

G 629 6817

VERY IMPORTANT: Buyer's instruction: Book enclosed to assure safe use of the firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

SERIAL NO. 66296817
ORDER NO. 25716
46

29CX

5716 66296817

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



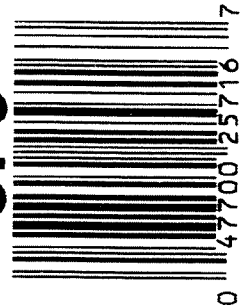
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296817

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296817

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>	2	
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24-	TA
	(BOLT)		2-24-	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-1-03	TRW

OP #	OPERATION NAME	BARBER - M240159773	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.75</u> <u>7.25</u>	4-1-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u> <u>2.5</u> <u>2.75</u>	4-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			4-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u> <u>.023</u> <u>.023</u>	4-1-03	TRW
	J) ASSEMBLE STOCK			3-3-03	RL
	K) ASSEMBLE SWIVEL STUDS			4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-24-03	RTL
	M) IRON SIGHT ALIGNMENT			4-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-24-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
	MALFUNCTION		CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO			3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.70</u> <u>2.58</u> <u>2.55</u> <u>2.58</u>	4-1-03	TRW
	C) FUNCTION			4-24-03	RTL
660	PACK			4/24/03	ORT

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.65		2.67	MIN. SETTING
PULL #2	2.37	2.64		2.71	NO AVG. OF 5
PULL #3	2.57	2.58		2.65	READINGS ACCEPT
PULL #4	2.35	2.64		2.50	ABLE LESS THAN
PULL #5	2.48	2.66		2.59	
TOTAL	12.27	13.17		13.12	
AVG.	2.45	2.63		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.00		
PULL #2	3.24	3.07		
PULL #3	3.25	3.23		
PULL #4	3.26	3.27		
PULL #5	3.28	3.26		
TOTAL	16.15	15.83		
AVG.	3.23	3.16		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.35	4.09		4.29
PULL #2	4.49	4.36		4.28
PULL #3	4.01	4.38		4.32
PULL #4	4.41	4.47		4.24
PULL #5	4.45	4.36		4.37
TOTAL	21.71	21.66		21.50
AVG.	4.34	4.33		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296817.__0
FILE DATE AND TIME: 03/12/2003 11:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7115

SERIAL NUMBER: G6296817. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:54

POINT#	X	Y
1:	1.319	0.468
2:	0.253	0.669
3:	-0.142	-0.299
4:	-0.284	-0.209
5:	-0.557	-0.220

X CENTROID: 0.118

Y CENTROID: 0.082

POA TO CENTROID: 0.143

HORZ SPREAD: 1.876

VERT SPREAD: 0.968

GROUP SPREAD: 1.998

MIN RADIUS: 0.461

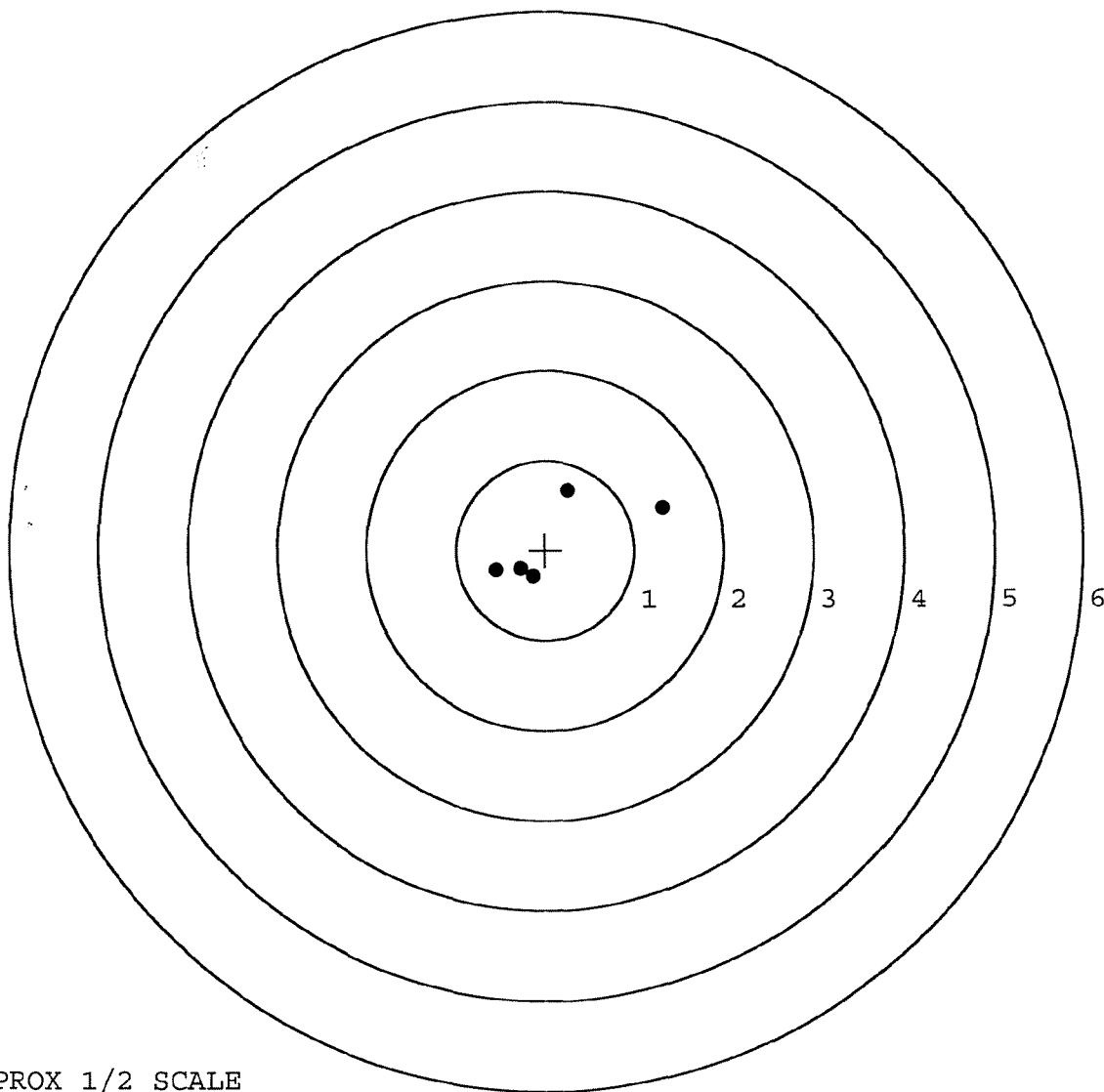
MAX RADIUS: 1.262

MEAN RADIUS: 0.712

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

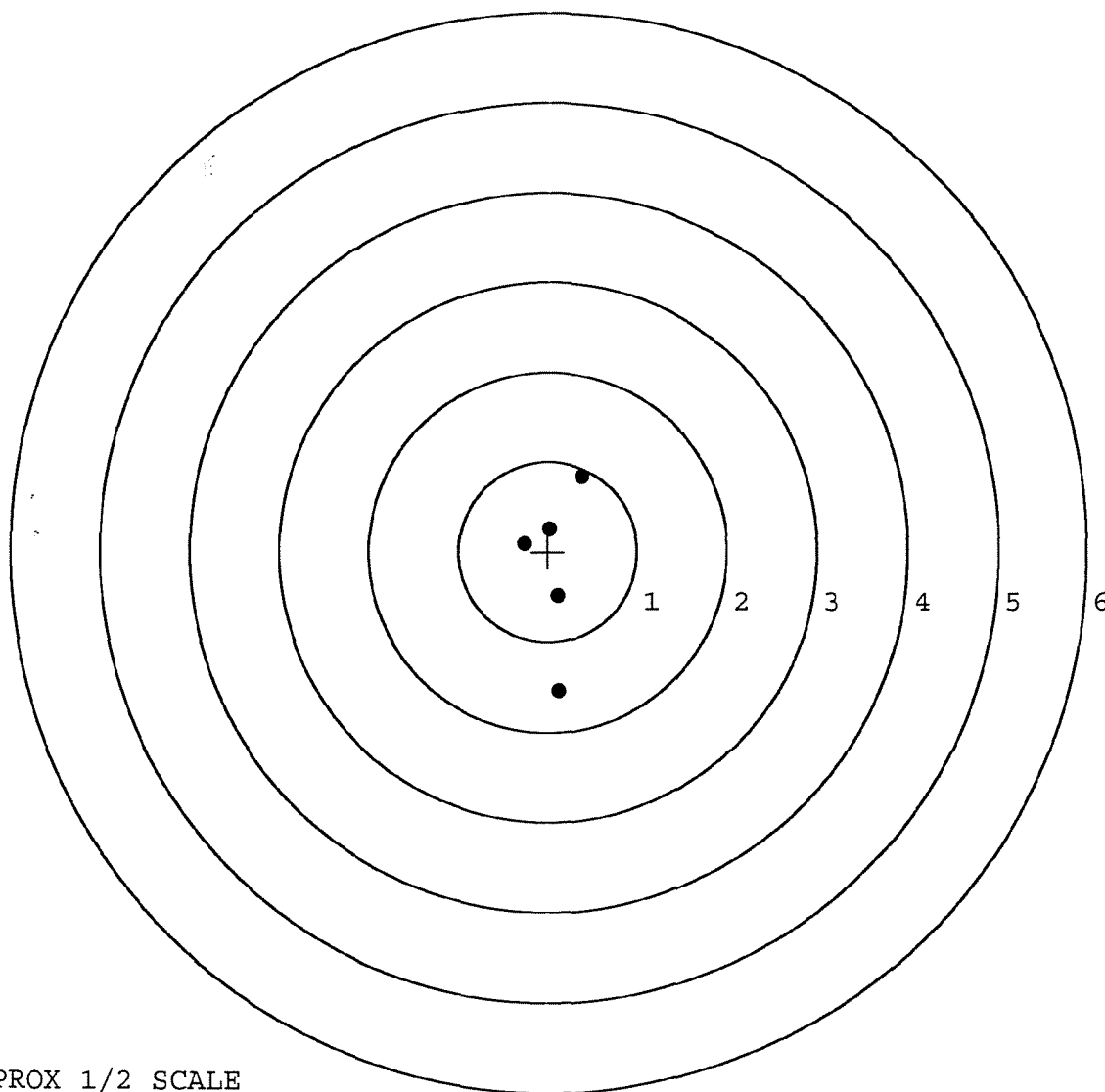


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296817. __0
 TARGET NUMBER: 2
 FILE DATE: 03/12/2003
 FILE TIME: 11:54

POINT#	X	Y
1:	0.128	-1.553
2:	0.116	-0.498
3:	-0.262	0.089
4:	0.021	0.250
5:	0.377	0.834

X CENTROID: 0.076
 Y CENTROID: -0.176
 POA TO CENTROID: 0.191
 HORZ SPREAD: 0.639
 VERT SPREAD: 2.387
 GROUP SPREAD: 2.400
 MIN RADIUS: 0.325
 MAX RADIUS: 1.378
 MEAN RADIUS: 0.723
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE