

5629 6825

**VERY IMPORTANT!** Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Serial No. **66296825**  
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Déposée.

**31AX**

5716 66296825

**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



**ORDER 25716**  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

**UPC**



SERIAL NO.

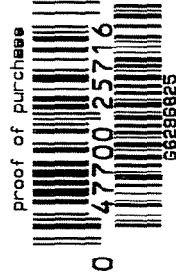


**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296825**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296825

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 2/4/03  | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 2/4/03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX INSPECTED            | 2/4/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       |                                   | 2/4/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 06 2003<br>OPERATOR <u>RL</u> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-24    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-24    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                   |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 2/26/03 | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2/26/03 | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2/26/03 | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 2/26/03 | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3-22-03 | TRW     |

| OP #  | OPERATION                                                             | REMARKS                                   | READINGS                 | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|--------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | 8.5 8.25 8.25            | 3-22-03 | TRW     |
| CONT. | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | 3.5 3.5 3.5              | 3-22-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                          | 3-24-03 | RTL     |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | .022 .023 .022           | 3-22-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                     |                                           |                          | 3-12-03 | RW      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                          | 3-24-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                          | 3-12-03 | RW      |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                          | 3-12-03 | RW      |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                          | 3-12-03 | RW      |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL                | 3-13-3  | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                          | 3-13-3  | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                          | 3-13-3  | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                          | 3-13-3  | A       |
|       | MALFUNCTION                                                           | CORRECTION                                |                          | 3-13-3  | A       |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                          | 3-13-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                          | 3-24-03 | RTL     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | 2.96 2.84 2.82 2.85 2.86 | 3-22-03 | TRW     |
|       | C) FUNCTION                                                           |                                           |                          | 3-24-03 | RTL     |
| 660   | PACK                                                                  |                                           |                          | 3-25-03 | RTL     |

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-----------------|
| PULL #1 | 2.41             | 2.45                     | 2.33                           | MIN. SETTING,   |
| PULL #2 | 2.59             | 2.43                     | 2.30                           | NO AVG. OF 5    |
| PULL #3 | 2.61             | 2.51                     | 2.35                           | READINGS ACCEPT |
| PULL #4 | 2.63             | 2.48                     | 2.24                           | ABLE LESS THAN  |
| PULL #5 | 2.56             | 2.40                     | 2.27                           |                 |
| TOTAL   | 12.80            | 12.27                    | 11.49                          |                 |
| AVG.    | 2.56             | 2.45                     | 2.29                           |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.30             | 3.46                     |          |
| PULL #2 | 3.19             | 3.47                     |          |
| PULL #3 | 3.08             | 3.32                     |          |
| PULL #4 | 3.19             | 3.25                     |          |
| PULL #5 | 3.10             | 3.11                     |          |
| TOTAL   | 15.86            | 16.61                    |          |
| AVG.    | 3.17             | 3.32                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.10             | 4.14                     |                                | 4.07                           |
| PULL #2 | 4.11             | 4.27                     |                                | 4.04                           |
| PULL #3 | 4.05             | 4.30                     |                                | 4.02                           |
| PULL #4 | 4.01             | 4.29                     |                                | 4.06                           |
| PULL #5 | 4.00             | 4.27                     |                                | 4.02                           |
| TOTAL   | 20.27            | 21.27                    |                                | 20.21                          |
| AVG.    | 4.05             | 4.25                     |                                | 4.04                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296825.\_\_0  
FILE DATE AND TIME: 03/14/2003 12:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .7775

SERIAL NUMBER: G6296825. 0

TARGET NUMBER: 1

FILE DATE: 03/14/2003

FILE TIME: 12:22

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.860  | 0.442  |
| 2:     | -0.406 | -1.193 |
| 3:     | -0.078 | 0.053  |
| 4:     | -0.201 | 0.228  |
| 5:     | -0.627 | 0.522  |

X CENTROID: 0.110

Y CENTROID: 0.010

POA TO CENTROID: 0.110

HORZ SPREAD: 2.487

VERT SPREAD: 1.715

GROUP SPREAD: 2.794

MIN RADIUS: 0.192

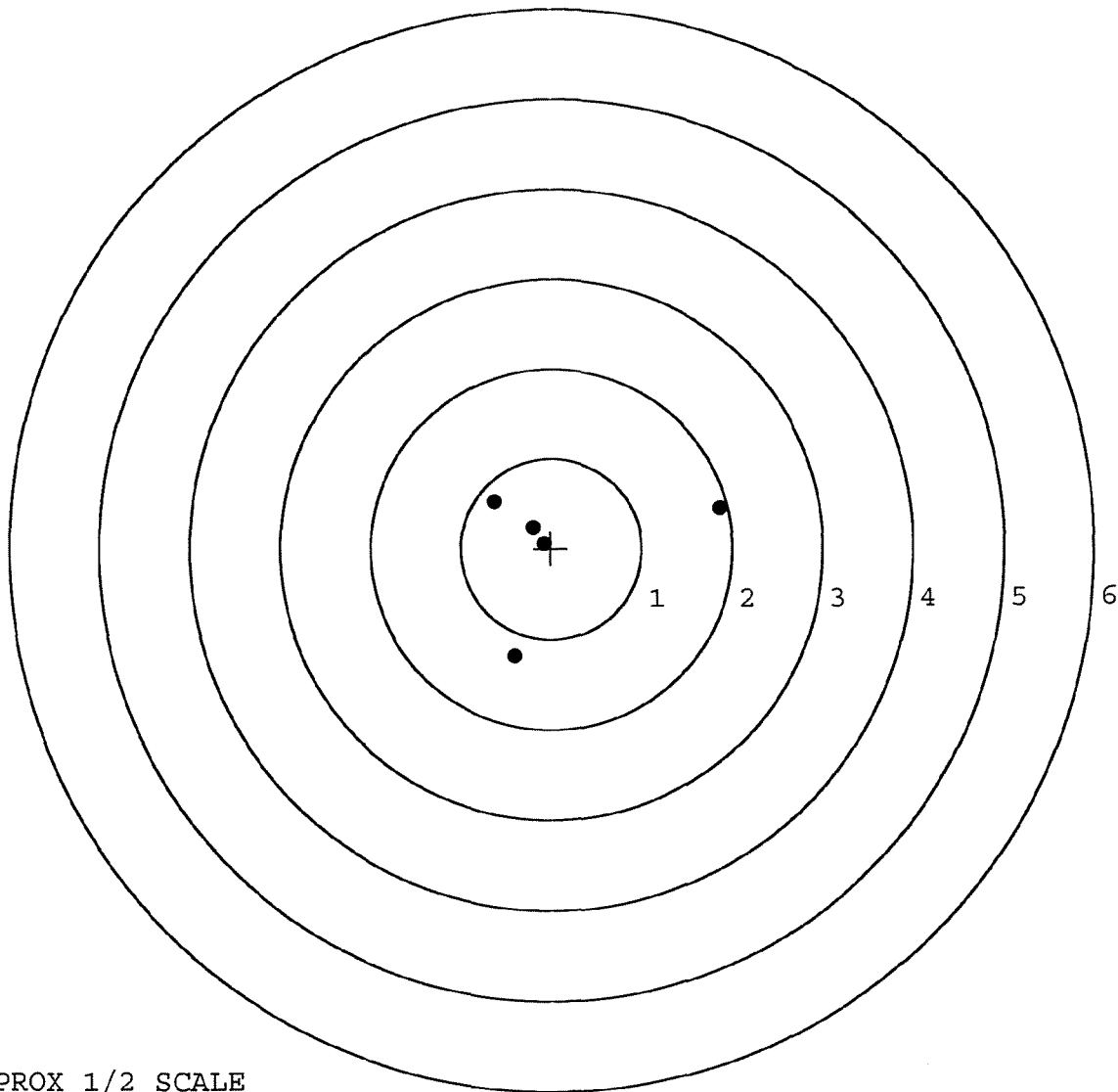
MAX RADIUS: 1.803

MEAN RADIUS: 0.916

# IN 1 IN DIAMETER: 2

# IN 2 IN DIAMETER: 3

# in 3 IN DIAMETER: 4

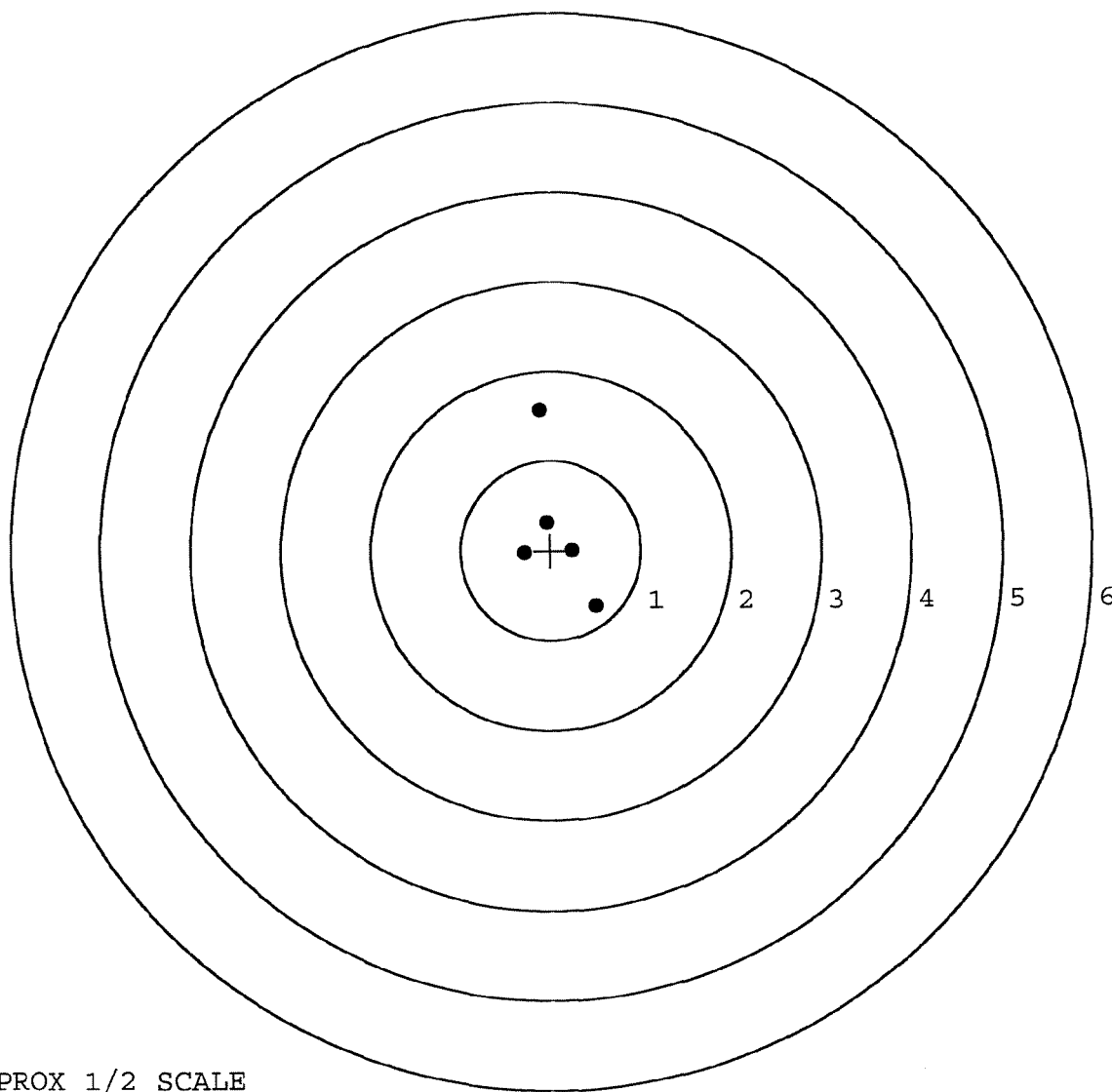


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296825. \_\_0  
 TARGET NUMBER: 2  
 FILE DATE: 03/14/2003  
 FILE TIME: 12:22

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.504  | -0.615 |
| 2:     | 0.246  | -0.002 |
| 3:     | -0.290 | -0.028 |
| 4:     | -0.051 | 0.308  |
| 5:     | -0.121 | 1.562  |

X CENTROID: 0.058  
 Y CENTROID: 0.245  
 POA TO CENTROID: 0.252  
 HORZ SPREAD: 0.794  
 VERT SPREAD: 2.177  
 GROUP SPREAD: 2.265  
 MIN RADIUS: 0.126  
 MAX RADIUS: 1.329  
 MEAN RADIUS: 0.635  
 # IN 1 IN DIAMETER: 3  
 # IN 2 IN DIAMETER: 4  
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE