

G6296816

**VERY IMPORTANT:**  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **66296816**  
ORDER NO. **25716**  
**46**  
**20AX**

5716 66296816

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



SERIAL NO



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



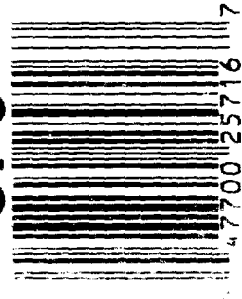
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296816**

**UPC**



46 FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296816

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 1/30/03 | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 1/30/03 | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX                        | 1/30/03 | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 1/30/03 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 04 2003<br>OPERATOR <u>RK</u> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | RB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-6-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-18    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-18    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                   |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 2-24-03 | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2-24-03 | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2-24-03 | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   |         |         |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3-18-03 | HL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.0</u> <u>8.0</u> <u>8.0</u>                            | 3-15-03 | DA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>3.0</u> <u>3.0</u>                            | 3-15-03 | DA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-18-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.022</u>                         | 3-15-03 | DA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/27/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 3-18-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 3-18-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 3-18-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 3-18-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-27-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-27-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-27-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-27-03 | ✓       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-27-03 | ✓       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-27-03 | ✓       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 3-18-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.56</u> <u>2.56</u> <u>2.47</u> <u>2.49</u> <u>2.46</u> | 3-15-03 | DA      |
|       | C) FUNCTION                                                              |                                                             | 3-18-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 3-18-03 | DA      |

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|-------|------------------------------------------------------------------------|
| PULL #1 | 2.35             | 2.40                     |                                | 2.49  | MIN. SETTING,<br>NO AVG. OF 5.<br>READINGS ACCEPT-<br>ABLE LESS THAN 2 |
| PULL #2 | 2.46             | 2.12                     |                                | 2.53  |                                                                        |
| PULL #3 | 2.40             | 2.58                     |                                | 2.51  |                                                                        |
| PULL #4 | 2.59             | 2.56                     |                                | 2.60  |                                                                        |
| PULL #5 | 2.49             | 2.52                     |                                | 2.55  |                                                                        |
| TOTAL   | 12.29            | 12.18                    |                                | 12.68 |                                                                        |
| AVG.    | 2.45             | 2.43                     |                                | 2.53  |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.14             | 3.16                     |  |          |
| PULL #2 | 3.16             | 3.19                     |  |          |
| PULL #3 | 3.21             | 3.20                     |  |          |
| PULL #4 | 3.16             | 3.30                     |  |          |
| PULL #5 | 3.15             | 3.31                     |  |          |
| TOTAL   | 15.82            | 16.16                    |  |          |
| AVG.    | 3.16             | 3.23                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# .EC<br>TARGET & ACCUR |
|---------|------------------|--------------------------|--------------------------------|-----------------------------------|
| PULL #1 | 4.22             | 4.17                     |                                | 4.02                              |
| PULL #2 | 4.14             | 4.08                     |                                | 4.04                              |
| PULL #3 | 4.10             | 4.06                     |                                | 4.06                              |
| PULL #4 | 4.08             | 3.99                     |                                | 4.08                              |
| PULL #5 | 4.06             | 4.12                     |                                | 4.09                              |
| TOTAL   | 20.60            | 20.42                    |                                | 20.29                             |
| AVG.    | 4.12             | 4.08                     |                                | 4.05                              |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296816.\_\_\_0  
FILE DATE AND TIME: 02/28/2003 12:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

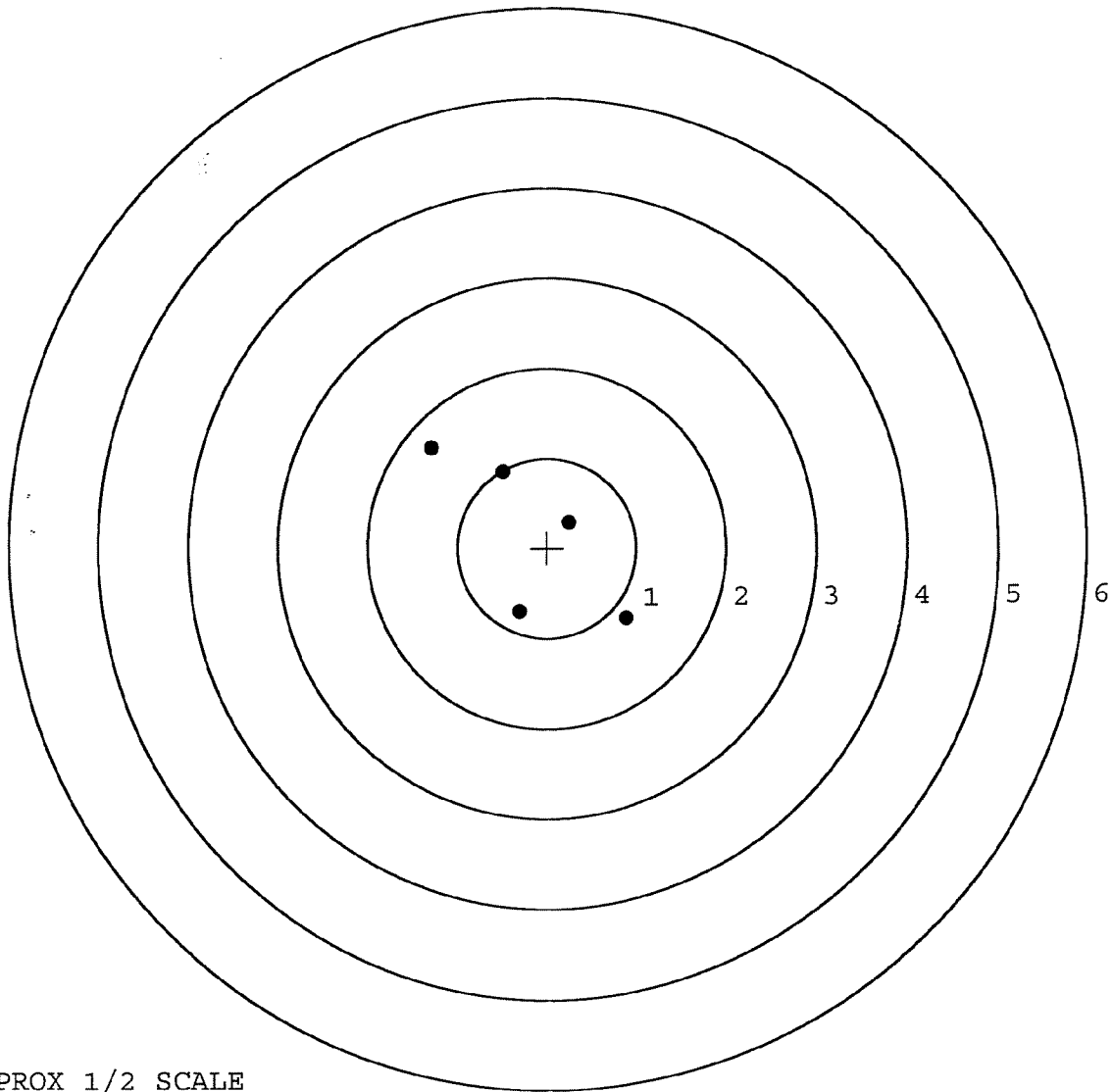
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .8505

SERIAL NUMBER: G6296816. 0  
 TARGET NUMBER: 1  
 FILE DATE: 02/28/2003  
 FILE TIME: 12:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.883  | -0.788 |
| 2:     | -0.314 | -0.709 |
| 3:     | 0.249  | 0.281  |
| 4:     | -0.488 | 0.859  |
| 5:     | -1.285 | 1.126  |

X CENTROID: -0.191  
 Y CENTROID: 0.154  
 POA TO CENTROID: 0.245  
 HORZ SPREAD: 2.168  
 VERT SPREAD: 1.914  
 GROUP SPREAD: 2.892  
 MIN RADIUS: 0.458  
 MAX RADIUS: 1.464  
 MEAN RADIUS: 0.997  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 3  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296816. \_\_0

TARGET NUMBER: 2

FILE DATE: 02/28/2003

FILE TIME: 12:20

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.712  | -0.963 |
| 2:     | -0.210 | -0.604 |
| 3:     | -0.049 | 0.240  |
| 4:     | -0.168 | 0.358  |
| 5:     | -0.648 | 0.846  |

X CENTROID: -0.073

Y CENTROID: -0.025

POA TO CENTROID: 0.077

HORZ SPREAD: 1.360

VERT SPREAD: 1.809

GROUP SPREAD: 2.263

MIN RADIUS: 0.266

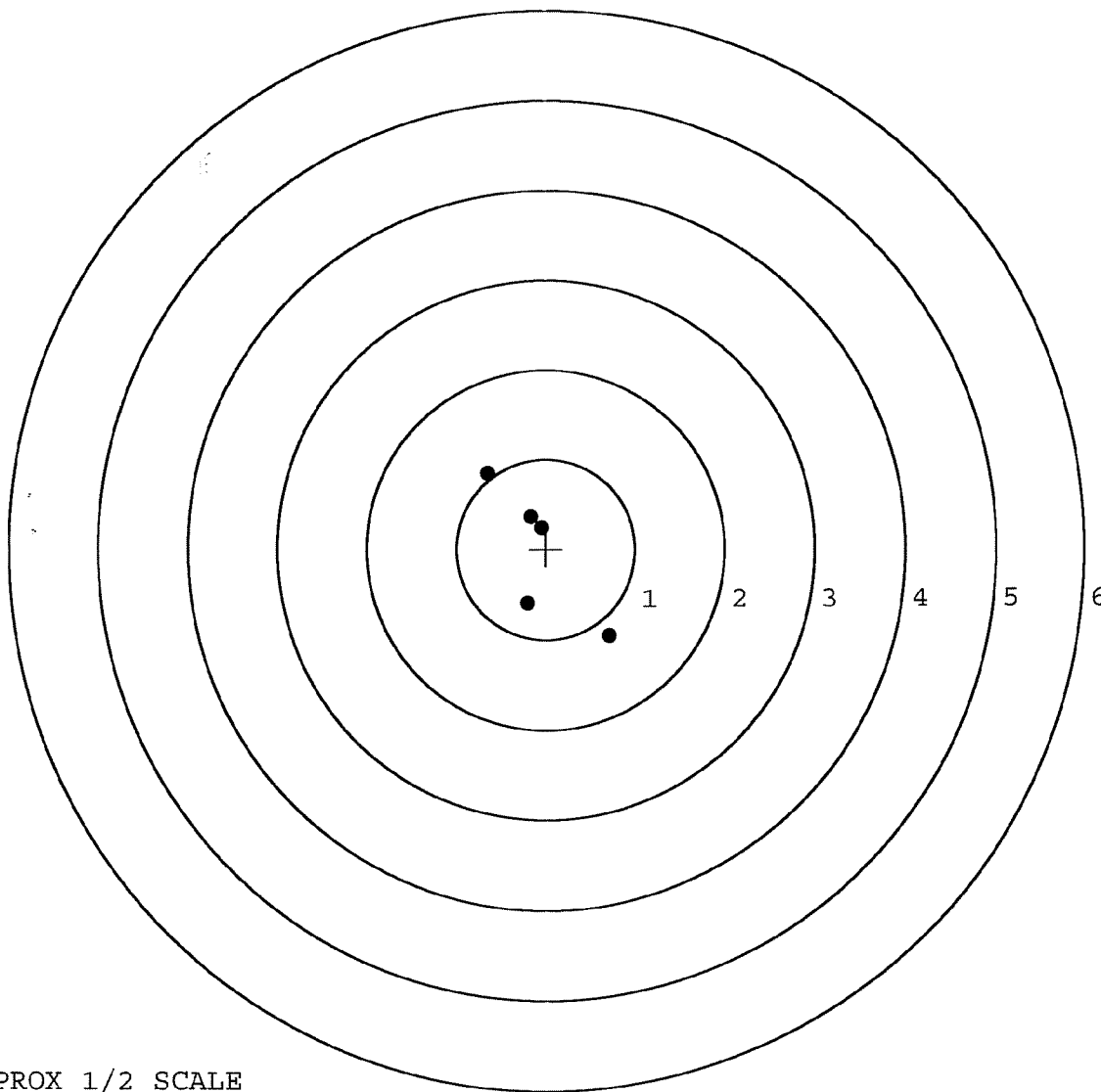
MAX RADIUS: 1.223

MEAN RADIUS: 0.704

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE