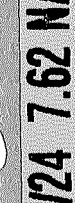


6629 6822

Remington®	M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO	46	SERIAL NO. J G6296822	VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
			ORDER NO. 25716	
Made in Ilion, NY		Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.		 5716 G6296822
				24CX

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6296822

ORDER NO.
25716

24CX

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes against the objectives and goals to determine the success of the project.

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC

0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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0 47700 25716 7

SERIAL NO.



G6296822

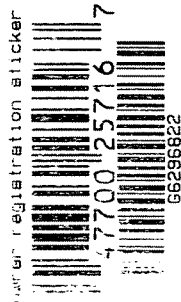
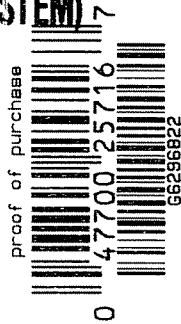
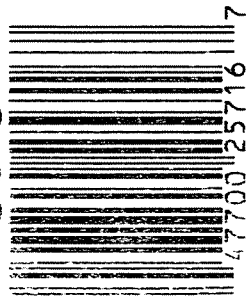
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296822

UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296822

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RLW
600	PROOF		2/5/03	RLW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/5/03	RLW
610	DIS-ASSEMBLE GUN	FEB 07 2003	2/5/03	RLW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RLW</u>		
615	ROLLMARK CALIBER		2/7/03	RLW
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.75</u> <u>9.75</u> <u>9.75</u>	4-2-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-2-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.020⁵</u> <u>.021⁵</u>	4-2-03	TRW
	J) ASSEMBLE STOCK		3-20-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-17-03	RTL
	M) IRON SIGHT ALIGNMENT		04-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
	MALFUNCTION	CORRECTION	3-24-03	TRW
645	INSPECT FOR LIVE AMMO		3-24-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.87</u> <u>2.64</u> <u>2.69</u> <u>2.77</u>	4-2-03	TRW
	C) FUNCTION		04-17-03	RTL
660	PACK		4/21/03	DA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0159823 TESTS

SERIAL NO. _____

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 1-07-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.61	2.54	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.50	2.30	2.37	
PULL #3	2.49	2.42	2.26	
PULL #4	2.47	2.39	2.35	
PULL #5	2.38	2.35	2.37	
TOTAL	12.45	12.00	11.74	
AVG.	2.49	2.40	2.34	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.39	
PULL #2	3.44	3.38	
PULL #3	3.31	3.30	
PULL #4	3.34	3.31	
PULL #5	3.27	3.25	
TOTAL	16.77	16.63	
AVG.	3.35	3.32	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACC
PULL #1	4.35	4.24		4.26
PULL #2	4.22	4.29		4.13
PULL #3	4.24	4.25		4.21
PULL #4	4.22	4.22		4.08
PULL #5	4.18	4.12		4.14
TOTAL	21.21	21.12		20.82
AVG.	4.24	4.22		4.16

BARBER - M24 0159824

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296822.___0

FILE DATE AND TIME: 03/25/2003 14:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

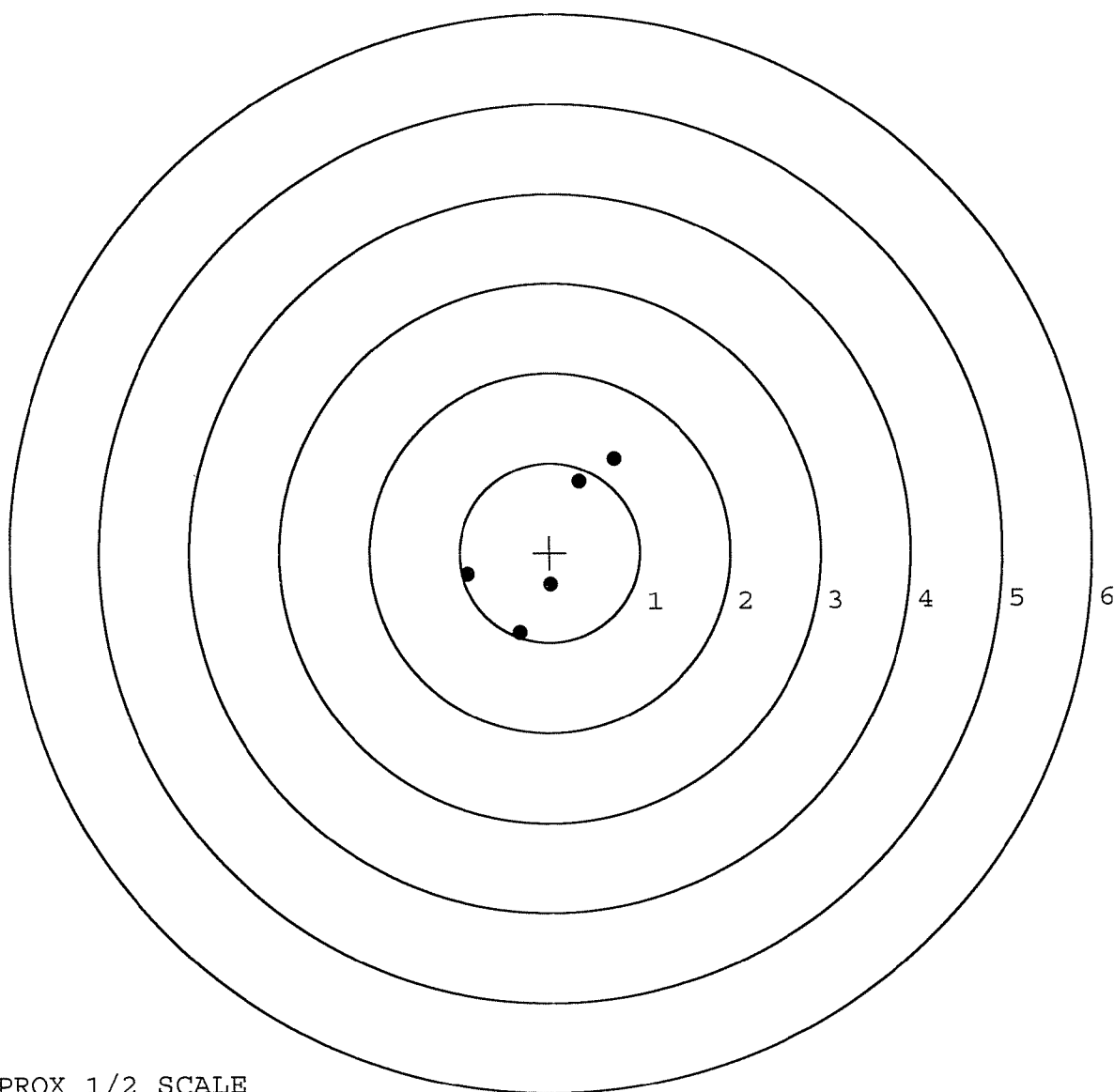
Ave. mean .925

BARBER - M24 0159825

SERIAL NUMBER: G6296822. __0
TARGET NUMBER: 1
FILE DATE: 03/25/2003
FILE TIME: 14:43

POINT#	X	Y
1:	-0.337	-0.896
2:	0.012	-0.360
3:	-0.907	-0.236
4:	0.335	0.792
5:	0.722	1.045

X CENTROID: -0.035
Y CENTROID: 0.069
POA TO CENTROID: 0.077
HORZ SPREAD: 1.629
VERT SPREAD: 1.941
GROUP SPREAD: 2.211
MIN RADIUS: 0.432
MAX RADIUS: 1.235
MEAN RADIUS: 0.883
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



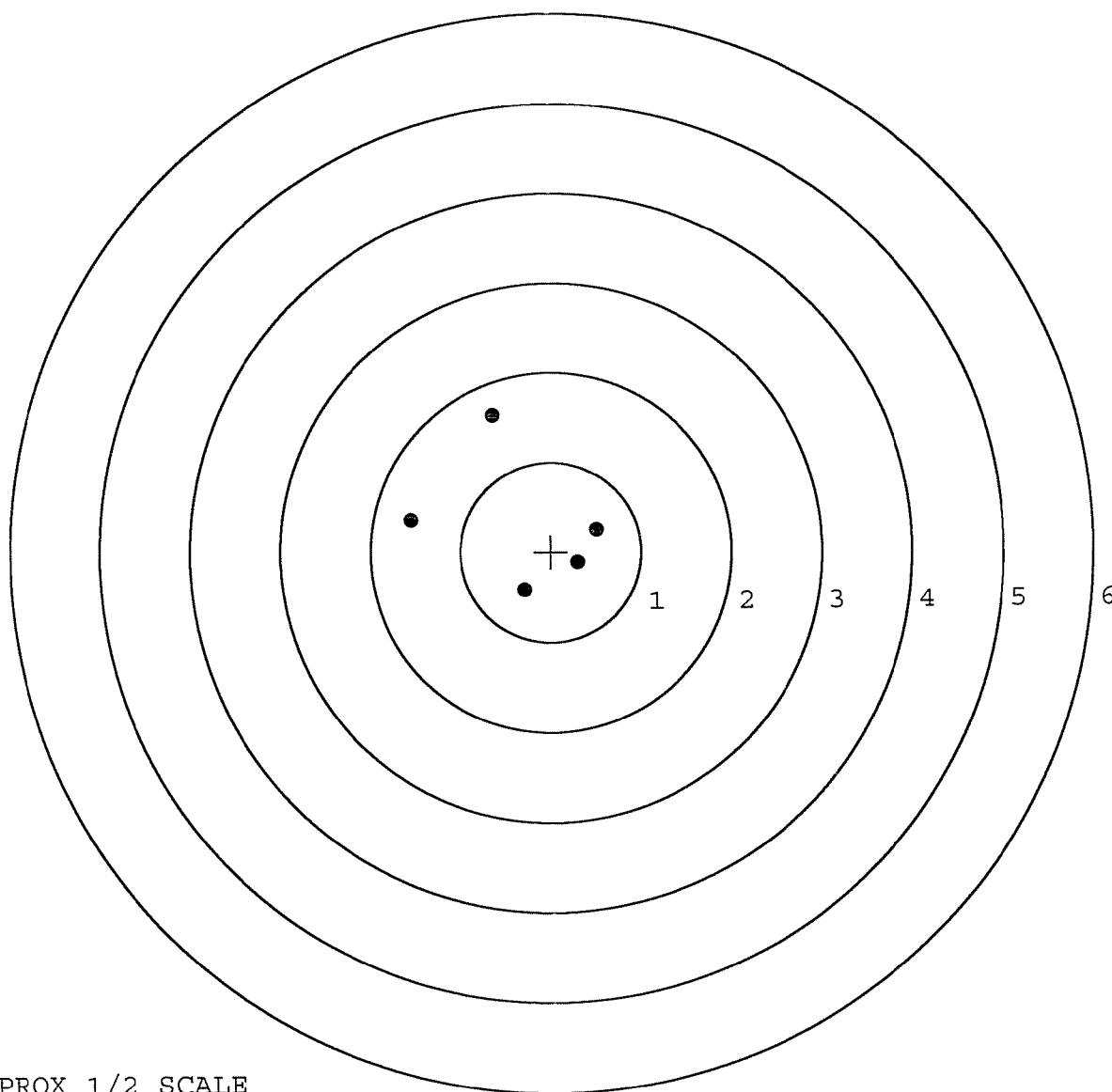
TARGET APPROX 1/2 SCALE

BARBER - M24 0159826

SERIAL NUMBER: G6296822. __0
TARGET NUMBER: 2
FILE DATE: 03/25/2003
FILE TIME: 14:43

POINT#	X	Y
1:	0.303	-0.123
2:	0.512	0.243
3:	-0.295	-0.431
4:	-1.550	0.361
5:	-0.636	1.526

X CENTROID: -0.333
Y CENTROID: 0.315
POA TO CENTROID: 0.459
HORZ SPREAD: 2.062
VERT SPREAD: 1.957
GROUP SPREAD: 1.986
MIN RADIUS: 0.747
MAX RADIUS: 1.248
MEAN RADIUS: 0.967
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE