

G6296858

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



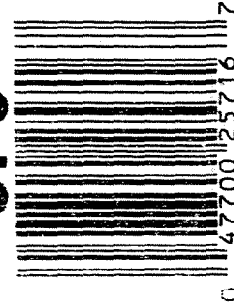
order registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296858

UPC



46 50-11

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296858**
Order No. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

20AX

5716 66296858

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296858

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTOR	2/4/03	RW
610	DIS-ASSEMBLE GUN	FED US 1000	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	3-11-03	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.020</u> <u>.021</u> <u>.021</u>	3-11-03	RA
	J) ASSEMBLE STOCK		3-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
	MALFUNCTION	CORRECTION	3-11-03	TRW
645	INSPECT FOR LIVE AMMO		3-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.46</u> <u>2.70</u> <u>2.74</u>	3-11-03	RA
	C) FUNCTION		3-14-03	RW
660	PACK		3-15-03	RA

INITIAL & CYCLE TESTS
 BARBER - M24 0160216
 3.00# ± .75#
 4.00# ± 1.00#

DATE 3-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.55		2.24	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPTABLE LESS THAN 2
PULL #2	2.47	2.75		2.49	
PULL #3	2.50	2.66		2.23	
PULL #4	2.52	2.48		2.29	
PULL #5	2.50	2.53		2.68	
TOTAL	12.47	12.97		11.93	
AVG.	2.49	2.59		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.24		
PULL #2	3.45	3.09		
PULL #3	3.23	3.30		
PULL #4	3.27	3.01		
PULL #5	3.31	2.90		
TOTAL	16.32	15.54		
AVG.	3.26	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.38	4.22		4.09
PULL #2	4.23	4.11		4.13
PULL #3	4.27	4.24		4.21
PULL #4	4.28	3.98		4.38
PULL #5	4.47	4.27		4.43
TOTAL	21.63	20.82		21.24
AVG.	4.32	4.16		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296858. 0

FILE DATE AND TIME: 03/12/2003 11:33

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

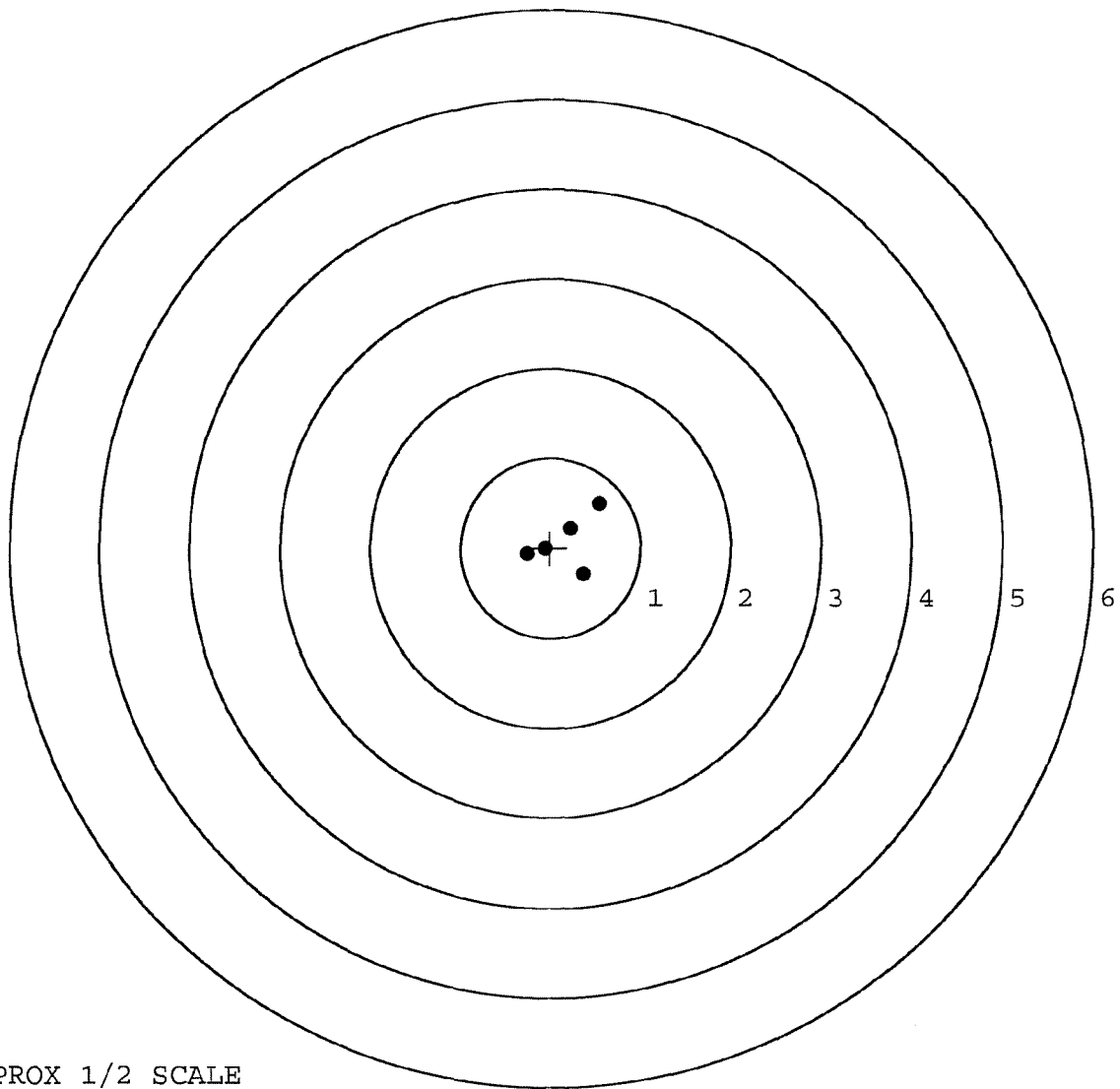
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 503

SERIAL NUMBER: G6296858. __0
 TARGET NUMBER: 1
 FILE DATE: 03/12/2003
 FILE TIME: 11:33

POINT#	X	Y
1:	0.369	-0.289
2:	0.540	0.495
3:	0.225	0.221
4:	-0.054	-0.010
5:	-0.257	-0.070

X CENTROID: 0.165
 Y CENTROID: 0.069
 POA TO CENTROID: 0.179
 HORZ SPREAD: 0.797
 VERT SPREAD: 0.784
 GROUP SPREAD: 0.977
 MIN RADIUS: 0.163
 MAX RADIUS: 0.568
 MEAN RADIUS: 0.364
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



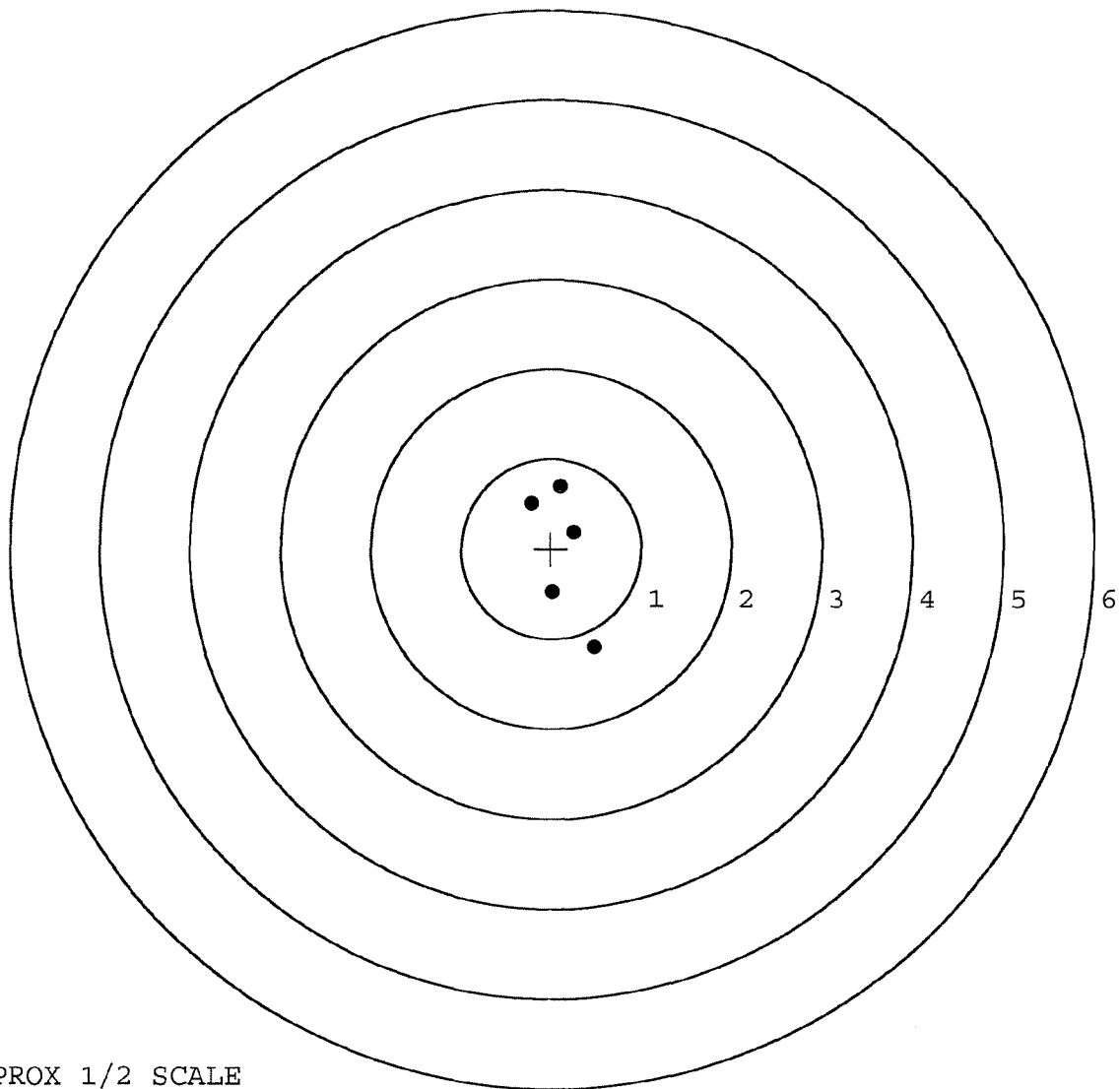
TARGET APPROX 1/2 SCALE

BARBER - M24 0160219

SERIAL NUMBER: G6296858. __0
 TARGET NUMBER: 2
 FILE DATE: 03/12/2003
 FILE TIME: 11:33

POINT#	X	Y
1:	0.484	-1.095
2:	0.015	-0.483
3:	0.253	0.191
4:	0.102	0.690
5:	-0.224	0.502

X CENTROID: 0.126
 Y CENTROID: -0.039
 POA TO CENTROID: 0.132
 HORZ SPREAD: 0.708
 VERT SPREAD: 1.785
 GROUP SPREAD: 1.825
 MIN RADIUS: 0.263
 MAX RADIUS: 1.115
 MEAN RADIUS: 0.642
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE