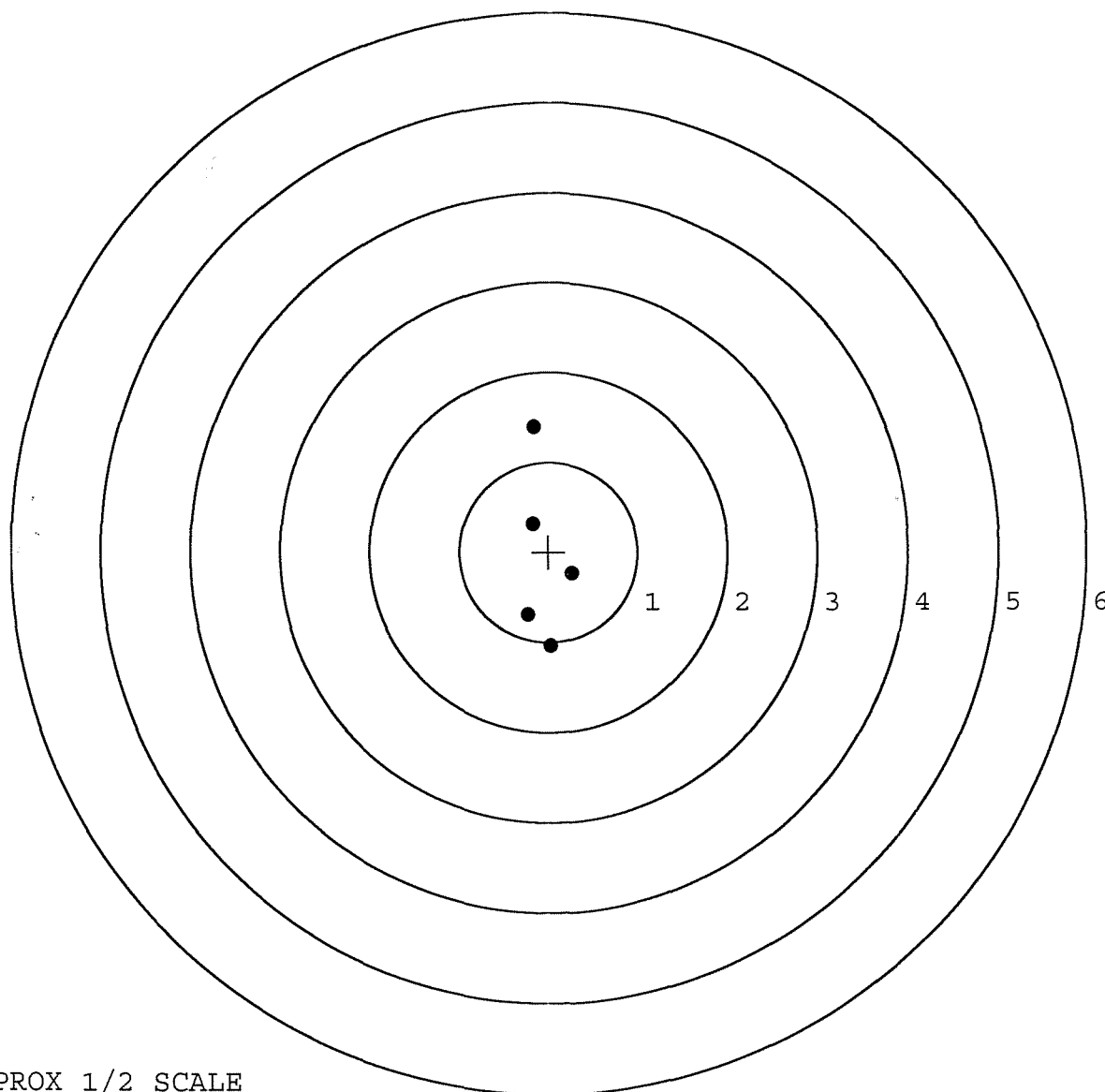


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296794. __0
 TARGET NUMBER: 2
 FILE DATE: 02/27/2003
 FILE TIME: 14:48

POINT#	X	Y
1:	0.264	-0.239
2:	-0.234	-0.704
3:	0.027	-1.047
4:	-0.182	0.313
5:	-0.169	1.393

X CENTROID: -0.059
 Y CENTROID: -0.057
 POA TO CENTROID: 0.082
 HORZ SPREAD: 0.498
 VERT SPREAD: 2.440
 GROUP SPREAD: 2.448
 MIN RADIUS: 0.371
 MAX RADIUS: 1.454
 MEAN RADIUS: 0.776
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE