

66296836

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6296836**
Order No. **25716**

46

Made in Illinois, U.S.A. Pat. & tm. Off. Marca Registrada. Marque Deposee.

29CX

5716 G6296836

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

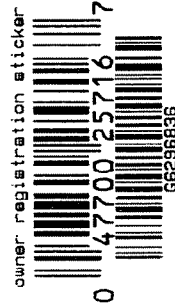
- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



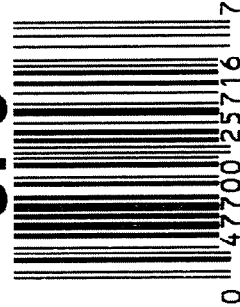
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296836

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296836

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 01 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RTL
	D) OIL FIRING PIN ASSEMBLY		2-25-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-31-03	TRW

OP #	OPERATION NAME	BARBER M24 59948	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.5</u> <u>7.75</u>	3-31-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>2.75</u>	3-31-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			4-28-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u> <u>.022⁵</u> <u>.022⁵</u>	3-31-03	TRW
	J) ASSEMBLE STOCK			2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS			4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-28-03	RTL
	M) IRON SIGHT ALIGNMENT			4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-28-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-27-03	A
	MALFUNCTION		CORRECTION	2-27-03	A
	MALFUNCTION		CORRECTION	2-27-03	A
	MALFUNCTION		CORRECTION	2-27-03	A
	MALFUNCTION		CORRECTION	2-27-03	A
645	INSPECT FOR LIVE AMMO			2-27-03	A
655	FINAL INSPECTION A) HEADSPACE			4-28-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u> <u>2.42</u> <u>2.46</u> <u>2.48</u> <u>2.49</u>	3-31-03	TRW
	C) FUNCTION			4-28-03	RTL
660	PACK			4-28-03	RA

INITIAL & CYCLE TESTS

BARBER - M24 0159949

3.00# ± .75#

4.00# ± 1.00#

DATE 1-30-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.35	2.39	2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.46	2.41	2.42	
PULL #3	2.57	2.36	2.41	
PULL #4	2.47	2.35	2.38	
PULL #5	2.50	2.41	2.41	
TOTAL	12.35	11.92	12.07	
AVG.	2.47	2.38	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.23	
PULL #2	3.23	3.12	
PULL #3	3.22	3.09	
PULL #4	3.24	3.10	
PULL #5	3.23	3.11	
TOTAL	16.24	15.65	
AVG.	3.24	3.13	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.07		4.12
PULL #2	4.19	4.23		4.27
PULL #3	4.18	4.20		4.10
PULL #4	4.25	4.13		4.20
PULL #5	4.26	4.17		4.05
TOTAL	21.15	20.80		20.74
AVG.	4.23	4.16		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296836.__0
FILE DATE AND TIME: 02/28/2003 12:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .678

SERIAL NUMBER: G6296836. 0

TARGET NUMBER: 1

FILE DATE: 02/28/2003

FILE TIME: 12:16

POINT#	X	Y
1:	0.425	-0.707
2:	-0.069	-0.401
3:	0.200	-0.164
4:	0.287	0.163
5:	-1.086	1.978

X CENTROID: -0.049

Y CENTROID: 0.174

POA TO CENTROID: 0.180

HORZ SPREAD: 1.511

VERT SPREAD: 2.685

GROUP SPREAD: 3.081

MIN RADIUS: 0.336

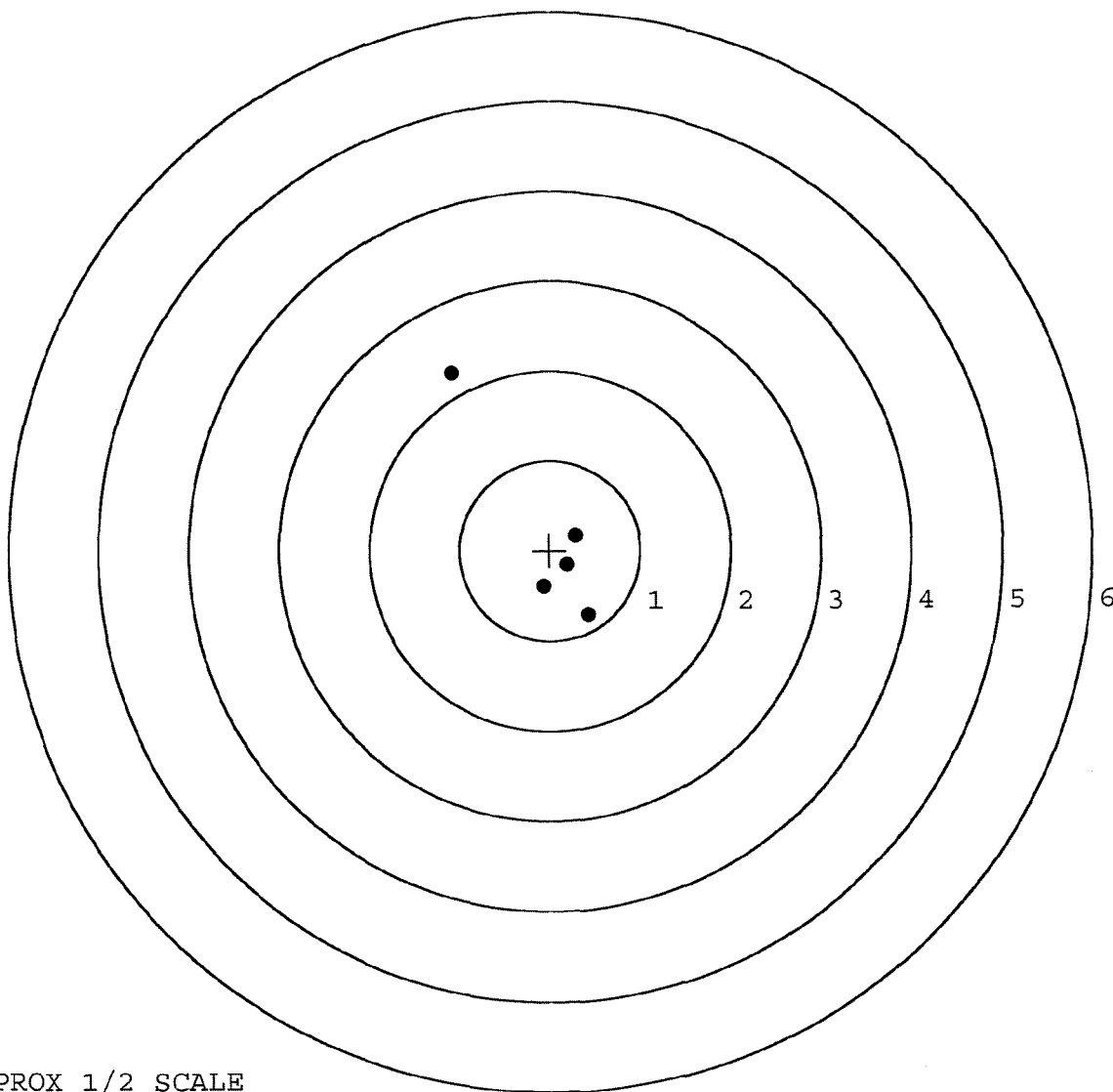
MAX RADIUS: 2.081

MEAN RADIUS: 0.882

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296836. __0

TARGET NUMBER: 2

FILE DATE: 02/28/2003

FILE TIME: 12:16

POINT#	X	Y
1:	0.763	-0.168
2:	0.109	0.177
3:	-0.177	0.068
4:	-0.403	0.418
5:	-0.745	-0.187

X CENTROID: -0.091

Y CENTROID: 0.062

POA TO CENTROID: 0.110

HORZ SPREAD: 1.508

VERT SPREAD: 0.605

GROUP SPREAD: 1.508

MIN RADIUS: 0.087

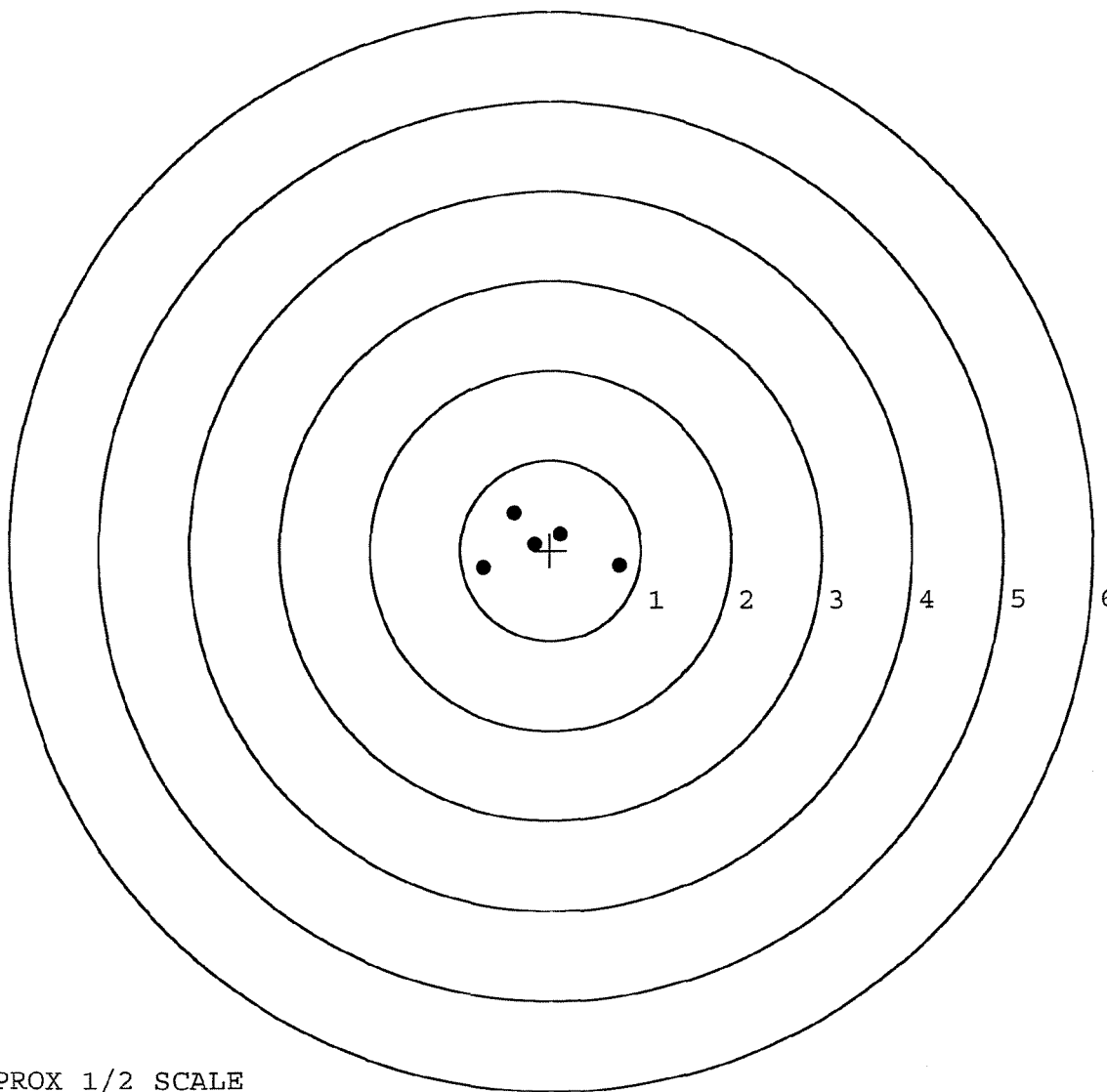
MAX RADIUS: 0.884

MEAN RADIUS: 0.475

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE