

56296863

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



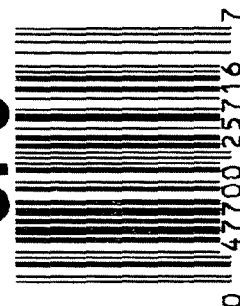
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296863

UPC



46 FORM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. J
66296863

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 66296863

08KX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 0863

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	A
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>ARL</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>6.0</u>	5-1-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.5</u>	5-1-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.024</u> <u>.023⁵</u>	5-1-03	TRLW
	J) ASSEMBLE STOCK		4-4-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-14-03	TRLW
	MALFUNCTION	CORRECTION	4-14-03	TRLW
	MALFUNCTION	CORRECTION	4-14-03	TRLW
	MALFUNCTION	CORRECTION	4-14-03	TRLW
	MALFUNCTION	CORRECTION	4-14-03	TRLW
645	INSPECT FOR LIVE AMMO		4-14-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.77</u> <u>2.79</u> <u>2.58</u> <u>2.57</u>	5-1-03	TRLW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/6/03	AA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0160265 TESTS

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

SERIAL NO. _____

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.68		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.70	2.55		2.46	
PULL #3	2.62	2.50		2.48	
PULL #4	2.71	2.36		2.53	
PULL #5	2.67	2.21		2.46	
TOTAL	13.36	12.30		12.41	
AVG.	2.67	2.46		2.48	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.41		
PULL #2	3.33	3.49		
PULL #3	3.24	3.16		
PULL #4	3.29	3.44		
PULL #5	3.04	3.30		
TOTAL	16.34	16.80		
AVG.	3.26	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.41		4.43
PULL #2	4.02	4.20		4.31
PULL #3	4.00	4.08		4.29
PULL #4	4.02	4.15		4.28
PULL #5	3.90	4.23		4.31
TOTAL	20.08	21.07		21.62
AVG.	4.01	4.21		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296863. __0
FILE DATE AND TIME: 04/15/2003 01:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

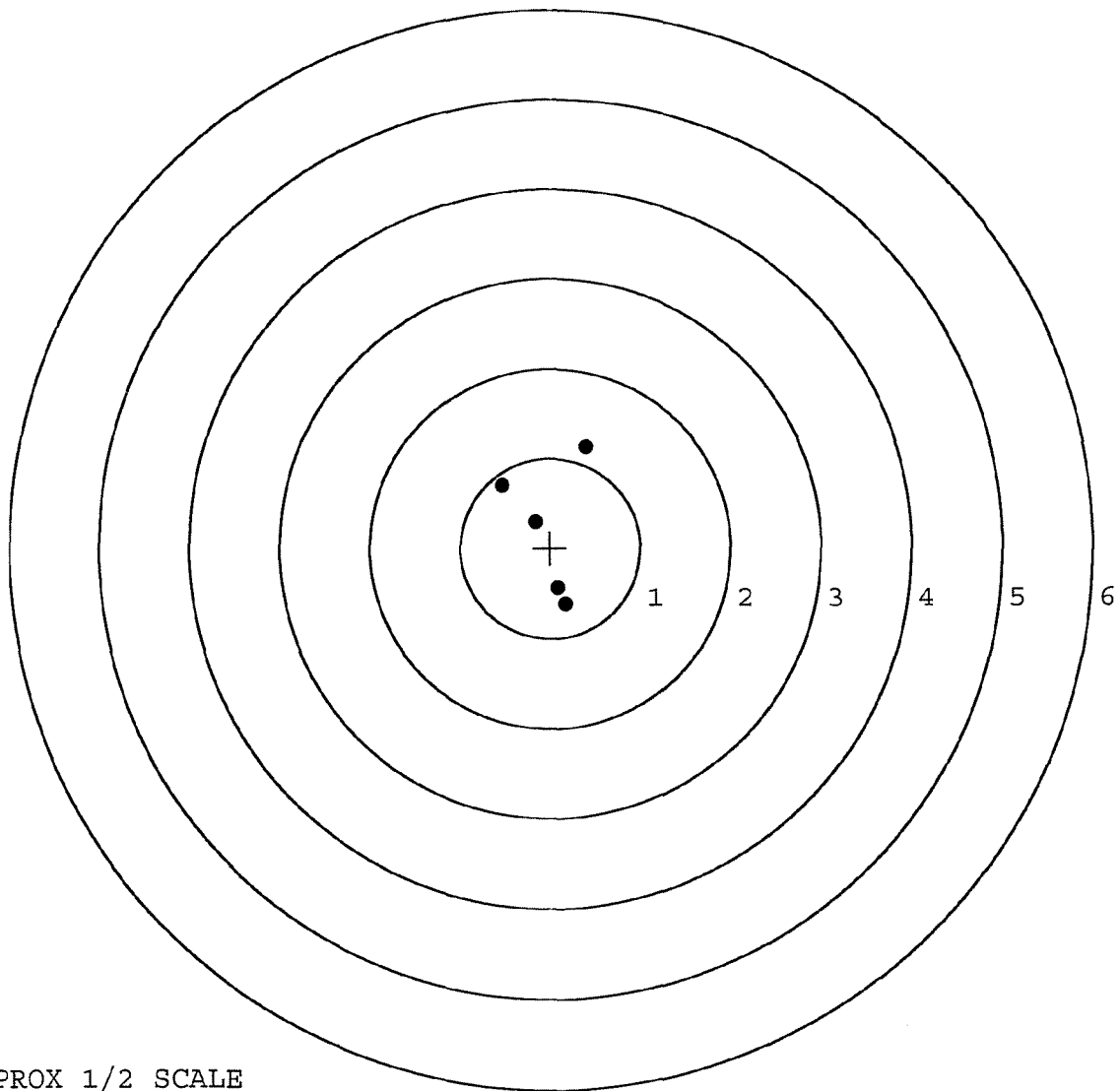
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 731

SERIAL NUMBER: G6296863. __0
 TARGET NUMBER: 1
 FILE DATE: 04/15/2003
 FILE TIME: 01:30

POINT#	X	Y
1:	0.167	-0.626
2:	0.081	-0.444
3:	-0.169	0.287
4:	-0.535	0.694
5:	0.403	1.132

X CENTROID: -0.011
 Y CENTROID: 0.209
 POA TO CENTROID: 0.209
 HORZ SPREAD: 0.938
 VERT SPREAD: 1.758
 GROUP SPREAD: 1.774
 MIN RADIUS: 0.177
 MAX RADIUS: 1.012
 MEAN RADIUS: 0.683
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296863. __0

TARGET NUMBER: 2

FILE DATE: 04/15/2003

FILE TIME: 01:30

POINT#	X	Y
1:	0.322	-0.744
2:	0.157	-0.176
3:	-0.314	-0.281
4:	0.002	0.835
5:	-0.340	1.426

X CENTROID: -0.035

Y CENTROID: 0.212

POA TO CENTROID: 0.215

HORZ SPREAD: 0.662

VERT SPREAD: 2.170

GROUP SPREAD: 2.269

MIN RADIUS: 0.433

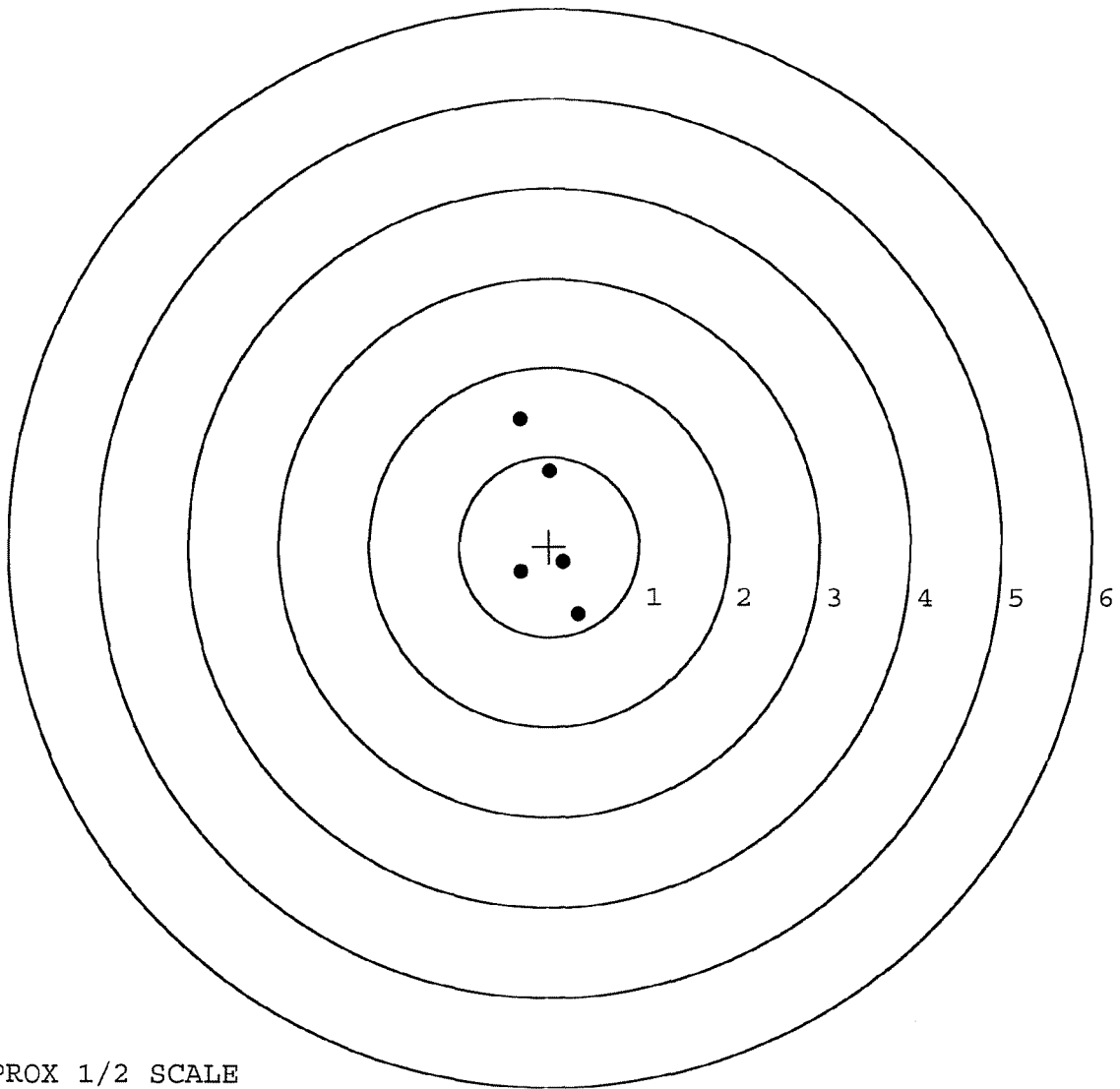
MAX RADIUS: 1.252

MEAN RADIUS: 0.779

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE