

56296809

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66296809
ORDER NO. 25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. He que Deposee.

02EX

5716 66296809

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



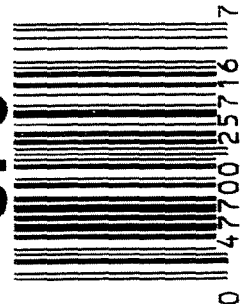
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296809

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296809

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-13-03	RTL
610	DIS-ASSEMBLE GUN		8-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-15-03	SS
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-9-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-9-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-9-03	RLW
	D) OIL FIRING PIN ASSEMBLY		9-9-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.5</u>	<u>7.5</u>	9/22/03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9/22/03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY						I		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9-17-03	DA		
	J) ASSEMBLE STOCK					9-9-03	RW		
	K) ASSEMBLE SWIVEL STUDS					9-23-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-11-03	RW		
	M) IRON SIGHT ALIGNMENT					9-11-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-11-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			9-12-03	✓		
	MALFUNCTION		CORRECTION			9-12-03	✓		
	MALFUNCTION		CORRECTION			9-12-03	✓		
	MALFUNCTION		CORRECTION			9-12-03	✓		
	MALFUNCTION		CORRECTION			9-12-03	✓		
645	INSPECT FOR LIVE AMMO					9-12-03	✓		
655	FINAL INSPECTION A) HEADSPACE					9-23-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u>	<u>2.22</u>	<u>2.25</u>	<u>2.27</u>	<u>2.30</u>	9-23-03	DA
	C) FUNCTION					9-23-03	RTL		
660	PACK					9/24/03	DA		

AVERAGE BARBER - M24 0159715
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 9-8-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.07	2.56		2.55	
PULL #2	2.25	2.48		2.79	
PULL #3	2.12	2.60		2.72	
PULL #4	2.45	2.57		2.15	
PULL #5	2.15	2.60		2.37	
TOTAL	11.04	12.81		12.58	
AVERAGE	2.20	2.56		2.51	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.40		
PULL #2	3.16	3.41		
PULL #3	3.09	3.37		
PULL #4	3.20	3.10		
PULL #5	3.24	3.48		
TOTAL	15.91	16.76		
AVERAGE	3.18	3.35		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.06		3.99
PULL #2	4.07	4.25		4.27
PULL #3	4.04	4.15		4.32
PULL #4	4.16	4.20		4.19
PULL #5	4.02	4.05		3.87
TOTAL	20.51	20.71		20.64
AVERAGE	4.10	4.14		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296809.___0
FILE DATE AND TIME: 04/11/2003 01:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .8155

SERIAL NUMBER: G6296809. 0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:24

POINT#	X	Y
1:	0.305	-0.507
2:	-0.045	-0.266
3:	-0.603	-0.381
4:	0.129	0.348
5:	0.633	0.926

X CENTROID: 0.084

Y CENTROID: 0.024

POA TO CENTROID: 0.087

HORZ SPREAD: 1.236

VERT SPREAD: 1.433

GROUP SPREAD: 1.799

MIN RADIUS: 0.317

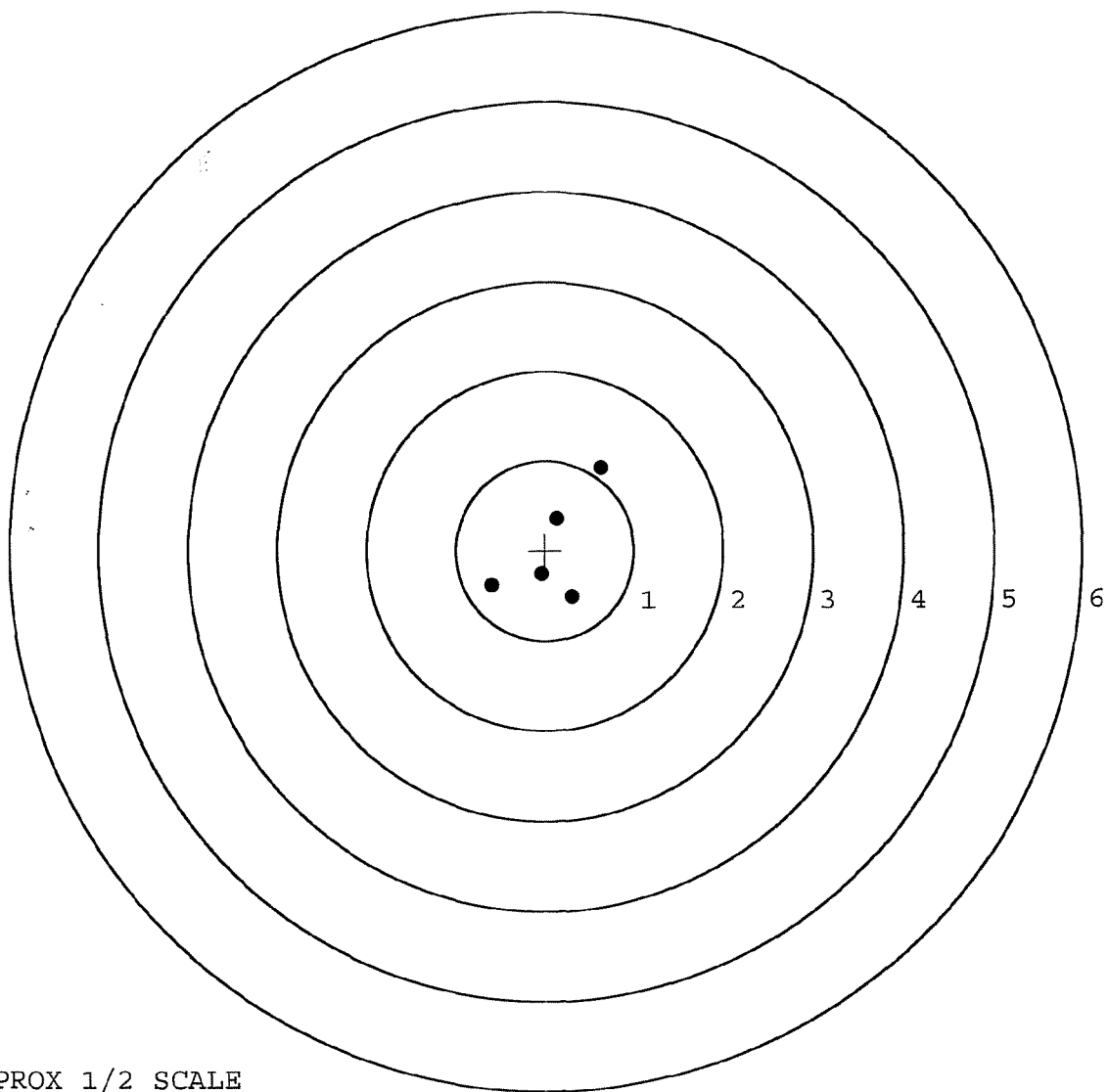
MAX RADIUS: 1.056

MEAN RADIUS: 0.615

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296809. 0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:24

POINT#	X	Y
1:	0.317	-1.539
2:	0.631	-0.069
3:	-0.261	0.195
4:	-0.545	0.412
5:	-0.600	-1.760

X CENTROID: -0.092

Y CENTROID: -0.552

POA TO CENTROID: 0.560

HORZ SPREAD: 1.231

VERT SPREAD: 2.172

GROUP SPREAD: 2.173

MIN RADIUS: 0.766

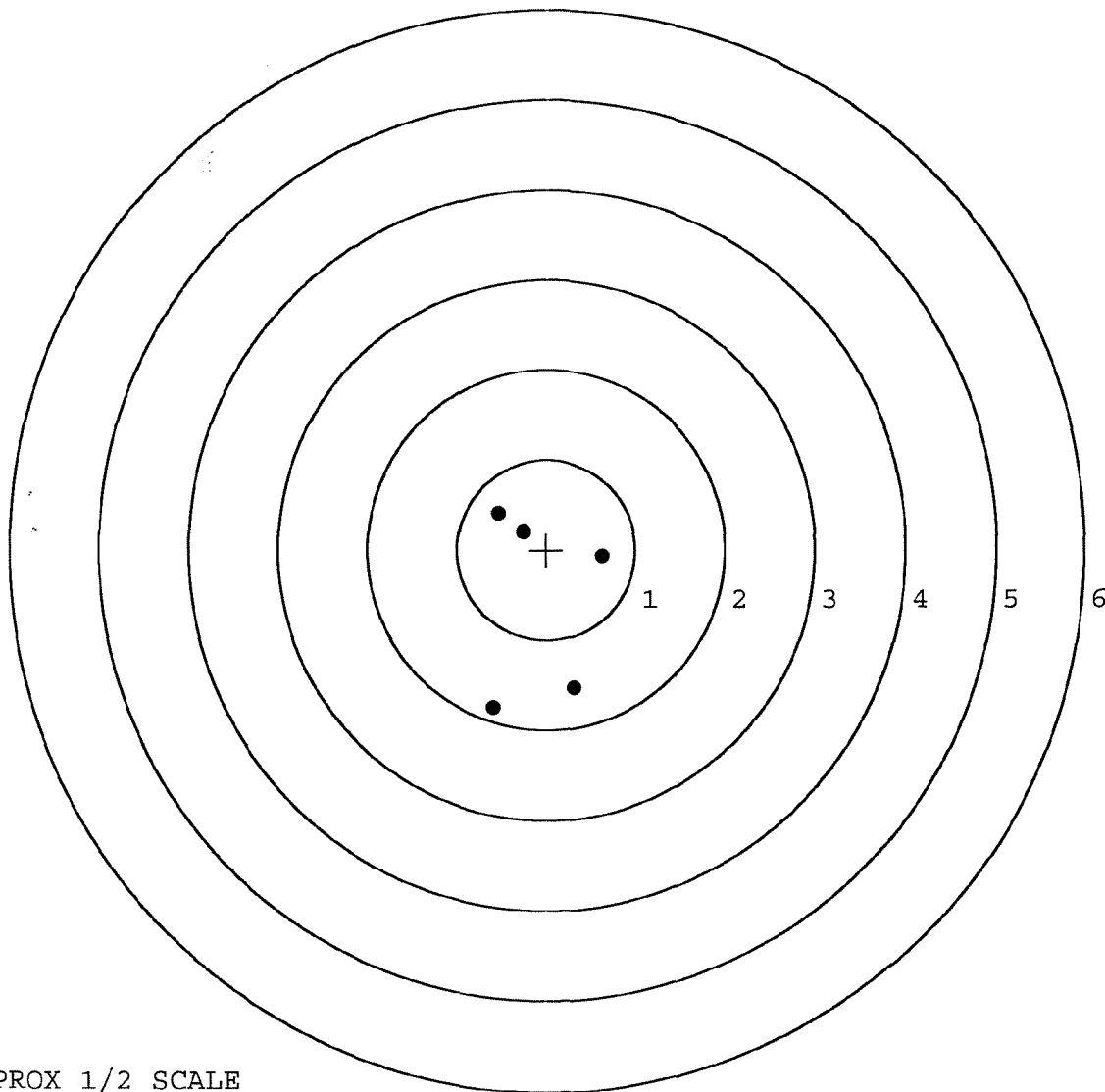
MAX RADIUS: 1.310

MEAN RADIUS: 1.016

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE