

66296839

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296839**
Order No. **25716**

46

Made in Elron, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

20AX

5716 66296839

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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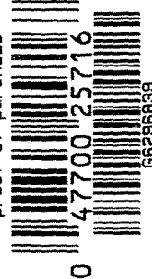
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



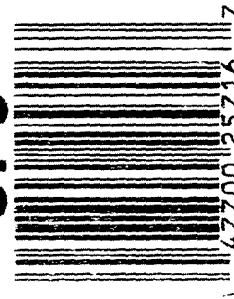
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296839

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629683 9

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 08 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>10</u> <u>9.0</u>	3-11-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-11-03	DA
	J) ASSEMBLE STOCK		3-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO		3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.74</u> <u>2.75</u> <u>2.73</u> <u>2.68</u>	3-11-03	DA
	C) FUNCTION		3-14-03	RW
660	PACK		3-15-03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

BARBER - M24 0159985

DATE 3-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.23		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.47	2.40		2.70	
PULL #3	2.54	2.23		2.72	
PULL #4	2.54	2.28		2.81	
PULL #5	2.52	2.43		2.74	
TOTAL	12.61	11.57		13.43	
AVG.	2.52	2.31		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.10		
PULL #2	3.23	3.11		
PULL #3	3.25	3.07		
PULL #4	3.30	3.20		
PULL #5	3.29	3.18		
TOTAL	16.23	15.66		
AVG.	3.24	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# .50 TARGET & ACCUR
PULL #1	4.18	4.30		4.49
PULL #2	4.20	4.18		4.48
PULL #3	4.35	4.28		4.38
PULL #4	4.41	4.33		4.44
PULL #5	4.40	4.32		4.48
TOTAL	21.54	21.41		22.27
AVG.	4.30	4.28		4.45

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296839.__0
FILE DATE AND TIME: 03/12/2003 11:40

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6005

SERIAL NUMBER: G6296839. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:40

POINT#	X	Y
1:	0.745	0.193
2:	0.396	-0.334
3:	0.143	-0.139
4:	-0.214	0.053
5:	-1.180	-0.387

X CENTROID: -0.022

Y CENTROID: -0.123

POA TO CENTROID: 0.125

HORZ SPREAD: 1.925

VERT SPREAD: 0.580

GROUP SPREAD: 2.010

MIN RADIUS: 0.166

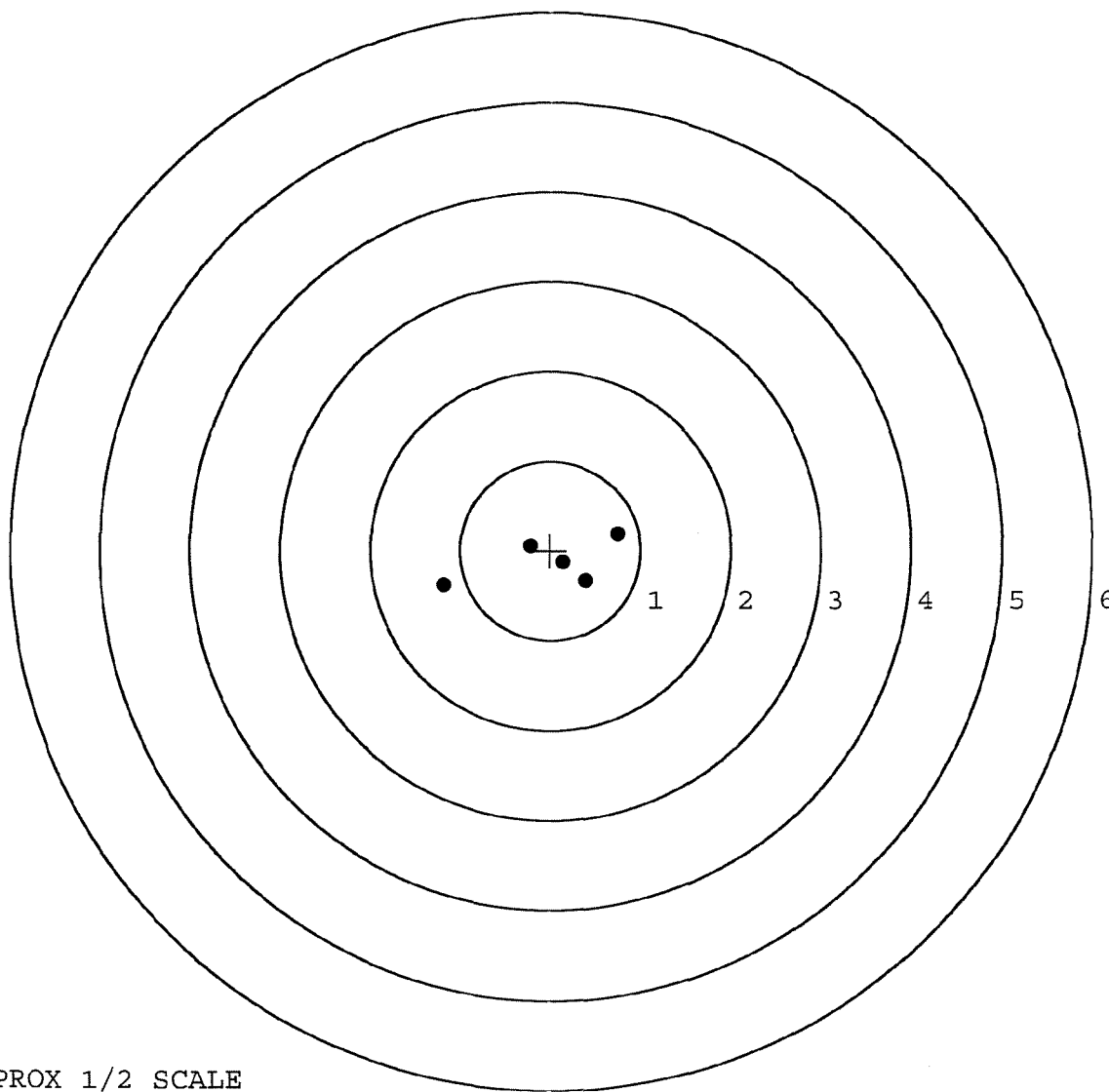
MAX RADIUS: 1.188

MEAN RADIUS: 0.582

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

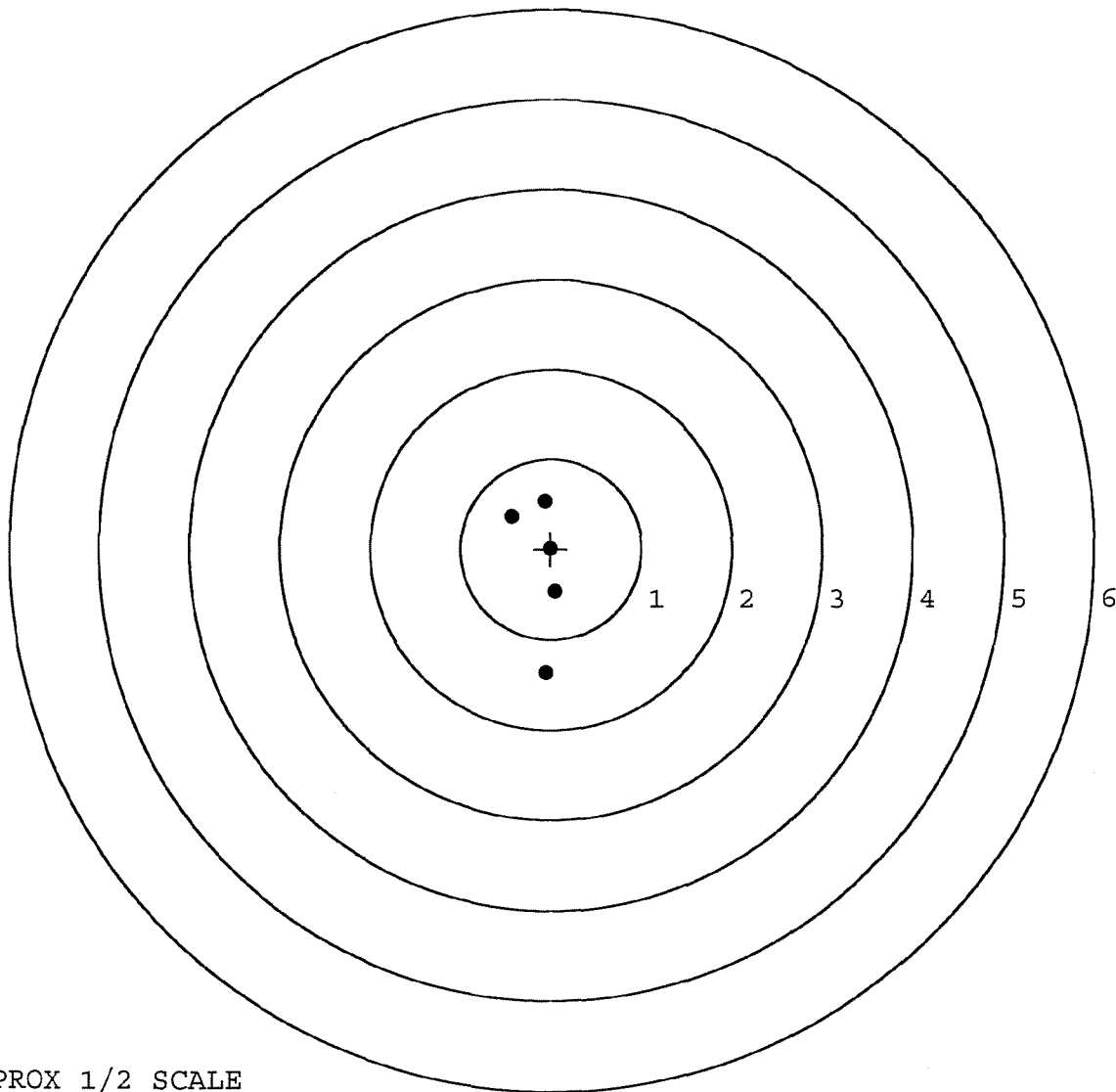


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296839. __0
 TARGET NUMBER: 2
 FILE DATE: 03/12/2003
 FILE TIME: 11:40

POINT#	X	Y
1:	-0.059	-1.377
2:	0.048	-0.477
3:	-0.009	0.002
4:	-0.439	0.362
5:	-0.069	0.529

X CENTROID: -0.106
 Y CENTROID: -0.192
 POA TO CENTROID: 0.219
 HORZ SPREAD: 0.487
 VERT SPREAD: 1.906
 GROUP SPREAD: 1.906
 MIN RADIUS: 0.217
 MAX RADIUS: 1.186
 MEAN RADIUS: 0.619
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE