

G 629 6827

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296827**
Order No. **25716**

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Harce Registered Marque Deposee.

24CX

5716 66296827

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46

proof of purchase



owner registration sticker



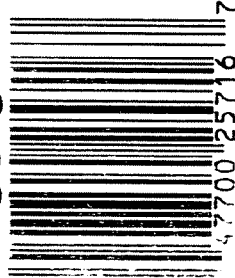
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296827

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296827

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-18	TA
	(BOLT)		3-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-19-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-19-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-19-03	RL
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-2-03	TRW

OP #	OPERATION NAME	59867	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.0</u>	<u>9.0</u>	<u>9.5</u>	4-2-03	TRW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	4-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.0215</u>	4-2-03	TRW
	J) ASSEMBLE STOCK					3-21-03	RW
	K) ASSEMBLE SWIVEL STUDS					4-22-03	RIL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-22-03	RIL
	M) IRON SIGHT ALIGNMENT					4-22-03	RIL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-22-03	RIL
640	GALLERY TEST AND TARGET			PASS	FAIL	3-24-03	A
	MALFUNCTION	CORRECTION				3-24-03	A
	MALFUNCTION	CORRECTION				3-24-03	A
	MALFUNCTION	CORRECTION				3-24-03	A
	MALFUNCTION	CORRECTION				3-24-03	A
645	INSPECT FOR LIVE AMMO					3-24-03	A
655	FINAL INSPECTION A) HEADSPACE					4-22-03	RIL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u>	<u>2.88</u>	<u>2.83</u> <u>2.83</u> <u>2.83</u>	4-2-03	TRW
	C) FUNCTION					4-22-03	RIL
660	PACK					4/23/03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-19-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.60		2.30	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.62	2.62		2.54	
PULL #3	2.52	2.73		2.60	
PULL #4	2.36	2.63		2.62	
PULL #5	2.38	2.51		2.52	
TOTAL	12.38	13.09		12.58	
AVG.	2.47	2.61		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.39		
PULL #2	3.47	3.27		
PULL #3	3.34	3.06		
PULL #4	3.18	3.03		
PULL #5	3.06	3.27		
TOTAL	16.30	16.02		
AVG.	3.26	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.03	4.08		4.30
PULL #2	4.10	4.11		4.07
PULL #3	4.07	4.22		4.12
PULL #4	4.03	4.01		3.98
PULL #5	4.13	4.04		4.13
TOTAL	20.36	20.43		20.60
AVG.	4.07	4.08		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296827.__0
FILE DATE AND TIME: 03/25/2003 12:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

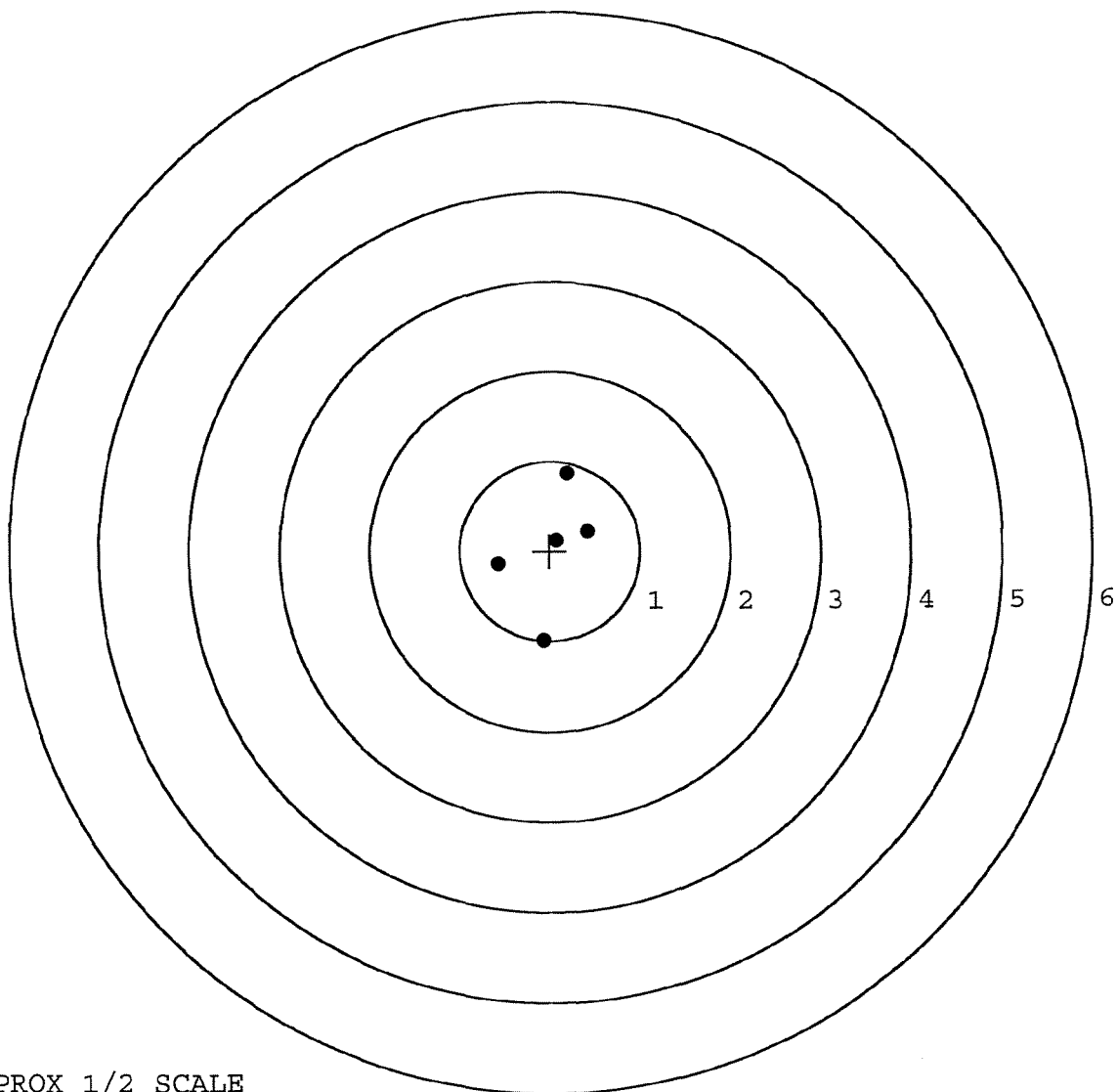
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .5425

SERIAL NUMBER: G6296827. __0
 TARGET NUMBER: 1
 FILE DATE: 03/25/2003
 FILE TIME: 12:52

POINT#	X	Y
1:	-0.073	-1.004
2:	-0.567	-0.142
3:	0.076	0.114
4:	0.425	0.221
5:	0.198	0.866

X CENTROID: 0.012
 Y CENTROID: 0.011
 POA TO CENTROID: 0.016
 HORZ SPREAD: 0.992
 VERT SPREAD: 1.870
 GROUP SPREAD: 1.890
 MIN RADIUS: 0.121
 MAX RADIUS: 1.019
 MEAN RADIUS: 0.615
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296827. __0

TARGET NUMBER: 2

FILE DATE: 03/25/2003

FILE TIME: 12:52

POINT#	X	Y
1:	0.169	-0.222
2:	-0.402	-0.492
3:	-0.214	0.024
4:	-0.004	0.340
5:	0.697	0.501

X CENTROID: 0.049

Y CENTROID: 0.030

POA TO CENTROID: 0.058

HORZ SPREAD: 1.099

VERT SPREAD: 0.993

GROUP SPREAD: 1.481

MIN RADIUS: 0.263

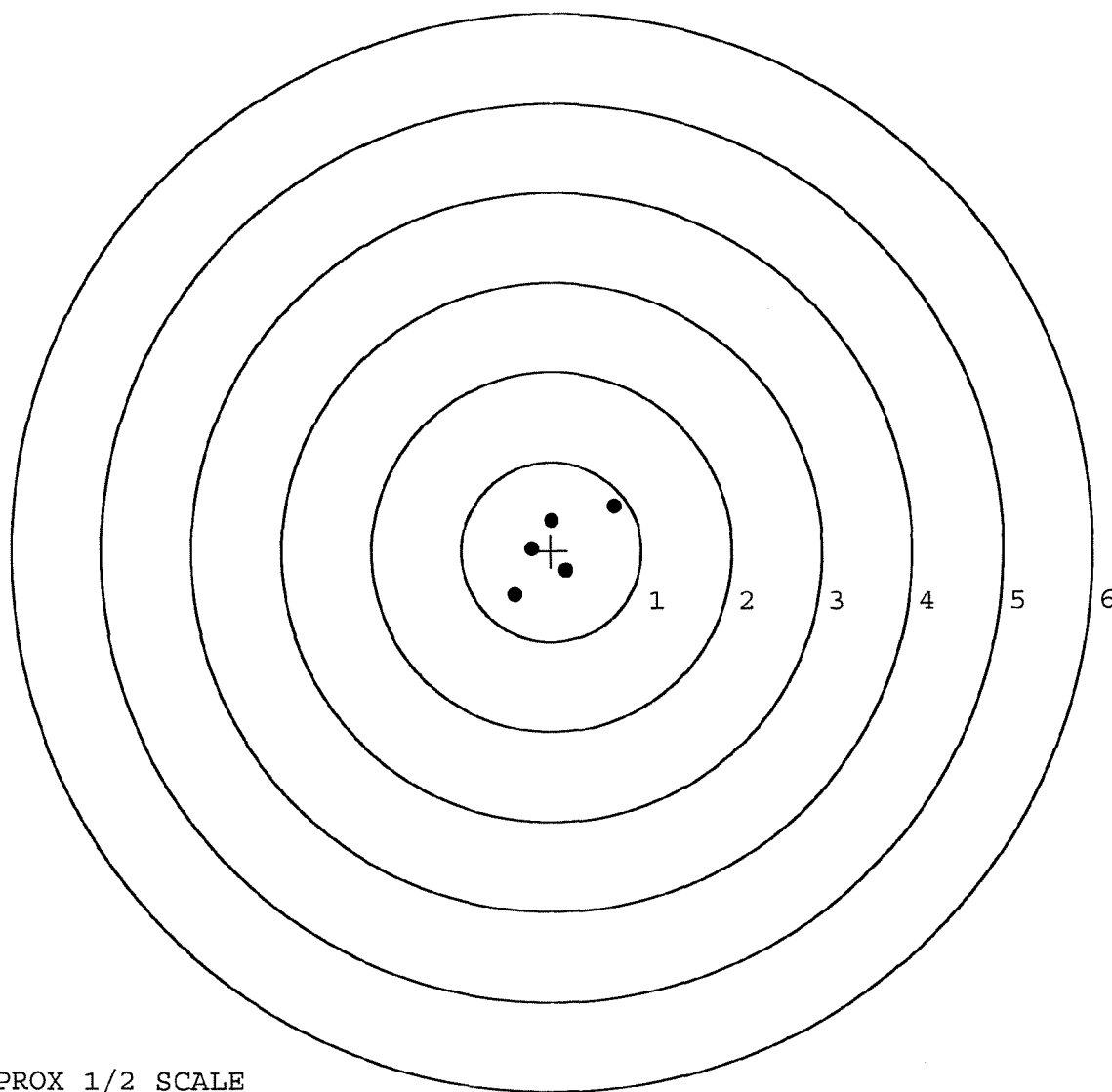
MAX RADIUS: 0.801

MEAN RADIUS: 0.470

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE