

G 6296843

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illion, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Marque Deposee.

SERIAL NO. **66296843**
ORDER NO. **25716**

46

29CX

5716 66296843

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



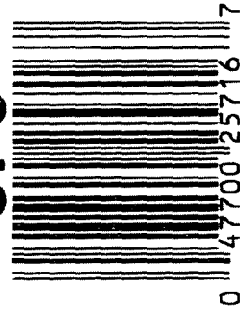
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296843

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296843

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAG-FLUX INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	TRW

OP #	OPERATION NAME	60031	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>9.0</u>	4-23-03	TRLW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	4-23-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY			4-24-03	RJR
	I) FIRING PIN INDENT	.020 MIN	<u>.022⁵</u> <u>.022⁵</u> <u>.022⁵</u>	4-23-03	TRLW
	J) ASSEMBLE STOCK			4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS			4-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-21-03	RW
	M) IRON SIGHT ALIGNMENT			4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-21-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	4-22-03	A
	MALFUNCTION		CORRECTION	4-22-03	A
	MALFUNCTION		CORRECTION	4-22-03	A
	MALFUNCTION		CORRECTION	4-22-03	A
	MALFUNCTION		CORRECTION	4-22-03	A
645	INSPECT FOR LIVE AMMO			4-22-03	A
655	FINAL INSPECTION A) HEADSPACE			4-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.82</u> <u>2.67</u> <u>2.82</u> <u>2.83</u>	4-23-03	TRLW
	C) FUNCTION			4-24-03	RTL
660	PACK			4/28/03	ATW

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.46	2.54	2.39	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.34	2.60	2.34	
PULL #3	2.47	2.53	2.40	
PULL #4	2.52	2.49	2.41	
PULL #5	2.23	2.59	2.35	
TOTAL	12.02	12.75	11.87	
AVG.	2.40	2.55	2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.34	
PULL #2	3.15	3.26	
PULL #3	3.24	3.12	
PULL #4	3.18	3.10	
PULL #5	3.27	3.16	
TOTAL	16.01	15.98	
AVG.	3.20	3.19	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.25	4.44		4.28
PULL #2	4.22	4.13		4.27
PULL #3	4.24	4.08		4.22
PULL #4	4.12	4.02		4.14
PULL #5	4.13	4.05		4.17
TOTAL	20.96	20.72		21.08
AVG.	4.19	4.14		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296843.__0
FILE DATE AND TIME: 04/23/2003 01:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .822

SERIAL NUMBER: G6296843. 0

TARGET NUMBER: 1

FILE DATE: 04/23/2003

FILE TIME: 01:00

POINT#	X	Y
1:	0.308	-0.735
2:	0.580	-0.119
3:	-0.241	-0.105
4:	0.121	0.421
5:	-1.547	1.596

X CENTROID: -0.156

Y CENTROID: 0.212

POA TO CENTROID: 0.263

HORZ SPREAD: 2.127

VERT SPREAD: 2.331

GROUP SPREAD: 2.979

MIN RADIUS: 0.328

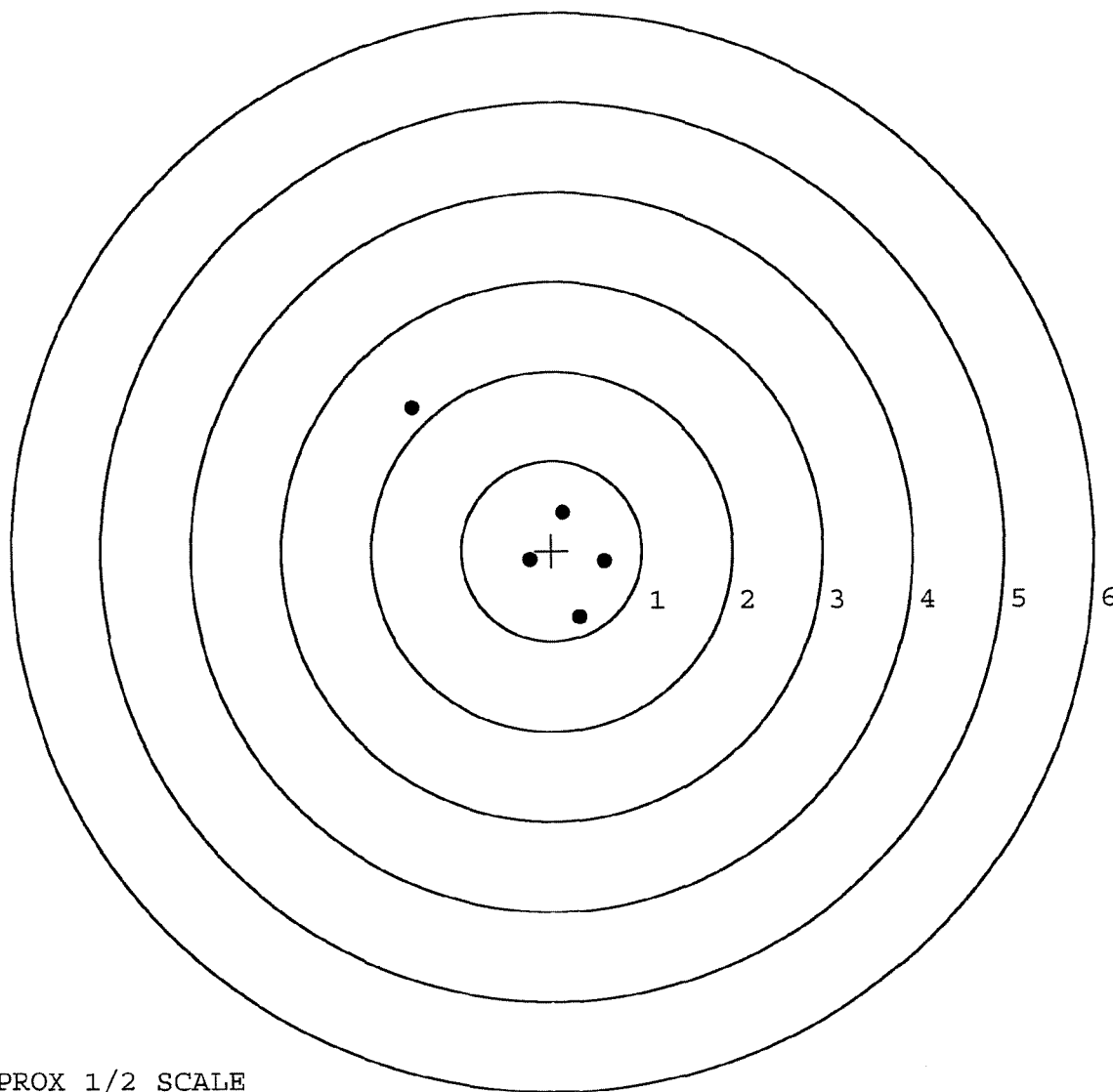
MAX RADIUS: 1.963

MEAN RADIUS: 0.900

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296843. 0

TARGET NUMBER: 2

FILE DATE: 04/23/2003

FILE TIME: 01:00

POINT#	X	Y
1:	0.809	-0.454
2:	1.221	-0.383
3:	0.011	0.001
4:	-0.182	0.486
5:	-0.823	0.249

X CENTROID: 0.207

Y CENTROID: -0.020

POA TO CENTROID: 0.208

HORZ SPREAD: 2.044

VERT SPREAD: 0.940

GROUP SPREAD: 2.139

MIN RADIUS: 0.197

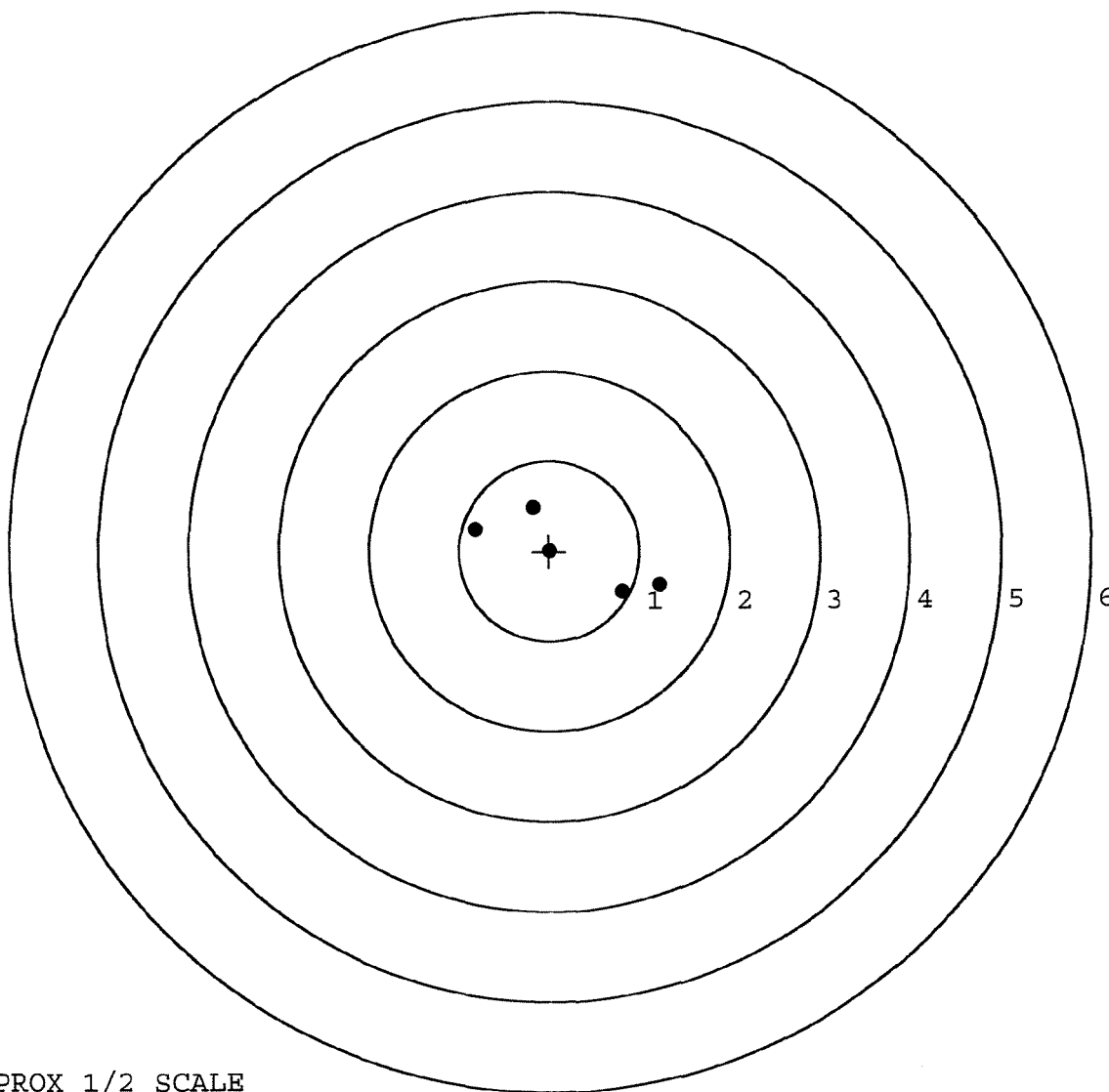
MAX RADIUS: 1.077

MEAN RADIUS: 0.744

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE