

66296801

Remington® M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO	VERY IMPORTANT: Buyer's instruction enclosed to assist in safe use of firearm.	SERIAL NO. 66296801	ORDER NO. 25716	08KX
		46		
	Made in Union, NY Reg. U.S. Pat. & Tar. Off. Marks Registered. Marked Deposited.			



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

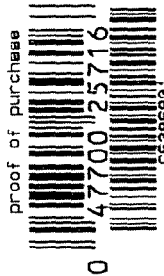


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



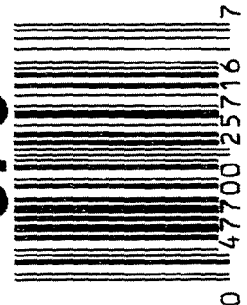
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296801

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296801

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RL
	D) OIL FIRING PIN ASSEMBLY		2-24-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

OP #	OPERATION NAME 59600		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>8.0</u>	3-31-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>2.5</u>	<u>2.5</u>	3-31-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-28-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023⁵</u>	<u>.022</u>	<u>.022⁵</u>	3-31-03	TRW		
	J) ASSEMBLE STOCK					2-26-03	TRW		
	K) ASSEMBLE SWIVEL STUDS					4-18-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-28-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-28-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-28-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-27-03	TRW		
	MALFUNCTION		CORRECTION			2-27-03	TRW		
	MALFUNCTION		CORRECTION			2-27-03	TRW		
	MALFUNCTION		CORRECTION			2-27-03	TRW		
	MALFUNCTION		CORRECTION			2-27-03	TRW		
645	INSPECT FOR LIVE AMMO					2-27-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-28-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u>	<u>2.80</u>	<u>2.63</u>	<u>2.73</u>	<u>2.73</u>	3-31-03	TRW
	C) FUNCTION					4-28-03	RTL		
660	PACK								

INITIAL & CYCLE TESTS

BARBER - M24 0159601

3.00# ± .75#

4.00# ± 1.00#

DATE 1-30-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.52		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.41	2.47		2.29	
PULL #3	2.45	2.56		2.59	
PULL #4	2.48	2.59		2.67	
PULL #5	2.39	2.61		2.59	
TOTAL	12.15	12.75		12.55	
AVG.	2.43	2.55		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.42		
PULL #2	3.49	3.37		
PULL #3	3.20	3.46		
PULL #4	3.24	3.24		
PULL #5	3.27	3.20		
TOTAL	16.64	16.69		
AVG.	3.32	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.20		4.18
PULL #2	4.20	4.12		4.28
PULL #3	4.31	4.26		4.08
PULL #4	4.45	4.42		4.27
PULL #5	4.41	4.49		4.42
TOTAL	21.59	21.49		21.23
AVG.	4.31	4.29		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296801.___0
FILE DATE AND TIME: 02/28/2003 12:03

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .630

SERIAL NUMBER: G6296801. __0

TARGET NUMBER: 1

FILE DATE: 02/28/2003

FILE TIME: 12:03

POINT#	X	Y
1:	0.728	-0.253
2:	-0.040	-0.429
3:	-0.101	-0.624
4:	0.080	0.663
5:	-1.011	0.245

X CENTROID: -0.069

Y CENTROID: -0.080

POA TO CENTROID: 0.105

HORZ SPREAD: 1.739

VERT SPREAD: 1.287

GROUP SPREAD: 1.809

MIN RADIUS: 0.351

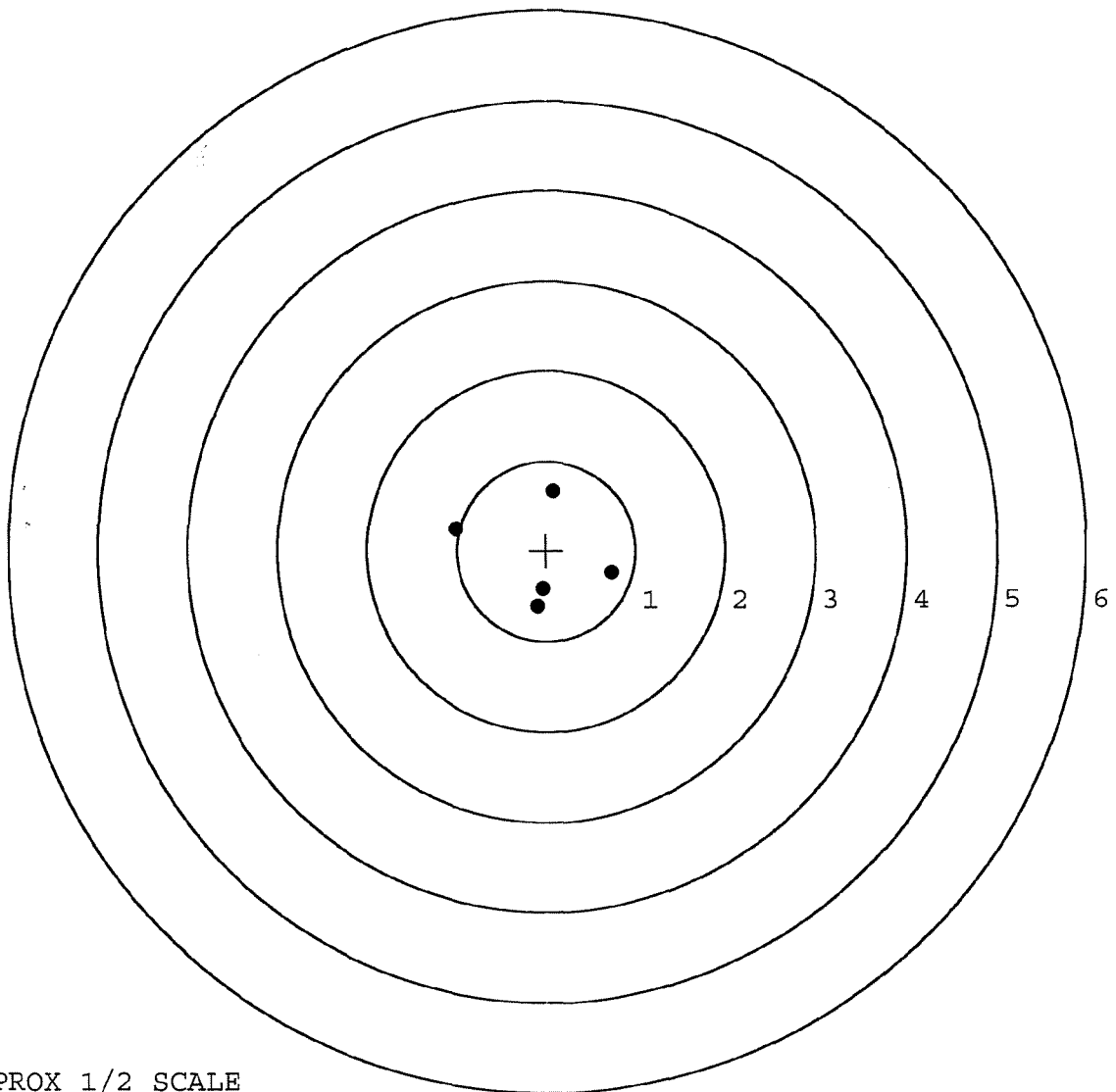
MAX RADIUS: 0.997

MEAN RADIUS: 0.693

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

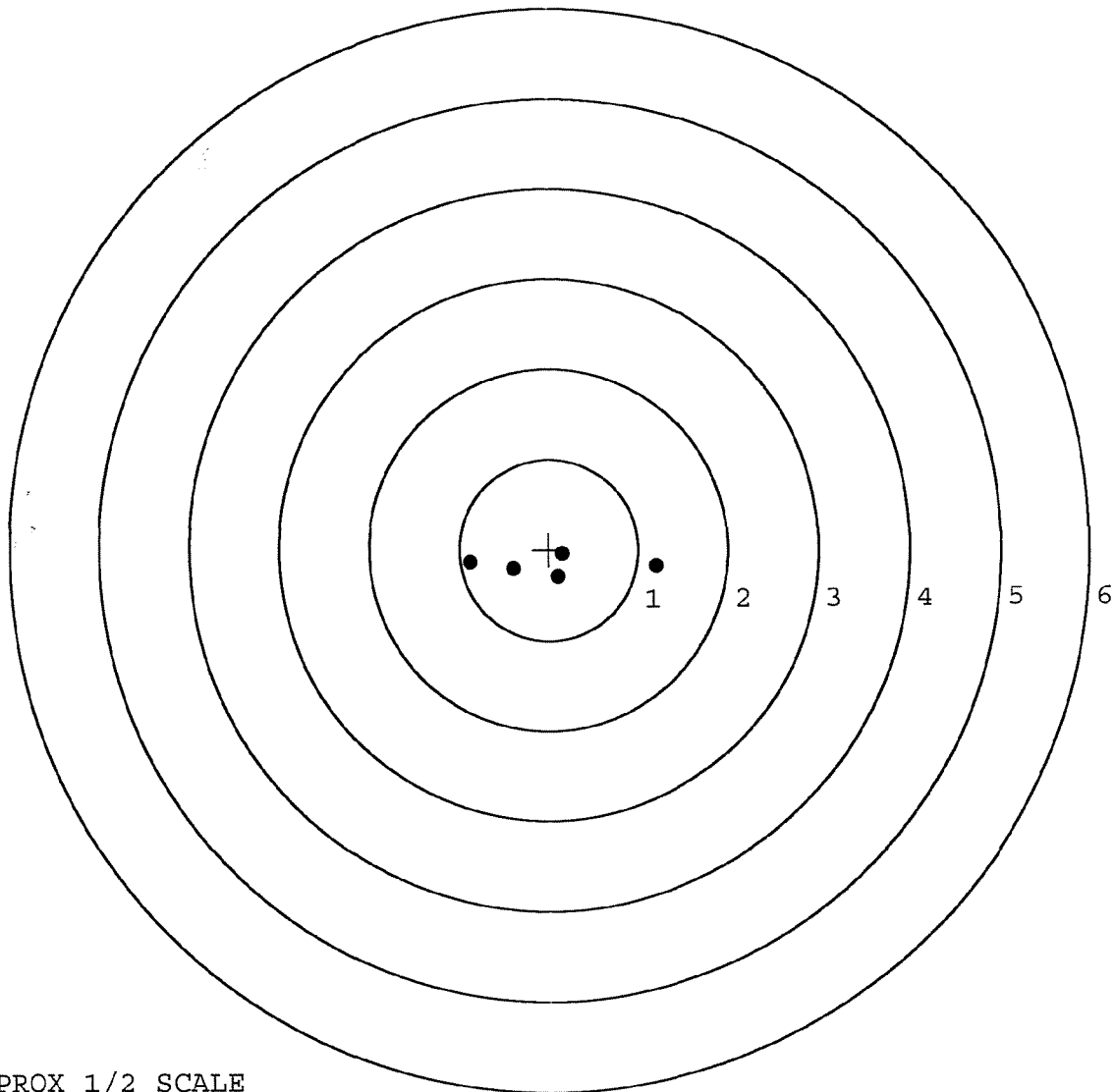


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296801. __0
 TARGET NUMBER: 2
 FILE DATE: 02/28/2003
 FILE TIME: 12:03

POINT#	X	Y
1:	1.203	-0.187
2:	0.151	-0.050
3:	0.102	-0.302
4:	-0.400	-0.215
5:	-0.881	-0.144

X CENTROID: 0.035
 Y CENTROID: -0.180
 POA TO CENTROID: 0.183
 HORZ SPREAD: 2.084
 VERT SPREAD: 0.302
 GROUP SPREAD: 2.084
 MIN RADIUS: 0.140
 MAX RADIUS: 1.168
 MEAN RADIUS: 0.567
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

18
12

36
15

216

222