

G6296833

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Model in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **G6296833**
ORDER NO. **25716**

22CX

46

5716 G6296833

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



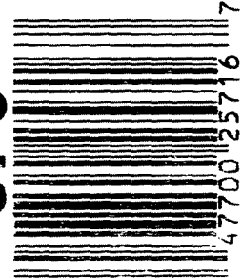
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296833

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296833

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX BOLT	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	TA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	TA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	TA
	D) OIL FIRING PIN ASSEMBLY		4-3-03	TA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-9-03	TRW

OP #	OPERATION NAME	59921	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.5	9.5	9.5	4-9-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.0	3.75	3.0	4-9-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-9-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.0225	.0215	.021	4-9-03	TRW
	J) ASSEMBLE STOCK					4-3-03	RW
	K) ASSEMBLE SWIVEL STUDS					04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-14-03	RTL
	M) IRON SIGHT ALIGNMENT					04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-14-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		4-4-03	✓
	MALFUNCTION		CORRECTION			4-4-03	✓
	MALFUNCTION		CORRECTION			4-4-03	✓
	MALFUNCTION		CORRECTION			4-4-03	✓
	MALFUNCTION		CORRECTION			4-4-03	✓
645	INSPECT FOR LIVE AMMO					4-4-03	✓
655	FINAL INSPECTION A) HEADSPACE					04-14-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.66	2.84	2.28 2.87 2.77	4-9-03	TRW
	C) FUNCTION					04-14-03	RTL
660	PACK					7/14/03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.45		2.19	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.26	2.44		2.26	
PULL #3	2.28	2.39		2.10	
PULL #4	2.26	2.40		2.17	
PULL #5	2.33	2.41		2.23	
TOTAL	11.51	12.09		10.95	
AVG.	2.30	2.41		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.43		
PULL #2	3.20	3.21		
PULL #3	3.23	3.07		
PULL #4	3.15	3.21		
PULL #5	3.13	3.19		
TOTAL	15.81	16.11		
AVG.	3.16	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.07	4.20		4.43
PULL #2	4.02	4.29		4.37
PULL #3	3.98	4.17		4.28
PULL #4	4.02	4.20		4.32
PULL #5	4.16	4.18		4.30
TOTAL	20.25	21.04		21.70
AVG.	4.05	4.20		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296833.__0
FILE DATE AND TIME: 04/05/2003 02:15

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .7495

SERIAL NUMBER: G6296833. __0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 02:15

POINT#	X	Y
1:	0.746	-1.308
2:	-0.127	-0.667
3:	0.010	0.128
4:	0.094	0.466
5:	0.252	0.786

X CENTROID: 0.195

Y CENTROID: -0.119

POA TO CENTROID: 0.228

HORZ SPREAD: 0.873

VERT SPREAD: 2.094

GROUP SPREAD: 2.151

MIN RADIUS: 0.309

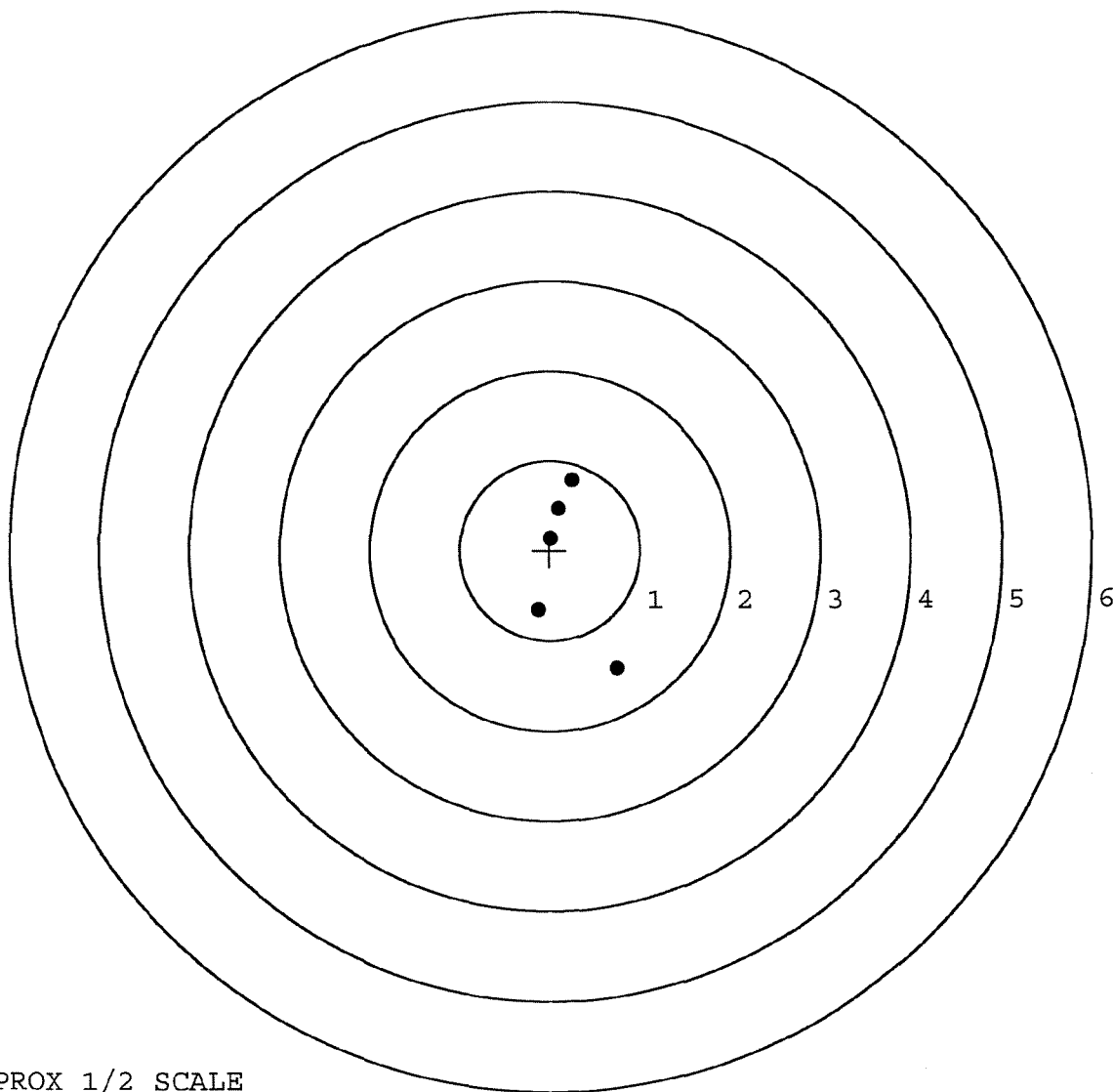
MAX RADIUS: 1.310

MEAN RADIUS: 0.751

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296833. 0

TARGET NUMBER: 2

FILE DATE: 04/05/2003

FILE TIME: 02:15

POINT#	X	Y
1:	0.862	-1.038
2:	-0.887	-0.470
3:	0.295	-0.064
4:	-0.110	0.163
5:	-0.170	0.784

X CENTROID: -0.002

Y CENTROID: -0.125

POA TO CENTROID: 0.125

HORZ SPREAD: 1.749

VERT SPREAD: 1.822

GROUP SPREAD: 2.094

MIN RADIUS: 0.303

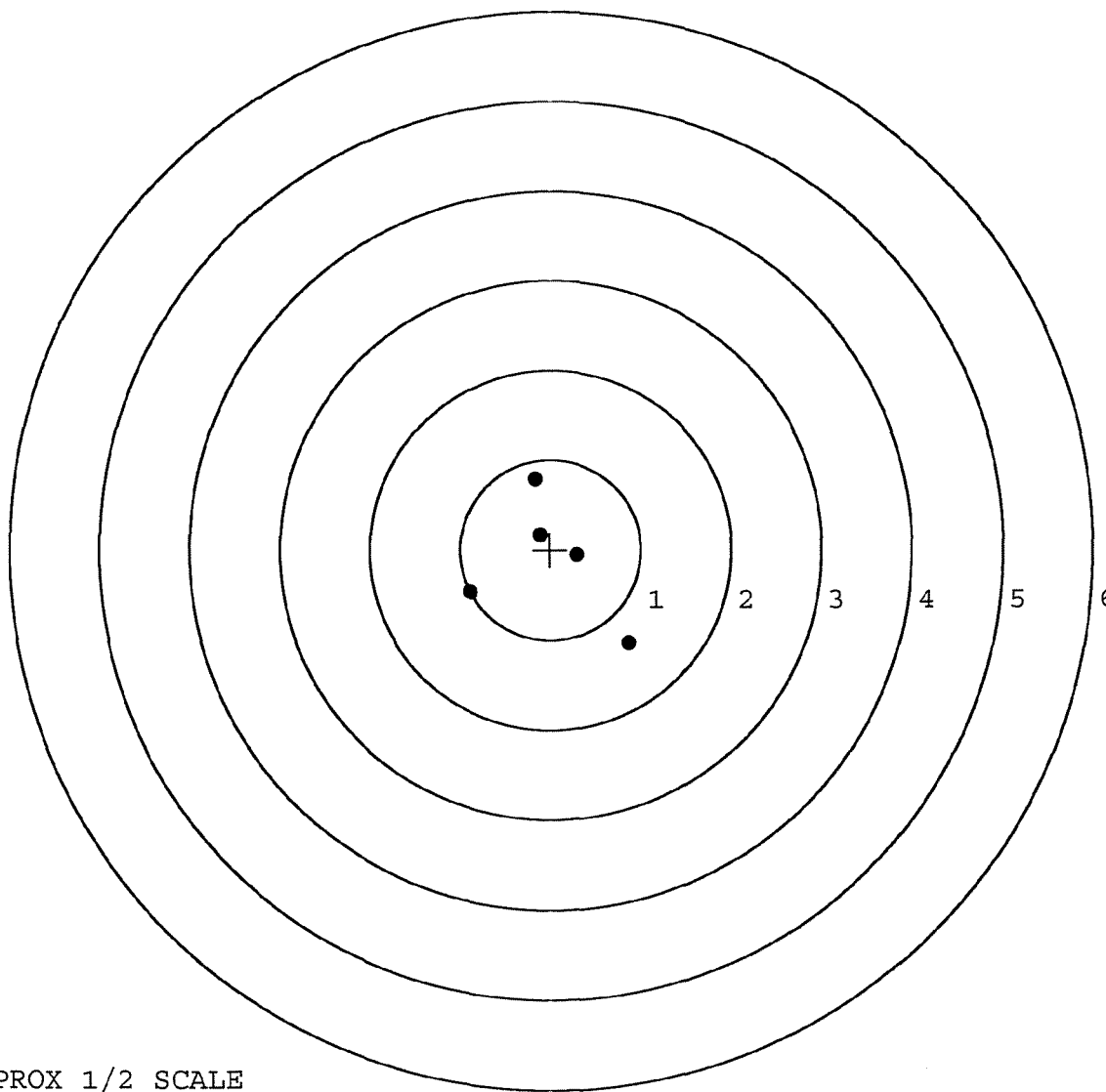
MAX RADIUS: 1.257

MEAN RADIUS: 0.748

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE