

BARBER - M24 0159624

✓
G6296804

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0159624 M2400159663

BARBER

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6296804

ORDER NO.
25716

46

07KX



5716 G6296804

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



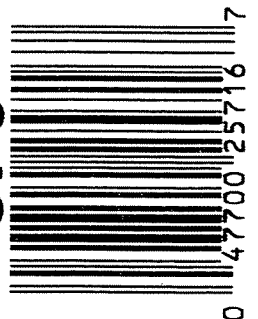
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296804

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/18/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/18/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/18/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/18/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		2-3-03	RT

OP #	OPERATOR NAME	9628	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u>	<u>6.5</u>	<u>6.9</u>	3-3-03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.9</u>	<u>3.9</u>	<u>2.5</u>	3-3-03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-3-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.022</u>	3-3-03	DA		
	J) ASSEMBLE STOCK					2/18/03	RTL		
	K) ASSEMBLE SWIVEL STUDS					5-2-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-2-03	RTL		
	M) IRON SIGHT ALIGNMENT					5-2-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-2-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-26-03	TRW		
	MALFUNCTION		CORRECTION			2-26-03	TRW		
	MALFUNCTION		CORRECTION			2-26-03	TRW		
	MALFUNCTION		CORRECTION			2-26-03	TRW		
	MALFUNCTION		CORRECTION			2-26-03	TRW		
645	INSPECT FOR LIVE AMMO					2-26-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					5-2-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u>	<u>2.61</u>	<u>2.67</u>	<u>2.73</u>	<u>2.78</u>	3-5-03	DA
	C) FUNCTION					5-2-03	RTL		
660	PACK					5/2/03	DA		

BARBER M24 0159629 BETWEEN

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 2-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.37	2.23		2.50	MIN. SETTING,
PULL #2	2.32	2.29		2.58	NO AVG. OF 5
PULL #3	2.36	2.38		2.50	READINGS ACCEPT-
PULL #4	2.40	2.39		2.46	ABLE LESS THAN 2
PULL #5	2.35	2.38		2.43	
TOTAL	11.80	11.67		12.47	
AVG.	2.36	2.33		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.23		
PULL #2	3.34	3.26		
PULL #3	3.16	3.25		
PULL #4	3.28	3.07		
PULL #5	3.21	3.29		
TOTAL	16.32	16.10		
AVG.	3.26	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.17	4.11		4.29
PULL #2	4.16	4.10		4.07
PULL #3	4.15	4.08		4.09
PULL #4	4.16	4.09		4.15
PULL #5	4.15	4.05		4.20
TOTAL	20.79	20.43		20.80
AVG.	4.15	4.08		4.16

BARBER - M24 0159630

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296804.___0
FILE DATE AND TIME: 02/27/2003 14:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

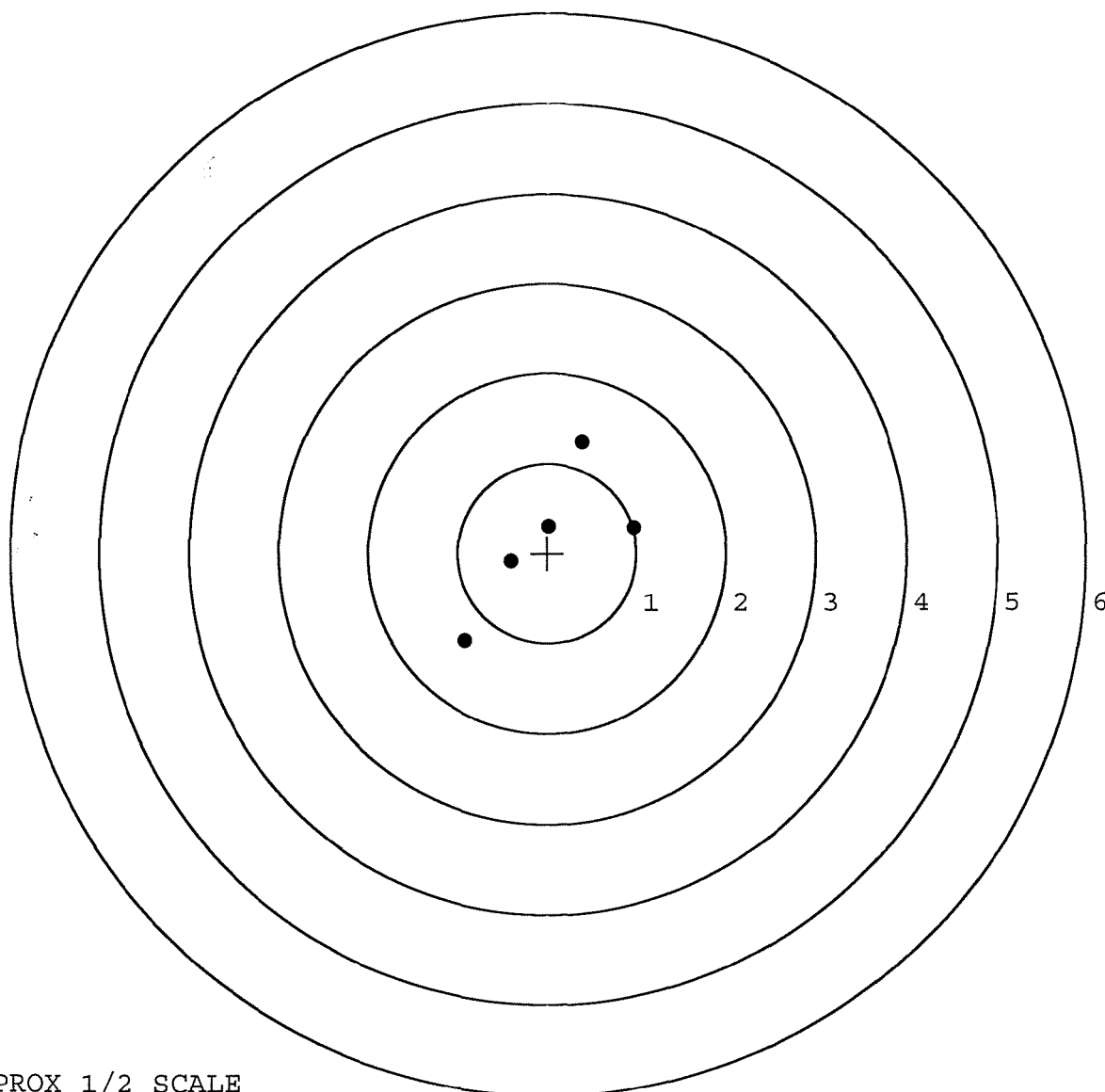
Ave. mean **788**

BARBER - M24 0159631

SERIAL NUMBER: G6296804. __0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 14:53

POINT#	X	Y
1:	0.973	0.281
2:	0.399	1.239
3:	0.012	0.295
4:	-0.412	-0.087
5:	-0.921	-0.977

X CENTROID: 0.010
Y CENTROID: 0.150
POA TO CENTROID: 0.151
HORZ SPREAD: 1.894
VERT SPREAD: 2.216
GROUP SPREAD: 2.579
MIN RADIUS: 0.145
MAX RADIUS: 1.462
MEAN RADIUS: 0.844
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



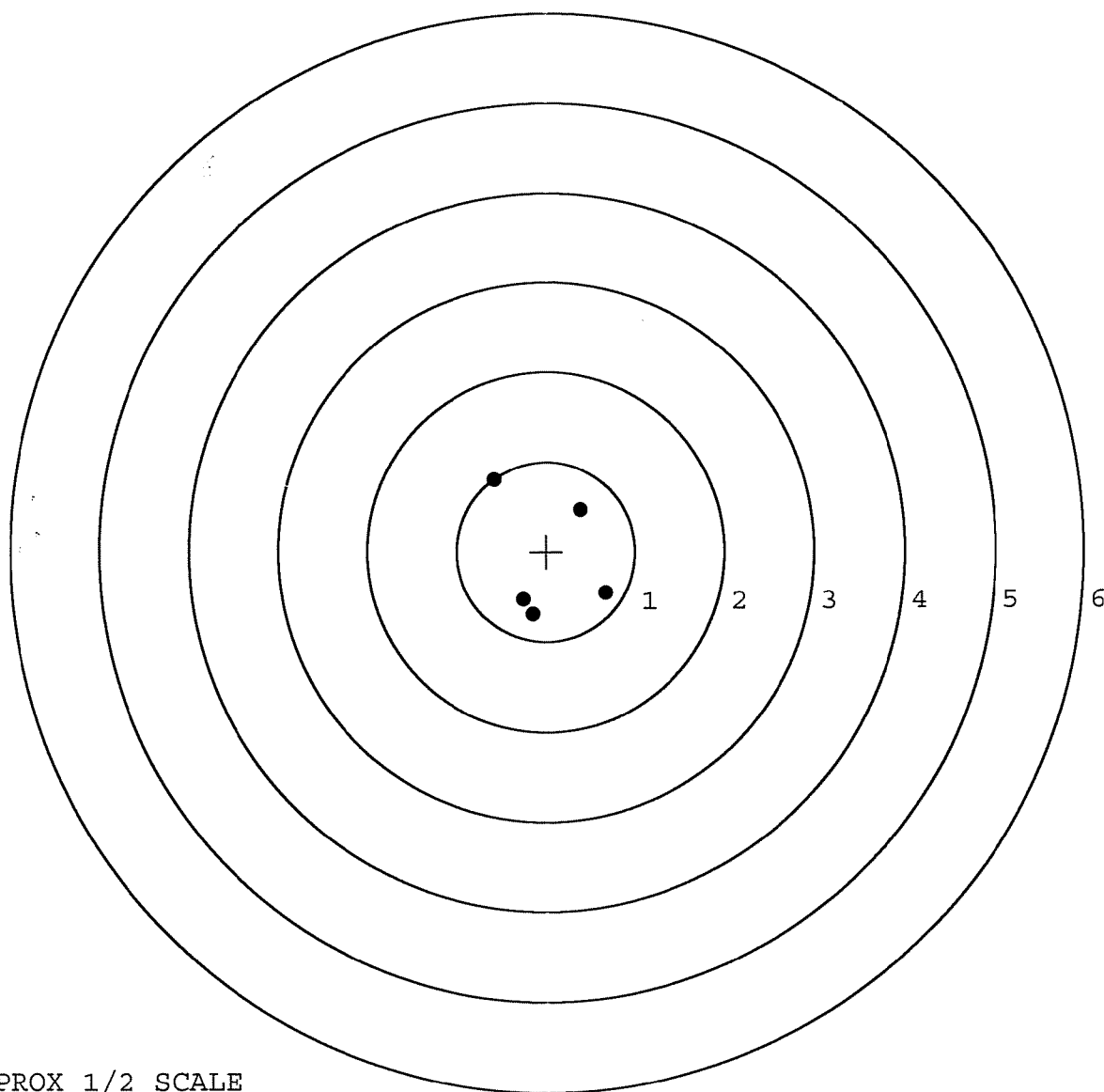
TARGET APPROX 1/2 SCALE

BARBER - M24 0159632

SERIAL NUMBER: G6296804. __0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 14:53

POINT#	X	Y
1:	0.673	-0.461
2:	0.390	0.464
3:	-0.581	0.800
4:	-0.264	-0.534
5:	-0.160	-0.705

X CENTROID: 0.012
Y CENTROID: -0.087
POA TO CENTROID: 0.088
HORZ SPREAD: 1.254
VERT SPREAD: 1.505
GROUP SPREAD: 1.778
MIN RADIUS: 0.525
MAX RADIUS: 1.067
MEAN RADIUS: 0.732
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 16 \\ 12 \\ \hline 32 \\ 16 \\ \hline 192 \end{array}$$

$$\begin{array}{r} 16 \\ 12 \\ \hline 38 \\ 16 \\ \hline 198 \end{array}$$

205

199