

G-6296819

BARBER - M24 0159788

VERY IMPORTANT: Instruction Book enclosed to assist in safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Remco Registrars Remco Deposits.

SERIAL NO.
66296819

ORDER NO.
25716

08KX



5716 66296819

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

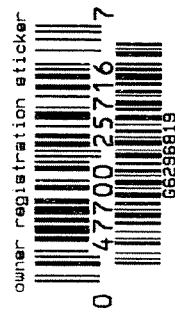
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



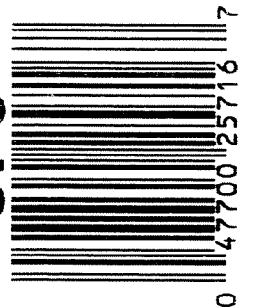
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296819

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296819

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RW</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-03	RTL
	D) OIL FIRING PIN ASSEMBLY		2-20-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RTL

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.9</u> <u>7.9</u> <u>7.9</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.021</u> <u>.021</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/20/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	A
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.71</u> <u>2.84</u> <u>2.67</u> <u>2.43</u>	3-5-03	DA
	C) FUNCTION		5-5-03	RTL
660	PACK		5/6/03	DA

DATE 2-10-03

3.00# ± .75#
 4.00# ± 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.27		2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.39	2.28		2.34	
PULL #3	2.31	2.27		2.40	
PULL #4	2.40	2.35		2.41	
PULL #5	2.31	2.25		2.29	
TOTAL	11.98	11.42		11.83	
AVG.	2.39	2.28		2.36	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.33		
PULL #2	3.22	3.25		
PULL #3	3.30	3.32		
PULL #4	3.34	3.22		
PULL #5	3.41	3.24		
TOTAL	16.49	16.36		
AVG.	3.29	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.08	4.18		4.21
PULL #2	4.27	4.22		4.22
PULL #3	4.19	4.41		4.28
PULL #4	4.24	4.47		4.25
PULL #5	4.23	4.38		4.24
TOTAL	21.01	21.66		21.20
AVG.	4.20	4.33		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296819. __0
FILE DATE AND TIME: 02/26/2003 15:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

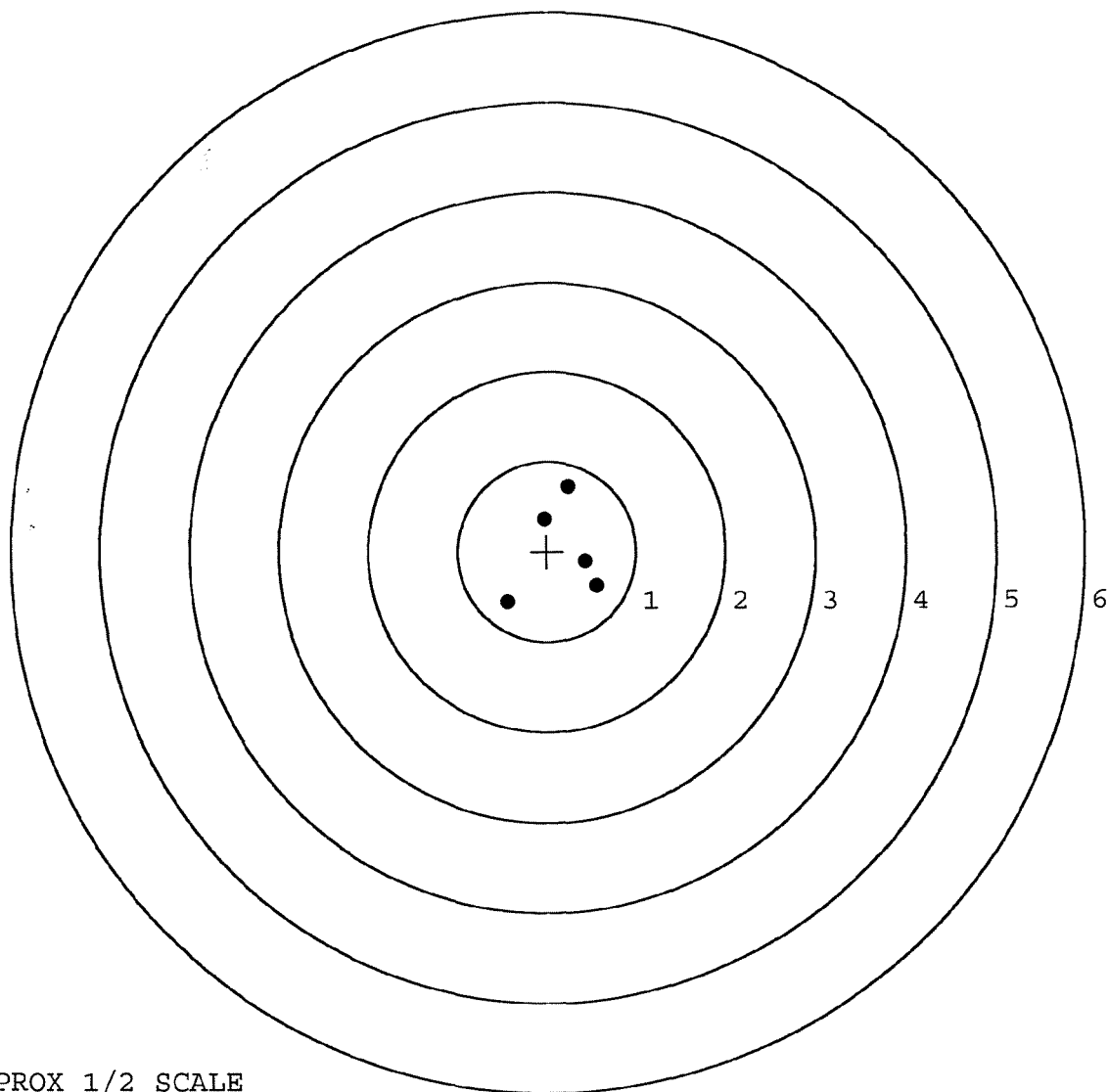
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WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .626

SERIAL NUMBER: G6296819. __ 0
 TARGET NUMBER: 1
 FILE DATE: 02/26/2003
 FILE TIME: 15:19

POINT#	X	Y
1:	0.556	-0.383
2:	0.429	-0.111
3:	-0.447	-0.563
4:	-0.036	0.360
5:	0.235	0.726

X CENTROID: 0.147
 Y CENTROID: 0.006
 POA TO CENTROID: 0.148
 HORZ SPREAD: 1.003
 VERT SPREAD: 1.289
 GROUP SPREAD: 1.458
 MIN RADIUS: 0.305
 MAX RADIUS: 0.823
 MEAN RADIUS: 0.563
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0159795

SERIAL NUMBER: G6296819. 0

TARGET NUMBER: 2

FILE DATE: 02/26/2003

FILE TIME: 15:19

POINT#	X	Y
1:	0.707	-0.150
2:	0.498	0.324
3:	-0.261	0.530
4:	-0.742	0.071
5:	-0.208	-0.764

X CENTROID: -0.001

Y CENTROID: 0.002

POA TO CENTROID: 0.003

HORZ SPREAD: 1.449

VERT SPREAD: 1.294

GROUP SPREAD: 1.297

MIN RADIUS: 0.588

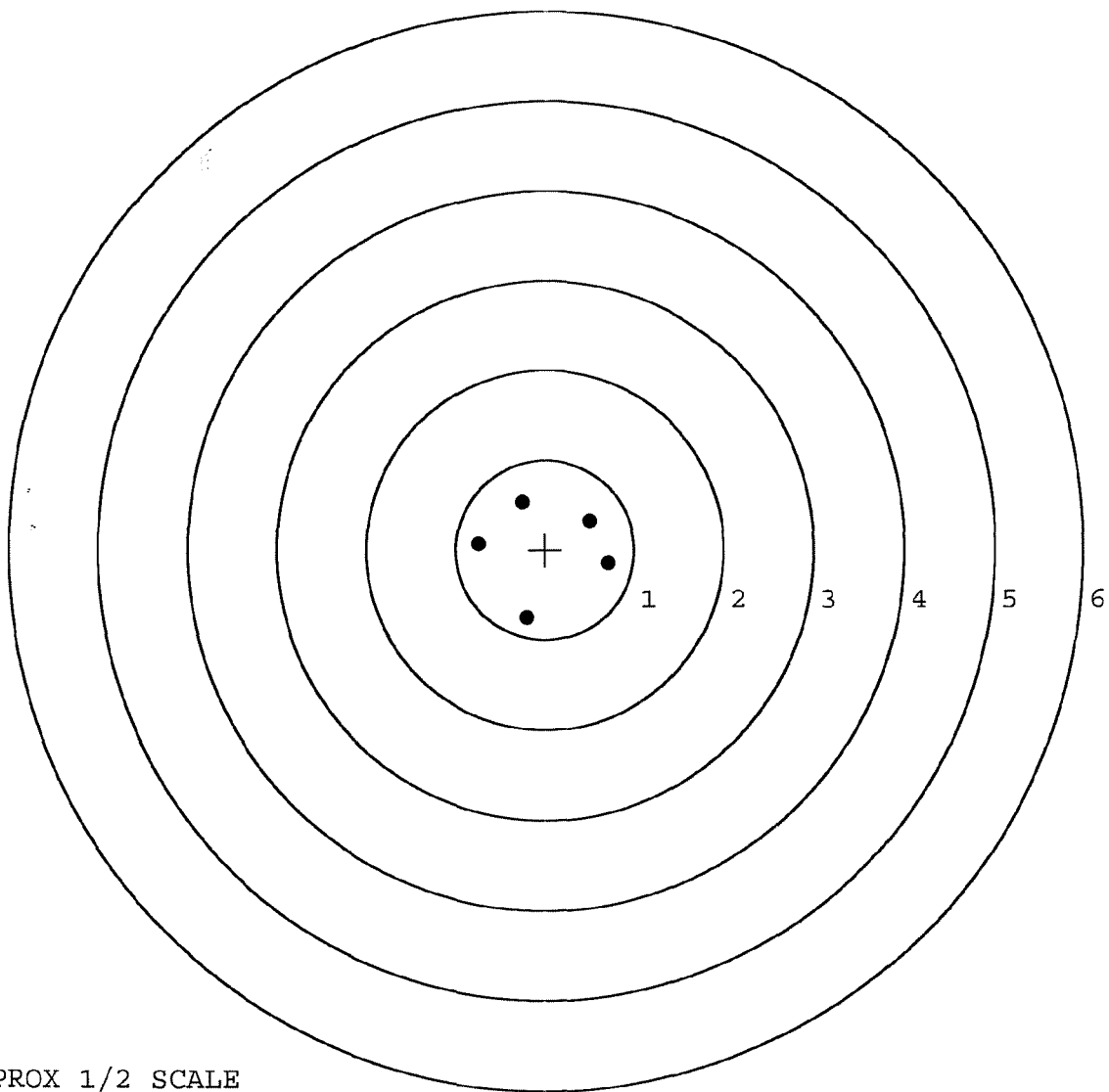
MAX RADIUS: 0.794

MEAN RADIUS: 0.689

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE