

G 629 6841

VERY IMPORTANT!!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296841**
ORDER NO. **25716**

46

07KX

5716 66296841

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.

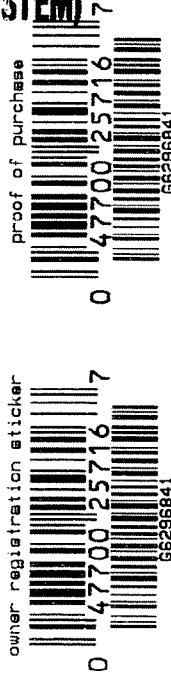


66296841

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

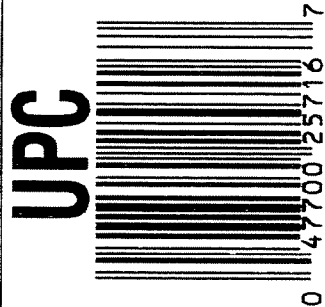


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296841



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296841

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 03 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2-3-03	RH

OP #	OPERATION NAME	BARBER - M240 160003	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u> <u>8.9</u> <u>8.5</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-3-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>1022</u> <u>1021</u> <u>1022</u>	3-3-03	DA
	J) ASSEMBLE STOCK			2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-2-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-2-03	RTL
	M) IRON SIGHT ALIGNMENT			5-2-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-2-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-26-03	TRW
	MALFUNCTION		CORRECTION	2-26-03	TRW
	MALFUNCTION		CORRECTION	2-26-03	TRW
	MALFUNCTION		CORRECTION	2-26-03	TRW
	MALFUNCTION		CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO			2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE			5-2-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.25</u> <u>2.22</u> <u>2.22</u> <u>2.20</u>	3-5-03	DA
	C) FUNCTION			5-2-03	RP
660	PACK			1/2/03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0160004

3.00# ± .75#

4.00# ± 1.00#

DATE 2-10-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.55	2.40		2.19	MIN. SETTING
PULL #2	2.57	2.46		2.15	NO AVG. OF 5
PULL #3	2.54	2.49		2.17	READINGS ACCEPT
PULL #4	2.50	2.56		2.22	ABLE LESS THAN
PULL #5	2.44	2.53		2.26	
TOTAL	12.60	12.44		10.99	
AVG.	2.52	2.48		2.19	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.41	3.06		
PULL #2	3.38	3.12		
PULL #3	3.42	3.08		
PULL #4	3.40	3.07		
PULL #5	3.38	3.05		
TOTAL	16.99	15.38		
AVG.	3.39	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.32	4.14		4.17
PULL #2	4.28	4.24		4.08
PULL #3	4.29	4.26		4.15
PULL #4	4.34	4.27		4.12
PULL #5	4.31	4.28		4.18
TOTAL	21.54	21.19		20.70
AVG.	4.30	4.23		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296841.__0
FILE DATE AND TIME: 02/27/2003 15:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 1.0555

SERIAL NUMBER: G6296841. __0

TARGET NUMBER: 1

FILE DATE: 02/27/2003

FILE TIME: 15:06

POINT#	X	Y
1:	0.823	-0.401
2:	0.213	0.045
3:	1.004	0.974
4:	-1.320	-0.253
5:	-1.252	-0.539

X CENTROID: -0.106

Y CENTROID: -0.035

POA TO CENTROID: 0.112

HORZ SPREAD: 2.324

VERT SPREAD: 1.513

GROUP SPREAD: 2.716

MIN RADIUS: 0.329

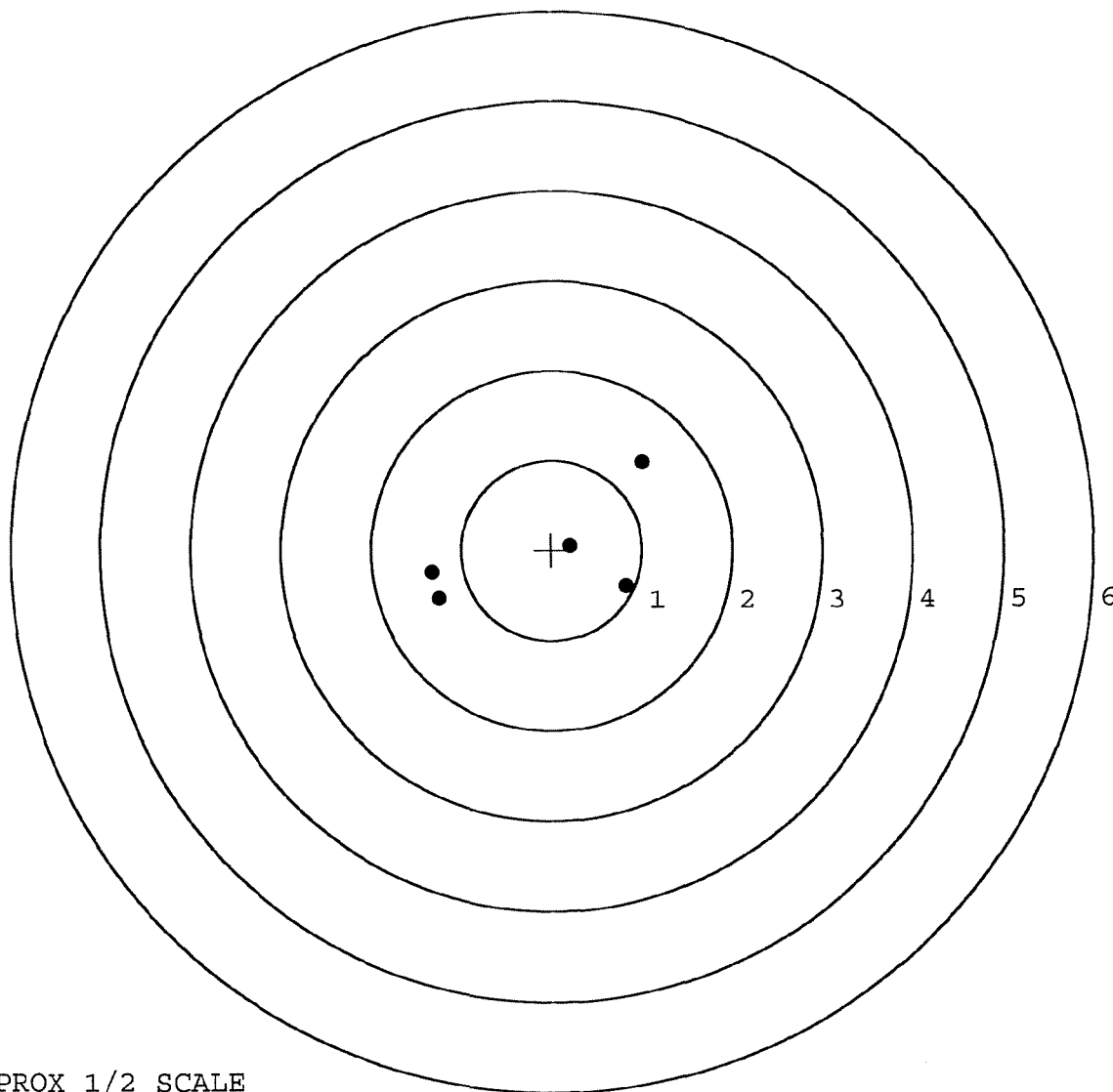
MAX RADIUS: 1.500

MEAN RADIUS: 1.063

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296841. 0

TARGET NUMBER: 2

FILE DATE: 02/27/2003

FILE TIME: 15:06

POINT#	X	Y
1:	1.429	0.510
2:	2.025	-0.057
3:	0.179	-0.128
4:	-0.469	-0.166
5:	-0.852	-0.170

X CENTROID: 0.462

Y CENTROID: -0.002

POA TO CENTROID: 0.462

HORZ SPREAD: 2.877

VERT SPREAD: 0.680

GROUP SPREAD: 2.879

MIN RADIUS: 0.310

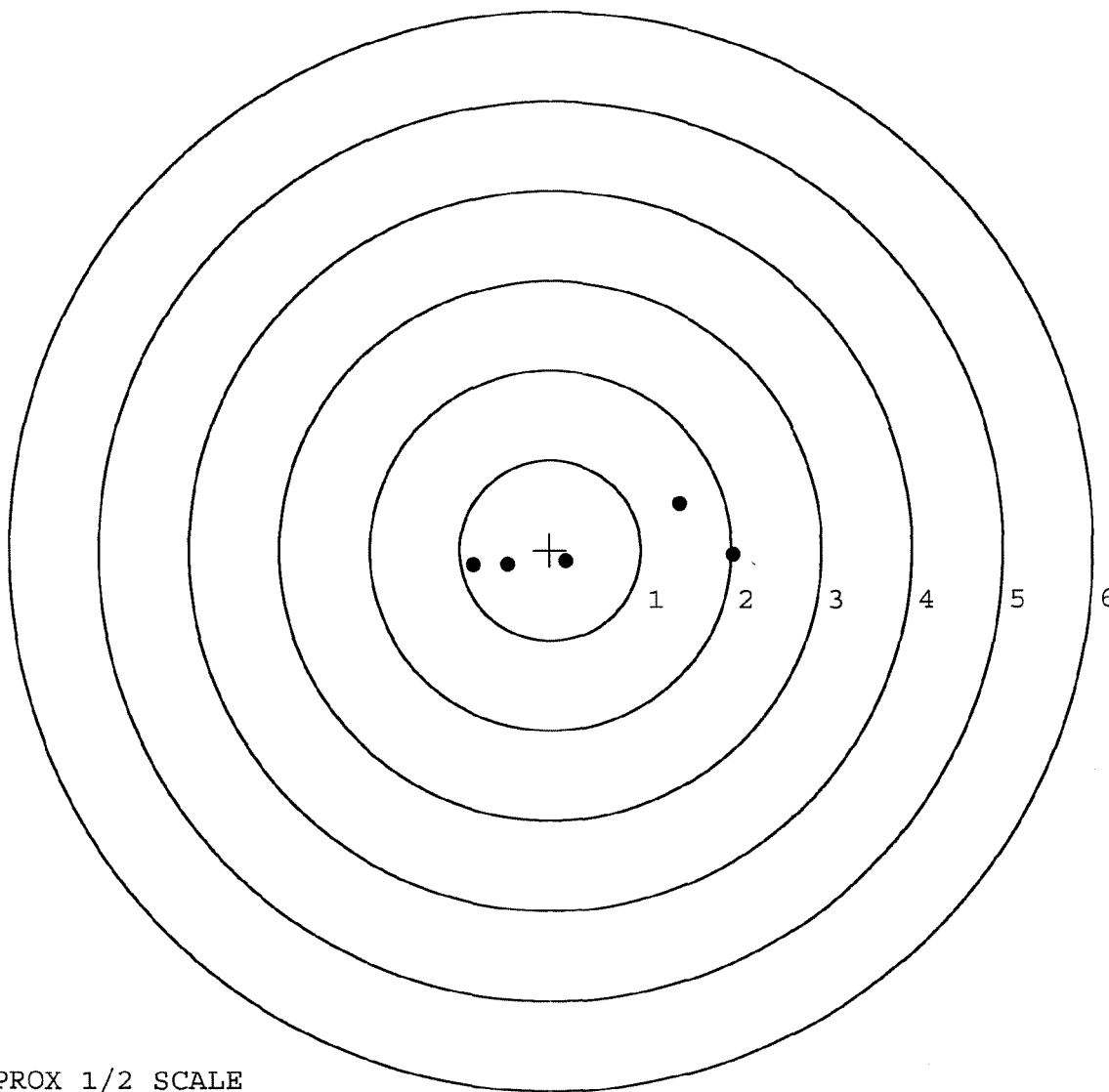
MAX RADIUS: 1.564

MEAN RADIUS: 1.048

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE