

G6296835

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66296835**
ORDER NO. **25716**

Made in Elton, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

46

08KX

5716 66296835

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



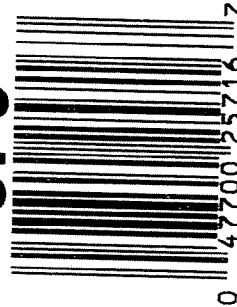
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296835

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296835

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN		2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 08 2003 OPERATOR <u>RZ</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-15-03	RTZ

OP #	OPERATION NAME	59939	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>5.5</u>	3-15-03	OA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-15-03	OA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-15-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	3-15-03	OA
	J) ASSEMBLE STOCK			5-7-03	RW
	K) ASSEMBLE SWIVEL STUDS			5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-7-03	RTL
	M) IRON SIGHT ALIGNMENT			5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-7-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-3-03	A
	MALFUNCTION		CORRECTION	3-3-03	A
	MALFUNCTION		CORRECTION	3-3-03	A
	MALFUNCTION		CORRECTION	3-3-03	A
	MALFUNCTION		CORRECTION	3-3-03	A
645	INSPECT FOR LIVE AMMO			3-3-03	A
655	FINAL INSPECTION A) HEADSPACE			5-7-07	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.55</u> <u>2.47</u> <u>2.54</u> <u>2.51</u>	3-15-03	OA
	C) FUNCTION			5-7-03	RTL
660	PACK			5/7/03	OA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.37		2.47	MIN. SETTING
PULL #2	2.53	2.55		2.46	NO AVG. OF 5
PULL #3	2.67	2.46		2.48	READINGS ACCEPT
PULL #4	2.61	2.54		2.50	ABLE LESS THAN
PULL #5	2.57	2.29		2.57	
TOTAL	12.81	12.21		12.48	
AVG.	2.56	2.44		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.32		
PULL #2	3.38	3.40		
PULL #3	3.36	3.38		
PULL #4	3.40	3.41		
PULL #5	3.27	3.37		
TOTAL	16.77	16.88		
AVG.	3.35	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.39	4.23		4.30
PULL #2	4.48	4.27		4.36
PULL #3	4.43	4.21		4.35
PULL #4	4.41	4.31		4.37
PULL #5	4.12	4.32		4.34
TOTAL	21.83	21.34		21.72
AVG.	4.36	4.26		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296835.___0
FILE DATE AND TIME: 03/04/2003 10:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 765

SERIAL NUMBER: G6296835. 0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:59

POINT#	X	Y
1:	0.492	-0.522
2:	1.046	-1.324
3:	-0.017	0.260
4:	-0.342	0.216
5:	-0.424	0.400

X CENTROID: 0.151

Y CENTROID: -0.194

POA TO CENTROID: 0.246

HORZ SPREAD: 1.470

VERT SPREAD: 1.724

GROUP SPREAD: 2.266

MIN RADIUS: 0.473

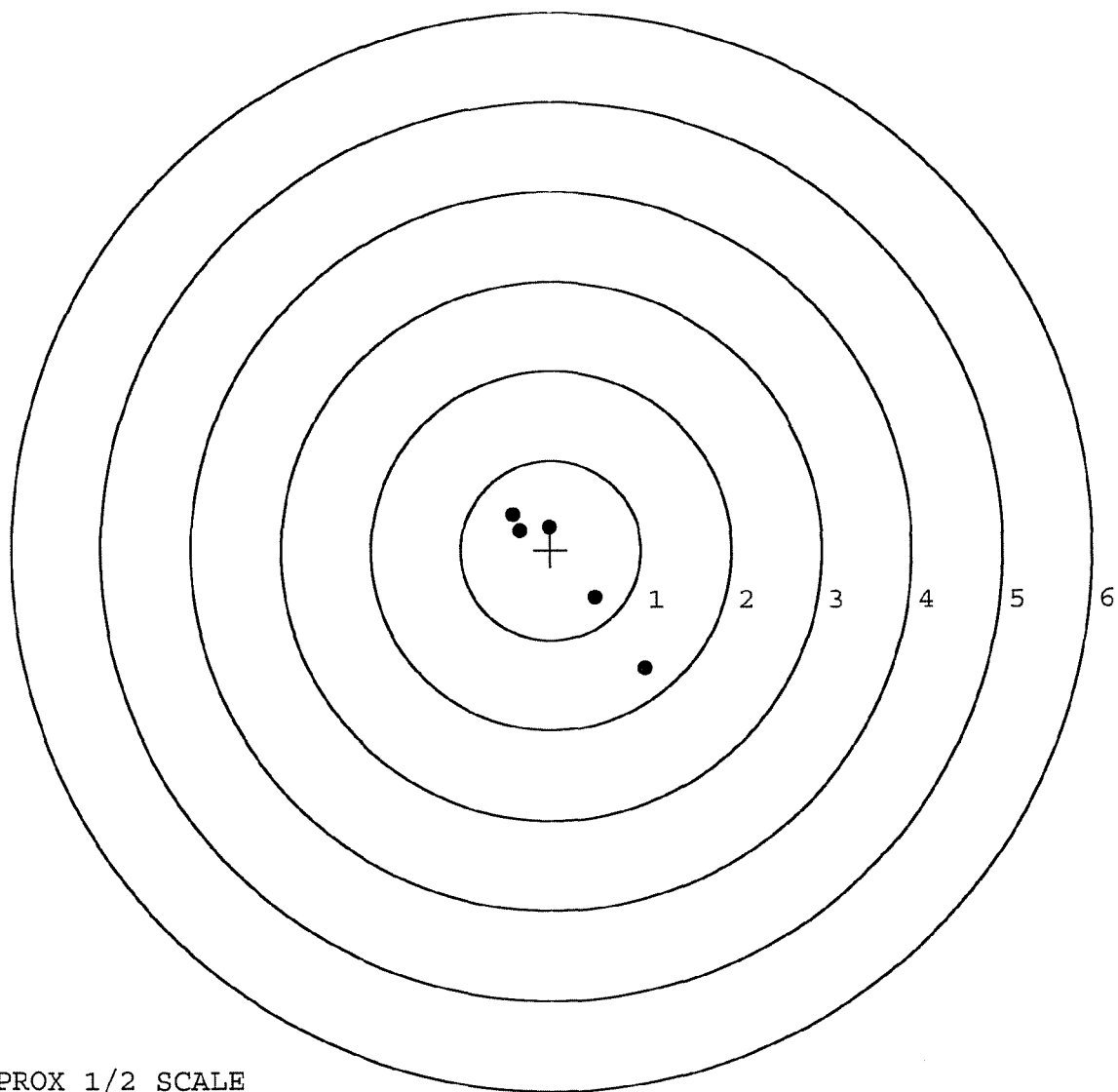
MAX RADIUS: 1.442

MEAN RADIUS: 0.773

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296835. 0

TARGET NUMBER: 2

FILE DATE: 03/04/2003

FILE TIME: 10:59

POINT#	X	Y
1:	0.887	-0.075
2:	-0.088	-0.360
3:	-0.089	-0.363
4:	-0.171	0.271
5:	-0.645	1.410
6:	-0.572	-0.934

X CENTROID: -0.113

Y CENTROID: -0.008

POA TO CENTROID: 0.113

HORZ SPREAD: 1.532

VERT SPREAD: 2.344

GROUP SPREAD: 2.345

MIN RADIUS: 0.285

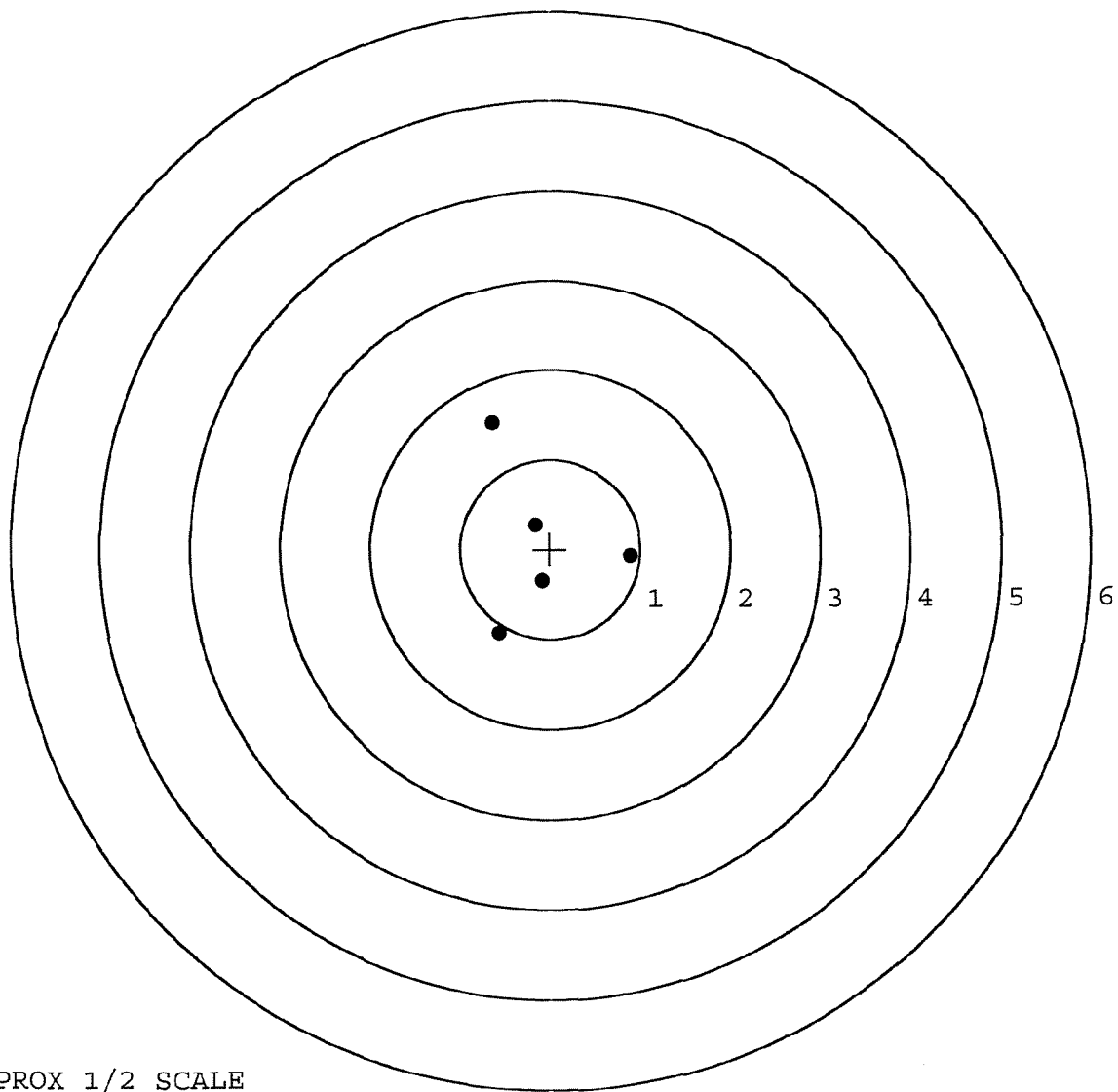
MAX RADIUS: 1.515

MEAN RADIUS: 0.757

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE