

G 629 6832

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Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

Made in Ilion, NY

Reg. U.S. Pat & tm. Off. Marca Registrada

Deposee.

46

5716 66296832

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



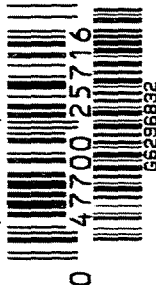
SERIAL NO.



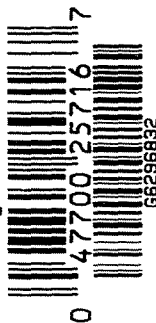
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



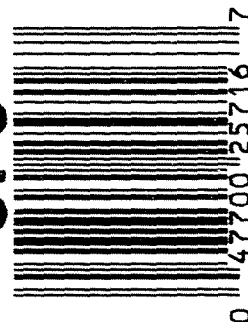
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296832

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296832

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2-8-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RLW
	D) OIL FIRING PIN ASSEMBLY		2-25-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-31-03	TRW

OP #	OPERATION NAME	59912	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.75</u>	<u>9.75</u>	<u>9.75</u>	3-31-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.75</u>	<u>3.75</u>	<u>3.75</u>	3-31-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-25-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.0215</u>	<u>.0225</u>	<u>.0235</u>	3-31-03	TRW		
	J) ASSEMBLE STOCK					2/28/03	RTL		
	K) ASSEMBLE SWIVEL STUDS					4-25-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-25-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-25-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-25-03	RTL		
640	GALLERY TEST AND TARGET		PASS FAIL			3-3-03	A		
	MALFUNCTION		CORRECTION			3-3-03	A		
	MALFUNCTION		CORRECTION			3-3-03	A		
	MALFUNCTION		CORRECTION			3-3-03	A		
	MALFUNCTION		CORRECTION			3-3-03	A		
645	INSPECT FOR LIVE AMMO					3-3-03	A		
655	FINAL INSPECTION A) HEADSPACE					4-25-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u>	<u>2.54</u>	<u>2.91</u>	<u>2.46</u>	<u>2.89</u>	4-1-03	TRW
	C) FUNCTION					4-25-03	RTL		
660	PACK					4-28-03	DA		

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.73		2.46	MIN. SETTING,
PULL #2	2.65	2.75		2.60	NO AVG. OF 5
PULL #3	2.62	2.71		2.73	READINGS ACCEPT
PULL #4	2.71	2.68		2.66	ABLE LESS THAN
PULL #5	2.62	2.74		2.65	
TOTAL	13.21	13.61		13.10	
AVG.	2.64	2.72		2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.36		
PULL #2	3.32	3.14		
PULL #3	3.17	3.26		
PULL #4	3.21	3.14		
PULL #5	3.25	3.15		
TOTAL	16.33	16.05		
AVG.	3.26	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.40		4.39
PULL #2	4.36	4.26		4.43
PULL #3	4.25	4.11		4.20
PULL #4	4.36	4.32		4.28
PULL #5	4.31	4.39		4.35
TOTAL	21.38	21.48		21.65
AVG.	4.27	4.29		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296832.___0

FILE DATE AND TIME: 03/04/2003 10:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

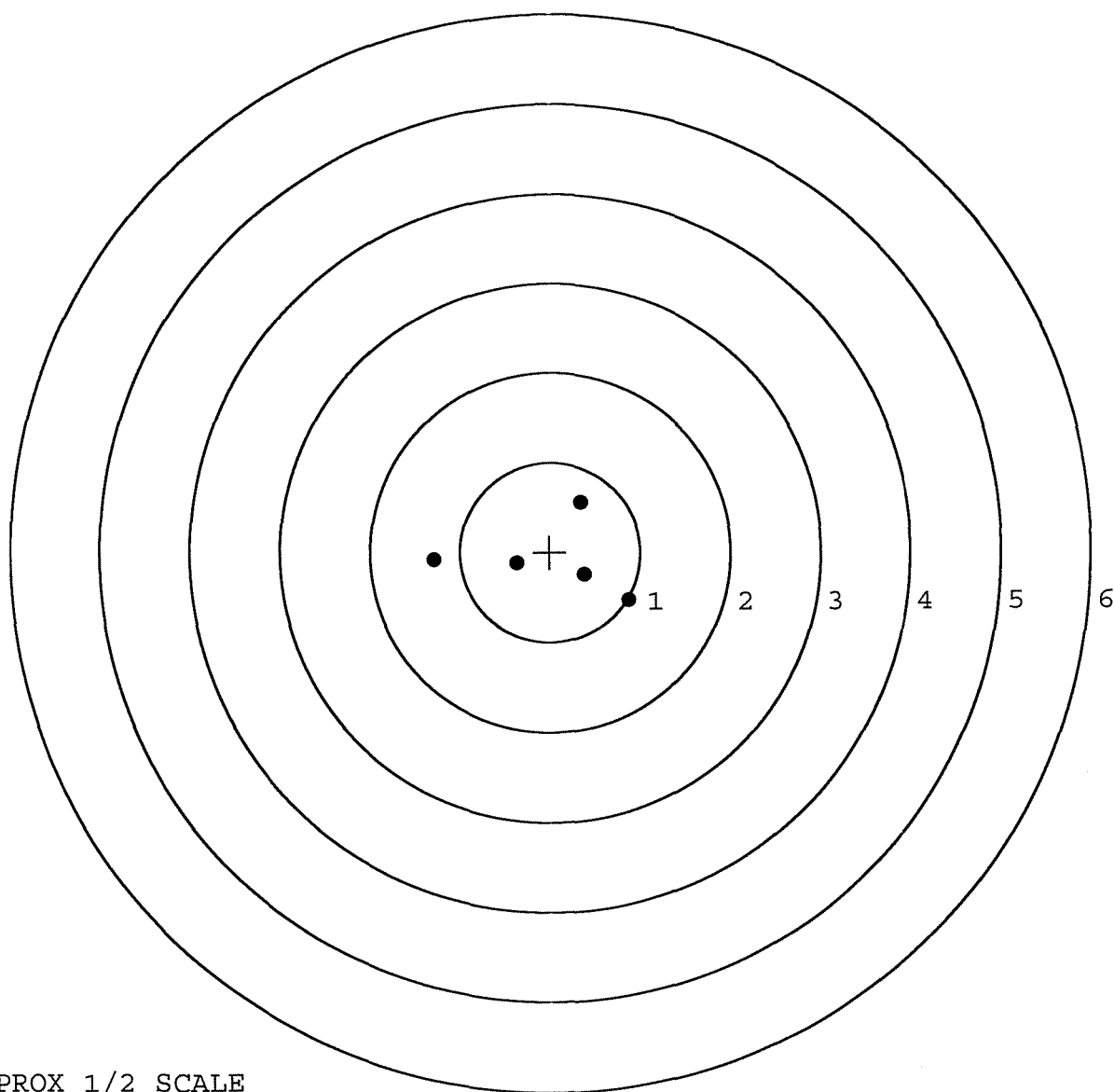
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7805

SERIAL NUMBER: G6296832. __0
 TARGET NUMBER: 1
 FILE DATE: 03/04/2003
 FILE TIME: 10:50

POINT#	X	Y
1:	0.867	-0.536
2:	0.384	-0.247
3:	0.344	0.559
4:	-0.367	-0.125
5:	-1.288	-0.086

X CENTROID: -0.012
 Y CENTROID: -0.087
 POA TO CENTROID: 0.088
 HORZ SPREAD: 2.155
 VERT SPREAD: 1.095
 GROUP SPREAD: 2.201
 MIN RADIUS: 0.357
 MAX RADIUS: 1.276
 MEAN RADIUS: 0.757
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

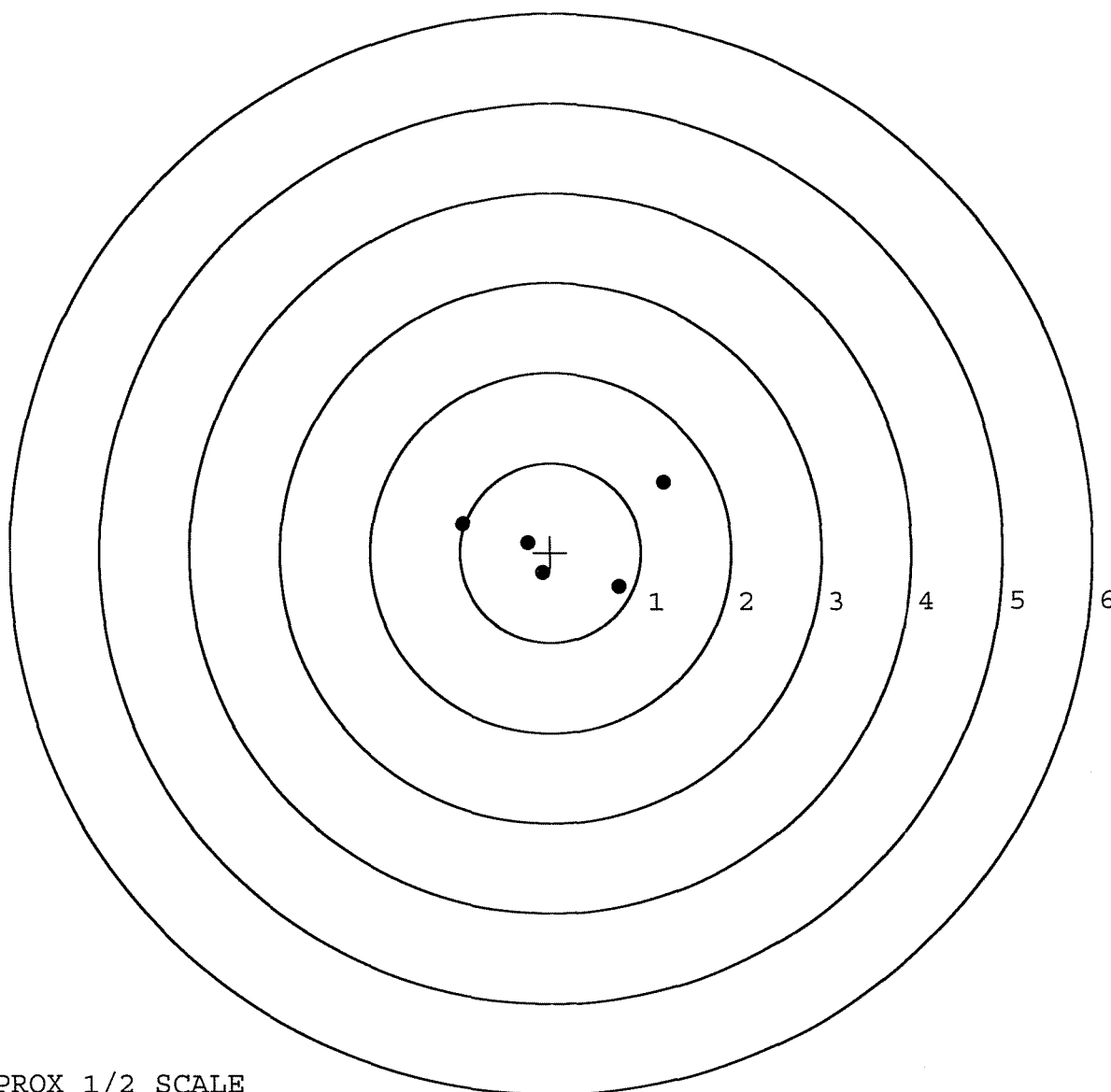


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296832. __0
 TARGET NUMBER: 2
 FILE DATE: 03/04/2003
 FILE TIME: 10:50

POINT#	X	Y
1:	0.755	-0.382
2:	1.251	0.779
3:	-0.089	-0.231
4:	-0.247	0.108
5:	-0.971	0.326

X CENTROID: 0.140
 Y CENTROID: 0.120
 POA TO CENTROID: 0.184
 HORZ SPREAD: 2.222
 VERT SPREAD: 1.161
 GROUP SPREAD: 2.268
 MIN RADIUS: 0.387
 MAX RADIUS: 1.292
 MEAN RADIUS: 0.804
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE