

56296829

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **J**
G6296829

ORDER NO. **25716**

24CX

46

5716 G6296829

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296829

UPC



46 EOPM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296829

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/6/03	LB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7	TA
	(BOLT)		2-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	RT

OP #	OPERATION NAME	BARBER - M24059885	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.5</u>	3-11-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-22-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-11-03	DA
	J) ASSEMBLE STOCK			2-26-03	RLW
	K) ASSEMBLE SWIVEL STUDS			4-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-22-03	RTL
	M) IRON SIGHT ALIGNMENT			4-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-22-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-27-03	TRW
	MALFUNCTION		CORRECTION	2-27-03	TRW
	MALFUNCTION		CORRECTION	2-27-03	TRW
	MALFUNCTION		CORRECTION	2-27-03	TRW
	MALFUNCTION		CORRECTION	2-27-03	TRW
645	INSPECT FOR LIVE AMMO			2-27-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-22-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.62</u> <u>2.59</u> <u>2.52</u> <u>2.51</u>	3-11-03	DA
	C) FUNCTION			4-22-03	RTL
660	PACK			4/03/03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0159886

3.00# ± .75#

4.00# ± 1.00#

DATE 1-30-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.45		2.21	MIN. SETTING
PULL #2	2.26	2.31		2.26	NO AVG. OF 5
PULL #3	2.20	2.27		2.25	READINGS ACCEPT
PULL #4	2.21	2.20		2.26	ABLE LESS THAN
PULL #5	2.31	2.14		2.27	
TOTAL	11.48	11.37		11.25	
AVG.	2.29	2.27		2.25	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.38		
PULL #2	3.12	3.30		
PULL #3	3.15	3.26		
PULL #4	3.08	3.29		
PULL #5	3.03	3.20		
TOTAL	15.61	16.43		
AVG.	3.12	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.28	4.48		4.33
PULL #2	4.30	4.36		4.24
PULL #3	4.36	4.33		4.17
PULL #4	4.40	4.48		4.26
PULL #5	4.26	4.24		4.13
TOTAL	21.60	21.89		21.13
AVG.	4.32	4.37		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296829.___0
FILE DATE AND TIME: 02/28/2003 12:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .7965

SERIAL NUMBER: G6296829. __0

TARGET NUMBER: 1

FILE DATE: 02/28/2003

FILE TIME: 12:06

POINT#	X	Y
1:	0.257	-0.935
2:	0.385	-0.309
3:	-0.194	-0.311
4:	-0.124	0.652
5:	-0.886	1.222

X CENTROID: -0.112

Y CENTROID: 0.064

POA TO CENTROID: 0.129

HORZ SPREAD: 1.271

VERT SPREAD: 2.157

GROUP SPREAD: 2.441

MIN RADIUS: 0.384

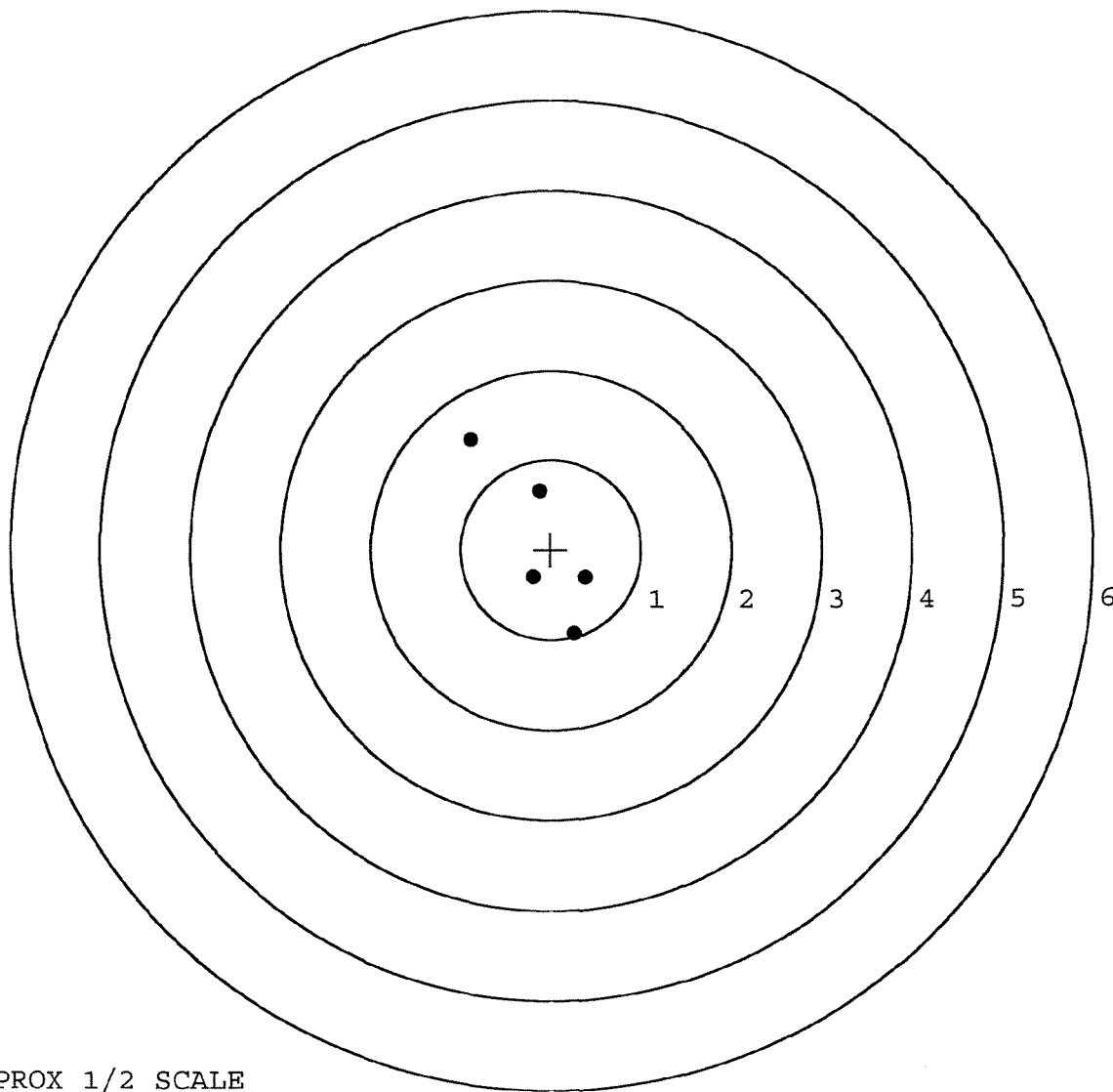
MAX RADIUS: 1.393

MEAN RADIUS: 0.810

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5

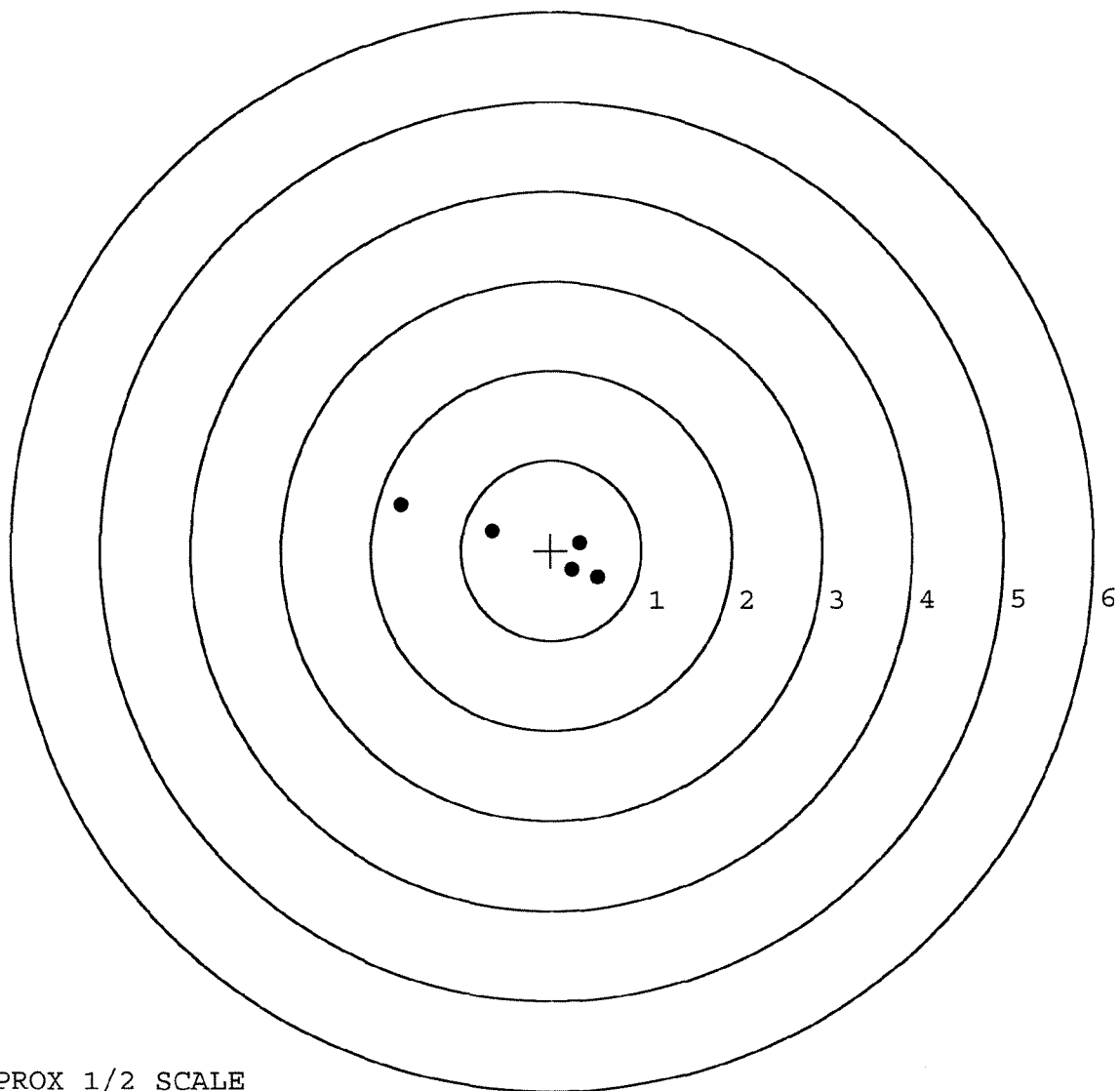


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296829. __0
 TARGET NUMBER: 2
 FILE DATE: 02/28/2003
 FILE TIME: 12:06

POINT#	X	Y
1:	0.517	-0.300
2:	0.240	-0.214
3:	0.326	0.091
4:	-0.658	0.225
5:	-1.670	0.515

X CENTROID: -0.249
 Y CENTROID: 0.063
 POA TO CENTROID: 0.257
 HORZ SPREAD: 2.187
 VERT SPREAD: 0.815
 GROUP SPREAD: 2.334
 MIN RADIUS: 0.440
 MAX RADIUS: 1.491
 MEAN RADIUS: 0.783
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE