

G 6296837

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Inv. Off. - Mar. Cas. Registered Marque Deposee

SERIAL NO. **66296837**
ORDER NO. **25716**

46

24CX

5716 66296837

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

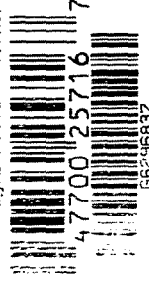
- INSTRUCTION BOOK 3518

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proof of purchase



owner registration sticker



46 FORM

ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296837

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296837

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/5/03	RW
610	DIS-ASSEMBLE GUN		2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 07 2003 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		2/7/03	JB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-18-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-19-03	TRW

OP #	OPERATION NAME	159957	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>9.0</u>	<u>8.5</u>	3-19-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u>	<u>2.0</u>	<u>2.5</u>	3-19-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-21-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.021</u>	<u>.0215</u>	<u>.023</u>	3-19-03	TRW
	J) ASSEMBLE STOCK					3-18-03	RTL
	K) ASSEMBLE SWIVEL STUDS					4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-21-03	RTL
	M) IRON SIGHT ALIGNMENT					4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-21-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		3-19-03	TRW
	MALFUNCTION		CORRECTION			3-19-03	TRW
	MALFUNCTION		CORRECTION			3-19-03	TRW
	MALFUNCTION		CORRECTION			3-19-03	TRW
	MALFUNCTION		CORRECTION			3-19-03	TRW
645	INSPECT FOR LIVE AMMO					3-19-03	TRW
655	FINAL INSPECTION A) HEADSPACE					4-21-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u>	<u>2.60</u>	<u>2.56</u> <u>2.57</u> <u>2.54</u>	3-19-03	TRW
	C) FUNCTION					4-21-03	RTL
660	PACK					4/22/03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-2-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.30		2.45	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.32	2.26		2.43	
PULL #3	2.28	2.30		2.34	
PULL #4	2.33	2.30		2.42	
PULL #5	2.37	2.38		2.31	
TOTAL	11.58	11.54		11.95	
AVG.	2.31	2.30		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.26		
PULL #2	3.27	3.28		
PULL #3	3.26	3.34		
PULL #4	3.44	3.47		
PULL #5	3.40	3.44		
TOTAL	16.63	16.79		
AVG.	3.32	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.18	4.34		4.29
PULL #2	4.08	4.38		4.30
PULL #3	4.36	4.41		4.23
PULL #4	4.38	4.37		4.29
PULL #5	4.45	4.36		4.40
TOTAL	21.45	21.86		21.51
AVG.	4.29	4.37		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296837.__0

FILE DATE AND TIME: 03/20/2003 11:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

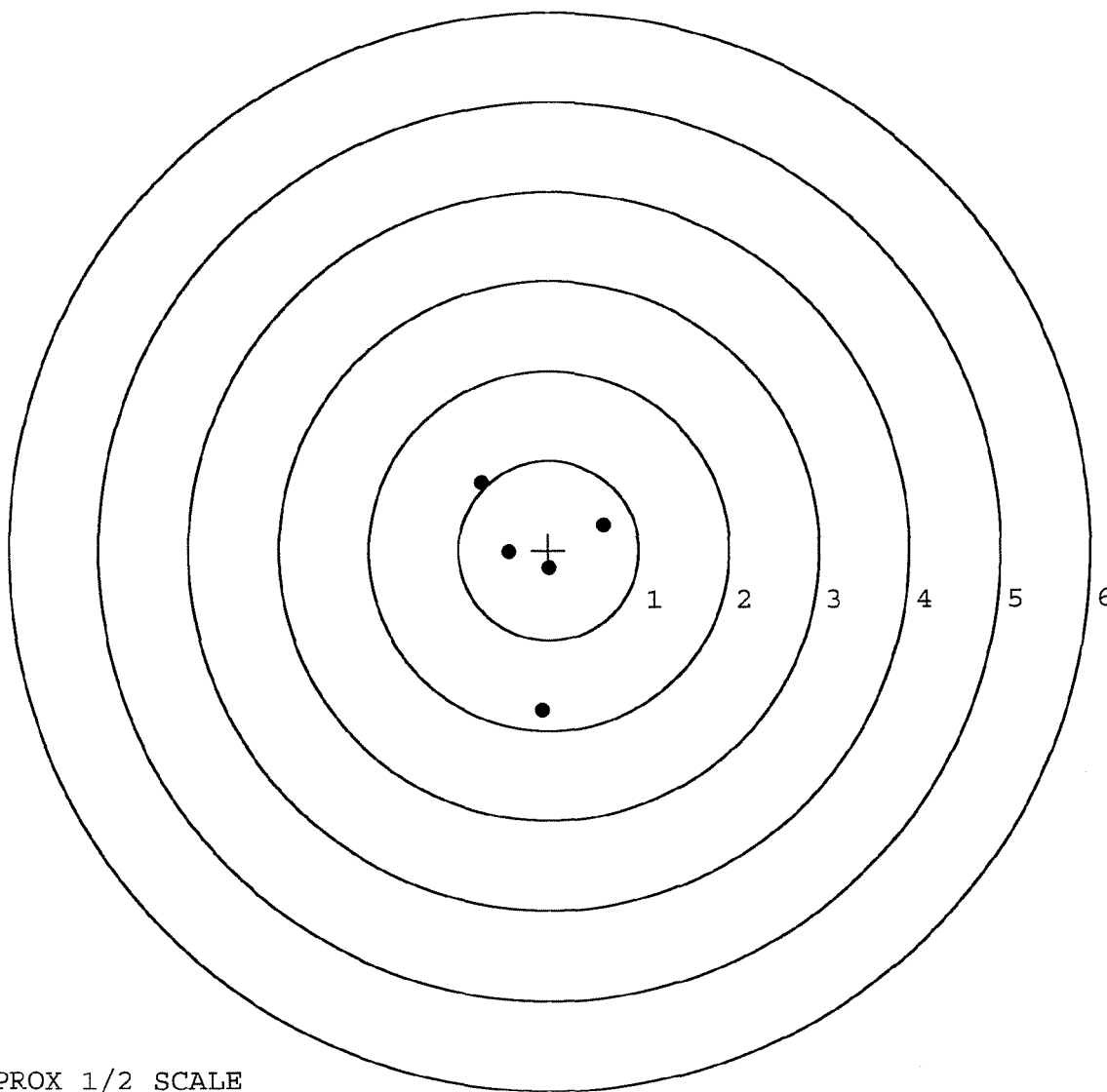
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean ✓ *7935*

SERIAL NUMBER: G6296837. __0
 TARGET NUMBER: 1
 FILE DATE: 03/20/2003
 FILE TIME: 11:16

POINT#	X	Y
1:	-0.075	-1.781
2:	0.009	-0.201
3:	-0.434	-0.020
4:	-0.742	0.757
5:	0.611	0.285

X CENTROID: -0.126
 Y CENTROID: -0.192
 POA TO CENTROID: 0.230
 HORZ SPREAD: 1.353
 VERT SPREAD: 2.538
 GROUP SPREAD: 2.624
 MIN RADIUS: 0.135
 MAX RADIUS: 1.590
 MEAN RADIUS: 0.817
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296837. __0

TARGET NUMBER: 2

FILE DATE: 03/20/2003

FILE TIME: 11:16

POINT#	X	Y
1:	-0.230	-1.456
2:	0.034	-0.503
3:	0.055	-0.233
4:	-0.104	0.327
5:	-0.853	1.028

X CENTROID: -0.220

Y CENTROID: -0.167

POA TO CENTROID: 0.276

HORZ SPREAD: 0.908

VERT SPREAD: 2.484

GROUP SPREAD: 2.561

MIN RADIUS: 0.282

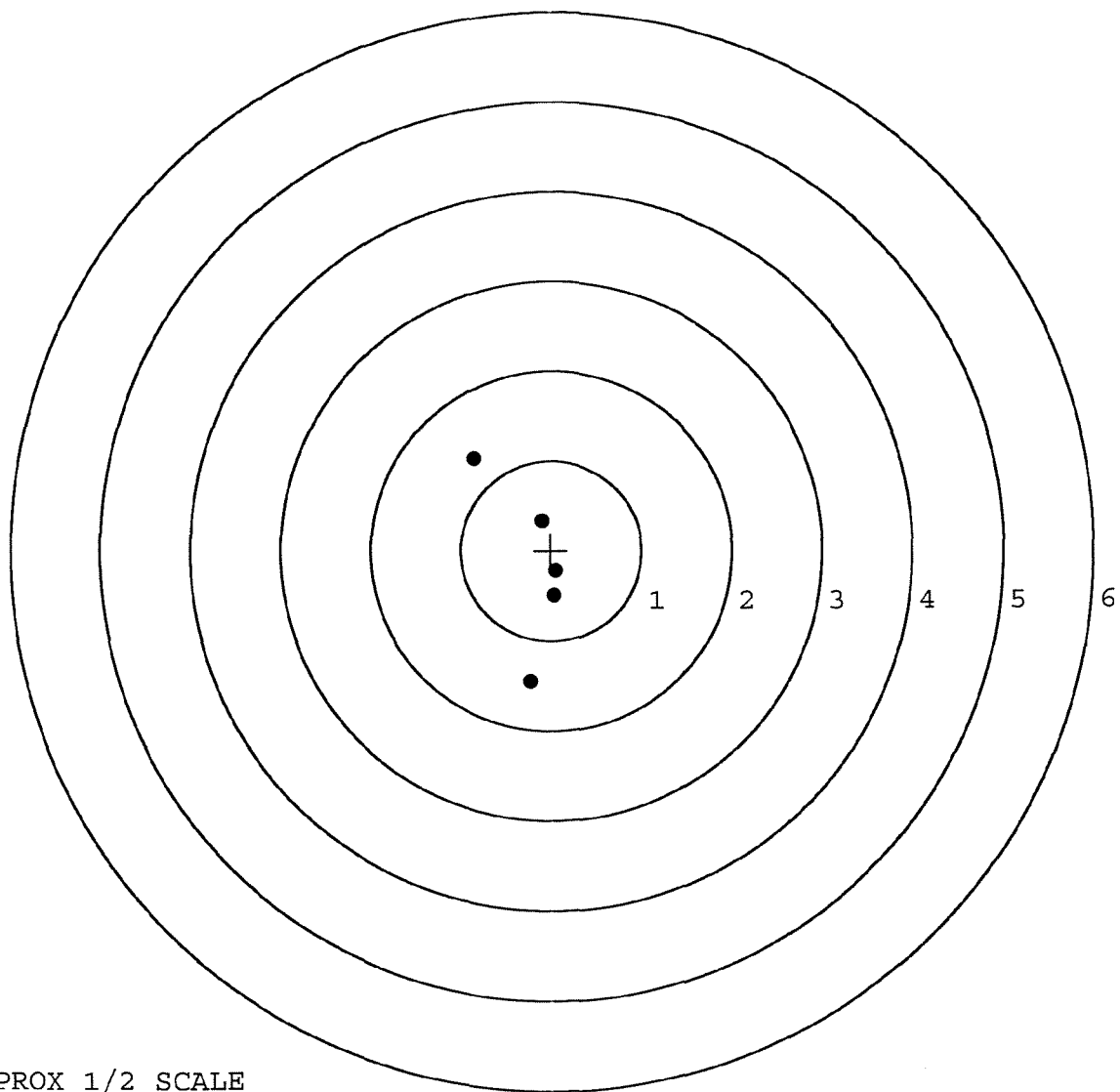
MAX RADIUS: 1.353

MEAN RADIUS: 0.770

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE