

56296828

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Patent Registered Parquet Deposited

SERIAL NO. **66296828**
ORDER NO. **25716**

46

07KX

5716 66296828

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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0 47700 25716 7

SERIAL NO.



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



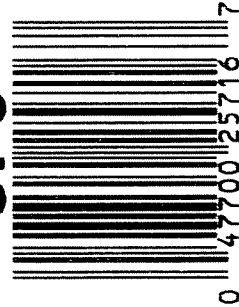
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296828

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296828

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FL	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRC
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-3-03	RTL

OP #	OPERATION	59876	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-3-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.025</u> <u>.023</u>	3-3-03	DA
	J) ASSEMBLE STOCK			2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-1-03	RTL
	M) IRON SIGHT ALIGNMENT			5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-1-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-26-03	✓
	MALFUNCTION	CORRECTION		2-26-03	✓
	MALFUNCTION	CORRECTION		2-26-03	✓
	MALFUNCTION	CORRECTION		2-26-03	✓
	MALFUNCTION	CORRECTION		2-26-03	✓
645	INSPECT FOR LIVE AMMO			2-26-03	✓
655	FINAL INSPECTION A) HEADSPACE			5-1-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.58</u> <u>2.65</u> <u>2.64</u> <u>2.62</u>	3-5-03	DA
	C) FUNCTION			5-1-03	RTL
660	PACK			5/5/03	DA

INITIAL & CYCLE TESTS

DATE 2-11-03

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.60		2.53	MIN. SETTING,
PULL #2	2.46	2.50		2.52	NO AVG. OF 5
PULL #3	2.45	2.58		2.46	READINGS ACCEPT-
PULL #4	2.48	2.54		2.52	ABLE LESS THAN 2
PULL #5	2.54	2.51		2.46	
TOTAL	12.40	12.73		12.49	
AVG.	2.48	2.54		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.28		
PULL #2	3.18	3.25		
PULL #3	3.11	3.22		
PULL #4	3.01	3.21		
PULL #5	3.09	3.23		
TOTAL	15.48	16.19		
AVG.	3.09	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.33	4.21		4.22
PULL #2	4.19	4.26		4.27
PULL #3	4.27	4.27		4.26
PULL #4	4.16	4.30		4.18
PULL #5	4.13	4.24		4.23
TOTAL	21.08	21.28		21.16
AVG.	4.21	4.25		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296828.___0
FILE DATE AND TIME: 02/27/2003 15:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .791

SERIAL NUMBER: G6296828. __0

TARGET NUMBER: 1

FILE DATE: 02/27/2003

FILE TIME: 15:04

POINT#	X	Y
1:	0.694	-0.177
2:	-0.297	-1.185
3:	0.050	0.416
4:	-0.223	0.377
5:	-1.243	0.648

X CENTROID: -0.204

Y CENTROID: 0.016

POA TO CENTROID: 0.204

HORZ SPREAD: 1.937

VERT SPREAD: 1.833

GROUP SPREAD: 2.105

MIN RADIUS: 0.362

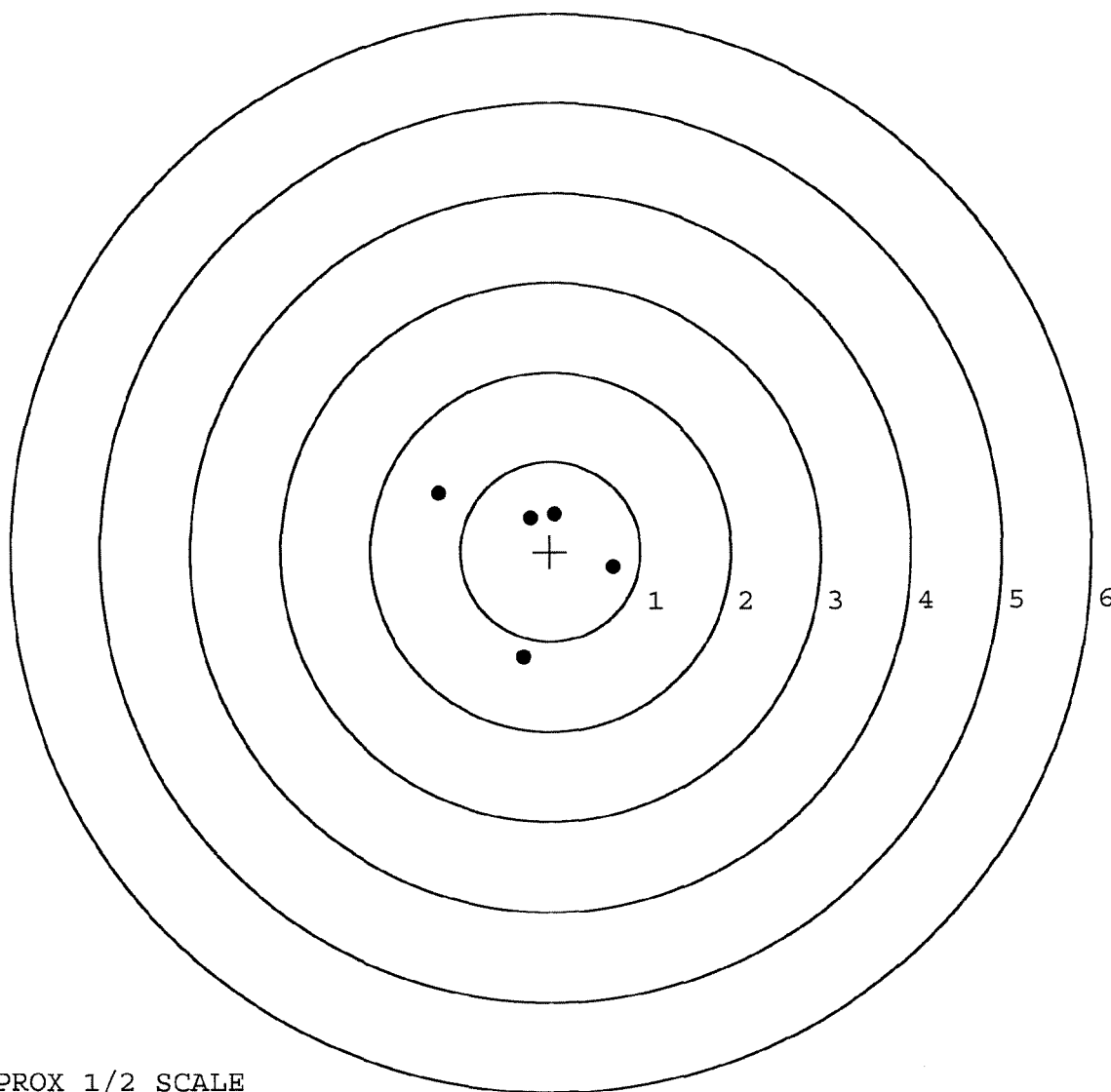
MAX RADIUS: 1.216

MEAN RADIUS: 0.835

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296828. __0

TARGET NUMBER: 2

FILE DATE: 02/27/2003

FILE TIME: 15:04

POINT#	X	Y
1:	0.441	-0.079
2:	0.807	0.254
3:	-0.255	0.053
4:	-0.872	-0.673
5:	-1.046	0.589

X CENTROID: -0.185

Y CENTROID: 0.029

POA TO CENTROID: 0.187

HORZ SPREAD: 1.853

VERT SPREAD: 1.262

GROUP SPREAD: 1.883

MIN RADIUS: 0.074

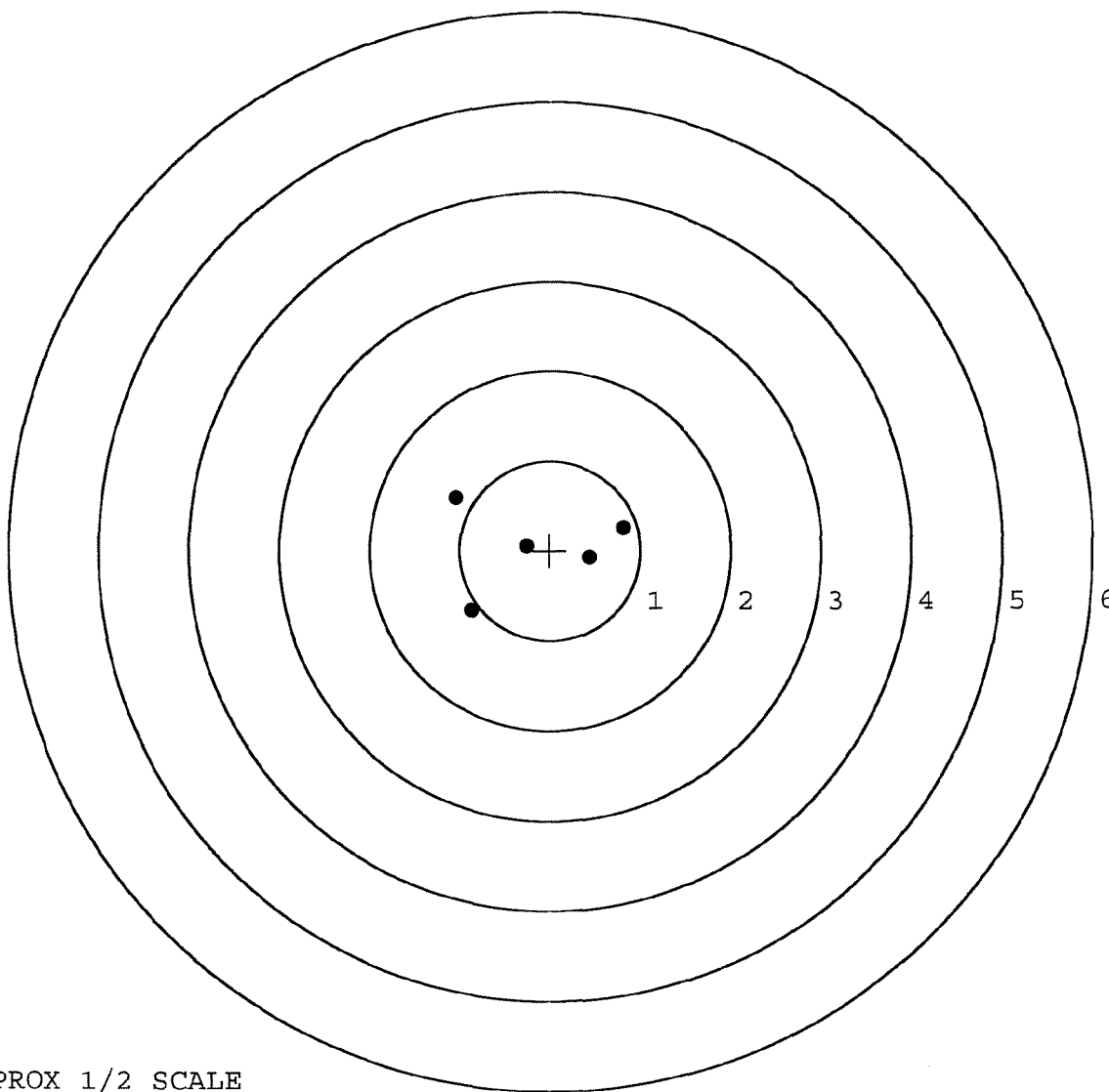
MAX RADIUS: 1.027

MEAN RADIUS: 0.747

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE