

G 629 6824

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
66296824

Order No. 25716

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

20AX

5716 66296824

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



gun registration sticker



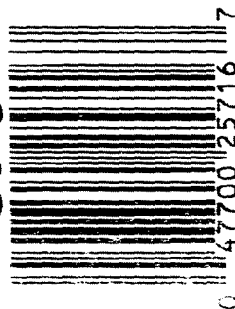
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296824

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296824

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-18-03	RL

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.2</u>	<u>6.5</u>	<u>6.9</u>	3-17-03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.2</u>	<u>3.2</u>	<u>2.5</u>	3-17-03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.023</u>	<u>.023</u>	3-17-03	DA		
	J) ASSEMBLE STOCK					3/10/03	RTL		
	K) ASSEMBLE SWIVEL STUDS					3-18-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-18-03	RTL		
	M) IRON SIGHT ALIGNMENT					3-18-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-18-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-12-03	TRW		
	MALFUNCTION		CORRECTION			3-12-03	TRW		
	MALFUNCTION		CORRECTION			3-12-03	TRW		
	MALFUNCTION		CORRECTION			3-12-03	TRW		
	MALFUNCTION		CORRECTION			3-12-03	TRW		
645	INSPECT FOR LIVE AMMO					3-12-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					3-18-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.71</u>	<u>2.85</u>	<u>2.68</u>	<u>2.76</u>	3-17-03	DA
	C) FUNCTION					3-18-03	RTL		
660	PACK					3-18-03	DA		

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.30		2.27	MIN. SETTING
PULL #2	2.64	2.60		2.23	NO AVG. OF 5
PULL #3	2.59	2.35		2.28	READINGS ACCEPT
PULL #4	2.57	2.43		2.26	ABLE LESS THAN
PULL #5	2.52	2.35		2.29	
TOTAL	12.88	12.03		11.33	
AVG.	2.57	2.40		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.17		
PULL #2	3.13	3.16		
PULL #3	3.09	3.07		
PULL #4	3.19	3.16		
PULL #5	3.12	3.11		
TOTAL	15.61	15.67		
AVG.	3.12	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.33	4.17		4.05
PULL #2	4.34	4.13		3.95
PULL #3	4.25	4.08		4.07
PULL #4	4.21	4.13		4.04
PULL #5	4.25	4.10		4.00
TOTAL	21.38	20.61		20.11
AVG.	4.27	4.12		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296824.__0
FILE DATE AND TIME: 03/13/2003 11:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE MEAN .4765

SERIAL NUMBER: G6296824. __0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 11:27

POINT#	X	Y
1:	0.429	-0.234
2:	-0.054	-0.177
3:	-0.638	-0.223
4:	-0.011	0.320
5:	-0.040	-0.088

X CENTROID: -0.063

Y CENTROID: -0.080

POA TO CENTROID: 0.102

HORZ SPREAD: 1.067

VERT SPREAD: 0.554

GROUP SPREAD: 1.067

MIN RADIUS: 0.024

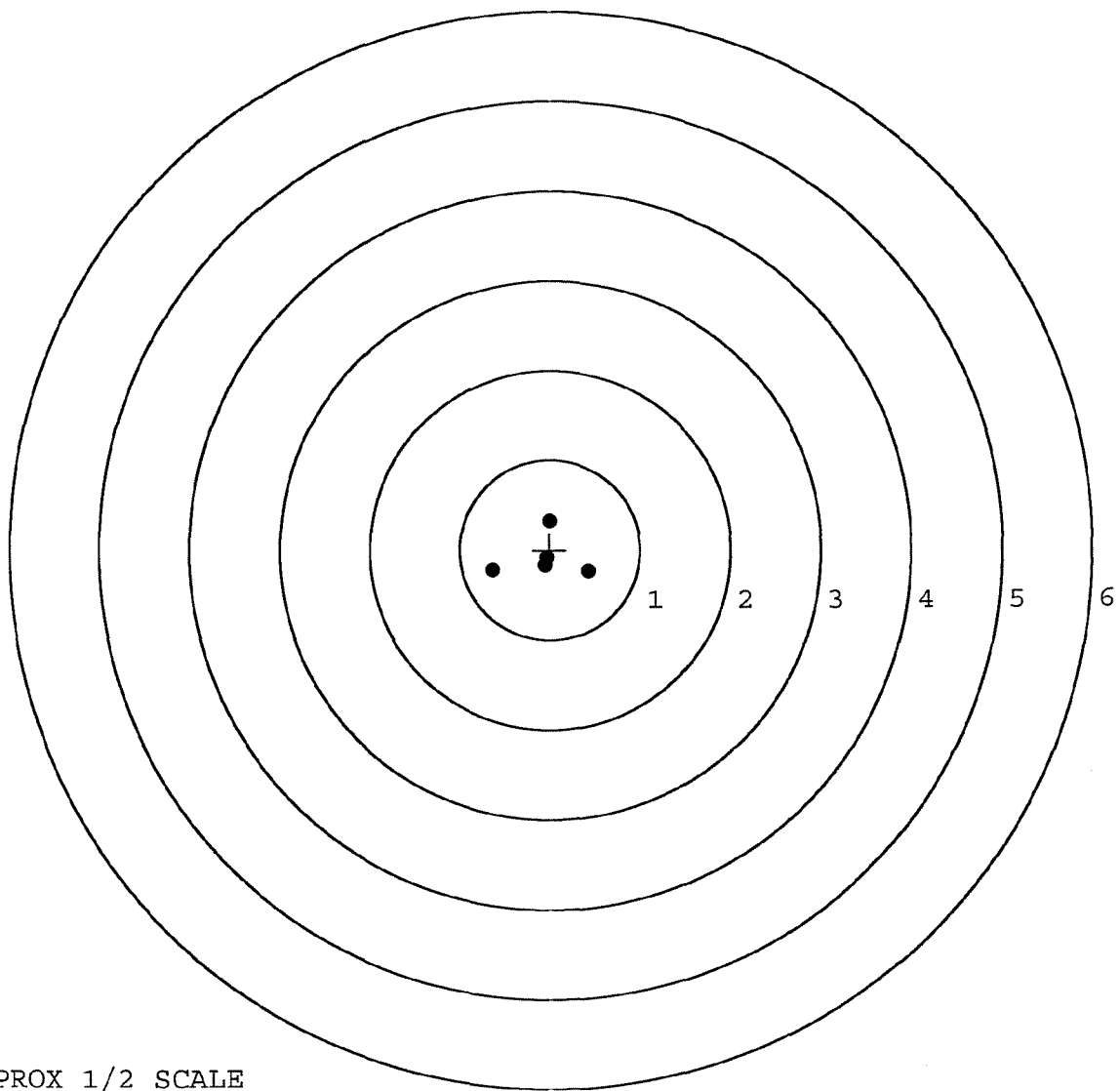
MAX RADIUS: 0.593

MEAN RADIUS: 0.327

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

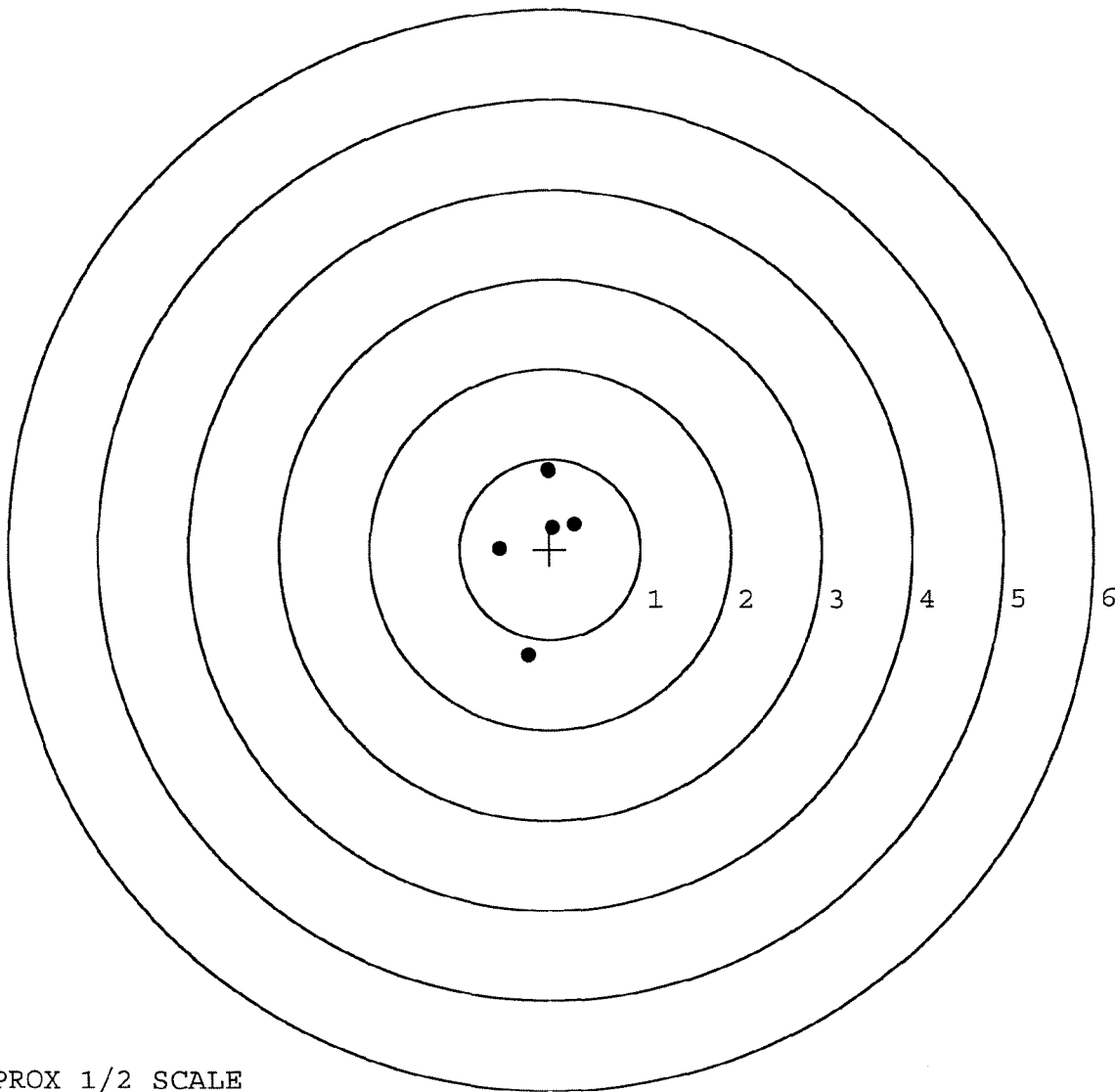


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296824. __0
 TARGET NUMBER: 2
 FILE DATE: 03/13/2003
 FILE TIME: 11:27

POINT#	X	Y
1:	0.027	0.246
2:	0.267	0.276
3:	-0.554	0.012
4:	-0.020	0.869
5:	-0.032	0.885
6:	-0.237	-1.174

X CENTROID: -0.092
 Y CENTROID: 0.186
 POA TO CENTROID: 0.207
 HORZ SPREAD: 0.821
 VERT SPREAD: 2.059
 GROUP SPREAD: 2.069
 MIN RADIUS: 0.133
 MAX RADIUS: 1.367
 MEAN RADIUS: 0.626
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE