

BARBER - M24 0159555

✓
G6296798
✓

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0159555 M2400159594

BARBER

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
66296798

ORDER NO.
25716

46

08KX



5716 66296798

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



66296798

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



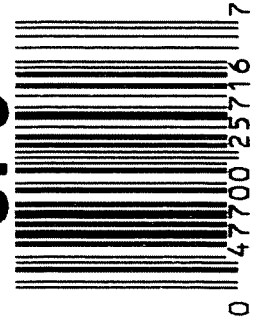
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296798

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296798

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	BS
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	59559	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>8.0</u>	<u>7.5</u>	5-1-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.25</u>	<u>2.25</u>	<u>2.0</u>	5-1-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.0225</u>	5-1-03	TRW		
	J) ASSEMBLE STOCK					4-23-03	RW		
	K) ASSEMBLE SWIVEL STUDS					5-8-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-23-03	RW		
	M) IRON SIGHT ALIGNMENT					4-23-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-23-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			4-24-03	A		
	MALFUNCTION		CORRECTION			4-24-03	A		
	MALFUNCTION		CORRECTION			4-24-03	A		
	MALFUNCTION		CORRECTION			4-24-03	A		
	MALFUNCTION		CORRECTION			4-24-03	A		
645	INSPECT FOR LIVE AMMO					4-24-03	A		
655	FINAL INSPECTION A) HEADSPACE					5-8-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u>	<u>2.56</u>	<u>2.57</u>	<u>2.65</u>	<u>2.63</u>	5-1-03	TRW
	C) FUNCTION					5-8-03	RTL		
660	PACK					5/8/03	RFA		

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0159560 TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.23		2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.64	2.20		2.40	
PULL #3	2.54	2.24		2.33	
PULL #4	2.56	2.25		2.31	
PULL #5	2.57	2.24		2.34	
TOTAL	12.99	11.16		11.56	
AVG.	2.59	2.23		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.10		
PULL #2	3.16	3.11		
PULL #3	3.18	3.05		
PULL #4	3.15	3.12		
PULL #5	3.19	3.10		
TOTAL	15.90	15.48		
AVG.	3.18	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.19	4.17		4.37
PULL #2	4.16	4.08		4.28
PULL #3	4.15	4.14		4.33
PULL #4	4.13	4.20		4.31
PULL #5	4.14	4.14		4.20
TOTAL	20.77	20.73		21.49
AVG.	4.15	4.14		4.29

BARBER - M24 0159561

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296798.___0
FILE DATE AND TIME: 04/25/2003 01:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8335

BARBER - M24 0159562

SERIAL NUMBER: G6296798. __0

TARGET NUMBER: 1

FILE DATE: 04/25/2003

FILE TIME: 01:54

POINT#	X	Y
1:	1.134	-0.154
2:	0.617	-0.272
3:	-0.176	-0.565
4:	-0.245	0.138
5:	-0.449	0.633

X CENTROID: 0.176

Y CENTROID: -0.044

POA TO CENTROID: 0.182

HORZ SPREAD: 1.583

VERT SPREAD: 1.198

GROUP SPREAD: 1.768

MIN RADIUS: 0.459

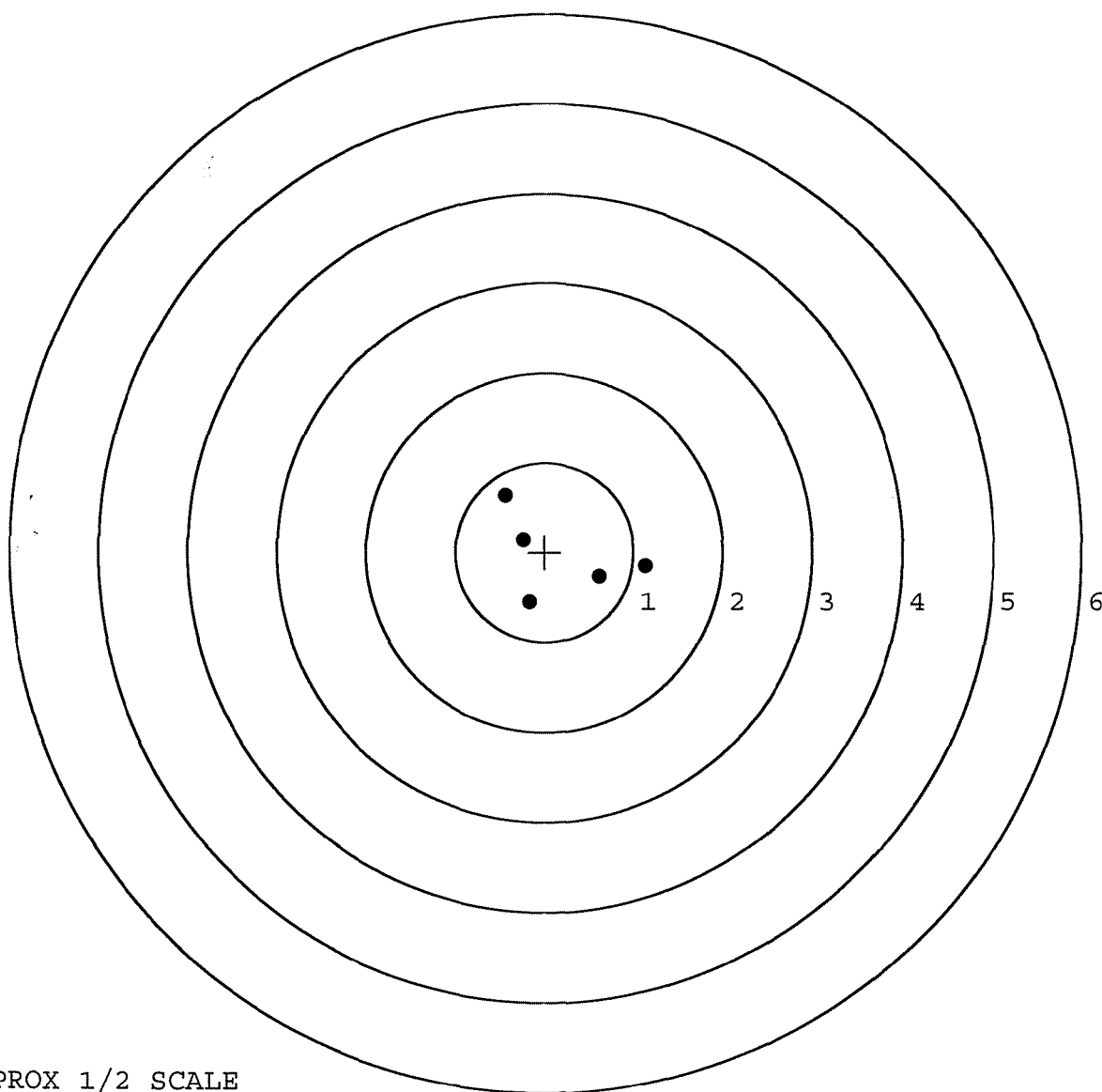
MAX RADIUS: 0.964

MEAN RADIUS: 0.694

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



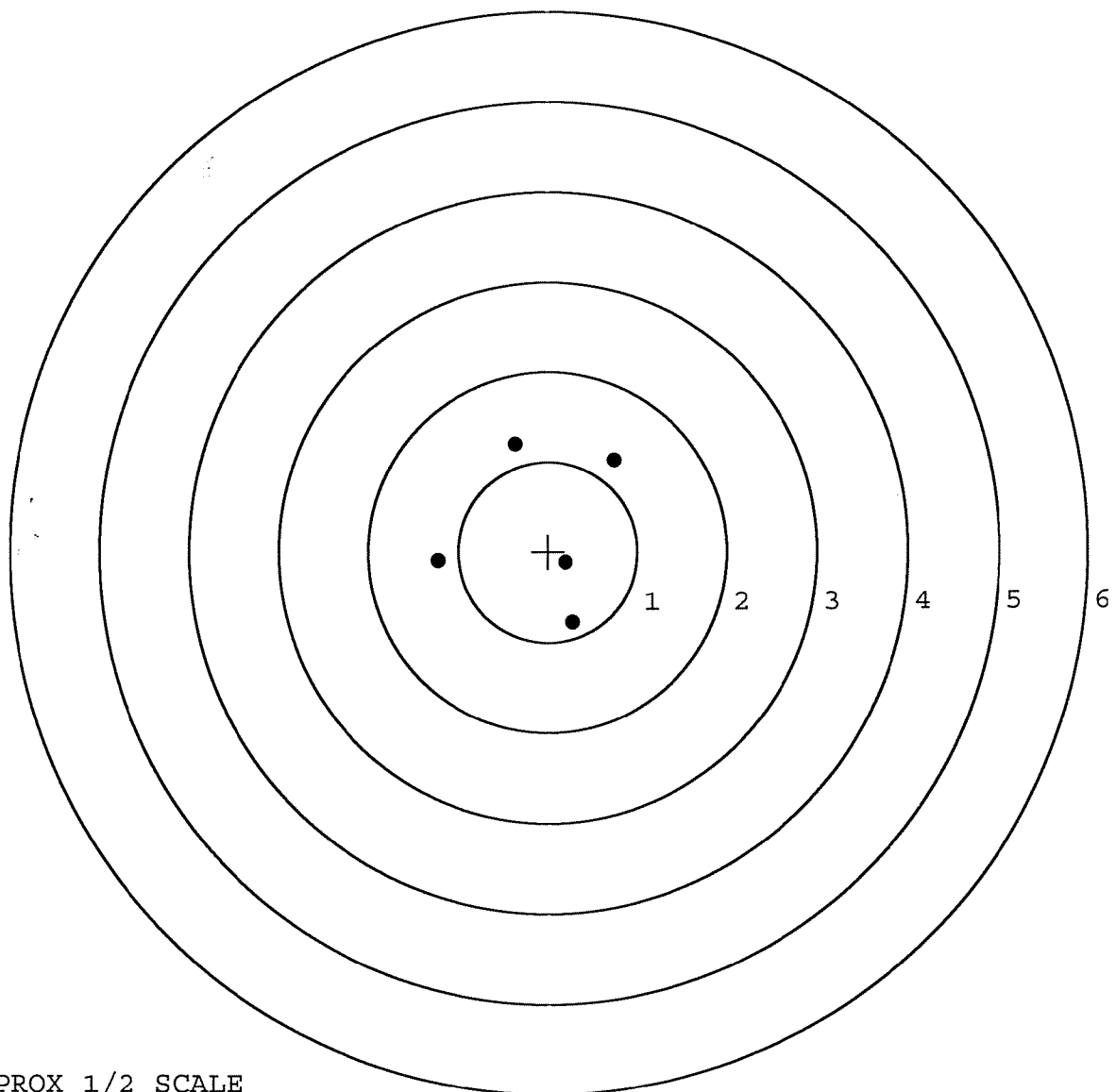
TARGET APPROX 1/2 SCALE

BARBER - M24 0159563

SERIAL NUMBER: G6296798. __0
TARGET NUMBER: 2
FILE DATE: 04/25/2003
FILE TIME: 01:54

POINT#	X	Y
1:	0.279	-0.781
2:	0.196	-0.124
3:	-1.227	-0.101
4:	-0.368	1.195
5:	0.745	1.018

X CENTROID: -0.075
Y CENTROID: 0.241
POA TO CENTROID: 0.253
HORZ SPREAD: 1.972
VERT SPREAD: 1.976
GROUP SPREAD: 2.267
MIN RADIUS: 0.455
MAX RADIUS: 1.202
MEAN RADIUS: 0.973
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE