

G6296867

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46, FORM

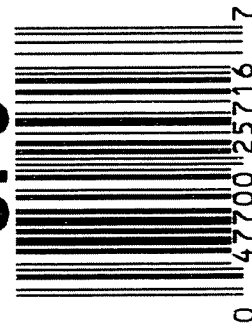
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296867

UPC



Remington®
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 46,
 Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada. Marque Deposee.

 5716 G6296867

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56296867

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	B
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TH
	(BOLT)		2-18	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RW
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	RK

BARBER - M24 0160302			READING			DATE INITIAL			
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.0</u>	<u>5.5</u>	<u>6.5</u>	3/11/03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	3/11/03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.022</u>	3/11/03	DA		
	J) ASSEMBLE STOCK					2-26-03	RL		
	K) ASSEMBLE SWIVEL STUDS					4-24-03	RL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-24-03	RL		
	M) IRON SIGHT ALIGNMENT					4-24-03	RL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-24-03	RL		
640	GALLERY TEST AND TARGET		PASS FAIL			2-27-03	✓		
	MALFUNCTION		CORRECTION			2-27-03	✓		
	MALFUNCTION		CORRECTION			2-27-03	✓		
	MALFUNCTION		CORRECTION			2-27-03	✓		
	MALFUNCTION		CORRECTION			2-27-03	✓		
645	INSPECT FOR LIVE AMMO					2-27-03	✓		
655	FINAL INSPECTION A) HEADSPACE					4-24-03			
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u>	<u>2.32</u>	<u>2.34</u>	<u>2.30</u>	<u>2.34</u>	3-11-03	DA
	C) FUNCTION					4-24-03	RL		
660	PACK					4/24/03	DA		

3.00# ± .75#
4.00# ± 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.64		2.56	MIN. SETTING
PULL #2	2.44	2.62		2.74	NO AVG. OF 5
PULL #3	2.66	2.48		2.71	READINGS ACCEPT
PULL #4	2.62	2.63		2.66	ABLE LESS THAN
PULL #5	2.66	2.71		2.83	
TOTAL	12.77	13.08		13.50	
AVG.	2.55	2.61		2.70	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.08		
PULL #2	3.24	3.17		
PULL #3	3.23	3.16		
PULL #4	3.30	3.20		
PULL #5	3.23	3.03		
TOTAL	16.14	15.64		
AVG.	3.22	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.26	4.01		4.39
PULL #2	4.23	4.13		4.26
PULL #3	4.24	4.00		4.20
PULL #4	4.30	4.23		4.29
PULL #5	4.42	4.13		4.13
TOTAL	21.45	20.50		21.27
AVG.	4.29	4.10		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296867.___0
FILE DATE AND TIME: 02/28/2003 12:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

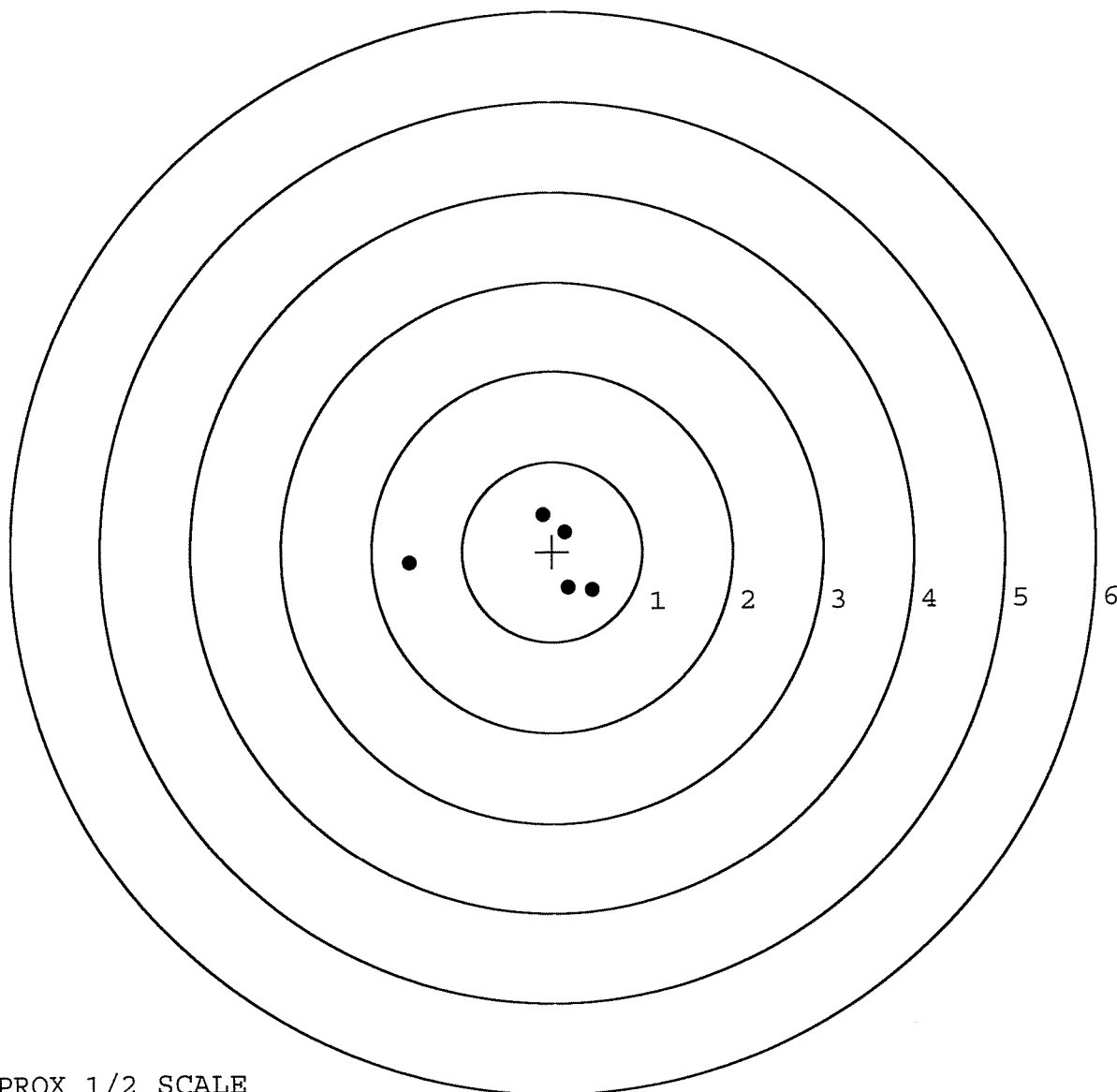
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .8275

SERIAL NUMBER: G6296867. __0
 TARGET NUMBER: 1
 FILE DATE: 02/28/2003
 FILE TIME: 12:04

POINT#	X	Y
1:	0.446	-0.431
2:	0.176	-0.405
3:	0.140	0.214
4:	-0.103	0.413
5:	-1.582	-0.121

X CENTROID: -0.185
 Y CENTROID: -0.066
 POA TO CENTROID: 0.196
 HORZ SPREAD: 2.028
 VERT SPREAD: 0.844
 GROUP SPREAD: 2.052
 MIN RADIUS: 0.429
 MAX RADIUS: 1.398
 MEAN RADIUS: 0.707
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296867. __0

TARGET NUMBER: 2

FILE DATE: 02/28/2003

FILE TIME: 12:04

POINT#	X	Y
1:	0.319	-0.480
2:	0.059	-0.508
3:	0.323	0.405
4:	-0.192	1.045
5:	-1.842	-0.353

X CENTROID: -0.267

Y CENTROID: 0.022

POA TO CENTROID: 0.267

HORZ SPREAD: 2.165

VERT SPREAD: 1.553

GROUP SPREAD: 2.294

MIN RADIUS: 0.622

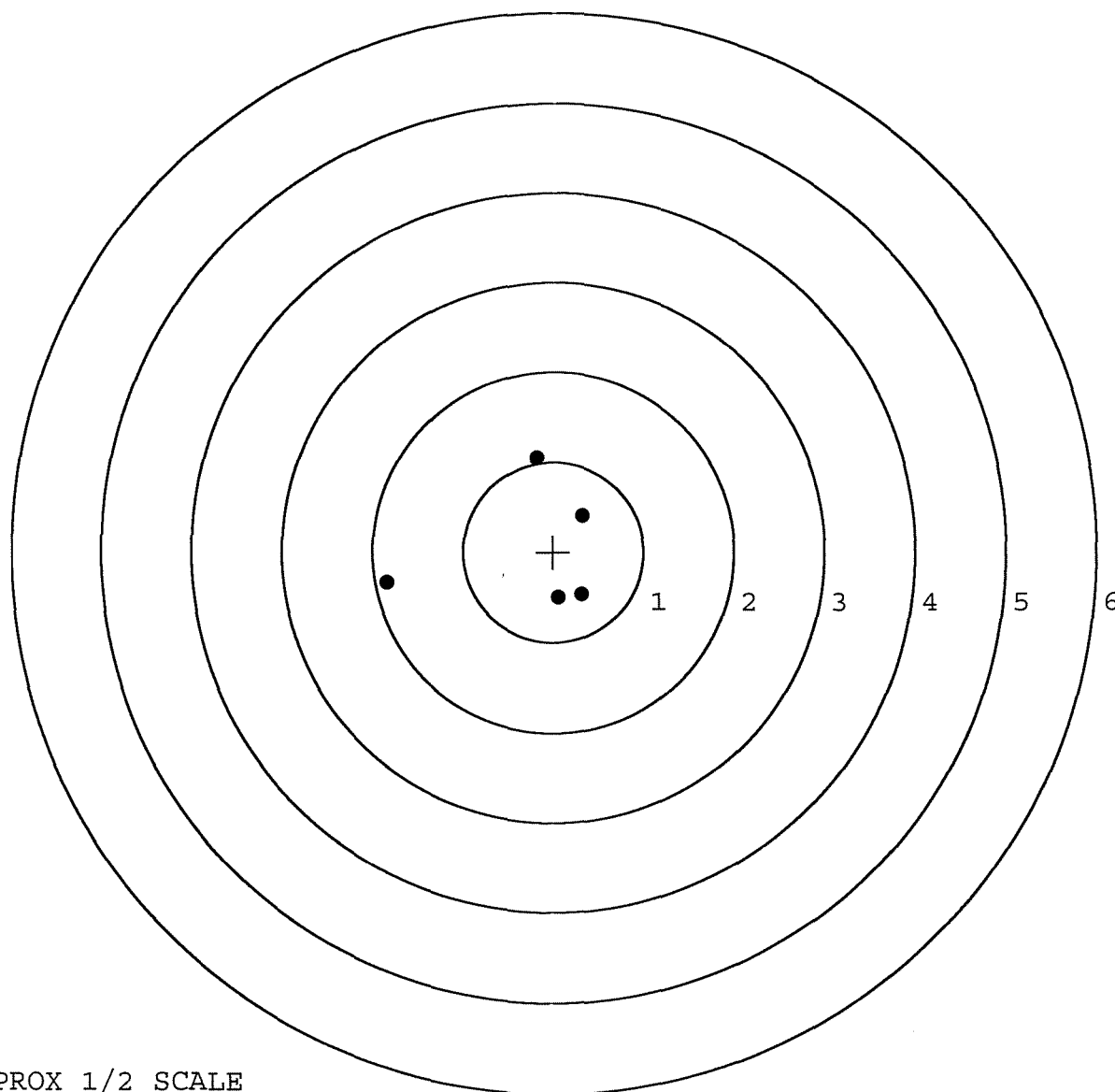
MAX RADIUS: 1.619

MEAN RADIUS: 0.948

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE