

56296830

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296830**
ORDER NO. **25716**

29CX

5716 66296830

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



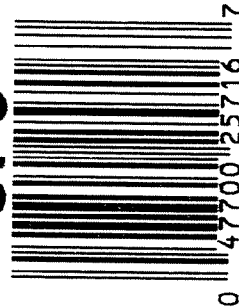
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296830

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296830

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RW</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-31-03	TRW

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.5</u> <u>7.5</u>	3-31-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.0</u>	3-31-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.022</u> <u>.0205</u>	3-31-03	TRLW
	J) ASSEMBLE STOCK		2-28-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RTL
	M) IRON SIGHT ALIGNMENT		4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
	MALFUNCTION	CORRECTION	3-3-03	A
645	INSPECT FOR LIVE AMMO		3-3-03	A
655	FINAL INSPECTION A) HEADSPACE		4-28-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.65</u> <u>2.68</u> <u>2.70</u> <u>2.65</u>	3-31-03	TRLW
	C) FUNCTION		4-28-03	RTL
660	PACK		4/28/03	RTL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.60		2.57	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.66	2.53		2.53	
PULL #3	2.64	2.56		2.55	
PULL #4	2.65	2.41		2.52	
PULL #5	2.63	2.53		2.53	
TOTAL	13.26	12.63		12.70	
AVG.	2.65	2.52		2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.01		
PULL #2	3.18	3.04		
PULL #3	3.20	3.03		
PULL #4	3.18	3.02		
PULL #5	3.16	3.08		
TOTAL	16.16	15.18		
AVG.	3.23	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.26	4.16		4.12
PULL #2	4.11	4.04		4.15
PULL #3	4.02	4.10		4.13
PULL #4	4.13	4.06		4.10
PULL #5	4.03	4.00	1.1	4.18
TOTAL	20.55	20.36		20.68
AVG.	4.11	4.07		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296830.__0
FILE DATE AND TIME: 03/04/2003 10:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .6005

SERIAL NUMBER: G6296830. __0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:55

POINT#	X	Y
1:	1.653	-0.139
2:	0.107	0.140
3:	0.040	-0.112
4:	-0.581	-0.001
5:	-0.411	-0.571

X CENTROID: 0.162

Y CENTROID: -0.137

POA TO CENTROID: 0.212

HORZ SPREAD: 2.234

VERT SPREAD: 0.711

GROUP SPREAD: 2.238

MIN RADIUS: 0.124

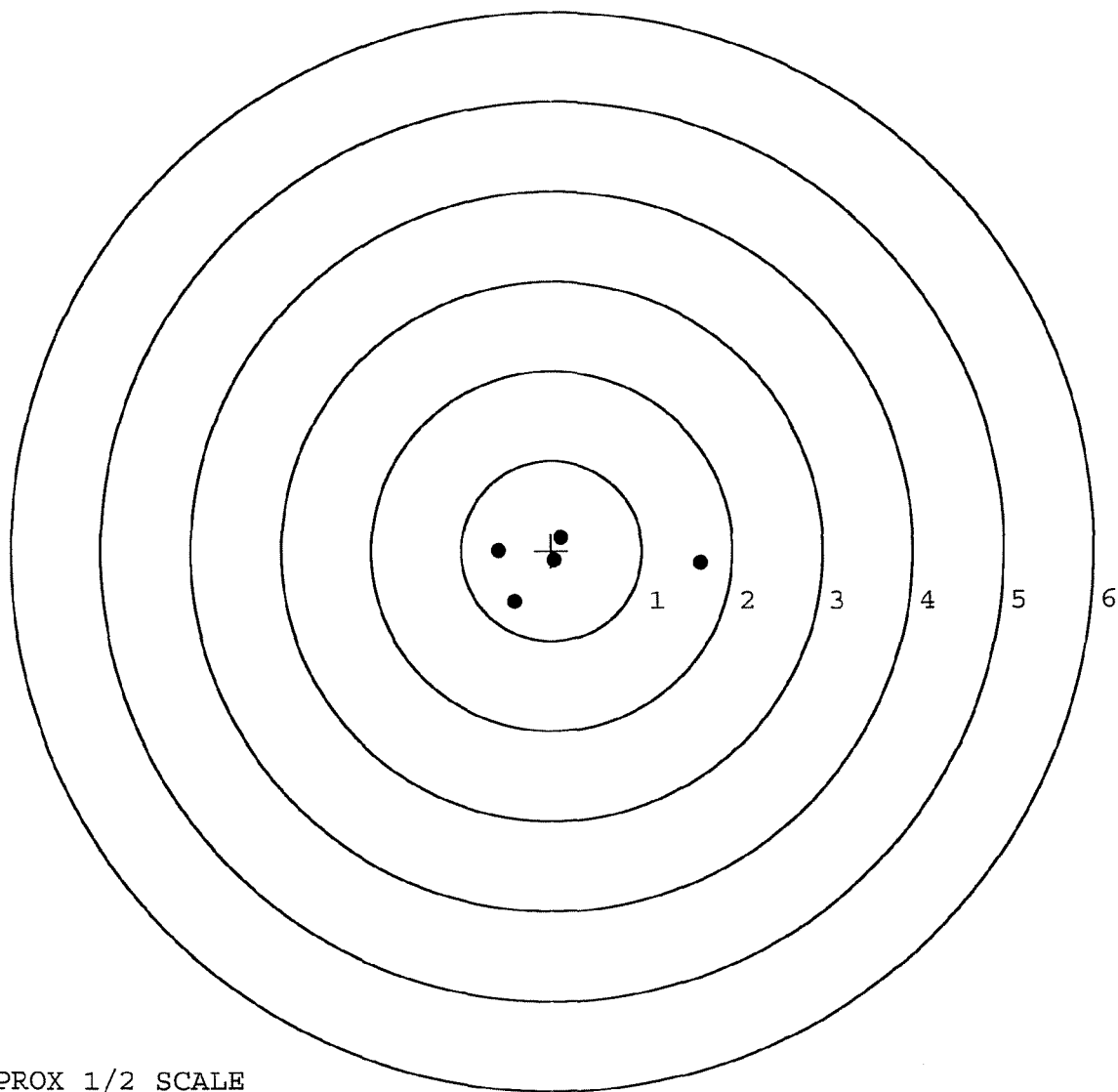
MAX RADIUS: 1.491

MEAN RADIUS: 0.674

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296830. 0

TARGET NUMBER: 2

FILE DATE: 03/04/2003

FILE TIME: 10:55

POINT#	X	Y
1:	0.486	-0.543
2:	0.478	-0.144
3:	-0.161	0.068
4:	-0.385	0.341
5:	-0.719	0.271

X CENTROID: -0.060

Y CENTROID: -0.001

POA TO CENTROID: 0.060

HORZ SPREAD: 1.205

VERT SPREAD: 0.884

GROUP SPREAD: 1.454

MIN RADIUS: 0.122

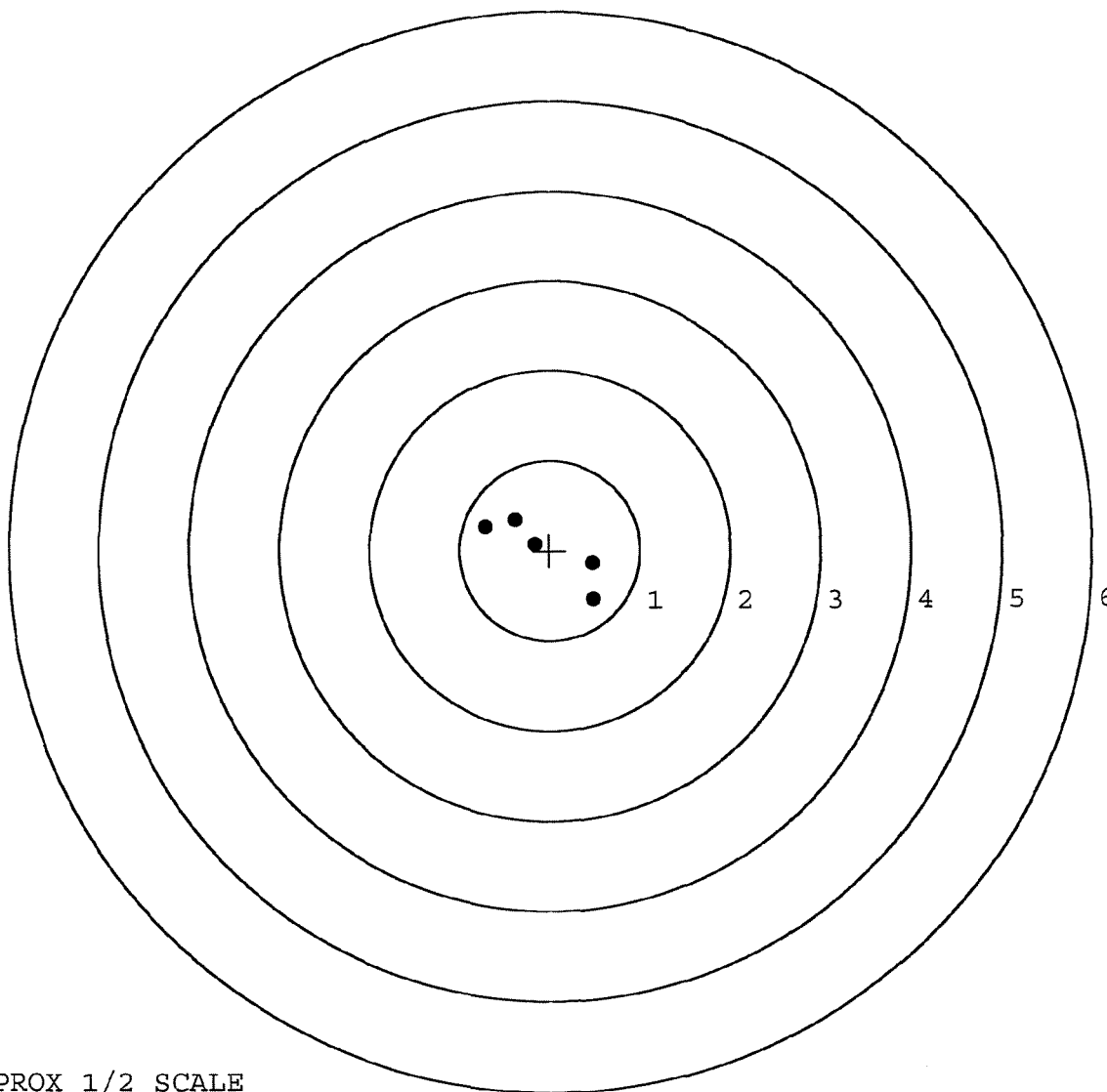
MAX RADIUS: 0.769

MEAN RADIUS: 0.527

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE